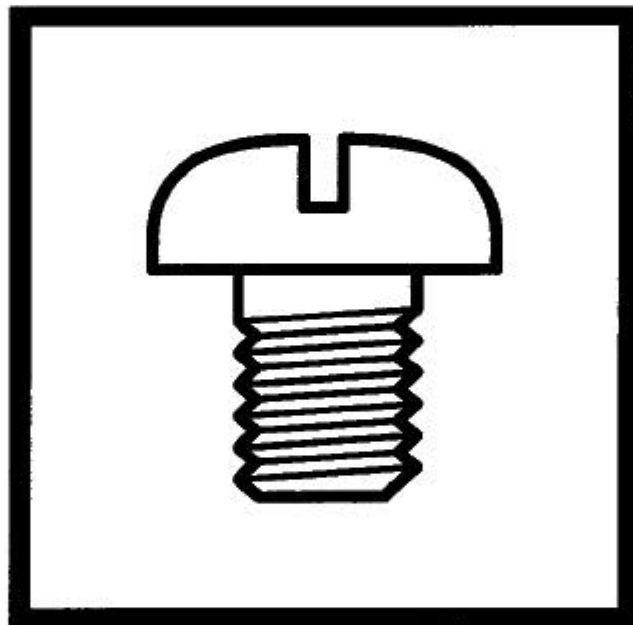


# RH-981A

パーツブック  
PARTS BOOK

電子鳩目穴かがりミシン

ELECTRONIC EYELET BUTTON HOLDER



brother®



- 00 : 紳士服、婦人服 / Men's clothes and ladies' clothes
- 01 : 紳士服、婦人服 / Men's clothes and ladies' clothes
- 02 : ジーンズ、ワーキング / Jeans and work clothes
- 52 : ジーンズ、ワーキング / Jeans and work clothes

## パーツブックご利用に際して

1. この本は、2002年5月のデータに基いて作成されたものです。
2. 部品は予告なしに設計変更される場合があります。
3. 組単位で補給する部品は、   破線で示しております。
4. 部品コード欄が\*となっている場合は、仕様別部品一覧表(P89～P93)でお調べください。

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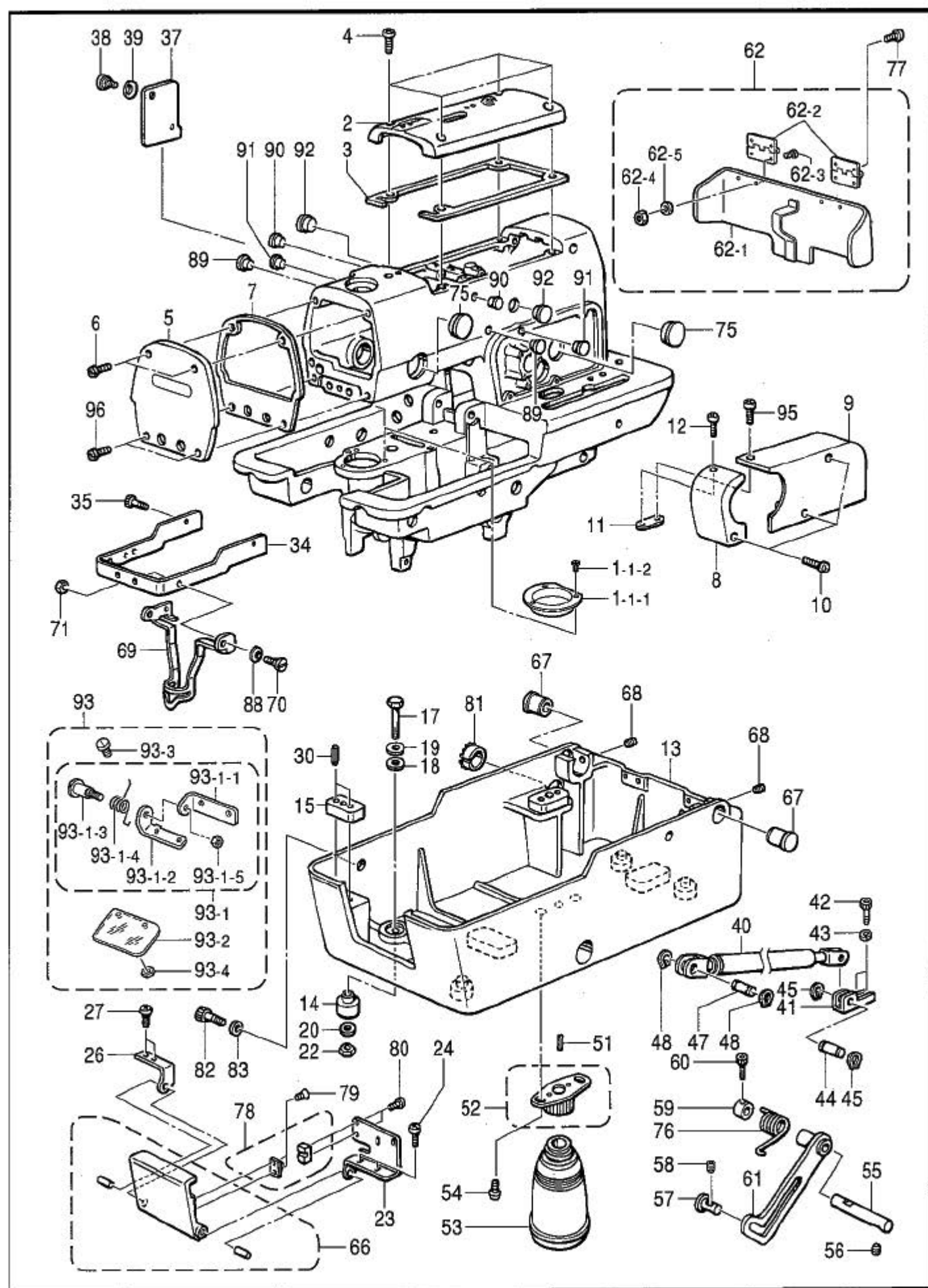
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## Notes for using this parts book

1. This book was prepared based on information available in May 2002.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line [---].
4. If the symbol \* is found in the " Parts No." column, refer to the different parts lists, gauge parts list on page 89-93.

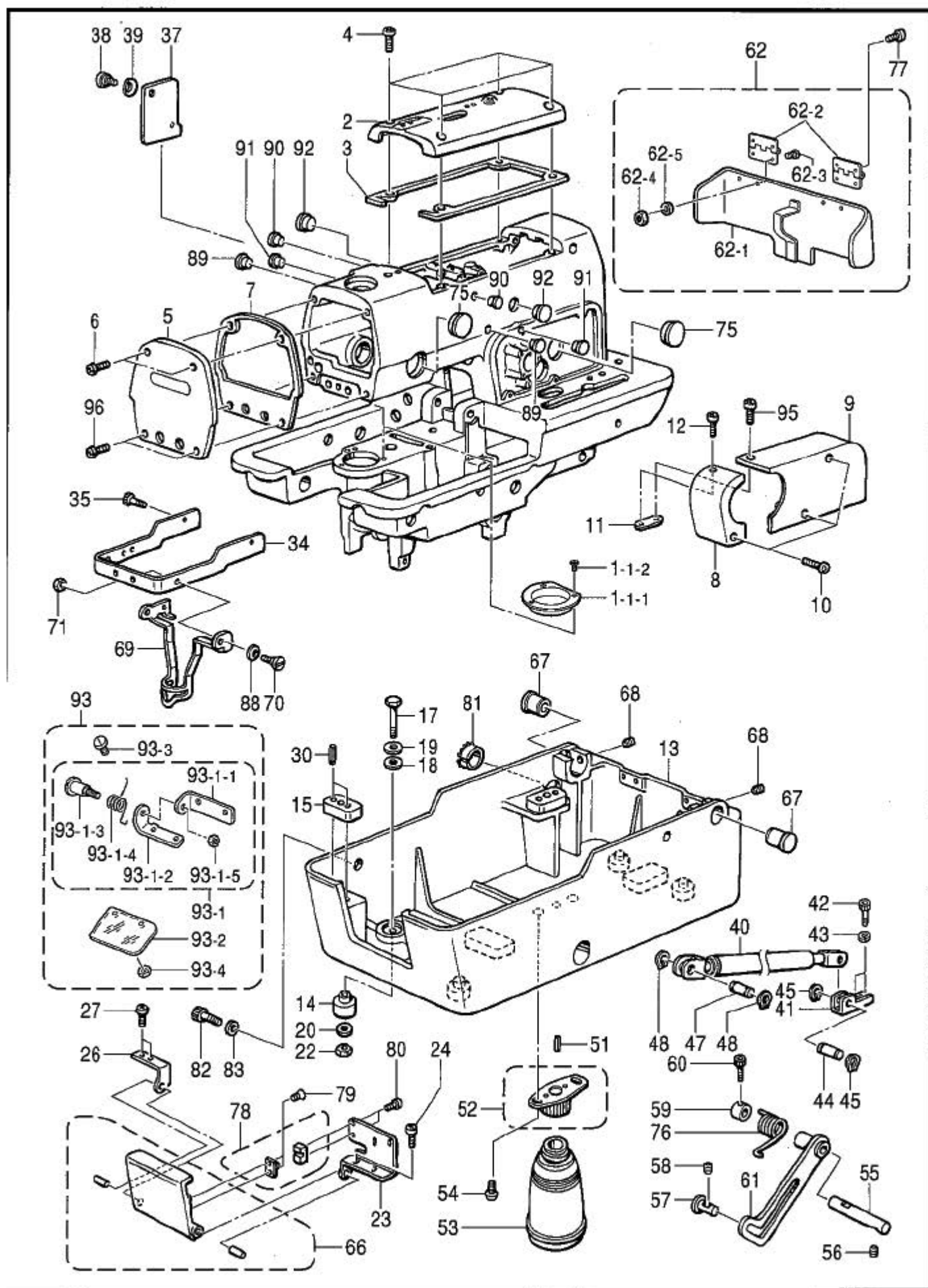
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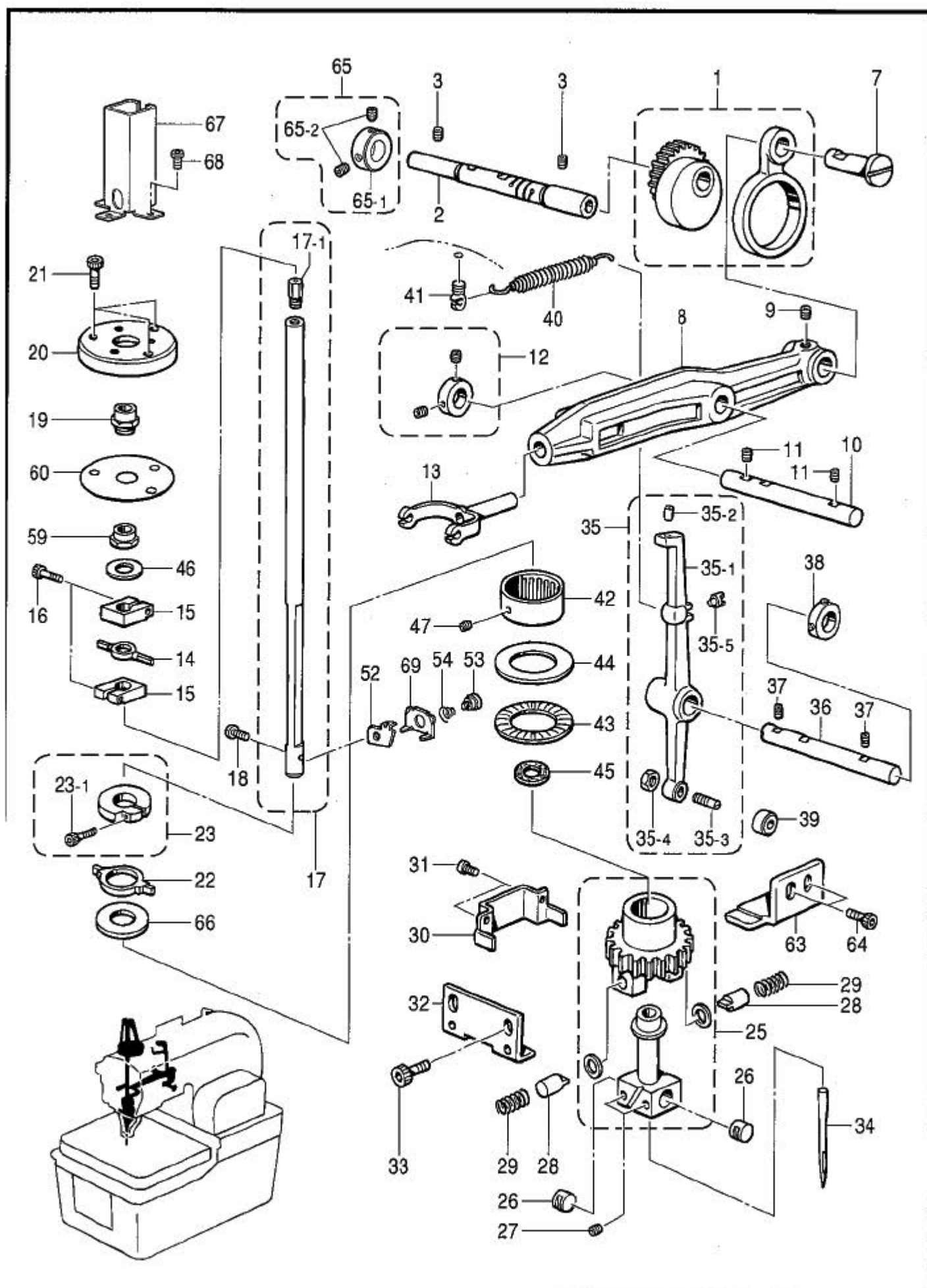
## A. 主体関係 / Machine body

| REF.NO | CODE      | QTY | ヒンメイ                    | NAME OF PARTS               | RM |
|--------|-----------|-----|-------------------------|-----------------------------|----|
| 1-1-1  | S51215001 | 1   | レスト・タ・イタル               | BUSH, LOOPER BASE           |    |
| 1-1-2  | S23616101 | 3   | シメネジ 4X10               | SCREW, M4X10                |    |
| 2      | S35232009 | 1   | ウツタ                     | TOP COVER                   |    |
| 3      | S35231000 | 1   | ウツタハ・ツキン                | PACKING, ;TOP COVER         |    |
| 4      | 062501202 | 4   | ナハ・コM5X12               | SCREW, PAN M5X12            |    |
| 5      | S35230009 | 1   | メンイタ                    | FACE PLATE                  |    |
| 6      | 062500804 | 2   | ナハ・コ5X8                 | SCREW, PAN M5X8             |    |
| 7      | S35229000 | 1   | メンイタハ・ツキン               | PACKING, ;FACE PLATE        |    |
| 8      | S35227009 | 1   | ハ・ルトカハ・F                | BELT COVER, F               |    |
| 9      | S35228009 | 1   | ハ・ルトカハ・R                | BELT COVER, R               |    |
| 10     | 062501202 | 3   | ナハ・コM5X12               | SCREW, PAN M5X12            |    |
| 11     | S35226001 | 1   | ハ・ルトカハ・ササエ              | BELT COVER SUPPORT          |    |
| 12     | 062400812 | 1   | ナハ・コ4X8                 | SCREW, PAN M4X8             |    |
| 13     | S34956209 | 1   | ハ・ツタ・イ                  | BED BASE                    |    |
| 14     | 158827009 | 4   | ハ・ツタ・タ・イクツヨシA           | BED BASE CUSHION, A         |    |
| 15     | S35225000 | 4   | ハ・ツタ・タ・イクツヨシ            | BED BASE CUSHION            |    |
| 17     | S21728001 | 4   | ホ・ルト6X80                | BOLT, M6X80                 |    |
| 18     | 159458009 | 4   | ゴムシート                   | RUBBER SHEET                |    |
| 19     | 115947001 | 4   | サ・カ・ネ                   | WASHER, PLAIN 6.35          |    |
| 20     | 025060332 | 4   | ヒラサ・カ・ネ・タ・イ6            | WASHER, PLAIN L 6           |    |
| 22     | 021060102 | 4   | ナツト1シユ6                 | NUT, 1 M6                   |    |
| 23     | S35203001 | 1   | カハ・ササエ・イ・R              | COVER SUPPORT PLATE, R      |    |
| 24     | 062400812 | 2   | ナハ・コ4X8                 | SCREW, PAN M4X8             |    |
| 26     | S35224001 | 1   | カハ・ササエ・イ・L              | COVER SUPPORT PLATE, L      |    |
| 27     | 062400812 | 2   | ナハ・コ4X8                 | SCREW, PAN M4X8             |    |
| 30     | 047502242 | 8   | ス・リンク・ヒン・AW5            | PIN, SPRING ROLL AW5        |    |
| 34     | S35223101 | 1   | ハ・リ・カ・イ・ウ・カ・ハ・          | COVER                       |    |
| 35     | 018400832 | 4   | ア・ナ・ホ・ルト4X8             | BOLT, SOCKET M4X8           |    |
| 37     | S35222001 | 1   | ハ・リ・ア・リ・マ・ト・フ・タ         | COVER, ;Z-WINDOW            |    |
| 38     | S35221001 | 1   | タ・ン・ネ・ジ・M4              | SHOULDER SCREW, M4          |    |
| 39     | 107017002 | 1   | ナ・ミ・ハ・ネ・サ・カ・ネ           | WASHER, WAVE SPRING 6.45    |    |
| 40     | S35201000 | 1   | カ・ス・ス・リンク               | GS-SPRING                   |    |
| 41     | S35220101 | 1   | GSササエ・イ・タ               | SUPPORT PLATE, ;GS          |    |
| 42     | 018501222 | 2   | ア・ナ・ホ・ルト5X12            | BOLT, SOCKET M5X12          |    |
| 43     | 028050242 | 2   | ハ・ネ・サ・カ・ネ・2-5           | WASHER, SPRING 2-5          |    |
| 44     | S35219001 | 1   | GSササエ・ヒン・R              | SUPPORT PIN, R ;GS          |    |
| 45     | 048080142 | 2   | ト・メ・ワ・シ・ク・ヨ・ウ・C8        | RETAINING RING, C8          |    |
| 47     | S35218001 | 1   | GSササエ・ヒン・F              | SUPPORT PIN, F ;GS          |    |
| 48     | 048080142 | 2   | ト・メ・ワ・シ・ク・ヨ・ウ・C8        | RETAINING RING, C8          |    |
| 51     | 047502242 | 1   | ス・リンク・ヒン・AW5            | PIN, SPRING ROLL AW5        |    |
| 52     | 154465001 | 1   | ハ・イ・ユ・キ・ヤ・ツ・フ・サ・サ・エ・タ・ミ | DUST OILER SUPPORT ASSY     |    |
| 53     | 114486002 | 1   | ホ・リ・オ・イ・ラ・タイ            | OILER                       |    |
| 54     | 062500812 | 2   | ナハ・コ5X8                 | SCREW, PAN M5X8             |    |
| 55     | S35217001 | 1   | ヒン・シ・レ・ハ・サ・サ・エ・シ・ク      | SUPPORT SHAFT, ;H-LEVER     |    |
| 56     | 014060632 | 1   | ア・ナ・ク・ホ・ミ6X6            | SET SCREW, SOCKET (CP) M6X6 |    |
| 57     | S35216001 | 1   | ヒン・シ・レ・ハ・シ・テ・ン・シ・ク      | SHAFT, ;H-LEVER             |    |
| 58     | 014060632 | 1   | ア・ナ・ク・ホ・ミ6X6            | SET SCREW, SOCKET (CP) M6X6 |    |
| 59     | S35215001 | 1   | セツト・カ・ラ・                | SET SCREW COLLAR            |    |
| 60     | 018061236 | 1   | ア・ナ・ホ・ルト6X12            | BOLT, SOCKET M6X12          |    |
| 61     | S17965001 | 1   | ト・ウ・フ・サ・サ・エ・レ・ハ・        | HEAD SUPPORT LEVER          |    |
| 62     | S46496009 | 1   | ハ・ツ・ト・タ・イ・カ・ハ・ク・ミ       | BED BASE COVER ASSY         |    |
| 62-1   | S46497009 | 1   | ハ・ツ・ト・タ・イ・カ・ハ・          | BED BASE COVER              |    |
| 62-2   | S44204000 | 2   | ス・リンク・チ・ヨ・ウ・ハ・ン         | HINGE, SPRING               |    |
| 62-3   | 062300616 | 4   | ナハ・コM3X6                | SCREW, PAN M3X6             |    |
| 62-4   | 021300206 | 4   | 2シユナツト3                 | NUT, 2 M3                   |    |
| 62-5   | 025030232 | 4   | ヒラサ・カ・ネ・チ・ユ・ウ・3         | WASHER, PLAIN M 3           |    |
| 66     | S35211009 | 1   | マ・エ・カ・ハ・ク・ミ             | FRONT COVER ASSY            |    |
| 67     | S35207001 | 2   | ヒン・シ・B                  | HINGE, B                    |    |
| 68     | 014060632 | 2   | ア・ナ・ク・ホ・ミ6X6            | SET SCREW, SOCKET (CP) M6X6 |    |
| 69     | S35206201 | 1   | フ・イ・ン・ガ・カ・ト             | FINGER GUARD                |    |
| 70     | S35221001 | 2   | タ・ン・ネ・ジ・M4              | SHOULDER SCREW, M4          |    |



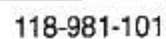
## A . 主体関係 / Machine body

| REF.NO | CODE      | Q'TY | ヒンメイ               | NAME OF PARTS                | RM |
|--------|-----------|------|--------------------|------------------------------|----|
| 71     | 021400202 | 2    | 2ｼﾏﾅﾂﾄ4            | NUT, 2 M4                    |    |
| 75     | 150607000 | 2    | ｺﾞﾑｾﾝ32.8          | RUBBER CAP, 32.8             |    |
| 76     | S35204001 | 1    | ﾊﾞｯﾄﾞ'ﾋﾝｼﾞ'ﾊﾞ'ﾈ    | SPRING                       |    |
| 77     | 062300512 | 4    | ﾅﾊﾞ'ｺ3X5           | SCREW, PAN M3X5              |    |
| 78     | S33899000 | 1    | ﾎｰﾙｷｬｯﾁｸﾐ          | BALL CATCH ASSY              |    |
| 79     | 004300513 | 2    | ﾜｯｼﾞ'ｺ3X5          | SCREW, FLAT M3X5             |    |
| 80     | 062300616 | 2    | ﾅﾊﾞ'ｺM3X6          | SCREW, PAN M3X6              |    |
| 81     | S35202000 | 1    | ｼﾞ'ｻ'ｲﾌﾞ'ﾌﾞｼ       | BUSH, ;UNIVERSAL             |    |
| 82     | 018082036 | 1    | ｱﾅﾎ'ﾎﾙﾄ8X20        | BOLT, SOCKET M8X20           |    |
| 83     | 025080132 | 1    | ﾋﾗ'ｻ'ｶ'ﾈｼｮ'8       | WASHER, PLAIN S 8            |    |
| 88     | 107017002 | 2    | ﾅﾐ'ﾊ'ﾈ'ｻ'ｶ'ﾈ       | WASHER, WAVE SPRING 6.45     |    |
| 89     | 117936001 | 1    | ｺﾞﾞ'ﾑ'ｾ'ﾝ9.4       | RUBBER CAP, 9.4              |    |
| 90     | 158437001 | 2    | ｺﾞﾞ'ﾑ'ｾ'ﾝ10        | RUBBER CAP, 10               |    |
| 91     | S32264001 | 2    | ｺﾞﾞ'ﾑ'ｾ'ﾝ11.5      | RUBBER CAP, 11.5             |    |
| 92     | 150756000 | 2    | ｺﾞﾞ'ﾑ'ｾ'ﾝ18.5      | RUBBER CAP, 18.5             |    |
| 93     | S37084001 | 1    | ｱｲｶﾞｰﾄﾞ'ｸﾐ         | EYE GUARD ASSY               |    |
| 93-1   | S37085001 | 1    | ｱｲｶﾞｰﾄﾞ'ﾄﾘｯﾌﾟ'ｲﾀｸﾐ | SETTING PLATE ASSY, ;E-GUIDE |    |
| 93-1-1 | S37086001 | 1    | ｱｲｶﾞｰﾄﾞ'ﾄ'ﾀ'ｲ      | EYE GUARD BRACKET            |    |
| 93-1-2 | S34844001 | 1    | ｱｲｶﾞｰﾄﾞ'ﾄﾘｯﾌﾟ'ｲﾀ   | SETTING PLATE, ;E-GUARD      |    |
| 93-1-3 | S36071001 | 1    | ｱｲｶﾞｰﾄﾞ'ｼﾞｴ'ﾈｼ'ﾝ   | SCREW                        |    |
| 93-1-4 | S36070001 | 1    | ｱｲｶﾞｰﾄﾞ'ﾎﾙ'ﾄ'ｼ'ﾊ'ﾈ | SPRING, ;EYE GUARD           |    |
| 93-1-5 | 106129002 | 1    | ﾅﾂﾄ3.57            | NUT, SM3.57                  |    |
| 93-2   | 153098000 | 1    | ｱｲｶﾞｰﾄﾞ            | EYE GUARD                    |    |
| 93-3   | 100257010 | 2    | ｼ'ﾒ'ﾈｼ'ﾝ3.57       | SCREW, SM3.57X6              |    |
| 93-4   | 106129002 | 2    | ﾅﾂﾄ3.57            | NUT, SM3.57                  |    |
| 95     | 062400812 | 1    | ﾅﾊﾞ'ｺ4X8           | SCREW, PAN M4X8              |    |
| 96     | 062500804 | 2    | ﾅﾊﾞ'ｺ5X8           | SCREW, PAN M5X8              |    |



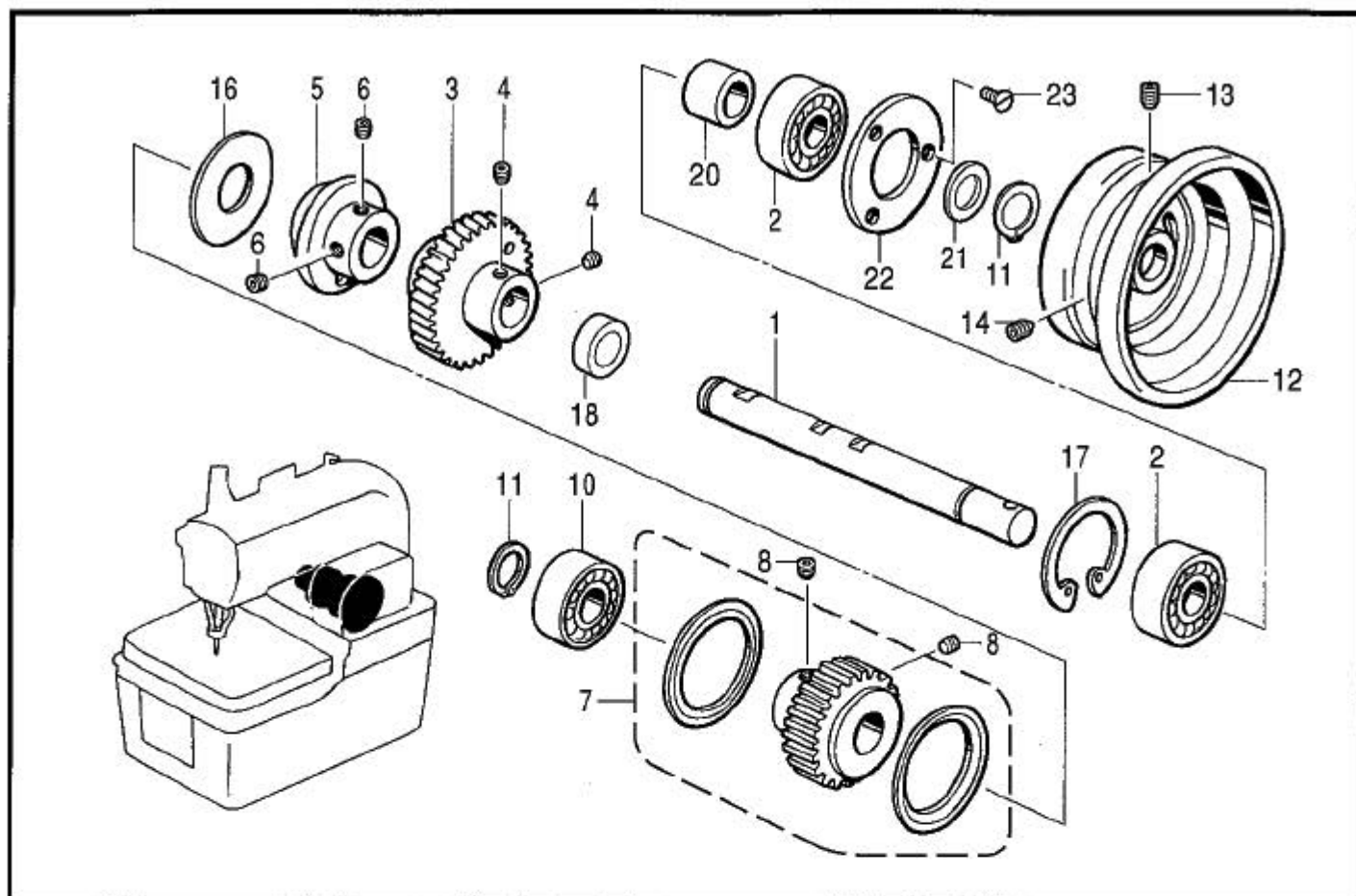
## B. 針棒・天秤関係 / Needle bar and thread take-up mechanism

| REF.NO | CODE      | QTY | ヒンメイ                                                                                                       | NAME OF PARTS                                                  | RM |
|--------|-----------|-----|------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------|----|
| 1      | S35346101 | 1   | ク <sup>ト</sup> ウ <sup>ロ</sup> フ <sup>ト</sup> ク <sup>ミ</sup>                                                | DRIVING ROD ASSY                                               |    |
| 2      | S35339101 | 1   | ハ <sup>リ</sup> ク <sup>ト</sup> ウ <sup>キ</sup> ヤ <sup>シ</sup> ク                                              | SHAFT, ;D-GEAR                                                 |    |
| 3      | 014060632 | 2   | ア <sup>ナ</sup> ク <sup>ホ</sup> ミ <sup>6</sup> X <sup>6</sup>                                                | SET SCREW, SOCKET (CP) M6X6                                    |    |
| 7      | S35340001 | 1   | ク <sup>ト</sup> ウ <sup>ロ</sup> フ <sup>ト</sup> セ <sup>ン</sup>                                                | PIN                                                            |    |
| 8      | S35337101 | 1   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ク <sup>ト</sup> ウ <sup>レ</sup> バ <sup>ー</sup> ク <sup>ミ</sup>                  | N-BAR DRIVING LEVER ASSY                                       |    |
| 9      | 014060632 | 1   | ア <sup>ナ</sup> ク <sup>ホ</sup> ミ <sup>6</sup> X <sup>6</sup>                                                | SET SCREW, SOCKET (CP) M6X6                                    |    |
| 10     | S35338001 | 1   | ハ <sup>リ</sup> ク <sup>ト</sup> ウ <sup>レ</sup> バ <sup>ー</sup> シ <sup>ク</sup>                                 | SHAFT, ;D-LEVER                                                |    |
| 11     | 014060632 | 2   | ア <sup>ナ</sup> ク <sup>ホ</sup> ミ <sup>6</sup> X <sup>6</sup>                                                | SET SCREW, SOCKET (CP) M6X6                                    |    |
| 12     | S35335001 | 1   | セ <sup>ツ</sup> ト <sup>カ</sup> ラ <sup>ー</sup> ク <sup>ミ</sup>                                                | SET SCREW COLLAR ASSY                                          |    |
| 13     | S35334001 | 1   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ヨ <sup>ウ</sup> ク                                                             | NEEDLE BAR YOKE                                                |    |
| 14     | S35333001 | 1   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ス <sup>イ</sup> ハ <sup>イ</sup> リ <sup>ン</sup> ク                               | LEVEL FEED LINK, ;N-BAR                                        |    |
| 15     | S35332001 | 2   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ウ <sup>タ</sup> キ                                                             | NEEDLE BAR CLAMP                                               |    |
| 16     | 018301236 | 2   | ア <sup>ナ</sup> ホ <sup>ー</sup> ボ <sup>ルト</sup> 3X12                                                         | BOLT, SOCKET M3X12                                             |    |
| 17     | S35331101 | 1   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ウ <sup>タ</sup> ク <sup>ミ</sup>                                                | NEEDLE BAR ASSY                                                |    |
| 17-1   | S35150001 | 1   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ウ <sup>イ</sup> ト <sup>ク</sup> チ                                              | NEEDLE BAR YARN FEEDER                                         |    |
| 18     | 140553102 | 1   | ア <sup>タ</sup> マ <sup>ツ</sup> キ <sup>ト</sup> メ <sup>ネ</sup> シ <sup>3.18</sup>                              | SET SCREW, SM3.18                                              |    |
| 19     | S35148001 | 1   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ウ <sup>メ</sup> タ <sup>ル</sup> U                                              | BUSH, U ;N-BAR                                                 |    |
| 20     | S51195001 | 1   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ウ <sup>メ</sup> タ <sup>ル</sup> オ <sup>サ</sup> エ <sup>イ</sup> タ <sup>ー</sup> B | HOLDER BASE, B ;N-BUSH                                         |    |
| 21     | 018402032 | 3   | ア <sup>ナ</sup> ホ <sup>ー</sup> ボ <sup>ルト</sup> 4X20                                                         | BOLT, SOCKET M4X20                                             |    |
| 22     | S35144001 | 1   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ウ <sup>ス</sup> イ <sup>ハ</sup> イ <sup>リ</sup> ン <sup>ク</sup>                  | LEVEL FEED LINK, ;N-BAR                                        |    |
| 23     | S37432001 | 1   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ウ <sup>ツ</sup> ロ <sup>ツ</sup> ク <sup>タ</sup> キ <sup>ク</sup> ミ                | BLOCK CLAMP ASSY, ;N-BAR                                       |    |
| 23-1   | 018301632 | 1   | ア <sup>ナ</sup> ホ <sup>ー</sup> ボ <sup>ルト</sup> 3X16                                                         | BOLT, SOCKET M3X16                                             |    |
| 25     | S35142001 | 1   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ウ <sup>ツ</sup> ロ <sup>ツ</sup> ク <sup>タ</sup> ク <sup>ミ</sup>                  | NEEDLE BAR BLOCK ASSY                                          |    |
| 26     | S35138001 | 2   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ウ <sup>カ</sup> イ <sup>ト</sup> カ <sup>ラ</sup> ー                               | GUIDE COLLAR, ;N-BAR                                           |    |
| 27     | 153675001 | 2   | ア <sup>ナ</sup> ト <sup>メ</sup> ネ <sup>シ</sup> 4.37                                                          | SET SCREW, SOCKET SM4.37                                       |    |
| 28     | S35137001 | 2   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ウ <sup>カ</sup> イ <sup>ト</sup>                                                | GUIDE, ;N-BAR                                                  |    |
| 29     | S35136001 | 2   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ウ <sup>カ</sup> イ <sup>ト</sup> ハ <sup>ネ</sup>                                 | SPRING                                                         |    |
| 30     | S35135001 | 1   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ウ <sup>ア</sup> ン <sup>ナ</sup> イ <sup>サ</sup> エ <sup>イ</sup> タ <sup>ー</sup>   | SUPPORT PLATE, ;N-BAR GUIDE                                    |    |
| 31     | 062300616 | 2   | ハ <sup>ネ</sup> コ <sup>ン</sup> M3X6                                                                         | SCREW, PAN M3X6                                                |    |
| 32     | S35134001 | 1   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ウ <sup>サ</sup> ヤ <sup>サ</sup> IA                                             | SUPPORT, A ;GEAR                                               |    |
| 33     | 018501036 | 2   | ア <sup>ナ</sup> ホ <sup>ー</sup> ボ <sup>ルト</sup> 5X10                                                         | BOLT, SOCKET M5X10                                             |    |
| 34     | S35133016 | 1   | <-00, 上糸切り用><br>ミ <sup>シ</sup> ン <sup>ハ</sup> リ <sup>ド</sup> OX558...<#16>                                 | <For-00, Upper thread trimmer><br>NEEDLE, DOX558 (#16)         |    |
| 34     | S35133014 | 1   | <-01, 上下糸切り用><br>ミ <sup>シ</sup> ン <sup>ハ</sup> リ <sup>ド</sup> OX558...<#14>                                | <For-01, Upper & lower thread trimmer><br>NEEDLE, DOX558 (#14) |    |
| 34     | S35133018 | 1   | <-02, ジーンズ仕様><br>ミ <sup>シ</sup> ン <sup>ハ</sup> リ <sup>ド</sup> OX558...<#18>                                | <For-02, jeans specification><br>NEEDLE, DOX558 (#18)          |    |
| 35     | S35132101 | 1   | デ <sup>ン</sup> ビ <sup>ン</sup> ク <sup>ミ</sup>                                                               | THREAD TAKE-UP LEVER ASSY                                      |    |
| 35-1   | S35131001 | 1   | デ <sup>ン</sup> ビ <sup>ン</sup>                                                                              | THREAD TAKE-UP LEVER                                           |    |
| 35-2   | S35130001 | 1   | デ <sup>ン</sup> ビ <sup>ン</sup> イ <sup>ト</sup> ミ <sup>チ</sup>                                                | THREAD GUIDE                                                   |    |
| 35-3   | S35129001 | 1   | デ <sup>ン</sup> ビ <sup>ン</sup> カ <sup>ム</sup> コ <sup>ロ</sup> シ <sup>ク</sup>                                 | ROLLER SHAFT                                                   |    |
| 35-4   | 021500303 | 1   | ナ <sup>ツ</sup> ト <sup>3</sup> シ <sup>ユ</sup> 5                                                             | NUT, 3 M5                                                      |    |
| 35-5   | S35911101 | 1   | デ <sup>ン</sup> ビ <sup>ン</sup> ハ <sup>ネ</sup> ウ <sup>ケ</sup>                                                | SPRING BASE                                                    |    |
| 36     | S35128001 | 1   | デ <sup>ン</sup> ビ <sup>ン</sup> サ <sup>サ</sup> エ <sup>シ</sup> ク                                              | SUPPORT SHAFT                                                  |    |
| 37     | 014060632 | 2   | ア <sup>ナ</sup> ク <sup>ホ</sup> ミ <sup>6</sup> X <sup>6</sup>                                                | SET SCREW, SOCKET (CP) M6X6                                    |    |
| 38     | S23612051 | 1   | セ <sup>ツ</sup> ト <sup>カ</sup> ラ <sup>ー</sup> ク <sup>ミ</sup>                                                | SET SCREW COLLAR ASSY                                          |    |
| 39     | S35127001 | 1   | デ <sup>ン</sup> ビ <sup>ン</sup> カ <sup>ム</sup> コ <sup>ロ</sup>                                                | CAM ROLLER, ;T/TAKE-UP                                         |    |
| 40     | S35126001 | 1   | デ <sup>ン</sup> ビ <sup>ン</sup> ハ <sup>ネ</sup>                                                               | SPRING                                                         |    |
| 41     | S35078001 | 1   | ハ <sup>ネ</sup> ウ <sup>ケ</sup>                                                                              | SPRING HOOK                                                    |    |
| 42     | S35125000 | 1   | シ <sup>ク</sup> ウ <sup>タ</sup> 25/20                                                                        | BEARING, 25/20                                                 |    |
| 43     | S35124000 | 1   | ス <sup>ラ</sup> ス <sup>ト</sup> ハ <sup>ー</sup> ア <sup>リ</sup> ン <sup>ク</sup>                                 | BEARING, ;THRUST                                               |    |
| 44     | S35123000 | 1   | ス <sup>ラ</sup> ス <sup>ト</sup> ワ <sup>シ</sup> ヤ                                                             | WASHER, ;THRUST                                                |    |
| 45     | S35122000 | 1   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ウ <sup>ツ</sup> ロ <sup>ツ</sup> ク <sup>タ</sup> フ <sup>ィ</sup> ル <sup>ト</sup>   | FELT                                                           |    |
| 46     | S35121000 | 1   | ハ <sup>リ</sup> ホ <sup>ウ</sup> ウ <sup>ツ</sup> フ <sup>ィ</sup> ル <sup>ト</sup>                                 | FELT, ;N-BAR                                                   |    |
| 47     | 148294001 | 1   | ア <sup>ナ</sup> ト <sup>メ</sup> ネ <sup>シ</sup> 3.57ク <sup>ホ</sup> ミ                                          | SET SCREW, SOCKET (CP) SM3.57                                  |    |
| 52     | S41310001 | 1   | ハ <sup>リ</sup> イ <sup>ト</sup> ア <sup>ン</sup> ナ <sup>イ</sup> A                                              | GUIDE, A                                                       |    |
| 53     | 141514002 | 1   | ハ <sup>サ</sup> ミ <sup>タ</sup> ン <sup>ネ</sup> シ <sup>ク</sup>                                                | SHOULDER SCREW                                                 |    |

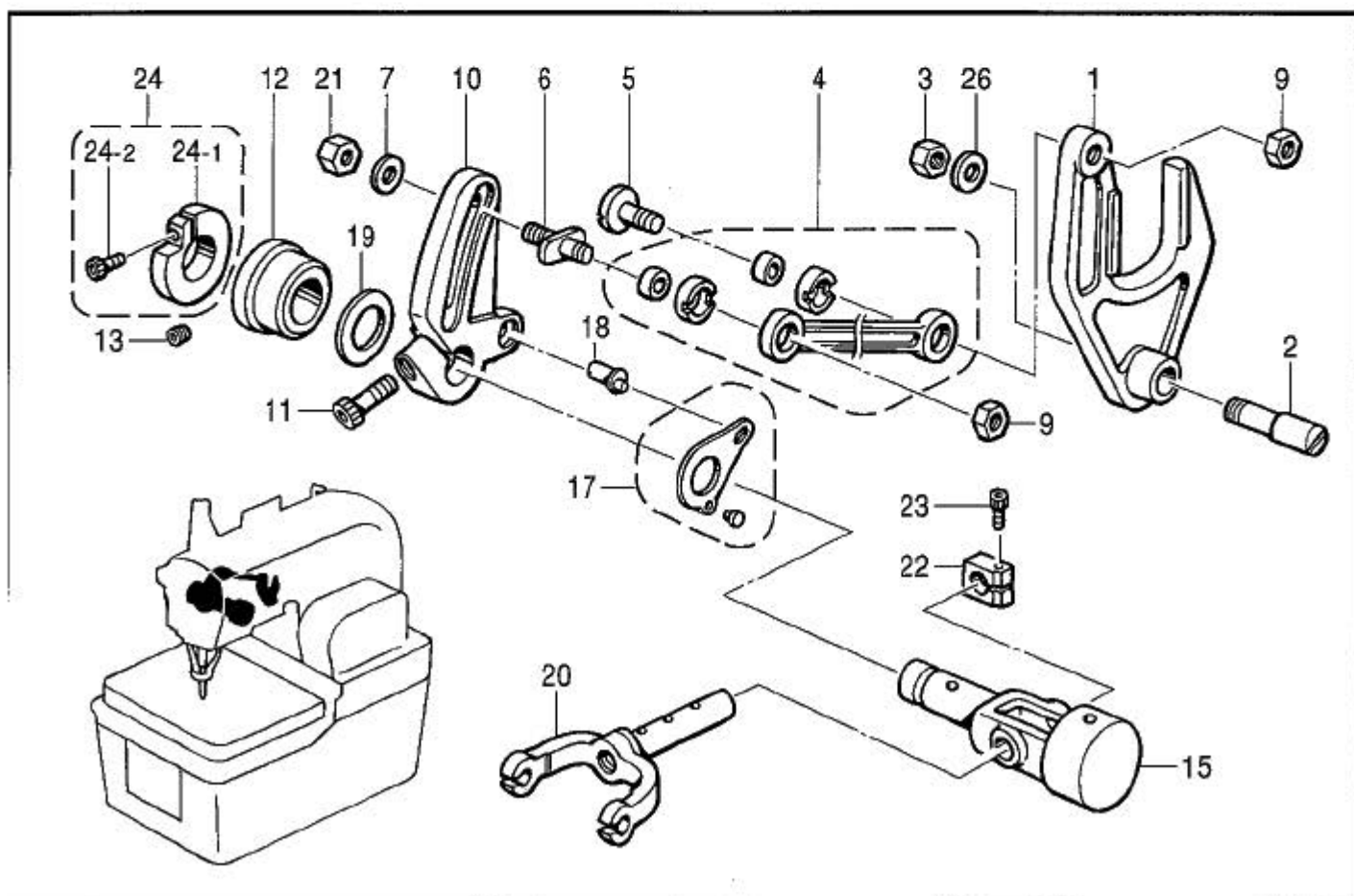


## B . 針棒・天秤関係 / Needle bar and thread take-up mechanism

| REF.NO | CODE      | Q'TY | ヒンメイ         | NAME OF PARTS               | RM |
|--------|-----------|------|--------------|-----------------------------|----|
| 54     | S35118001 | 1    | ハリトチヨウシハネ    | TENSION SPRING              |    |
| 59     | S35117001 | 1    | ハリホウメタルナット   | NUT, U ;N-B/BUSH            |    |
| 60     | S35116001 | 1    | ハリホウメタルウイタハネ | SPRING, PLATE               |    |
| 63     | S35114001 | 1    | ハリホウキヤサIB    | SUPPORT, B ;GEAR            |    |
| 64     | 018400832 | 2    | アナホルト4X8     | BOLT, SOCKET M4X8           |    |
| 65-1   | S17608009 | 1    | セツトカラー       | SET SCREW COLLAR            |    |
| 65-2   | 014060632 | 2    | アナクホミ6X6     | SET SCREW, SOCKET (CP) M6X6 |    |
| 66     | S35113001 | 1    | ハリホウフロツクカラー  | COLLAR, ;N-BAR BLOCK        |    |
| 67     | S51194001 | 1    | ハリホウガード      | NEEDLE BAR GUARD            |    |
| 68     | 018400632 | 3    | アナホルト4X6     | BOLT, SOCKET M4X6           |    |
| 69     | S41251001 | 1    | ハリトサエイタ      | HOLDER PLATE, A ;N-THREAD   |    |



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C . 上軸関係 / Upper shaft mechanism

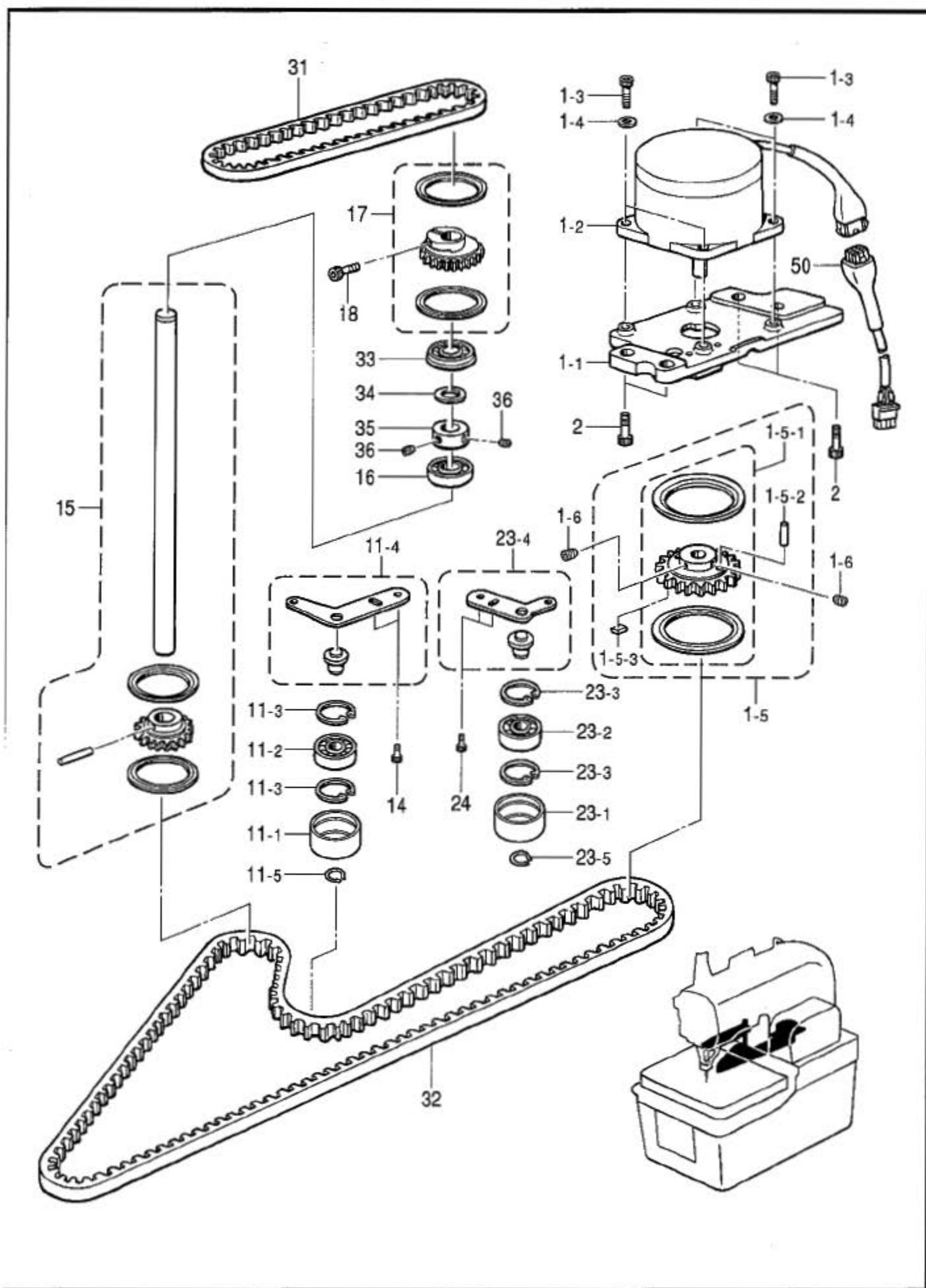
| REF.NO | CODE      | Q'TY | ヒンメイ            | NAME OF PARTS                 | RM |
|--------|-----------|------|-----------------|-------------------------------|----|
| 1      | S43710001 | 1    | ウツシ'ク           | UPPER SHAFT                   |    |
| 2      | 072620260 | 2    | タマシ'クウケ6202VVC2 | BALL BEARING, 6202VVC2        |    |
| 3      | S35247001 | 1    | ハリホ'ウキ'ヤ        | GEAR, ;N-BAR                  |    |
| 4      | S23651001 | 2    | アナヒラ6X6ホノメ      | SET SCREW, SOCKET (FT) M6X6   |    |
| 5      | S35246001 | 1    | ハリフリカム          | ZIGZAG CAM                    |    |
| 6      | S23651001 | 2    | アナヒラ6X6ホノメ      | SET SCREW, SOCKET (FT) M6X6   |    |
| 7      | S35245001 | 1    | ウツシ'クTフ'ーリクミ    | TENSION PULLEY ASSY, ;U-SHAFT |    |
| 8      | S23651001 | 2    | アナヒラ6X6ホノメ      | SET SCREW, SOCKET (FT) M6X6   |    |
| 10     | 076002450 | 1    | タマシ'クウケ6002DD   | BALL BEARING, 6002DD          |    |
| 11     | 048150142 | 2    | トメワシ'クヨウC15     | RETAINING RING, EXTERNAL C15  |    |
| 12     | S43708009 | 1    | フ'ーリクミ          | PULLEY ASSY                   |    |
| 13     | 014060632 | 1    | アナホ'ミ6X6        | SET SCREW, SOCKET (CP) M6X6   |    |
| 14     | 016061031 | 1    | アナホ'リ 6X10      | SET SCREW, SOCKET (CN) M6X10  |    |
| 16     | S35249001 | 1    | スラストサ'カ'ネ       | WASHER, ;THRUST               |    |
| 17     | 048350242 | 1    | トメワシ'クヨウC35     | RETAINING RING, INTERNAL C35  |    |
| 18     | S43711000 | 1    | ウツシ'クカラー        | COLLAR, ;U-SHAFT              |    |
| 20     | 151998000 | 1    | ハ'アリング'カンサ'     | BEARING COLLAR                |    |
| 21     | 116920001 | 1    | オクリシ'クスラストリング'  | RING, THRUST                  |    |
| 22     | 141276001 | 1    | タマシ'クウケフタS      | BALL BEARING CAP, S           |    |
| 23     | 102843004 | 3    | サ'ラネシ'3.57      | SCREW, FLAT SM3.57            |    |

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D . 針振り関係 / Zigzag mechanism

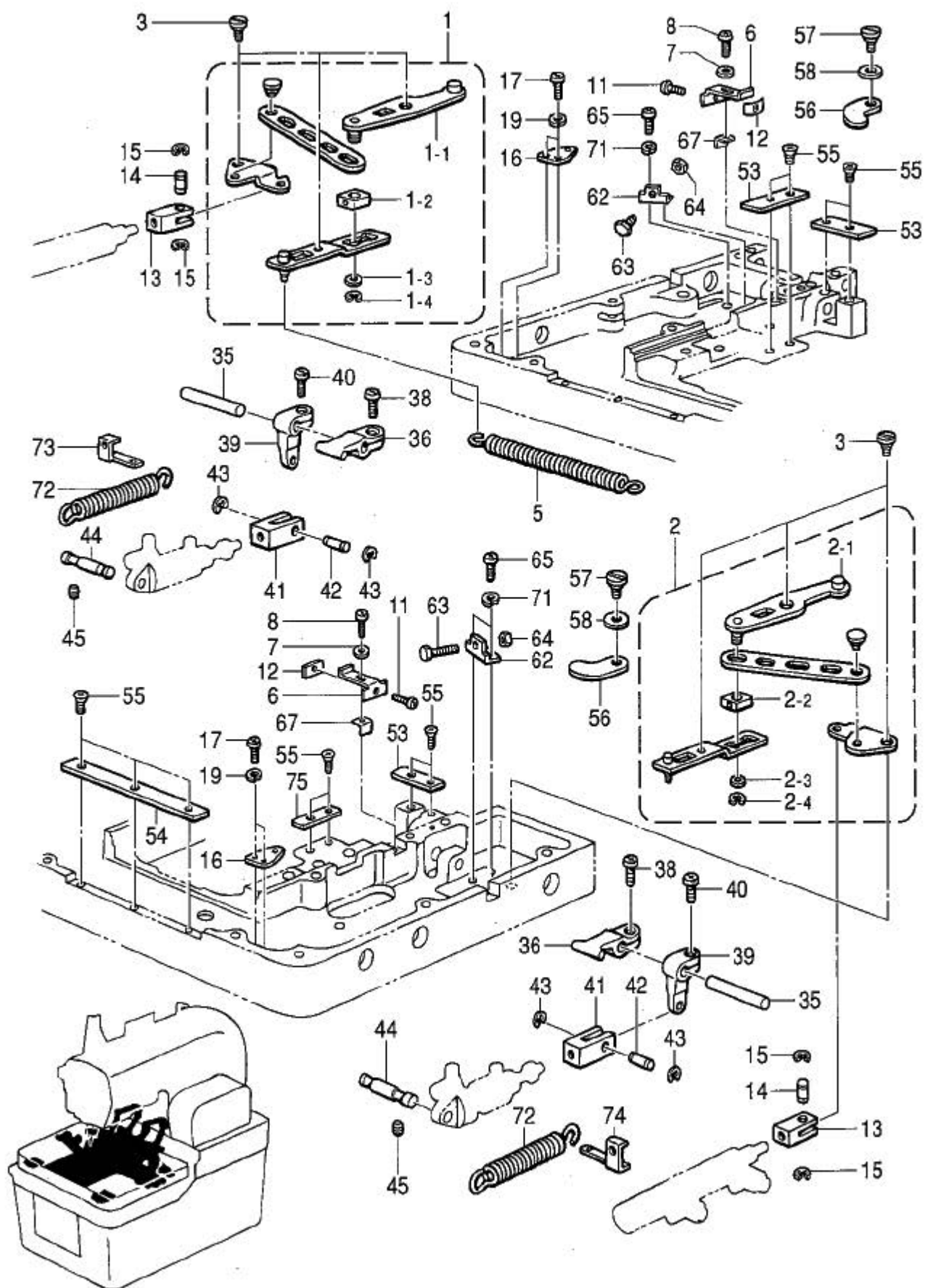
| REF.NO | CODE      | Q'TY | ヒンメイ                 | NAME OF PARTS                 | RM |
|--------|-----------|------|----------------------|-------------------------------|----|
| 1      | S35264001 | 1    | ハリフリフタマタ             | ZIGZAG FORK                   |    |
| 2      | S35263101 | 1    | ハリフリフタマタサ'エ'ピン       | SUPPORT PIN, ;Z-FORK          |    |
| 3      | 021080306 | 1    | ナツト3'ユ8              | NUT, 3 M8                     |    |
| 4      | S35262001 | 1    | ハリフリレン'カンク'ミ         | CONNECTING ROD ASSY, ;ZIGZAG  |    |
| 5      | S35260001 | 1    | タ'ンネシ' M6            | SHOULDER SCREW, M6            |    |
| 6      | S35259001 | 1    | ハリフリクランク'タ'ンネシ'      | SHOULDER SCREW, ;Z-CRANK      |    |
| 7      | 155559001 | 1    | ヒラサ'カ'ネ              | WASHER, PLAIN                 |    |
| 9      | 021060102 | 2    | ナツト1'ユ6              | NUT, 1 M6                     |    |
| 10     | S35258001 | 1    | ハリフリクランク             | ZIGZAG CRANK                  |    |
| 11     | 018062022 | 1    | アナホ'ルト6X20           | BOLT, SOCKET M6X20            |    |
| 12     | S35257000 | 1    | クランクシ'クメタル           | BUSH, ;C-SHAFT                |    |
| 13     | 014060632 | 1    | アナホ'ミ6X6             | SET SCREW, SOCKET (CP) M6X6   |    |
| 15     | S35256001 | 1    | ハリフリヨウト'ウツ'ク         | ROCKER SHAFT, ;ZIGZAG         |    |
| 17     | S35255001 | 1    | ハリイ'チ'ヨウ'セ'ツイ'タ'ク'ミ  | N-POSITION CONTROL PLATE ASSY |    |
| 18     | S35252001 | 1    | ハリフリ'ハン'シ'ン'ピン       | PIN, ;Z-ECCENTRIC             |    |
| 19     | 148727001 | 1    | ス'パ'ー-サ-0.6          | SPACER, 0.6                   |    |
| 20     | S35250001 | 1    | ハリフリ'ウ'テ'            | ZIGZAG LEVER                  |    |
| 21     | S35251001 | 1    | ナツト6                 | NUT, M6                       |    |
| 22     | S35332001 | 1    | ハリホ'ウ'タ'キ            | NEEDLE BAR CLAMP              |    |
| 23     | 018301236 | 1    | アナホ'ルト3X12           | BOLT, SOCKET M3X12            |    |
| 24     | S37432001 | 1    | ハリホ'ウ'ア'ロツ'ク'タ'キ'ク'ミ | BLOCK CLAMP ASSY, ;N-BAR      |    |
| 24-1   | S35143001 | 1    | ハリホ'ウ'ア'ロツ'ク'タ'キ     | BLOCK CLAMP, ;N-BAR           |    |
| 24-2   | 018301632 | 1    | アナホ'ルト3X16           | BOLT, SOCKET M3X16            |    |
| 26     | 153596001 | 1    | サ'カ'ネ                | WASHER                        |    |

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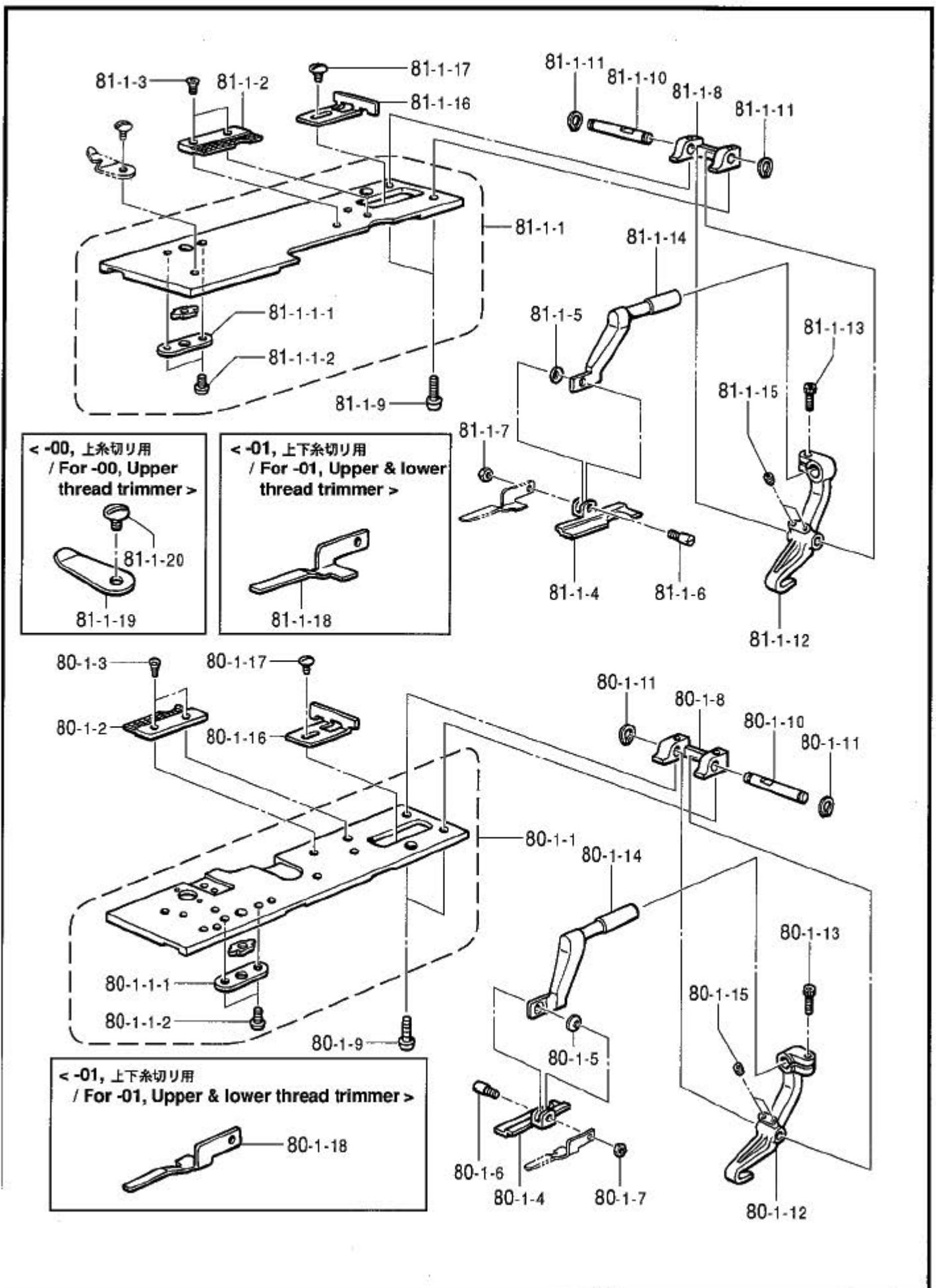


## E. 針棒揺動関係 / Needle bar rocking mechanism

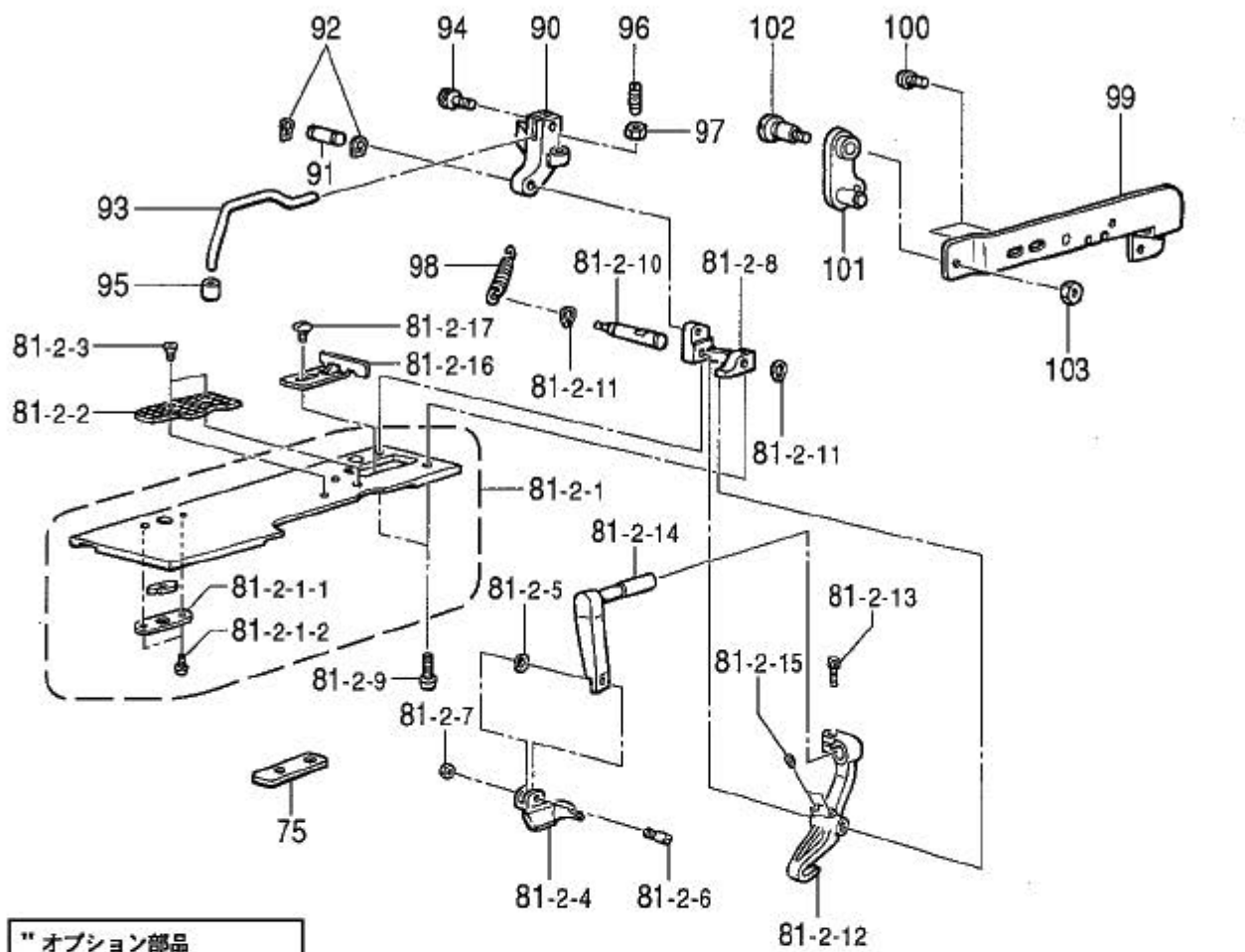
| REF.NO | CODE      | QTY | 品名              | NAME OF PARTS                  | RM |
|--------|-----------|-----|-----------------|--------------------------------|----|
| 1-1    | S35276101 | 1   | モーターベース         | MOTOR BASE                     |    |
| 1-2    | S43285000 | 1   | パルスモーター         | PULSE MOTOR ASSY, R            |    |
| 1-3    | 018501422 | 4   | ボルト M5X14       | BOLT, SOCKET M5X14             |    |
| 1-4    | 025050232 | 4   | ワッシャー M5        | WASHER, PLAIN M 5              |    |
| 1-5    | S35283001 | 1   | 針回転プーリー         | NEEDLE ROTATION PULLEY ASSY    |    |
| 1-5-1  | S35435000 | 1   | 針回転プーリー M       | NEEDLE ROTATION PULLEY ASSY, M |    |
| 1-5-2  | S35282000 | 1   | 針ピン 5X23.8      | NEEDLE PIN, 5X23.8             |    |
| 1-5-3  | 128652001 | 1   | マグネット REC16W    | MAGNET REC16W                  |    |
| 1-6    | 014060632 | 2   | セットネジ M6X6      | SET SCREW, SOCKET (CP) M6X6    |    |
| 2      | 018061622 | 4   | ボルト M6X16       | BOLT, SOCKET M6X16             |    |
| 11     | S35291101 | 1   | テンションプーリー D     | TENSION PULLEY ASSY, D         |    |
| 11-1   | S35284101 | 1   | テンションプーリー       | TENSION PULLEY                 |    |
| 11-2   | 076000800 | 1   | ボールベアリング 6000ZZ | BALL BEARING, 6000ZZ           |    |
| 11-3   | 048260242 | 2   | リテーニングリング C26   | RETAINING RING, INTERNAL C26   |    |
| 11-4   | S35290001 | 1   | テンションプーリーアーム D  | TENSION PULLEY ARM ASSY, D     |    |
| 11-5   | 048100142 | 1   | リテーニングリング C10   | RETAINING RING, EXTERNAL C10   |    |
| 14     | 018400832 | 2   | ボルト M4X8        | BOLT, SOCKET M4X8              |    |
| 15     | S35296001 | 1   | ドライブシャフト        | DRIVING LOOPER SHAFT ASSY      |    |
| 16     | 072620180 | 1   | ボールベアリング 6201ZZ | BALL BEARING, 6201ZZ           |    |
| 17     | S35297000 | 1   | T-プーリー U/Vシャフト  | T-PULLEY ASSY, U ;V-SHAFT      |    |
| 18     | 018401636 | 1   | ボルト M4X16       | BOLT, SOCKET M4X16             |    |
| 23     | S35288101 | 1   | テンションプーリー U     | TENSION PULLEY ASSY, U         |    |
| 23-1   | S35284101 | 1   | テンションプーリー       | TENSION PULLEY                 |    |
| 23-2   | 076000800 | 1   | ボールベアリング 6000ZZ | BALL BEARING, 6000ZZ           |    |
| 23-3   | 048260242 | 1   | リテーニングリング C26   | RETAINING RING, INTERNAL C26   |    |
| 23-4   | S35287001 | 1   | テンションプーリーアーム U  | ARM ASSY, U ;T-PULLEY          |    |
| 23-5   | 048100142 | 1   | リテーニングリング C10   | RETAINING RING, EXTERNAL C10   |    |
| 24     | 018400832 | 2   | ボルト M4X8        | BOLT, SOCKET M4X8              |    |
| 31     | S35300000 | 1   | タイミングベルト U      | TIMING BELT, U                 |    |
| 32     | S35299000 | 1   | タイミングベルト D      | TIMING BELT, D                 |    |
| 33     | 076001850 | 1   | ボールベアリング 6001ZZ | BALL BEARING, 6001ZZ           |    |
| 34     | 142627001 | 1   | ワッシャー           | WASHER                         |    |
| 35     | S35302001 | 1   | セットネジ           | SET SCREW COLLAR               |    |
| 36     | 014060632 | 2   | セットネジ M6X6      | SET SCREW, SOCKET (CP) M6X6    |    |
| 50     | S43349100 | 1   | パルスモーターコード R    | PULSE MOTOR CORD, R            |    |



| REF.NO | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS                  | RM |
|--------|-----------|------|---------------|--------------------------------|----|
| 1      | S34957001 | 1    | ヒラキレンカンLクミ    | OPENING CONNECTING ROD ASSY, L |    |
| 1-1    | S34965001 | 1    | シテンレバ - フレートL | FULCRUM LEVER PLATE, L         |    |
| 1-2    | 102630001 | 1    | ハリホウアンナイカクマ   | SLIDE BLOCK, N-BAR GUIDE       |    |
| 1-3    | 109763002 | 1    | サカネ           | WASHER                         |    |
| 1-4    | 048050342 | 1    | トメワE5         | RETAINING RING, E5             |    |
| 2      | S34963001 | 1    | ヒラキレンカンRクミ    | OPENING CONNECTING ROD ASSY, R |    |
| 2-1    | S34964001 | 1    | シテンレバ - フレートR | FULCRUM LEVER PLATE, R         |    |
| 2-2    | 102630001 | 1    | ハリホウアンナイカクマ   | SLIDE BLOCK, N-BAR GUIDE       |    |
| 2-3    | 109763002 | 1    | サカネ           | WASHER                         |    |
| 2-4    | 048050342 | 1    | トメワE5         | RETAINING RING, E5             |    |
| 3      | S34966001 | 6    | ダンネシ M4       | SHOULDER SCREW, M4             |    |
| 5      | S35429001 | 1    | ヒラキハネ         | SPRING, EXTENSION              |    |
| 6      | S34967001 | 2    | ヒラキストツハイタ     | STOPPER PLATE, ;OPENING        |    |
| 7      | 025040232 | 2    | ヒラサカネチユウ4     | WASHER, PLAIN M 4              |    |
| 8      | 062400812 | 2    | ナハコ4X8        | SCREW, PAN M4X8                |    |
| 11     | 062301016 | 2    | ナハコM3X10      | SCREW, PAN M3X10               |    |
| 12     | S34968000 | 2    | スピートナツトM3     | SPEED NUT, M3                  |    |
| 13     | S34970001 | 2    | ヒラキシリンタロツト    | CYLINDER ROD, ;OPENING         |    |
| 14     | S34969001 | 2    | シリンタロツトピンB    | ROD PIN, B ;CYLINDER           |    |
| 15     | 048030342 | 4    | トメワE3         | RETAINING RING, E3             |    |
| 16     | S35169001 | 2    | ヒラキシリンタサエ     | CYLINDER SUPPORT, ;OPENING     |    |
| 17     | 062400812 | 4    | ナハコ4X8        | SCREW, PAN M4X8                |    |
| 19     | 028040242 | 4    | ハネサカネ2.4      | WASHER, SPRING 2-4             |    |
| 35     | S35239101 | 2    | クランプレバ - シク   | CLAMP LEVER SHAFT              |    |
| 36     | S35240001 | 2    | クランプレバ - B    | CLAMP LEVER, B                 |    |
| 38     | 062501202 | 2    | ナハコM5X12      | SCREW, PAN M5X12               |    |
| 39     | S35303201 | 2    | オサエクトウレバ -    | DRIVING LEVER                  |    |
| 40     | 062501202 | 2    | ナハコM5X12      | SCREW, PAN M5X12               |    |
| 41     | S35166001 | 2    | オサエシリンタロツト    | CLAMP CYLINDER ROD             |    |
| 42     | S35305001 | 2    | シリンタロツトピン     | ROD PIN, ;CYLINDER             |    |
| 43     | 048030342 | 4    | トメワE3         | RETAINING RING, E3             |    |
| 44     | S35304001 | 2    | クランプシリンタサエ    | CYLINDER SUPPORT, ;CLAMP       |    |
| 45     | 014400532 | 2    | アタクホミ4X5      | SET SCREW, SOCKET (CP) M4X5    |    |
| 53     | S35321001 | 3    | プレートカイトイタA    | GUIDE PLATE, A                 |    |
| 54     | S35322001 | 1    | プレートカイトイタB    | GUIDE PLATE, B                 |    |
| 55     | S06696004 | 11   | サラコネシ 3X6     | SCREW, FLAT M3X6               |    |
| 56     | S35323001 | 2    | プレートオサエ       | PLATE PRESSER                  |    |
| 57     | S35324001 | 2    | ダンネシ M4       | SHOULDER SCREW, M4             |    |
| 58     | S36345000 | 2    | マケワツシヤ        | WASHER, BENDING                |    |
| 62     | S35327001 | 2    | ヒラキシリンタストツハ   | STOPPER, ;O-CYLINDER           |    |
| 63     | 017401415 | 2    | ボルト4X14       | BOLT, M4X14                    |    |
| 64     | 021400202 | 2    | ジユナツト4        | NUT, 2 M4                      |    |
| 65     | 062400812 | 4    | ナハコ4X8        | SCREW, PAN M4X8                |    |
| 67     | S35328001 | 2    | ヒラキストツハアタイタ   | STOPPER PLATE                  |    |
| 71     | 028040242 | 4    | ハネサカネ2.4      | WASHER, SPRING 2-4             |    |
| 72     | S35456001 | 2    | オサエトシハネ       | SPRING                         |    |
| 73     | S35457001 | 1    | ハネカガL         | SPRING HOOK, L                 |    |
| 74     | S35458001 | 1    | ハネカガR         | SPRING HOOK, R                 |    |
| 75     | S35321001 | 1    | プレートカイトイタA    | GUIDE PLATE, A                 |    |



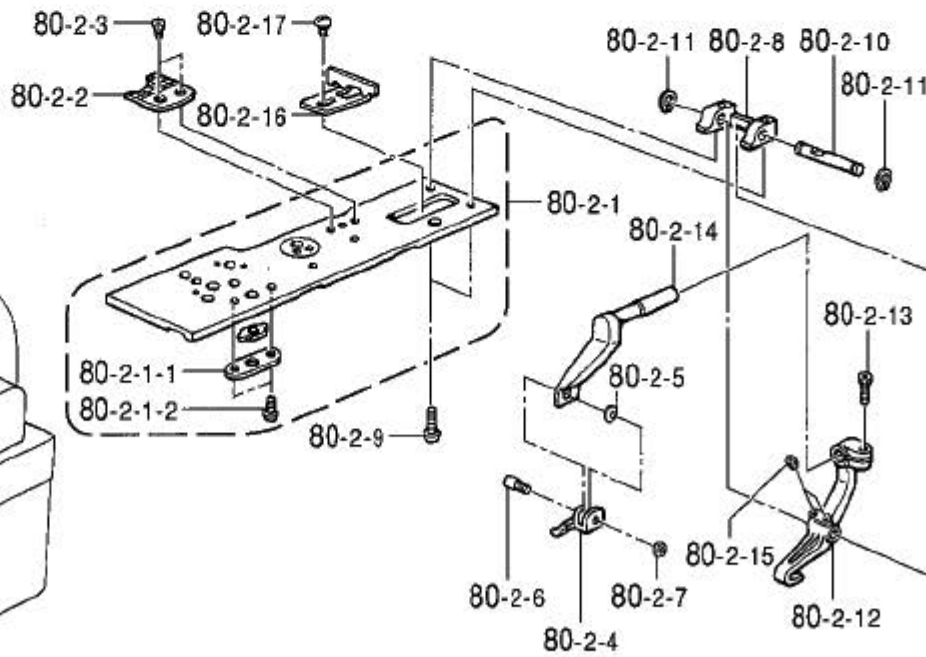
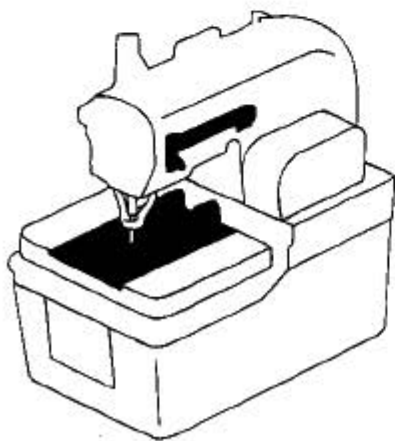
| REF.NO   | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS                          | RM |
|----------|-----------|------|---------------|----------------------------------------|----|
|          |           |      | <-00, 上糸切り用>  | <For-00, Upper thread trimmer>         |    |
| 80-1     | S35474401 | 1    | オシエプレートRSウキ   | WORK CLAMP PLATE SET, R                |    |
| 80-1-1   | S35318001 | 1    | ヌオシエプレートウキ    | WORK CLAMP PLATE ASSY, R               |    |
| 80-1-2   | S37684101 | 1    | ハリタR-50       | NEEDLE PLATE, R-50                     |    |
| 80-1-4   | S37680001 | 1    | ヌオシエR-50      | WORK CLAMP, R-50                       |    |
|          |           |      | <-01, 上下糸切り用> | <For-01, Upper & lower thread trimmer> |    |
| 80-1     | S35478401 | 1    | オシエプレートRSウキ   | WORK CLAMP PLATE SET, RS               |    |
| 80-1-1   | S35319001 | 1    | ヌオシエプレートRSウキ  | WORK CLAMP PLATE ASSY, RS              |    |
| 80-1-2   | S35309101 | 1    | ハリタR          | NEEDLE PLATE, R                        |    |
| 80-1-4   | S35452001 | 1    | ヌオシエRL        | WORK CLAMP, RL                         |    |
| 80-1-18  | S35330001 | 1    | キシオシエタR       | WORK CLAMP PLATE, R                    |    |
| 80-1-1-1 | S35316001 | 1    | カコマサエタ        | SUPPORT PLATE, ;S-BLOCK                |    |
| 80-1-1-2 | 060020416 | 2    | ハイントM2X4      | SCREW, BIND M2X4                       |    |
| 80-1-3   | S06696004 | 2    | サコネシ 3X6      | SCREW, FLAT M3X6                       |    |
| 80-1-5   | S35236000 | 1    | マササカネ3.2      | WASHER, BENDING 3.2                    |    |
| 80-1-6   | S35235001 | 1    | クランプサエピン      | SUPPORT PIN, ;CLAMP                    |    |
| 80-1-7   | 021300302 | 1    | 3ユナツト3        | NUT, 3 M3                              |    |
| 80-1-8   | S35238001 | 1    | クランプシクサ       | SHAFT HOLDER, ;CLAMP                   |    |
| 80-1-9   | 062401016 | 2    | ナハコ4X10       | SCREW, PAN M4X10                       |    |
| 80-1-10  | S35237001 | 1    | クランプデシク       | FULCRUM SHAFT, ;CLAMP                  |    |
| 80-1-11  | 048050142 | 2    | トワシクヨウC5      | RETAINING RING, C5                     |    |
| 80-1-12  | S35234201 | 1    | クランプレハ-R      | CLAMP LEVER, R                         |    |
| 80-1-13  | 018501236 | 1    | アホルト5X12      | BOLT, SOCKET M5X12                     |    |
| 80-1-14  | S35167001 | 1    | クランプアムR       | CLAMP ARM, R                           |    |
| 80-1-15  | 014400532 | 2    | アホルトM4X5      | SET SCREW, SOCKET (CP) M4X5            |    |
| 80-1-16  | S35347000 | 1    | ヌカイトR         | CLOTH GUIDE, R                         |    |
| 80-1-17  | S35326001 | 1    | シメネシM3.5      | SCREW, M3.5                            |    |
|          |           |      | <-00, 上糸切り用>  | <For-00, Upper thread trimmer>         |    |
| 81-1     | S35475401 | 1    | オシエプレートLSウキ   | WORK CLAMP PLATE SET, L                |    |
| 81-1-1   | S35310001 | 1    | ヌオシエプレートLウキ   | WORK CLAMP PLATE ASSY, L               |    |
| 81-1-2   | S37683101 | 1    | ハリタL-50       | NEEDLE PLATE, L-50                     |    |
| 81-1-4   | S37679001 | 1    | ヌオシエL-50      | WORK CLAMP, L-50                       |    |
| 81-1-19  | S38335000 | 1    | イトシタ          | THREAD HOLDING PLATE                   |    |
| 81-1-20  | S35326001 | 1    | シメネシM3.5      | SCREW, M3.5                            |    |
|          |           |      | <-01, 上下糸切り用> | <For-01, Upper & lower thread trimmer> |    |
| 81-1     | S35476401 | 1    | オシエプレートLSウキ   | WORK CLAMP PLATE SET, LS               |    |
| 81-1-1   | S35317001 | 1    | ヌオシエプレートLSウキ  | WORK CLAMP PLATE ASSY, LS              |    |
| 81-1-2   | S35308101 | 1    | ハリタL          | NEEDLE PLATE, L                        |    |
| 81-1-4   | S35453001 | 1    | ヌオシエLL        | WORK CLAMP, LL                         |    |
| 81-1-18  | S35329001 | 1    | キシオシエタL       | WORK CLAMP PLATE, L                    |    |
| 81-1-1-1 | S35316001 | 1    | カコマサエタ        | SUPPORT PLATE, ;S-BLOCK                |    |
| 81-1-1-2 | 060020416 | 2    | ハイントM2X4      | SCREW, BIND M2X4                       |    |
| 81-1-3   | S06696004 | 2    | サコネシ 3X6      | SCREW, FLAT M3X6                       |    |
| 81-1-5   | S35236000 | 1    | マササカネ3.2      | WASHER, BENDING 3.2                    |    |
| 81-1-6   | S35235001 | 1    | クランプサエピン      | SUPPORT PIN, ;CLAMP                    |    |
| 81-1-7   | 021300302 | 1    | 3ユナツト3        | NUT, 3 M3                              |    |
| 81-1-8   | S35238001 | 1    | クランプシクサ       | SHAFT HOLDER, ;CLAMP                   |    |
| 81-1-9   | 062401016 | 2    | ナハコ4X10       | SCREW, PAN M4X10                       |    |
| 81-1-10  | S35237001 | 1    | クランプデシク       | FULCRUM SHAFT, ;CLAMP                  |    |
| 81-1-11  | 048050142 | 2    | トワシクヨウC5      | RETAINING RING, C5                     |    |
| 81-1-12  | S35233201 | 1    | クランプレハ-L      | CLAMP LEVER, L                         |    |
| 81-1-13  | 018501236 | 1    | アホルト5X12      | BOLT, SOCKET M5X12                     |    |
| 81-1-14  | S35168001 | 1    | クランプアムL       | CLAMP ARM, L                           |    |
| 81-1-15  | 014400532 | 2    | アホルトM4X5      | SET SCREW, SOCKET (CP) M4X5            |    |
| 81-1-16  | S35348000 | 1    | ヌカイトL         | CLOTH GUIDE, L                         |    |
| 81-1-17  | S35326001 | 1    | シメネシM3.5      | SCREW, M3.5                            |    |



" オプション部品  
/ OPTION PARTS "



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## F3 . 押工関係 (ジーンズ仕様) / Presser foot mechanism (Jeans specification)

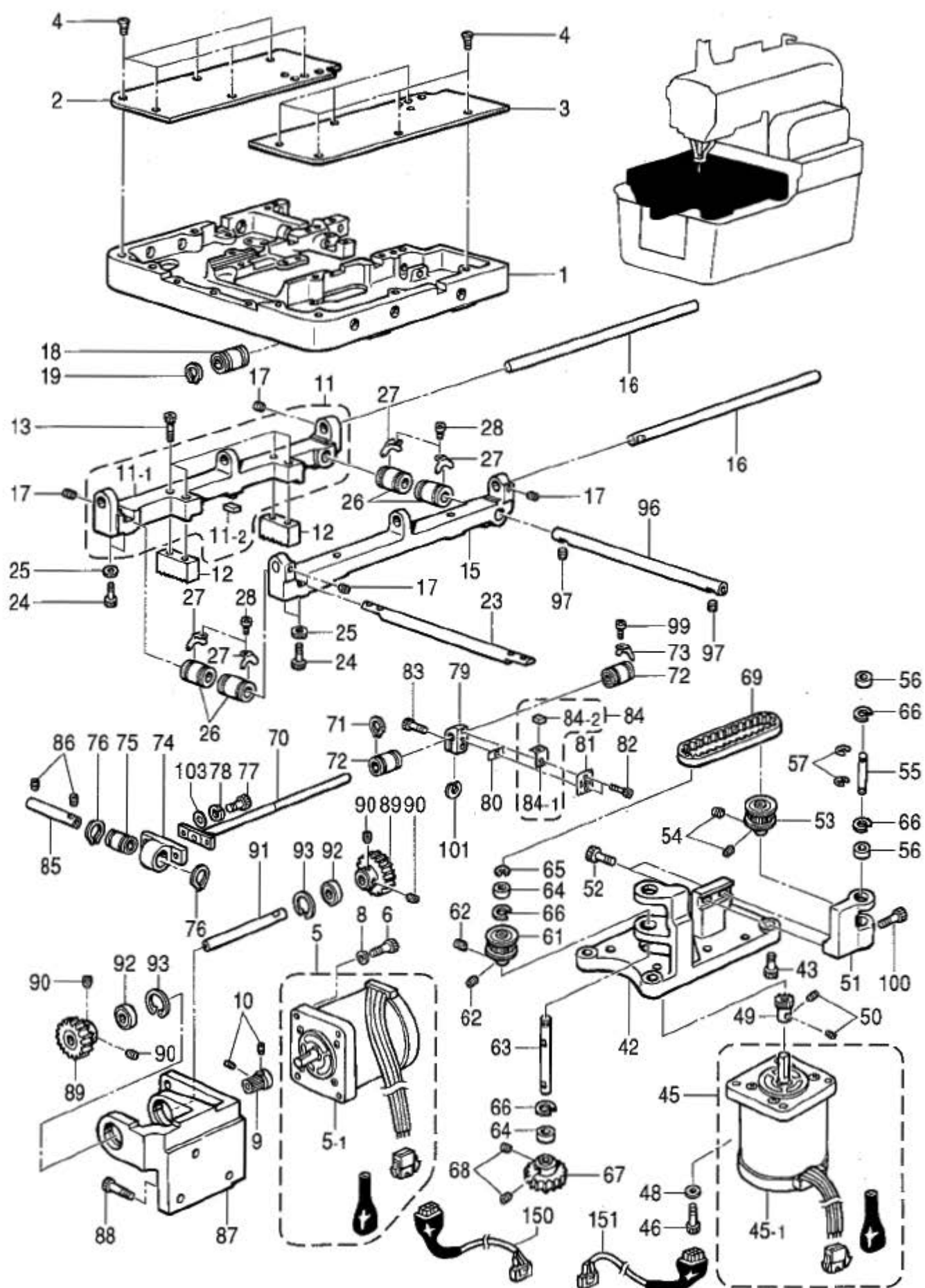
| REF.NO   | CODE      | Q'TY | 品名                                 | NAME OF PARTS                                  | RM |
|----------|-----------|------|------------------------------------|------------------------------------------------|----|
| 80-2     | S37756401 | 1    | <L1 14-18mm><br>オシワ*レートJR1ソウキミ     | <L1 14-18mm><br>WORK CLAMP PLATE SET, J R1     |    |
| 80-2-2   | S37644101 | 1    | ハリイタL1R                            | NEEDLE PLATE, R L1                             |    |
| 80-2-4   | S37754001 | 1    | ヌノオサIR-JL1                         | WORK CLAMP, R-J L1                             |    |
| 80-2     | S37727401 | 1    | <L2 18-22mm><br>オシワ*レートJR2ソウキミ     | <L2 18-22mm><br>WORK CLAMP PLATE SET, J R2     |    |
| 80-2-2   | S37646101 | 1    | ハリイタL2R                            | NEEDLE PLATE, R L2                             |    |
| 80-2-4   | S37690001 | 1    | ヌノオサIR-JL2                         | WORK CLAMP, R-J L2                             |    |
| 80-2     | S37733401 | 1    | <L3 22-26mm><br>オシワ*レートJR3ソウキミ     | <L3 22-26mm><br>WORK CLAMP PLATE SET, J R3     |    |
| 80-2-2   | S37648101 | 1    | ハリイタL3R                            | NEEDLE PLATE, R L3                             |    |
| 80-2-4   | S37692001 | 1    | ヌノオサIR-JL3                         | WORK CLAMP, R-J L3                             |    |
| 80-2     | S37757401 | 1    | <L4 26-30mm><br>オシワ*レートJR4ソウキミ     | <L4 26-30mm><br>WORK CLAMP PLATE SET, J R4     |    |
| 80-2-2   | S37650101 | 1    | ハリイタL4R                            | NEEDLE PLATE, R L4                             |    |
| 80-2-4   | S37758001 | 1    | ヌノオサIR-JL4                         | WORK CLAMP, R-J L4                             |    |
| 80-2     | S40830101 | 1    | <L5 28-32mm><br>オシワ*レートJR5ソウキミ     | <L5 28-32mm><br>WORK CLAMP PLATE SET, J R5     |    |
| 80-2-2   | S40822001 | 1    | ハリイタL5R                            | NEEDLE PLATE, R L5                             |    |
| 80-2-4   | S41483001 | 1    | ヌノオサIR-JL5                         | WORK CLAMP, R-J L5                             |    |
| 80-2     | S41489101 | 1    | <L6 32-36mm><br>オシワ*レートJR6ソウキミ     | <L6 32-36mm><br>WORK CLAMP PLATE SET, J R6     |    |
| 80-2-2   | S41479001 | 1    | ハリイタL6R                            | NEEDLE PLATE, R L6                             |    |
| 80-2-4   | S41485001 | 1    | ヌノオサIR-JL6                         | WORK CLAMP, R-J L6                             |    |
| 80-2     | S41491101 | 1    | <L7 36-40mm><br>オシワ*レートJR7ソウキミ     | <L7 36-40mm><br>WORK CLAMP PLATE SET, J R7     |    |
| 80-2-2   | S41481001 | 1    | ハリイタL7R                            | NEEDLE PLATE, R L7                             |    |
| 80-2-4   | S41487001 | 1    | ヌノオサIR-JL7                         | WORK CLAMP, R-J L7                             |    |
| 80-2-1   | S37729101 | 1    | <L1-L4 14-30mm><br>ヌノオサIR*レートJR7ミ  | <L1-L4 14-30mm><br>WORK CLAMP PLATE ASSY, JR   |    |
| 80-2-1   | S40828001 | 1    | <L5-L7 28-40mm><br>ヌノオサIR*レートJR7ミB | <L5-L7 28-40mm><br>WORK CLAMP PLATE ASSY, JR;B |    |
| 80-2-1-1 | S35316001 | 1    | カクコササイイタ                           | SUPPORT PLATE, ;S-BLOCK                        |    |
| 80-2-1-2 | 060020416 | 2    | ハ*イント*M2X4                         | SCREW, BIND M2X4                               |    |
| 80-2-3   | S06696004 | 2    | サコネシ* 3X6                          | SCREW, FLAT M3X6                               |    |
| 80-2-5   | S35236000 | 1    | マ*サ*カ*ネ3.2                         | WASHER, BENDING 3.2                            |    |
| 80-2-6   | S35235001 | 1    | クランフ*ササヒ*ン                         | SUPPORT PIN, ;CLAMP                            |    |
| 80-2-7   | 021300302 | 1    | 3シユサツ3                             | NUT, 3 M3                                      |    |
| 80-2-8   | S35238001 | 1    | クランフ*シ*クウケ                         | SHAFT HOLDER, ;CLAMP                           |    |
| 80-2-9   | 062401016 | 2    | サ*コ4X10                            | SCREW, PAN M4X10                               |    |
| 80-2-10  | S35237001 | 1    | クランフ*シ*ン*ク                         | FULCRUM SHAFT, ;CLAMP                          |    |
| 80-2-11  | 048050142 | 2    | トメワシ*クヨウC5                         | RETAINING RING, C5                             |    |
| 80-2-12  | S35234201 | 1    | クランフ*レハ*-R                         | CLAMP LEVER, R                                 |    |
| 80-2-13  | 018501236 | 1    | アサキ*ルト5X12                         | BOLT, SOCKET M5X12                             |    |
| 80-2-14  | S37695001 | 1    | <L1-L4 14-30mm><br>クランフ*ア-R-J      | <L1-L4 14-30mm><br>CLAMP ARM, R-J              |    |
| 80-2-14  | S40826001 | 1    | <L5-L7 28-40mm><br>クランフ*ア-R-J-B    | <L5-L7 28-40mm><br>CLAMP ARM, R-J-B            |    |
| 80-2-15  | 014400532 | 2    | アサキ*ミ4X5                           | SET SCREW, SOCKET (CP) M4X5                    |    |

F3. 押工関係 (ジーンズ仕様) / Presser foot mechanism (Jeans specification)

| REF.NO   | CODE      | QTY | 品名                             | NAME OF PARTS                                | RM |
|----------|-----------|-----|--------------------------------|----------------------------------------------|----|
| 80-2-16  | S35347000 | 1   | ヌカイトR                          | CLOTH GUIDE, R                               |    |
| 80-2-17  | S35326001 | 1   | メネジ M3.5                       | SCREW, M3.5                                  |    |
| 81-2     | S37731301 | 1   | <L1 14-18mm><br>オサエプレートJL1ソクミ  | <L1 14-18mm><br>WORK CLAMP PLATE SET, J L1   |    |
| 81-2-2   | S37643201 | 1   | ハリタL1L                         | NEEDLE PLATE, L L1                           |    |
| 81-2-4   | S37755001 | 1   | ヌオサエL-JL1                      | WORK CLAMP, L-J L1                           |    |
| 81-2     | S37728301 | 1   | <L2 18-22mm><br>オサエプレートJL2ソクミ  | <L2 18-22mm><br>WORK CLAMP PLATE SET, J L2   |    |
| 81-2-2   | S37645101 | 1   | ハリタL2L                         | NEEDLE PLATE, L2 L                           |    |
| 81-2-4   | S37689001 | 1   | ヌオサエL-JL2                      | WORK CLAMP, L-J L2                           |    |
| 81-2     | S37735301 | 1   | <L3 22-26mm><br>オサエプレートJL3ソクミ  | <L3 22-26mm><br>WORK CLAMP PLATE SET, J L3   |    |
| 81-2-2   | S37647101 | 1   | ハリタL3L                         | NEEDLE PLATE, L L3                           |    |
| 81-2-4   | S37691001 | 1   | ヌオサエL-JL3                      | WORK CLAMP, L-J L3                           |    |
| 81-2     | S37732301 | 1   | <L4 26-30mm><br>オサエプレートJL4ソクミ  | <L4 26-30mm><br>WORK CLAMP PLATE SET, J L4   |    |
| 81-2-2   | S37649101 | 1   | ハリタL4L                         | NEEDLE PLATE, L L4                           |    |
| 81-2-4   | S37759001 | 1   | ヌオサエL-JL4                      | WORK CLAMP, L-J L4                           |    |
| 81-2     | S40831101 | 1   | <L5 28-32mm><br>オサエプレートJL5ソクミ  | <L5 28-32mm><br>WORK CLAMP PLATE SET, J L5   |    |
| 81-2-2   | S40823001 | 1   | ハリタL5L                         | NEEDLE PLATE, L L5                           |    |
| 81-2-4   | S41484001 | 1   | ヌオサエL-JL5                      | WORK CLAMP, L-J L5                           |    |
| 81-2     | S41490101 | 1   | <L6 32-36mm><br>オサエプレートJL6ソクミ  | <L6 32-36mm><br>WORK CLAMP PLATE SET, J L6   |    |
| 81-2-2   | S41480001 | 1   | ハリタL6L                         | NEEDLE PLATE, L L6                           |    |
| 81-2-4   | S41486001 | 1   | ヌオサエL-JL6                      | WORK CLAMP, L-J L6                           |    |
| 81-2     | S41492101 | 1   | <L7 36-40mm><br>オサエプレートJL7ソクミ  | <L7 36-40mm><br>WORK CLAMP PLATE SET, J L7   |    |
| 81-2-2   | S41482001 | 1   | ハリタL7L                         | NEEDLE PLATE, L L7                           |    |
| 81-2-4   | S41488001 | 1   | ヌオサエL-JL7                      | WORK CLAMP, L-J L7                           |    |
| 81-2-1   | S37730001 | 1   | <L1-L4 14-30mm><br>オサエプレートJLクミ | <L1-L4 14-30mm><br>WORK CLAMP PLATE ASSY, JL |    |
| 81-2-1   | S35310001 | 1   | <L5-L7 28-40mm><br>ヌオサエプレートLクミ | <L5-L7 28-40mm><br>WORK CLAMP PLATE ASSY, L  |    |
| 81-2-1-1 | S35316001 | 1   | カクマササエタ                        | SUPPORT PLATE, ;S-BLOCK                      |    |
| 81-2-1-2 | 060020416 | 2   | バインド M2X4                      | SCREW, BIND M2X4                             |    |
| 81-2-3   | S06696004 | 2   | サラコネジ 3X6                      | SCREW, FLAT M3X6                             |    |
| 81-2-5   | S35236000 | 1   | マケサガネ 3.2                      | WASHER, BENDING 3.2                          |    |
| 81-2-6   | S35235001 | 1   | クランプササエピン                      | SUPPORT PIN, ;CLAMP                          |    |
| 81-2-7   | 021300302 | 1   | 3シュナツ 3                        | NUT, 3 M3                                    |    |
| 81-2-8   | S37712001 | 1   | クランプジクウケ                       | CLAMP SHAFT HOLDER                           |    |
| 81-2-9   | 062401016 | 2   | ナベコ 4X10                       | SCREW, PAN M4X10                             |    |
| 81-2-10  | S37711001 | 1   | クランプシテンジク                      | CLAMP FULCRUM SHAFT                          |    |
| 81-2-11  | 048050142 | 2   | トメジクヨウ C5                      | RETAINING RING, C5                           |    |
| 81-2-12  | S35233201 | 1   | クランプレバー L                      | CLAMP LEVER, L                               |    |
| 81-2-13  | 018501236 | 1   | アナボルト 5X12                     | BOLT, SOCKET M5X12                           |    |

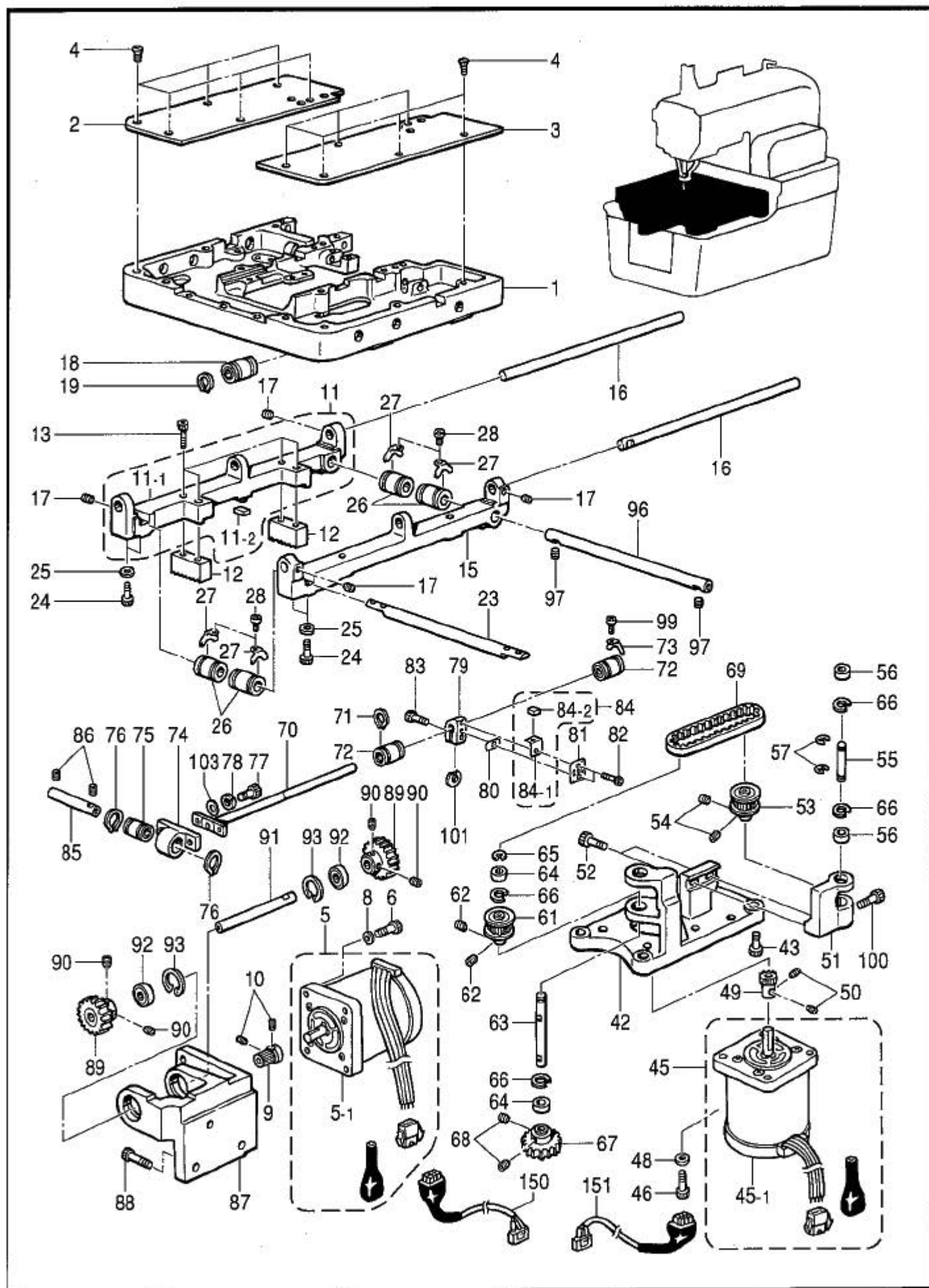
## F3 . 押工関係 (ジーンズ仕様) / Presser foot mechanism (Jeans specification)

| REF.NO  | CODE      | QTY | 品名                               | NAME OF PARTS                       | RM |
|---------|-----------|-----|----------------------------------|-------------------------------------|----|
| 81-2-14 | S37694001 | 1   | <L1-L4 14-30mm><br>クランプアーム-L-J   | <L1-L4 14-30mm><br>CLAMP ARM, L-J   |    |
| 81-2-14 | S40827001 | 1   | <L5-L7 28-40mm><br>クランプアーム-L-J-B | <L5-L7 28-40mm><br>CLAMP ARM, L-J-B |    |
| 81-2-15 | 014400532 | 2   | アタネ M4X5                         | SET SCREW, SOCKET (CP) M4X5         |    |
| 81-2-16 | S35348000 | 1   | スリット L                           | CLOTH GUIDE, L                      |    |
| 81-2-17 | S35326001 | 1   | ビス M3.5                          | SCREW, M3.5                         |    |
| 75      | S37693001 | 1   | プレートガイド C                        | GUIDE PLATE, C                      |    |
| 90      | S37714001 | 1   | ボスヨサエテンダイ                        | FULCRUM BRACKET, ;AUX.CLAMP         |    |
| 91      | S37713001 | 1   | ボスヨサエテンシク                        | FULCRUM SHAFT, ;AUX.CLAMP           |    |
| 92      | 048050142 | 2   | トメワシクワC5                         | RETAINING RING, C5                  |    |
| 93      | S37718000 | 1   | ボスヨサエテ                           | AUXILIARY CLAMP ARM                 |    |
| 94      | 018401032 | 1   | アタネ M4X10                        | BOLT, SOCKET M4X10                  |    |
| 95      | S05356000 | 1   | ボタンクラ                            | BUTTON CLAMP, A                     |    |
| 96      | S08808001 | 1   | ストップネジ                           | STOPPER SCREW                       |    |
| 97      | 021660102 | 1   | ナット M3.18                        | NUT, 1 SM3.18                       |    |
| 98      | S37753001 | 1   | ボスヨサエトシハネ                        | SPRING, EXTENSION                   |    |
| 99      | S37744001 | 1   | 円筒サポーター                          | CYLINDER SUPPORT ASSY               |    |
| 100     | 062400812 | 2   | ナベ M4X8                          | SCREW, PAN M4X8                     |    |
| 101     | S37717101 | 1   | ボスヨサエリンク                         | AUX. CLAMP LINK ASSY                |    |
| 102     | S34922101 | 1   | ダンネジ M4                          | SHOULDER SCREW, M4                  |    |
| 103     | 021400202 | 1   | 2シユナツト M4                        | NUT, 2 M4                           |    |
| 104     | S37870000 | 1   | "オプション部品"<br>スリット J              | "OPTION PARTS"<br>CLOTH GUIDE, J    |    |



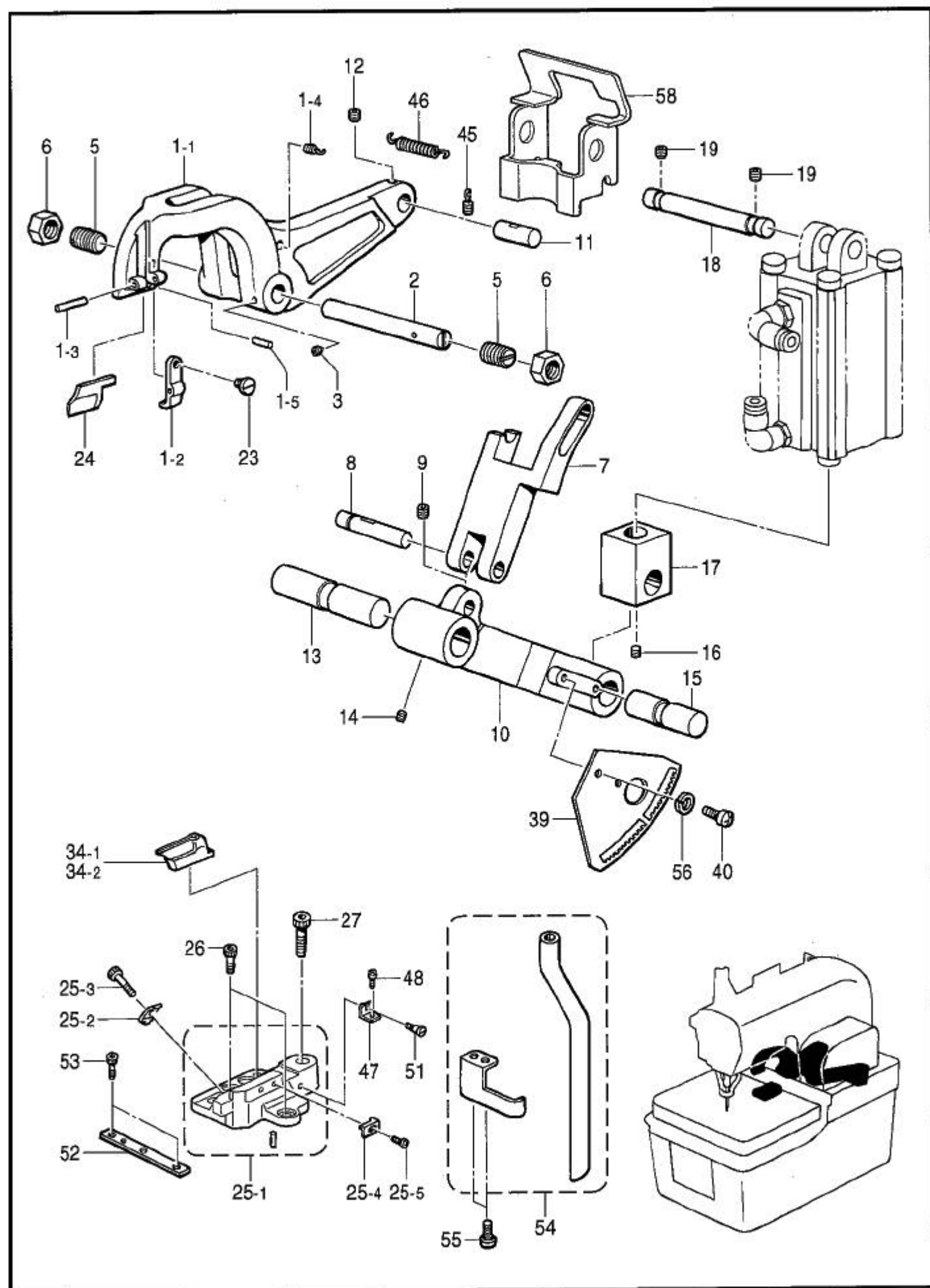
## G. 送り関係 / Feed mechanism

| REF.NO | CODE      | Q'TY | ヒンメイ                                                                           | NAME OF PARTS                 | RM |
|--------|-----------|------|--------------------------------------------------------------------------------|-------------------------------|----|
| 1      | S34950209 | 1    | オリタ <sup>イ</sup>                                                               | FEED BRACKET                  |    |
| 2      | S35176001 | 1    | オリタ <sup>イ</sup> カバー <sup>L</sup>                                              | FEED BRACKET COVER, L         |    |
| 3      | S35177001 | 1    | オリタ <sup>イ</sup> カバー <sup>R</sup>                                              | FEED BRACKET COVER, R         |    |
| 4      | S29410001 | 12   | サネシ <sup>M4</sup>                                                              | SCREW, FLAT M4                |    |
| 5      | S43192200 | 1    | パ <sup>ル</sup> スモーター <sup>X</sup>                                              | PULSE MOTOR ASSY, X           |    |
| 5-1    | S43193200 | 1    | パ <sup>ル</sup> スモーター <sup>103H7523</sup>                                       | PULSE MOTOR, 103H7523         |    |
| 6      | 018401622 | 4    | ア <sup>ホ</sup> ルト <sup>4X16</sup>                                              | BOLT, SOCKET M4X16            |    |
| 8      | 025040132 | 4    | ヒ <sup>ラ</sup> サ <sup>ガ</sup> ネシ <sup>ヨウ4</sup>                                | WASHER, PLAIN S 4             |    |
| 9      | S43717201 | 1    | ク <sup>ト</sup> ウキ <sup>ヤ15.75</sup>                                            | GEAR, 15.75                   |    |
| 10     | 014770622 | 2    | ア <sup>ナ</sup> トメネシ <sup>6.35</sup> ホ <sup>ミ</sup>                             | SET SCREW, SOCKET (CP) SM6.35 |    |
| 11     | S35181001 | 1    | X <sup>オ</sup> クリン <sup>ク</sup> ウ <sup>ハ</sup> ク <sup>ミ</sup>                  | X-FEED SHAFT HOLDER ASSY, L   |    |
| 11-1   | S35180000 | 1    | X <sup>オ</sup> クリン <sup>ク</sup> ウ <sup>ハ</sup> L                               | X-FEED SHAFT HOLDER, L        |    |
| 11-2   | 417526000 | 1    | センサ <sup>マ</sup> グ <sup>ネ</sup> ツ <sup>9</sup>                                 | SENSOR MAGNET, 9              |    |
| 12     | S35178001 | 2    | X <sup>ラ</sup> ツク                                                              | X-RACK                        |    |
| 13     | 018501631 | 4    | ア <sup>ホ</sup> ルト <sup>5X16</sup>                                              | BOLT, SOCKET M5X16            |    |
| 15     | S35179000 | 1    | X <sup>オ</sup> クリン <sup>ク</sup> ウ <sup>ハ</sup> R                               | X-FEED SHAFT HOLDER, R        |    |
| 16     | S35188001 | 2    | Y <sup>オ</sup> クリン <sup>ク</sup> ウ <sup>ハ</sup> ナ <sup>イ</sup> シ <sup>ク</sup>   | Y-FEED GUIDE SHAFT            |    |
| 17     | 014060632 | 4    | ア <sup>ナ</sup> ク <sup>ホ</sup> ミ <sup>6X6</sup>                                 | SET SCREW, SOCKET (CP) M6X6   |    |
| 18     | S12004000 | 4    | リ <sup>ニ</sup> ア <sup>フ</sup> ツ <sup>シ</sup> ユ                                 | LINEAR BUSH                   |    |
| 19     | S02460001 | 8    | ト <sup>メ</sup> ワ <sup>シ</sup> ク <sup>ヨ</sup> ウ <sup>C19</sup>                  | RETAINING RING, EXTERNAL C19  |    |
| 23     | S35182001 | 1    | X <sup>オ</sup> クリン <sup>ク</sup> ウ <sup>ハ</sup> ナ <sup>イ</sup> シ <sup>ク</sup> A | X-FEED GUIDE SHAFT, A         |    |
| 24     | 018401636 | 4    | ア <sup>ホ</sup> ルト <sup>4X16</sup>                                              | BOLT, SOCKET M4X16            |    |
| 25     | 025040232 | 4    | ヒ <sup>ラ</sup> サ <sup>ガ</sup> ネシ <sup>ユウ4</sup>                                | WASHER, PLAIN M 4             |    |
| 26     | S35183000 | 4    | リ <sup>ニ</sup> ア <sup>フ</sup> ツ <sup>シ</sup> ユ12                               | LINEAR BUSH, 12               |    |
| 27     | S35184001 | 4    | タ <sup>マ</sup> シ <sup>ク</sup> ウ <sup>ケ</sup> ト <sup>メ</sup> イ <sup>タ</sup>     | STOPPER, BALL BEARING         |    |
| 28     | 062300416 | 4    | ナ <sup>ハ</sup> コ <sup>M3X4</sup>                                               | SCREW, PAN M3X4               |    |
| 42     | S43719001 | 1    | Y <sup>オ</sup> クリ <sup>ハ</sup> ス <sup>B</sup>                                  | Y-FEED BASE, B                |    |
| 43     | 018061622 | 4    | ア <sup>ホ</sup> ルト <sup>6X16</sup>                                              | BOLT, SOCKET M6X16            |    |
| 45     | S43194200 | 1    | パ <sup>ル</sup> スモーター <sup>Y</sup>                                              | PULSE MOTOR ASSY, Y           |    |
| 45-1   | S43193200 | 1    | パ <sup>ル</sup> スモーター <sup>103H7523</sup>                                       | PULSE MOTOR, 103H7523         |    |
| 46     | 018401622 | 4    | ア <sup>ホ</sup> ルト <sup>4X16</sup>                                              | BOLT, SOCKET M4X16            |    |
| 48     | 025040132 | 4    | ヒ <sup>ラ</sup> サ <sup>ガ</sup> ネシ <sup>ヨウ4</sup>                                | WASHER, PLAIN S 4             |    |
| 49     | S43718001 | 1    | ク <sup>ト</sup> ウキ <sup>ヤ25</sup>                                               | DRIVING GEAR, 25              |    |
| 50     | 014760622 | 2    | ア <sup>ナ</sup> トメネシ <sup>5.95</sup>                                            | SET SCREW, SOCKET SM5.95      |    |
| 51     | S35174001 | 1    | Y <sup>フ</sup> リ <sup>サ</sup> サ <sup>E</sup> L                                 | Y-PULLEY SUPPORT, L           |    |
| 52     | 018501422 | 2    | ア <sup>ホ</sup> ルト <sup>5X14</sup>                                              | BOLT, SOCKET M5X14            |    |
| 53     | S27844201 | 1    | タ <sup>イ</sup> ミ <sup>ン</sup> グ <sup>フ</sup> リ <sup>A</sup>                    | TIMING PULLEY, A              |    |
| 54     | 014770622 | 2    | ア <sup>ナ</sup> トメネシ <sup>6.35</sup> ホ <sup>ミ</sup>                             | SET SCREW, SOCKET (CP) SM6.35 |    |
| 55     | S35186001 | 1    | Y <sup>フ</sup> リ <sup>ン</sup> ク <sup>L</sup>                                   | Y-PULLEY SHAFT, L             |    |
| 56     | S30138001 | 2    | マ <sup>イ</sup> ク <sup>ロ</sup> ベ <sup>ア</sup> リ <sup>ン</sup> ク <sup>8</sup>     | MICRO BEARING, 8              |    |
| 57     | 048060342 | 2    | ト <sup>メ</sup> ワ <sup>E6</sup>                                                 | RETAINING RING, E6            |    |
| 61     | S27844201 | 1    | タ <sup>イ</sup> ミ <sup>ン</sup> グ <sup>フ</sup> リ <sup>A</sup>                    | TIMING PULLEY, A              |    |
| 62     | 014770622 | 2    | ア <sup>ナ</sup> トメネシ <sup>6.35</sup> ホ <sup>ミ</sup>                             | SET SCREW, SOCKET (CP) SM6.35 |    |
| 63     | S35189001 | 1    | Y <sup>フ</sup> リ <sup>ン</sup> ク <sup>R</sup>                                   | Y-PULLEY SHAFT, R             |    |
| 64     | S30138001 | 2    | マ <sup>イ</sup> ク <sup>ロ</sup> ベ <sup>ア</sup> リ <sup>ン</sup> ク <sup>8</sup>     | MICRO BEARING, 8              |    |
| 65     | 048060342 | 1    | ト <sup>メ</sup> ワ <sup>E6</sup>                                                 | RETAINING RING, E6            |    |
| 66     | 048160242 | 4    | ト <sup>メ</sup> ワ <sup>ア</sup> ナ <sup>ヨ</sup> ウ <sup>C16</sup>                  | RETAINING RING, INTERNAL C16  |    |
| 67     | S43720001 | 1    | ア <sup>イ</sup> ド <sup>ル</sup> キ <sup>ヤ40</sup>                                 | IDLER GEAR, 40                |    |
| 68     | 014060632 | 2    | ア <sup>ナ</sup> ク <sup>ホ</sup> ミ <sup>6X6</sup>                                 | SET SCREW, SOCKET (CP) M6X6   |    |
| 69     | S10077100 | 1    | Y <sup>タ</sup> イ <sup>ミ</sup> ン <sup>グ</sup> ベ <sup>ル</sup> ト                  | Y-TIMING BELT                 |    |
| 70     | S35190001 | 1    | Y <sup>シ</sup> ク                                                               | Y-SHAFT                       |    |
| 71     | S02460001 | 2    | ト <sup>メ</sup> ワ <sup>シ</sup> ク <sup>ヨ</sup> ウ <sup>C19</sup>                  | RETAINING RING, EXTERNAL C19  |    |
| 72     | S12004000 | 2    | リ <sup>ニ</sup> ア <sup>フ</sup> ツ <sup>シ</sup> ユ                                 | LINEAR BUSH                   |    |
| 73     | S35184001 | 1    | タ <sup>マ</sup> シ <sup>ク</sup> ウ <sup>ケ</sup> ト <sup>メ</sup> イ <sup>タ</sup>     | STOPPER, BALL BEARING         |    |
| 74     | S35191001 | 1    | ジ <sup>ク</sup> ウ <sup>ケ</sup>                                                  | BALL BEARING                  |    |
| 75     | S12004000 | 1    | リ <sup>ニ</sup> ア <sup>フ</sup> ツ <sup>シ</sup> ユ                                 | LINEAR BUSH                   |    |
| 76     | S02460001 | 2    | ト <sup>メ</sup> ワ <sup>シ</sup> ク <sup>ヨ</sup> ウ <sup>C19</sup>                  | RETAINING RING, EXTERNAL C19  |    |
| 77     | 018061222 | 2    | ア <sup>ホ</sup> ルト <sup>6X12</sup>                                              | BOLT, SOCKET M6X12            |    |
| 78     | 028060242 | 2    | ハ <sup>ネ</sup> サ <sup>ガ</sup> ネ <sup>2-6</sup>                                 | WASHER, SPRING 2-6            |    |
| 79     | S31568000 | 1    | Y <sup>ク</sup> ト <sup>ウ</sup> シ <sup>ク</sup> ホ <sup>ル</sup> ダ                  | Y-DRIVING SHAFT HOLDER        |    |
| 80     | S10078001 | 1    | T <sup>ベ</sup> ルト <sup>ス</sup> ペ <sup>ー</sup> サ                                | SPACER, T-BELT                |    |

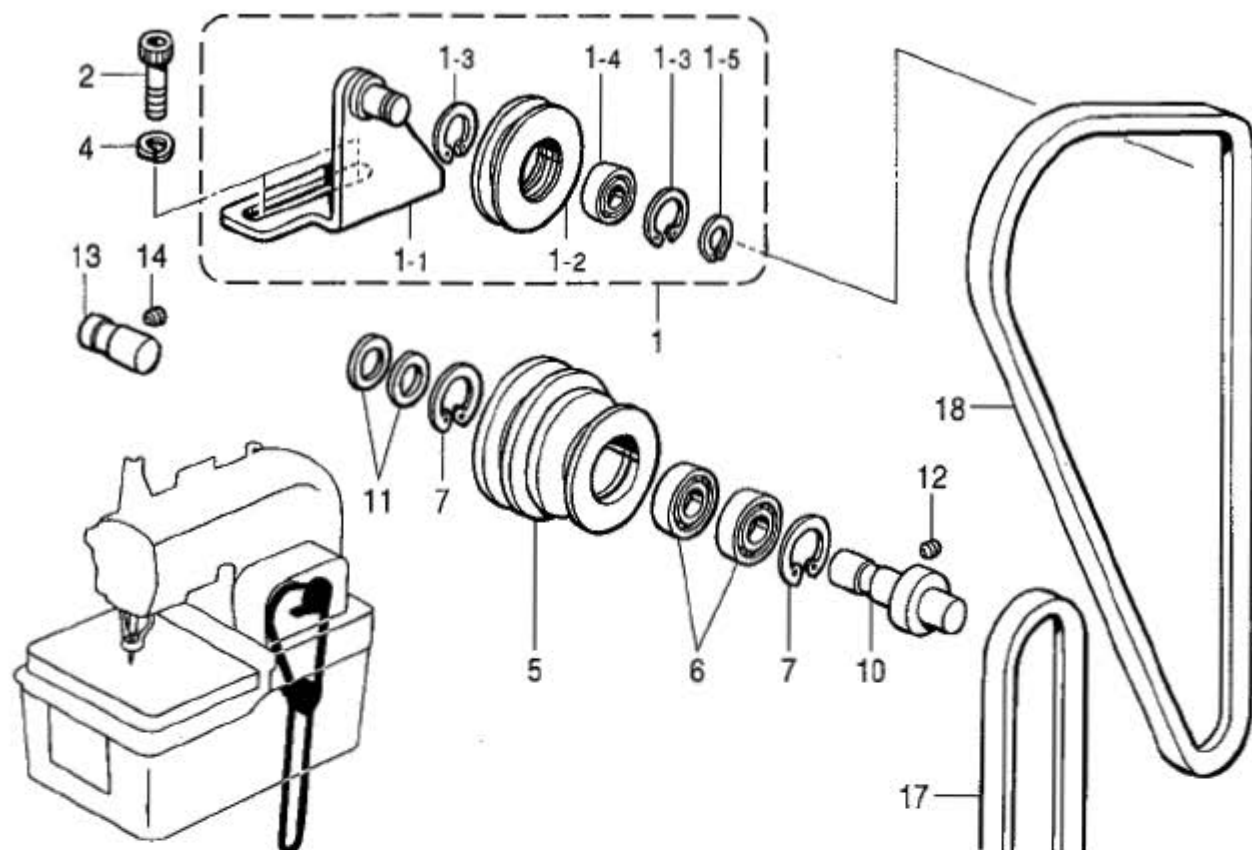


## G. 送り関係 / Feed mechanism

| REF.NO | CODE      | QTY | ヒンメイ         | NAME OF PARTS                | RM |
|--------|-----------|-----|--------------|------------------------------|----|
| 81     | S10079101 | 1   | ベルトホルダ       | BELT HOLDER                  |    |
| 82     | 018680822 | 2   | ボルト4.37X8    | BOLT, SOCKET SM4.37X8        |    |
| 83     | 018501631 | 1   | ボルト5X16      | BOLT, SOCKET M5X16           |    |
| 84     | S35192001 | 1   | センサリイタミ      | SENSOR PARTITION PLATE ASSY  |    |
| 84-1   | S35193000 | 1   | センサリイタ       | SENSOR PARTITION PLATE       |    |
| 84-2   | 128652001 | 1   | マグネットREC16W  | MAGNET REC16W                |    |
| 85     | S35194001 | 1   | Yガイドシャフト     | Y-GUIDE SHAFT                |    |
| 86     | 012500536 | 2   | アタヒラ5X5      | SET SCREW, SOCKET (FT) M5X5  |    |
| 87     | S43749001 | 1   | モータサIB       | MOTOR SUPPORT, B             |    |
| 88     | 018061622 | 3   | ボルト6X16      | BOLT, SOCKET M6X16           |    |
| 89     | S35196100 | 2   | アイトルキヤ       | IDLER GEAR                   |    |
| 90     | 014060632 | 4   | アタホミ6X6      | SET SCREW, SOCKET (CP) M6X6  |    |
| 91     | S35195001 | 1   | アイトルキヤシャフト   | GEAR SHAFT, IDLER            |    |
| 92     | 076001800 | 2   | タミシクウケ6001ZZ | BALL-BEARING 6001ZZ(8482.10) |    |
| 93     | 048280242 | 2   | トメワアサウチC28   | RETAINING RING, INTERNAL C28 |    |
| 96     | S35187001 | 1   | Xオクリアンナインク   | X-FEED GUIDE SHAFT, B        |    |
| 97     | 014060632 | 2   | アタホミ6X6      | SET SCREW, SOCKET (CP) M6X6  |    |
| 99     | 062300416 | 1   | ナハコM3X4      | SCREW, PAN M3X4              |    |
| 100    | 018502022 | 1   | ボルト5X20      | BOLT, SOCKET M5X20           |    |
| 101    | 148782001 | 1   | スパー          | SPACER                       |    |
| 103    | 025060232 | 2   | ヒラサガネチユウ6    | WASHER, PLAIN M 6            |    |
| 150    | S43347000 | 1   | パルスモータコトX    | PULSE MOTOR CORD, X          |    |
| 151    | S43348000 | 1   | パルスモータコトY    | PULSE MOTOR CORD, Y          |    |

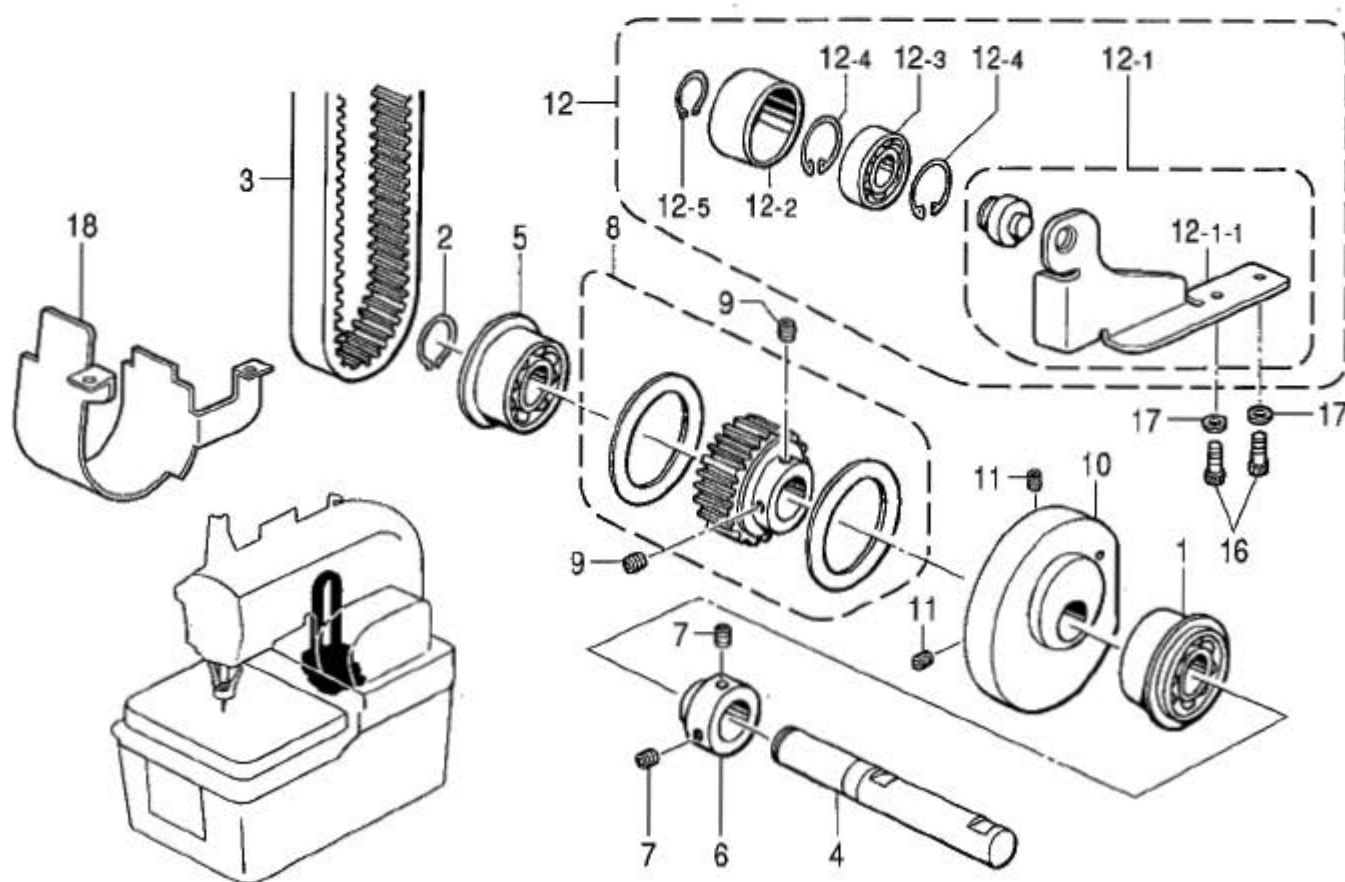


| REF.NO | CODE      | Q'TY | ヒンメイ               | NAME OF PARTS                          | RM |
|--------|-----------|------|--------------------|----------------------------------------|----|
| 1      | S35074201 | 1    | カッターウデ*クミ          | CUTTER LEVER ASSY                      |    |
| 1-1    | S35075201 | 1    | カッターウデ*            | CUTTER LEVER                           |    |
| 1-2    | S35076101 | 1    | カッターカートリッジ*オサエ     | CUTTER CARTRIDGE PRESSER               |    |
| 1-3    | S35077000 | 1    | ニート*ルローラ4X25.8     | NEEDLE ROLLER, 4X25.8                  |    |
| 1-4    | S35078001 | 1    | ハ*ネカケ              | SPRING HOOK                            |    |
| 1-5    | S35079000 | 1    | ニート*ルローラ3X11.8     | NEEDLE ROLLER, 3X11.8                  |    |
| 2      | S35080001 | 1    | カッターウデ*シ*ク         | CUTTER LEVER SHAFT                     |    |
| 3      | 016061031 | 1    | アサトカ*リ 6X10        | SET SCREW, SOCKET (CN) M6X10           |    |
| 5      | S35081001 | 2    | カッターウデ*オサエネジ*      | SUPPORT SCREW                          |    |
| 6      | S35082001 | 2    | 3シユナツト14           | NUT, 3 M14                             |    |
| 7      | S35088001 | 1    | リンクA               | LINK, A                                |    |
| 8      | S35085001 | 1    | リンクシ*クC            | LINK SHAFT, C                          |    |
| 9      | 014060632 | 1    | アサカ*ミ6X6           | SET SCREW, SOCKET (CP) M6X6            |    |
| 10     | S35087001 | 1    | リンクC               | LINK, C                                |    |
| 11     | S35086001 | 1    | リンクシ*クB            | LINK SHAFT, B                          |    |
| 12     | 014060632 | 1    | アサカ*ミ6X6           | SET SCREW, SOCKET (CP) M6X6            |    |
| 13     | S35083001 | 1    | リンクシ*クA            | LINK SHAFT, A                          |    |
| 14     | 014060632 | 1    | アサカ*ミ6X6           | SET SCREW, SOCKET (CP) M6X6            |    |
| 15     | S35084001 | 1    | シリンダ*ロツト*シ*ク       | CYLINDER ROD SHAFT                     |    |
| 16     | 014060632 | 1    | アサカ*ミ6X6           | SET SCREW, SOCKET (CP) M6X6            |    |
| 17     | S35089001 | 1    | シリンダ*ロツト*          | CYLINDER ROD                           |    |
| 18     | S35090001 | 1    | シリンダ*ササエシ*ク        | CYLINDER SUPPORT SHAFT                 |    |
| 19     | 014060632 | 2    | アサカ*ミ6X6           | SET SCREW, SOCKET (CP) M6X6            |    |
| 23     | S35091001 | 1    | ツマミネジ*M5           | KNOB SCREW, M5                         |    |
|        |           |      | <-00, 上糸切り用>       | <For-00, Upper thread trimmer>         |    |
|        |           |      | <-01, 上下糸切り用>      | <For-01, Upper & lower thread trimmer> |    |
| 24     | S35093001 | 1    | ハンマー-38            | HAMMER, 38                             |    |
|        |           |      | <-02, ジーンズ仕様>      | <For-02, jeans specification>          |    |
|        |           |      | <-52, フラインデ*クサー仕様> | <For-52, Fly indexer specification>    |    |
| 24     | S37702001 | 1    | ハンマー-S12.....L1    | HAMMER, S12.....L1                     |    |
| 24     | S37704001 | 1    | ハンマー-S16.....L2    | HAMMER, S16.....L2                     |    |
| 24     | S37706001 | 1    | ハンマー-S20.....L3    | HAMMER, S20.....L3                     |    |
| 24     | S37708001 | 1    | ハンマー-S24.....L4    | HAMMER, S24.....L4                     |    |
| 24     | S37197001 | 1    | ハンマー-26 .....L5    | HAMMER, 26.....L5                      |    |
| 24     | S37199001 | 1    | ハンマー-30 .....L6    | HAMMER, 30.....L6                      |    |
| 24     | S37201001 | 1    | ハンマー-34 .....L7    | HAMMER, 34.....L7                      |    |
| 25     | S35473301 | 1    | メスト*タ*イソクミ         | KNIFE BRACKET SET                      |    |
| 25-1   | S35094301 | 1    | メスト*タ*イクミ          | KNIFE BRACKET ASSY                     |    |
| 25-2   | S35097001 | 1    | メス*ロツクオサエ          | KNIFE BLOCK HOLDER                     |    |
| 25-3   | 018501622 | 1    | アサカ*ルト5X16         | BOLT, SOCKET M5X16                     |    |
| 25-4   | S35098000 | 1    | フ*ロツクストツパ*イタ       | STOPPER PLATE, ;BLOCK                  |    |
| 25-5   | 062300416 | 1    | ナハ*コM3X4           | SCREW, PAN M3X4                        |    |
| 26     | 018501222 | 2    | アサカ*ルト5X12         | BOLT, SOCKET M5X12                     |    |
| 27     | 018062522 | 1    | アサカ*ルト6X25         | BOLT, SOCKET M6X25                     |    |
| 34-1   | S35436101 | 1    | メス2.8X4.3-50       | KNIFE, 2.8X4.3-50                      |    |
| 34-2   | S35437101 | 1    | メス2.8X4.3-38       | KNIFE, 2.8X4.3-38                      |    |
| 39     | S45269001 | 1    | カッターセンサー*シリイタS     | PARTITION PLATE, ;C-SENSOR             |    |
| 40     | 062400812 | 2    | ナハ*コ4X8            | SCREW, PAN M4X8                        |    |
| 45     | S35078001 | 1    | ハ*ネカケ              | SPRING HOOK                            |    |
| 46     | 142642001 | 1    | サト*ウチヨウセツキヒキハ*ネ    | SPRING, EXTENSION                      |    |
| 47     | S35100001 | 1    | メスチヨウセツサエ          | KNIFE ADJUSTING SUPPORT                |    |
| 48     | 062400812 | 1    | ナハ*コ4X8            | SCREW, PAN M4X8                        |    |
| 51     | S35101001 | 1    | メスチヨウセツネジ*         | ADJUSTING SCREW                        |    |
| 52     | S35102001 | 1    | メスト*タ*イアンナイ        | KNIFE BRACKET GUIDE                    |    |
| 53     | 018400832 | 3    | アサカ*ルト4X8          | BOLT, SOCKET M4X8                      |    |
| 54     | S35104001 | 1    | メスハ*イ*クミ           | KNIFE PIPE ASSY                        |    |
| 55     | 062400812 | 2    | ナハ*コ4X8            | SCREW, PAN M4X8                        |    |
| 56     | 028040242 | 2    | ハ*ネサ*カ*ネ2.4        | WASHER, SPRING 2-4                     |    |
| 58     | S43375000 | 1    | メスウデ*カハ*ー          | KNIFE LEVER COVER                      |    |



118-981-126

K. 下軸関係 / Lower shaft mechanism



118-981-305

J. テンションプーリ関係 / Tension pulley mechanism

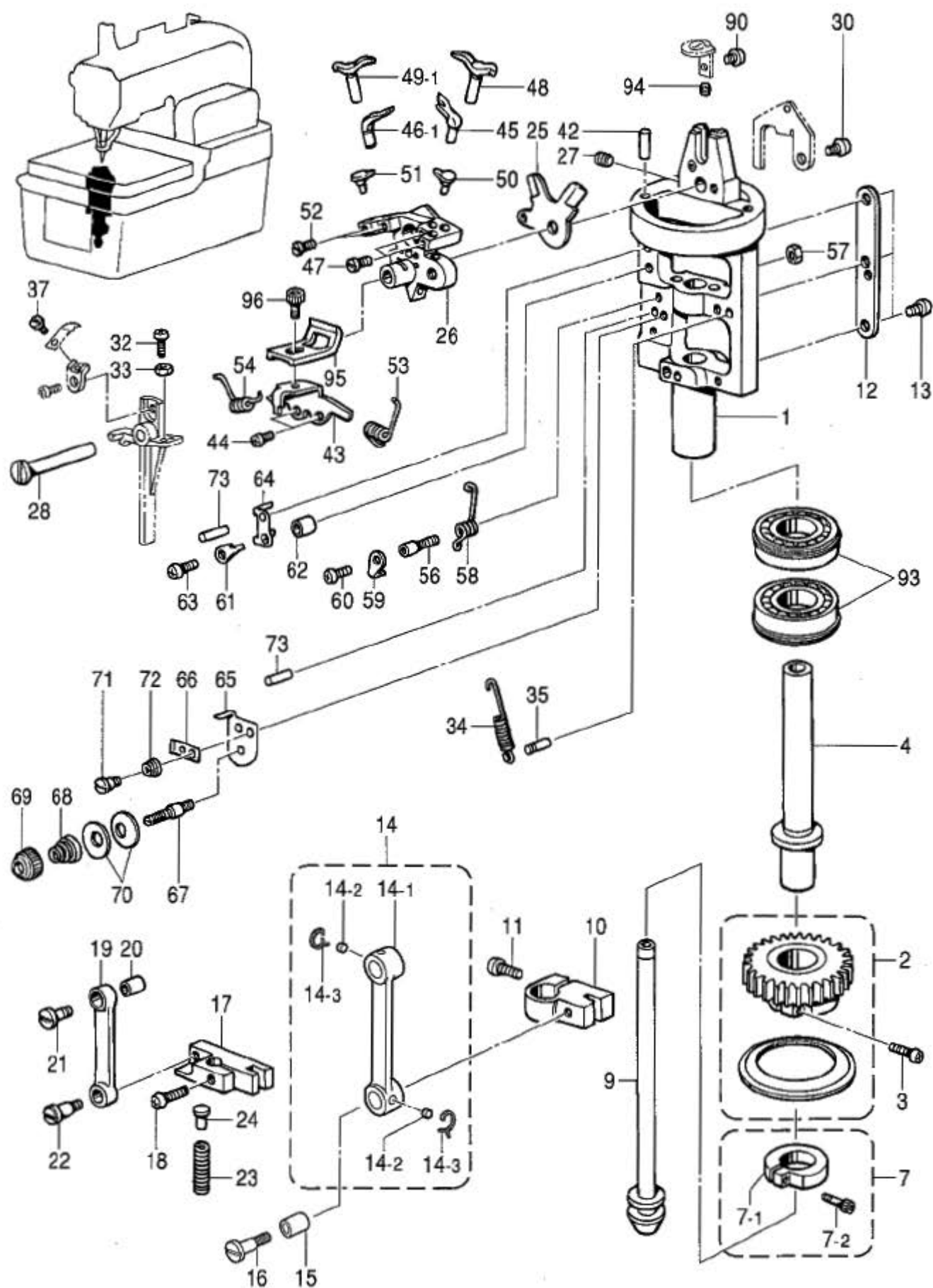
| REF.NO | CODE      | QTY | ヒンメイ         | NAME OF PARTS                | RM |
|--------|-----------|-----|--------------|------------------------------|----|
| 1      | S35112101 | 1   | T7°-リクミ      | TENSION PULLEY ASSY          |    |
| 1-1    | S35431101 | 1   | T7°-リササエタミ   | T-PULLEY SUPPORT PLATE ASSY  |    |
| 1-2    | S35110001 | 1   | テンションプーリ     | TENSION PULLEY               |    |
| 1-3    | 048280242 | 2   | トメワアサヨウC28   | RETAINING RING, INTERNAL C28 |    |
| 1-4    | 076001800 | 1   | タマシクウケ6001ZZ | BALL-BEARING 6001ZZ(8482.10) |    |
| 1-5    | 048120142 | 1   | トメワシクヨウC12   | RETAINING RING, EXTERNAL C12 |    |
| 2      | 018081622 | 2   | アサホルト8X16    | BOLT, SOCKET M8X16           |    |
| 4      | 028080242 | 2   | ハネサカネ2-8     | WASHER, SPRING 2-8           |    |
| 5      | S35108001 | 1   | アイトラフーリ      | IDLER PULLEY                 |    |
| 6      | 076002800 | 2   | タマシクウケ6002ZZ | BALL BEARING, 6002ZZ         |    |
| 7      | 048320242 | 2   | トメワアサヨウC32   | RETAINING RING, INTERNAL C32 |    |
| 10     | S35107001 | 1   | アイトラフーリシク    | PULLEY SHAFT                 |    |
| 11     | 116920001 | 2   | オクリシクスラストリンク | RING, THRUST                 |    |
| 12     | 014060632 | 1   | アサホルトM6X6    | SET SCREW, SOCKET (CP) M6X6  |    |
| 13     | S35106001 | 1   | ハットササシク      | BED SUPPORT SHAFT            |    |
| 14     | 014060632 | 1   | アサホルトM6X6    | SET SCREW, SOCKET (CP) M6X6  |    |
| 17     | S18707129 | 1   | VベルトMシロ      | BELT, VM ;WHITE              |    |
| 18     | S18707137 | 1   | VベルトMシロ      | BELT, VM ;WHITE              |    |

118-981-126

K. 下軸関係 / Lower shaft mechanism

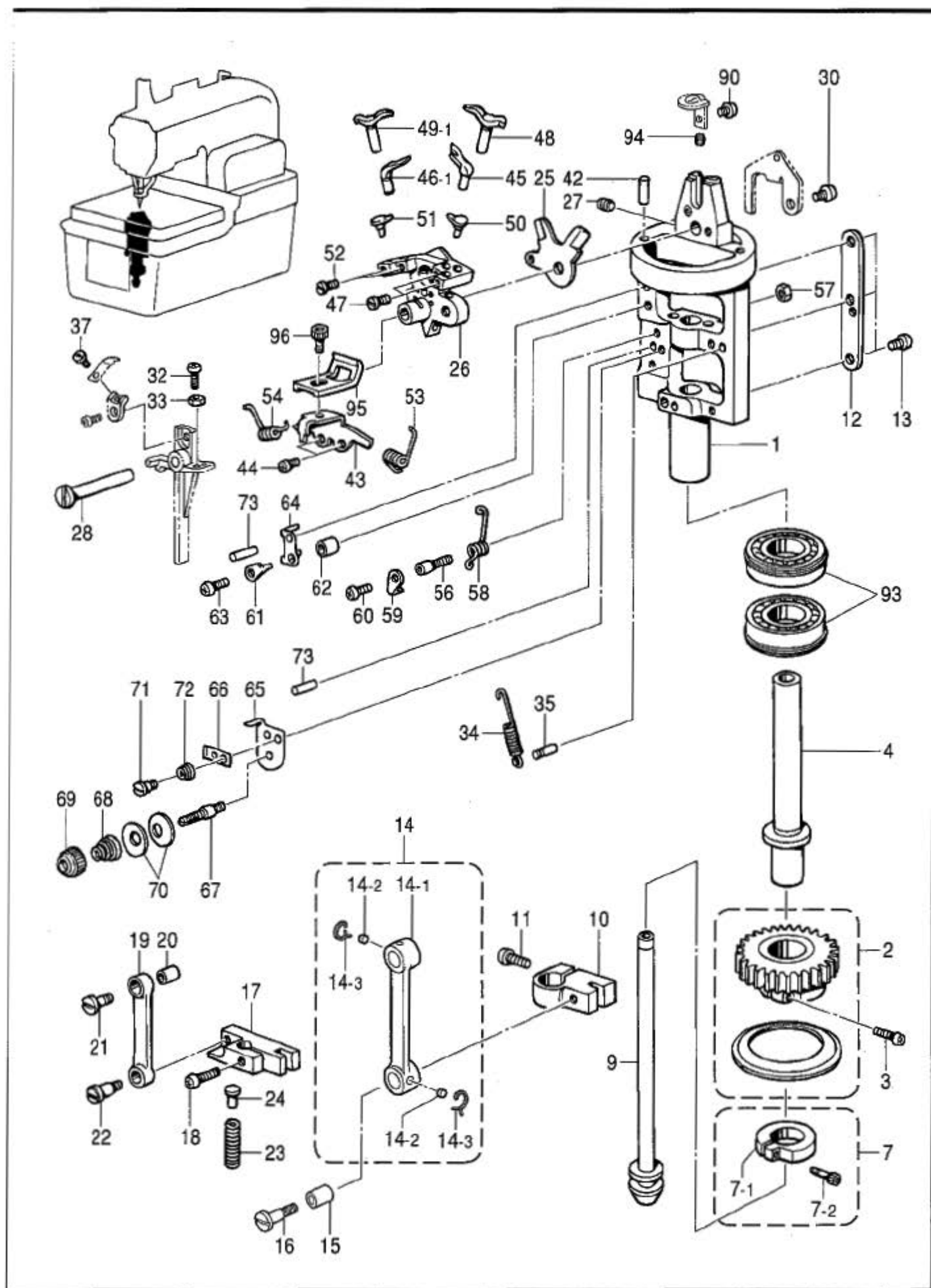
| REF.NO | CODE      | QTY | ヒンメイ         | NAME OF PARTS                 | RM |
|--------|-----------|-----|--------------|-------------------------------|----|
| 1      | 076003850 | 1   | タマシクウケ6003ZZ | BALL BEARING, 6003ZZ          |    |
| 2      | 048150142 | 1   | トメワシクヨウC15   | RETAINING RING, EXTERNAL C15  |    |
| 3      | S35275100 | 1   | タイミンクハルト665  | TIMING BELT, 665              |    |
| 4      | S35273001 | 1   | シタシクカムシク     | CAM SHAFT                     |    |
| 5      | 076202850 | 1   | タマシクウケ6202ZZ | BALL BEARING, 6202ZZ          |    |
| 6      | S35274001 | 1   | セツトカラー       | SET SCREW COLLAR              |    |
| 7      | S23651001 | 2   | アサヒラ6X6ホソメ   | SET SCREW, SOCKET (FT) M6X6   |    |
| 8      | S35272001 | 1   | シタシクT7°-リクミ  | TENSION PULLEY ASSY, ;L-SHAFT |    |
| 9      | S23651001 | 2   | アサヒラ6X6ホソメ   | SET SCREW, SOCKET (FT) M6X6   |    |
| 10     | S35270001 | 1   | シタシクカム       | LOWER SHAFT CAM               |    |
| 11     | S23651001 | 2   | アサヒラ6X6ホソメ   | SET SCREW, SOCKET (FT) M6X6   |    |
| 12     | S35269101 | 1   | テンションプーリクミ   | TENSION PULLEY ASSY           |    |
| 12-1   | S35268101 | 1   | テンションプーリウデクミ | ARM ASSY, ;T-PULLEY           |    |
| 12-1-1 | S35267101 | 1   | テンションプーリウデ   | ARM, ;T-PULLEY                |    |
| 12-2   | S35265001 | 1   | テンションプーリ     | TENSION PULLEY                |    |
| 12-3   | 076001800 | 1   | タマシクウケ6001ZZ | BALL-BEARING 6001ZZ(8482.10)  |    |
| 12-4   | 048280242 | 2   | トメワアサヨウC28   | RETAINING RING, INTERNAL C28  |    |
| 12-5   | 048120142 | 1   | トメワシクヨウC12   | RETAINING RING, EXTERNAL C12  |    |
| 16     | 018502036 | 2   | アサホルト5X20    | BOLT, SOCKET M5X20            |    |
| 17     | 025050232 | 2   | ヒラサカネチユウ5    | WASHER, PLAIN M 5             |    |
| 18     | S43376001 | 1   | シタシクT7°-リカハ  | PULLEY COVER, ;L-SHAFT        |    |

118-981-305



## L1 . 二重環ルーバ関係 / Double chain stitch looper mechanism

| REF.NO | CODE      | QTY | ヒンメイ         | NAME OF PARTS               | RM |
|--------|-----------|-----|--------------|-----------------------------|----|
| 1      | S34948101 | 1   | レストタイ        | LOOPER BASE                 |    |
| 2      | S35007000 | 1   | レスプーリクミ      | LOOPER PULLEY ASSY          |    |
| 3      | 062351615 | 1   | ナヘコ35X16     | SCREW, PAN M3.5X16          |    |
| 4      | S35010001 | 1   | ルーハークトウシク    | DRIVING SHAFT, ;LOOPER      |    |
| 7      | S37432001 | 1   | ハリホウフロックタキ   | BLOCK CLAMP ASSY, ;N-BAR    |    |
| 7-1    | S35143001 | 1   | ハリホウフロックタキ   | BLOCK CLAMP, ;N-BAR         |    |
| 7-2    | 018301632 | 1   | アサホルト3X16    | BOLT, SOCKET M3X16          |    |
| 9      | S35053001 | 1   | スワレタリンクシク    | LINK SHAFT, ;SPREADER       |    |
| 10     | S35011001 | 1   | ルーハリンクシテン    | LOOPER LINK CLAMP           |    |
| 11     | 062501202 | 1   | ナヘコM5X12     | SCREW, PAN M5X12            |    |
| 12     | S35012001 | 1   | LSスライトアンナイ   | LS-SLIDE GUIDE              |    |
| 13     | 062300612 | 3   | ナヘコ3X6       | SCREW, PAN M3X6             |    |
| 14     | S35015101 | 1   | ルーハリンクソウクミ   | LOOPER LINK UNIT            |    |
| 14-1   | S52821001 | 1   | ルーハリンククミ     | LOOPER LINK ASSY            |    |
| 14-2   | S52832000 | 2   | フェルト         | FELT                        |    |
| 14-3   | S52824001 | 2   | フェルトオサエ      | FELT SUPPORT                |    |
| 15     | SA0030001 | 2   | ルーハリンクカラー    | LOOPER LINK COLLAR          |    |
| 16     | SA0029001 | 2   | ルーハリンクシメネジ   | LOOPER LINK SCREW           |    |
| 17     | S35016001 | 1   | スワレタリンクタイ    | SPREADER LINK BASE          |    |
| 18     | 062501202 | 1   | ナヘコM5X12     | SCREW, PAN M5X12            |    |
| 19     | S35017001 | 1   | スワレタカムリンク    | CAM LINK, ;SPREADER         |    |
| 20     | S35018001 | 1   | カムリンクカラー     | COLLAR, ;CAM LINK           |    |
| 21     | S35014001 | 1   | タンネシM4       | SHOULDER SCREW, M4          |    |
| 22     | S35019001 | 1   | タンネシM4       | SHOULDER SCREW, M4          |    |
| 23     | S35020001 | 2   | スワレタハネ       | SPRING, COMPRESSION         |    |
| 24     | S35021000 | 2   | スワレタハネアンナイ   | SPRING GUIDE, ;SPREADER     |    |
| 25     | S35022101 | 1   | スワレタサウカム     | DRIVING CAM, ;SPREADER      |    |
| 26     | S35023001 | 1   | LSホルダートタイ    | LS-HOLDER BRACKET           |    |
| 27     | 014060832 | 1   | アサトメネジ6X8クホミ | SCREW 6 X 8                 |    |
| 28     | S35024101 | 1   | ホルダーサシク      | SUPPORT SHAFT, ;HOLDER      |    |
| 30     | 060400516 | 1   | ハインドM4X5     | SCREW, BIND M4X5            |    |
| 32     | 062301016 | 1   | ナヘコM3X10     | SCREW, PAN M3X10            |    |
| 33     | 021300302 | 1   | 3シュナツト3      | NUT, 3 M3                   |    |
| 34     | S35027001 | 1   | ウイトキリハネ      | SPRING, EXTENSION           |    |
| 35     | S35028000 | 1   | タウエルヒン3X16   | PIN, DOWEL 3X16             |    |
| 37     | 105288001 | 1   | シメネシ2.38     | SCREW, SM2.38               |    |
| 42     | S35030001 | 1   | イトアンナイハイフ    | PIPE, ;TR-GUIDE             |    |
| 43     | S36660101 | 1   | ハリウケサシ       | SUPPORT, ;N-GUARD           |    |
| 44     | 062300612 | 2   | ナヘコ3X6       | SCREW, PAN M3X6             |    |
| 45     | S35410001 | 1   | ルーハR         | LOOPER, R                   |    |
| 46-1   | S35411001 | 1   | アイルーハ        | EYE LOOPER                  |    |
| 47     | S35032101 | 2   | シメネシ2.6X5.5  | SCREW, M2.6X5.5             |    |
| 48     | S35412101 | 1   | スワレタR        | SPREADER, R                 |    |
| 49-1   | S35413101 | 1   | スワレタL        | SPREADER, L                 |    |
| 50     | S35034001 | 1   | スワレタストップR    | STOPPER, R ;SPREADER        |    |
| 51     | S35033001 | 1   | スワレタストップL    | STOPPER, L ;SPREADER        |    |
| 52     | S35032101 | 2   | シメネシ2.6X5.5  | SCREW, M2.6X5.5             |    |
| 53     | S35035101 | 1   | スワレタハネR      | SPRING, TWIST ;R            |    |
| 54     | S35036101 | 1   | スワレタハネL      | SPRING, TWIST ;L            |    |
| 56     | S35037001 | 1   | ハネアンナイシク     | GUIDE SHAFT, ;SPRING        |    |
| 57     | 021400202 | 1   | 2シュナツト4      | NUT, 2 M4                   |    |
| 58     | S35038001 | 1   | イトトリハネ       | THREAD TAKE-UP SPRING       |    |
| 59     | S35039000 | 1   | イトトリハネサシ     | SUPPORT, TR. TAKE-UP SPRING |    |
| 60     | 060300416 | 1   | ハインド3X4      | SCREW, BIND M3X4            |    |
| 61     | S35040000 | 1   | イトトリハネアンナイ   | SPRING GUIDE, ;L-TR TAKE-UP |    |
| 62     | S35018001 | 1   | カムリンクカラー     | COLLAR, ;CAM LINK           |    |
| 63     | 062401416 | 1   | ナヘコ4X14      | SCREW, PAN M4X14            |    |
| 64     | S35041000 | 1   | イトサシイタ       | THREAD SUPPORT PLATE        |    |
| 65     | S35043001 | 1   | イトオサエタイ      | L-THREAD PRESSER BASE       |    |
| 66     | S35042000 | 1   | イトオサエ        | L-THREAD PRESSER            |    |
| 67     | S35044001 | 1   | イトチヨウシホウ     | L-TENSION STUD              |    |

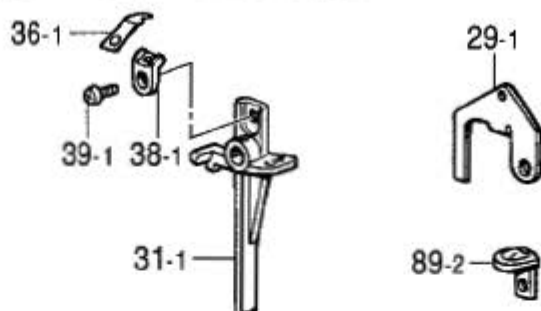


## L1 . 二重環ルーパ関係 / Double chain stitch looper mechanism

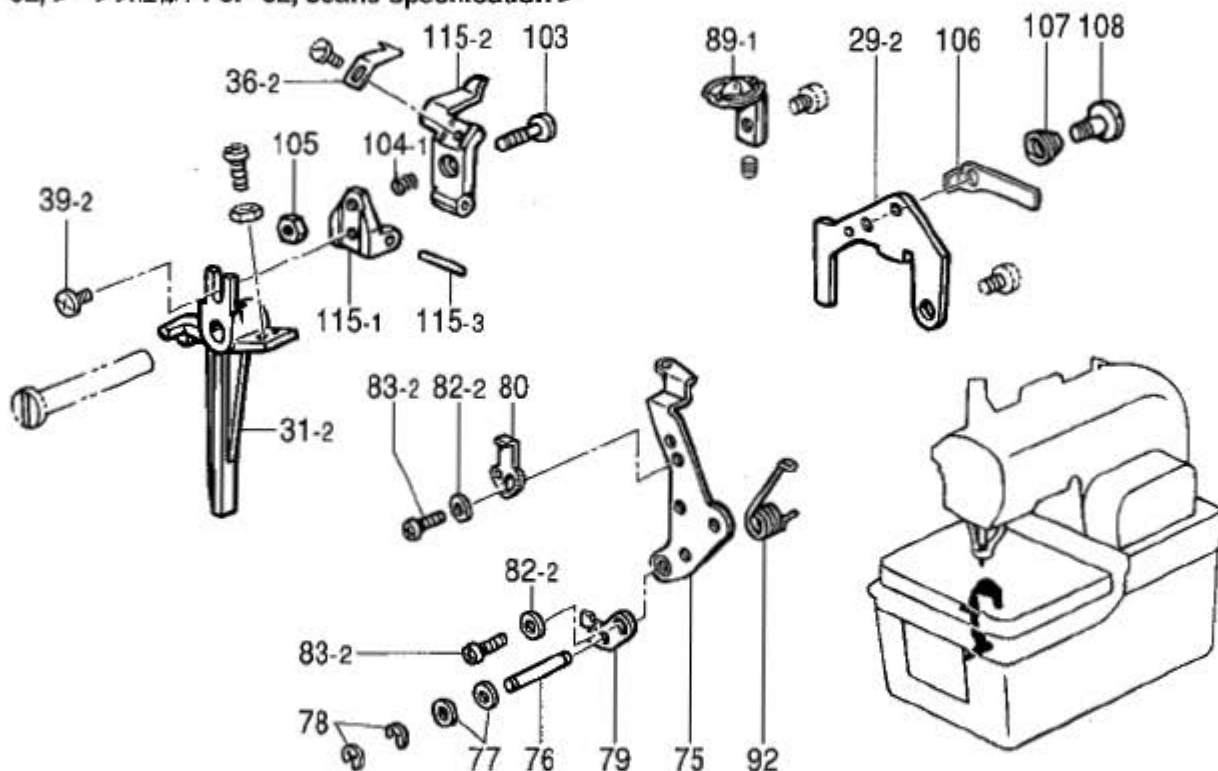
| REF.NO | CODE      | QTY | ヒンメイ          | NAME OF PARTS               | RM |
|--------|-----------|-----|---------------|-----------------------------|----|
| 68     | 154562001 | 1   | プレテンションバネ     | SPRING, B :PRE-TENSION      |    |
| 69     | 155510001 | 1   | トチヨウシナツト      | TENSION NUT                 |    |
| 70     | 144504001 | 2   | トアンナイサラ       | DISC, THREAD GUIDE          |    |
| 71     | S35045001 | 1   | ダンネシ M3       | SHOULDER SCREW, M3          |    |
| 72     | S35118001 | 1   | ハリイトチヨウシハネ    | TENSION SPRING              |    |
| 73     | S35046000 | 2   | ニート 針 3X17.8  | NEEDLE PIN, 3X17.8          |    |
| 90     | S35326001 | 1   | シメネシ M3.5     | SCREW, M3.5                 |    |
| 93     | 076003850 | 2   | タマシ クワ 6003ZZ | BALL BEARING, 6003ZZ        |    |
| 94     | 014300832 | 1   | アサクホ ミ M3X8   | SET SCREW, SOCKET (CP) M3X8 |    |
| 95     | S36659001 | 1   | ハリウケU         | NEEDLE GUARD, U             |    |
| 96     | 018300532 | 1   | アサホ ト 3X5     | BOLT, SOCKET M3X5           |    |

< -00, 上糸切り用 / For -00, Upper thread trimmer >

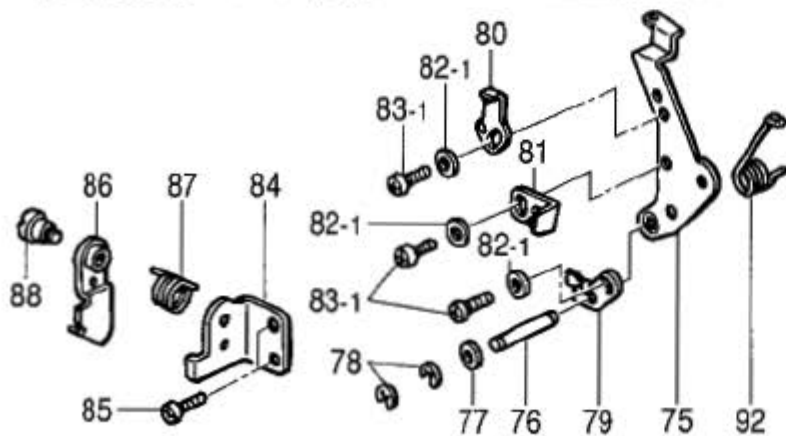
< -01, 上下糸切り用 / For -01, Upper & lower thread trimmer >



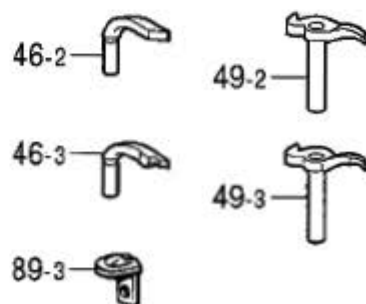
< -02, ジーンズ仕様 / For -02, Jeans specification >



< -01, 上下糸切り用 / For -01, Upper & lower thread trimmer >

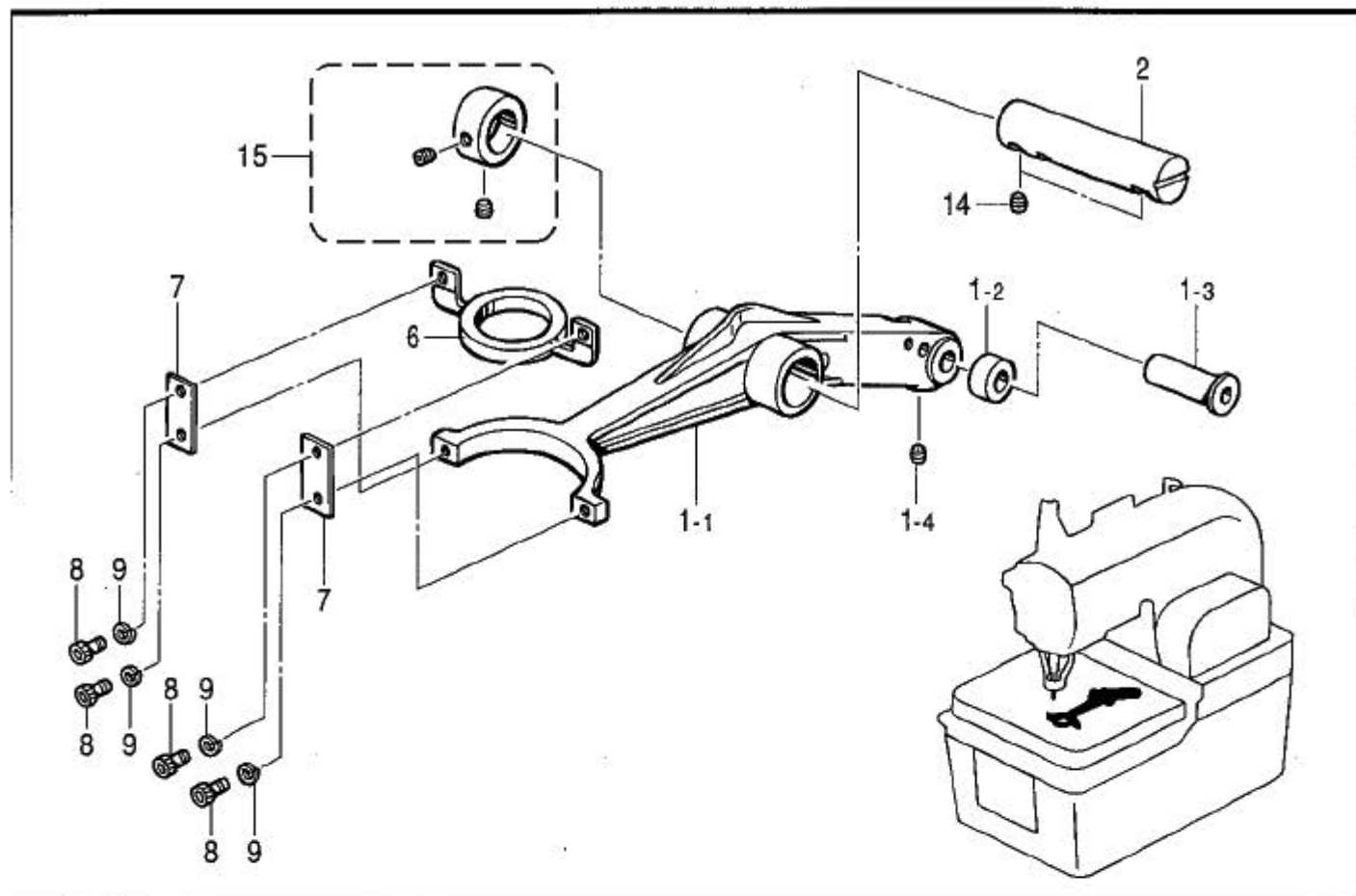


" オプション部品  
/ OPTION PARTS "

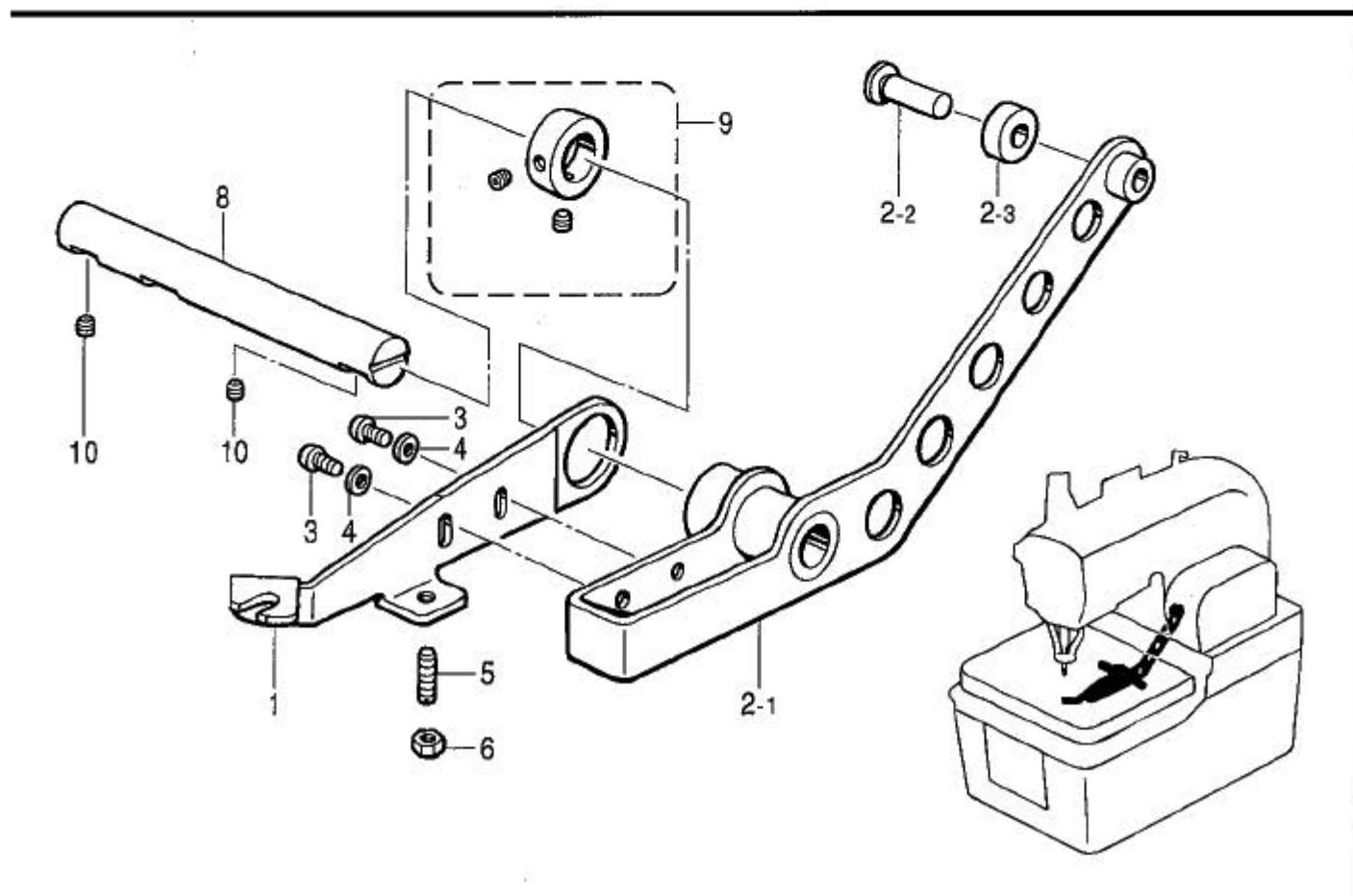


## L2 . 二重環ルーバ関係 / Double chain stitch looper mechanism

| REF.NO | CODE      | Q'TY | ヒンメイ                          | NAME OF PARTS                                                            | RM |
|--------|-----------|------|-------------------------------|--------------------------------------------------------------------------|----|
|        |           |      | <-00, 上糸切り用><br><-01, 上下糸切り用> | <For-00, Upper thread trimmer><br><For-01, Upper & lower thread trimmer> |    |
| 29-1   | S35054001 | 1    | シイトアンナイC                      | GIMP GUIDE, C                                                            |    |
| 31-1   | S35025001 | 1    | イトキリレハートタイ                    | THREAD TRIMMER LEVER BRACKET                                             |    |
| 36-1   | S35029001 | 1    | ウイトウハA                        | MOVABLE KNIFE, A ;UPPER                                                  |    |
| 38-1   | S35026001 | 1    | ウイトウハタイ                       | BRACKET, ;U-MOVABLE KNIFE                                                |    |
| 39-1   | 060300416 | 1    | ハイント3X4                       | SCREW, BIND M3X4                                                         |    |
| 89-2   | S47033001 | 1    | スロートプレート1.6                   | THROAT PLATE, 1.6                                                        |    |
|        |           |      | <-02, ジーンズ仕様>                 | <For-02, jeans specification>                                            |    |
| 29-2   | S37696101 | 1    | シイトアンナイC-J                    | GIMP GUIDE, C-J                                                          |    |
| 31-2   | S37726001 | 1    | イトキリレハートタイB                   | T-TRIMMER LEVER BRACKET, B                                               |    |
| 36-2   | S37723001 | 1    | ウイトウハB                        | MOVABLE KNIFE, B ;UPPER                                                  |    |
| 39-2   | 060350616 | 1    | ハイント3.5X6                     | SCREW, BIND M3.5X6                                                       |    |
| 75     | S35048101 | 1    | イトルメレハ                        | TENSION RELEASE LEVER                                                    |    |
| 76     | S35049001 | 1    | イトルメレハシク                      | LEVER SHAFT, ;T-RELEASE                                                  |    |
| 77     | 025680132 | 2    | ヒサガネジョウ4.37                   | WASHER, PLAIN S 4.37                                                     |    |
| 78     | 048030342 | 2    | トメE3                          | RETAINING RING, E3                                                       |    |
| 79     | S35050001 | 1    | ルハイトルメ                        | LOOPER TENSION RELEASE                                                   |    |
| 80     | S35051001 | 1    | イトルメジョウセツタ                    | TENSION RELEASE PLATE                                                    |    |
| 82-2   | 025350236 | 2    | ヒサガネジョウ3.5                    | WASHER, PLAIN M 3.5                                                      |    |
| 83-2   | 062350516 | 2    | ナハコ3.5X5                      | SCREW, PAN M3.5X5                                                        |    |
| 89-1   | S37752001 | 1    | スロートプレート1.8-J                 | THROAT PLATE, 1.8-J                                                      |    |
| 92     | S35057001 | 1    | イトルメレハハネ                      | SPRING, TWIST                                                            |    |
| 103    | S37724001 | 1    | シメネシ2.38                      | SCREW, SM2.38                                                            |    |
| 104-1  | S37725001 | 1    | シタイトオハハネ                      | SPRING, COMPRESSION                                                      |    |
| 105    | S47932001 | 1    | ナツ238-56                      | NUT, SM2.38-56                                                           |    |
| 106    | S41252000 | 1    | シタイトオハエターJ                    | GIMP THREAD CLAMP PLATE, J                                               |    |
| 107    | S35118001 | 1    | ハライトジョウシハネ                    | TENSION SPRING                                                           |    |
| 108    | 159113001 | 1    | タネネシ3.18                      | SHOULDER SCREW, SM3.18                                                   |    |
| 115    | S47512001 | 1    | シタイトオハエタミ                     | LOWER THREAD PRESSER ASSY, J                                             |    |
| 115-1  | S37721001 | 1    | シタイトオハタイ                      | LOWER THREAD PRESSER BRACKET                                             |    |
| 115-2  | S37720001 | 1    | シタイトオハ                        | LOWER THREAD PRESSER                                                     |    |
| 115-3  | 148407001 | 1    | ヨコアンナイミソピン                    | DOWEL PIN, L                                                             |    |
|        |           |      | <-01, 上下糸切り用>                 | <For-01, Upper & lower thread trimmer>                                   |    |
| 75     | S35048101 | 1    | イトルメレハ                        | TENSION RELEASE LEVER                                                    |    |
| 76     | S35049001 | 1    | イトルメレハシク                      | LEVER SHAFT, ;T-RELEASE                                                  |    |
| 77     | 025680132 | 2    | ヒサガネジョウ4.37                   | WASHER, PLAIN S 4.37                                                     |    |
| 78     | 048030342 | 2    | トメE3                          | RETAINING RING, E3                                                       |    |
| 79     | S35050001 | 1    | ルハイトルメ                        | LOOPER TENSION RELEASE                                                   |    |
| 80     | S35051001 | 1    | イトルメジョウセツタ                    | TENSION RELEASE PLATE                                                    |    |
| 81     | S35365101 | 1    | イトルメレハツメ                      | TENSION RELEASE LEVER CLAW                                               |    |
| 82-1   | 025350236 | 3    | ヒサガネジョウ3.5                    | WASHER, PLAIN M 3.5                                                      |    |
| 83-1   | 062350516 | 3    | ナハコ3.5X5                      | SCREW, PAN M3.5X5                                                        |    |
| 84     | S35366001 | 1    | イトルメツメサエ                      | TENSION RELEASE CLAW SUPPORT                                             |    |
| 85     | 062400812 | 2    | ナハコ4X8                        | SCREW, PAN M4X8                                                          |    |
| 86     | S35052001 | 1    | イトルメツメ                        | TENSION RELEASE CLAW                                                     |    |
| 87     | S35055001 | 1    | イトルメツメハネ                      | SPRING, TWIST                                                            |    |
| 88     | S35056001 | 1    | タネネシM4                        | SHOULDER SCREW, M4                                                       |    |
| 92     | S35057001 | 1    | イトルメレハハネ                      | SPRING, TWIST                                                            |    |
|        |           |      | "オプション部品"                     | "OPTION PARTS"                                                           |    |
| 46-2   | S35471001 | 1    | アイルハB <太糸用>                   | EYE LOOPER, B.....<For heavy-weight thread>                              |    |
| 46-3   | S49078001 | 1    | ルハールS <単環用>                   | LOOPER, L-S.....<For chain stitch>                                       |    |
| 49-2   | S35472101 | 1    | スプレタLB <太糸用>                  | SPREADER, LB.....<For heavy-weight thread>                               |    |
| 49-3   | S49079001 | 1    | スプレタLS <単環用>                  | SPREADER, L-S.....<For chain stitch>                                     |    |
| 89-3   | S47034001 | 1    | スロートプレート1.1 <小穴用>             | THROAT PLATE, 1.1.....<For small hole>                                   |    |



118-981-306



118-981-310

## M.ルーパー関係 / Looper mechanism

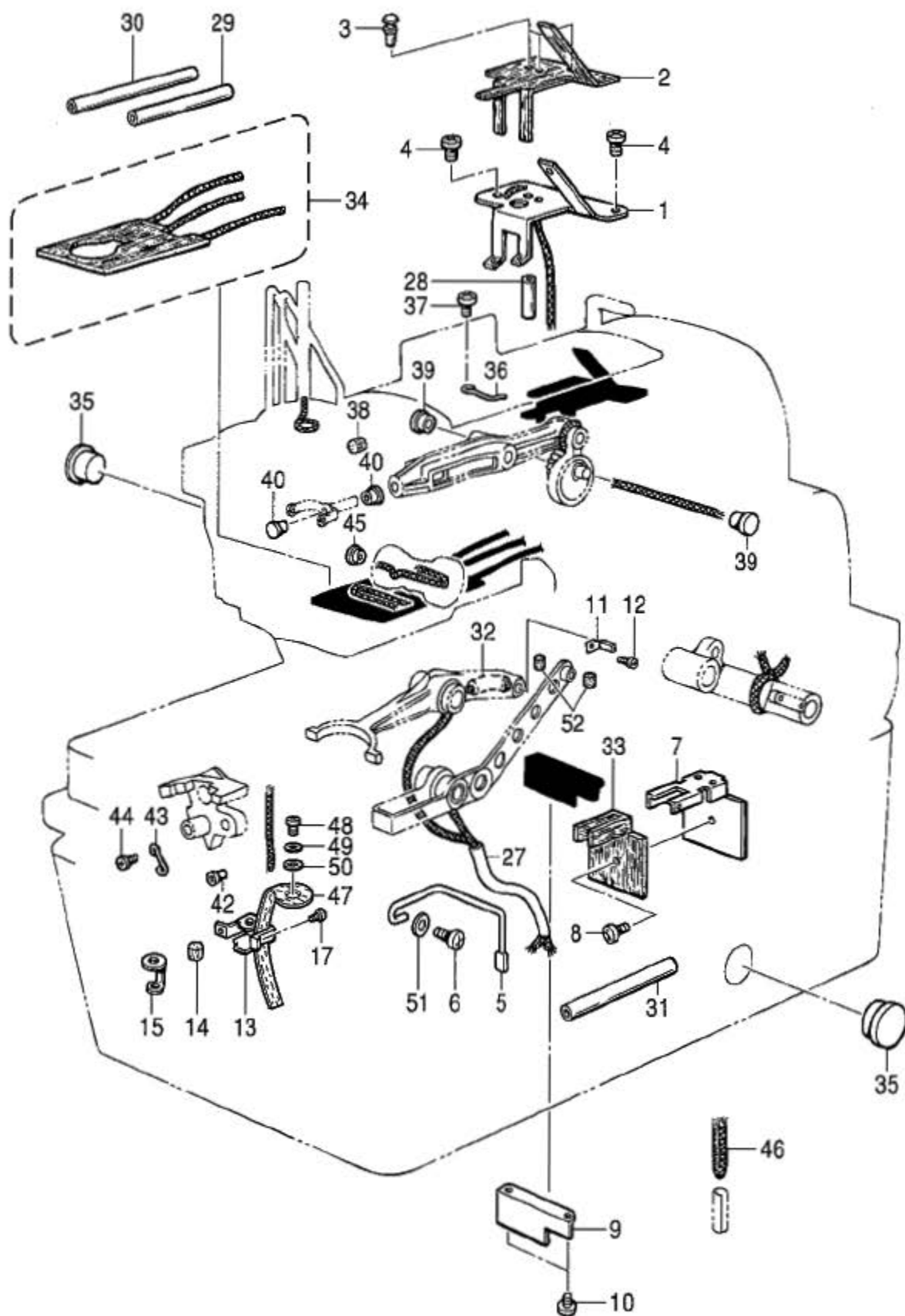
| REF.NO | CODE      | Q'TY | ヒンメイ         | NAME OF PARTS               | RM |
|--------|-----------|------|--------------|-----------------------------|----|
| 1      | S35066001 | 1    | ルーパーリンクミ     | LOOPER LINK ASSY            |    |
| 1-1    | S35067001 | 1    | ルーパーリンク      | LOOPER LINK                 |    |
| 1-2    | S35063001 | 1    | ルーパーカムコロ     | CAM ROLLER, ;LOOPER         |    |
| 1-3    | S35064001 | 1    | ルーパーカムコロピン   | ROLLER PIN, ;L-CAM          |    |
| 1-4    | 014060632 | 1    | アナクホミ6X6     | SET SCREW, SOCKET (CP) M6X6 |    |
| 2      | S35065001 | 1    | ルーパーリンクササエシク | SUPPORT SHAFT, ;L-LINK      |    |
| 6      | S35062001 | 1    | ルーパーサトウタイ    | LOOPER DRIVING PLATE        |    |
| 7      | S35061000 | 2    | ルーパーリンクハネ    | SPRING, PLATE               |    |
| 8      | S10439001 | 4    | アナホルト3X6     | BOLT, SOCKET M3             |    |
| 9      | 028030242 | 4    | ハネサカネ2-3     | WASHER, SPRING 2-3          |    |
| 14     | 014060632 | 2    | アナクホミ6X6     | SET SCREW, SOCKET (CP) M6X6 |    |
| 15     | S23612051 | 1    | セツトカラークミ     | SET SCREW COLLAR ASSY       |    |

118-981-306

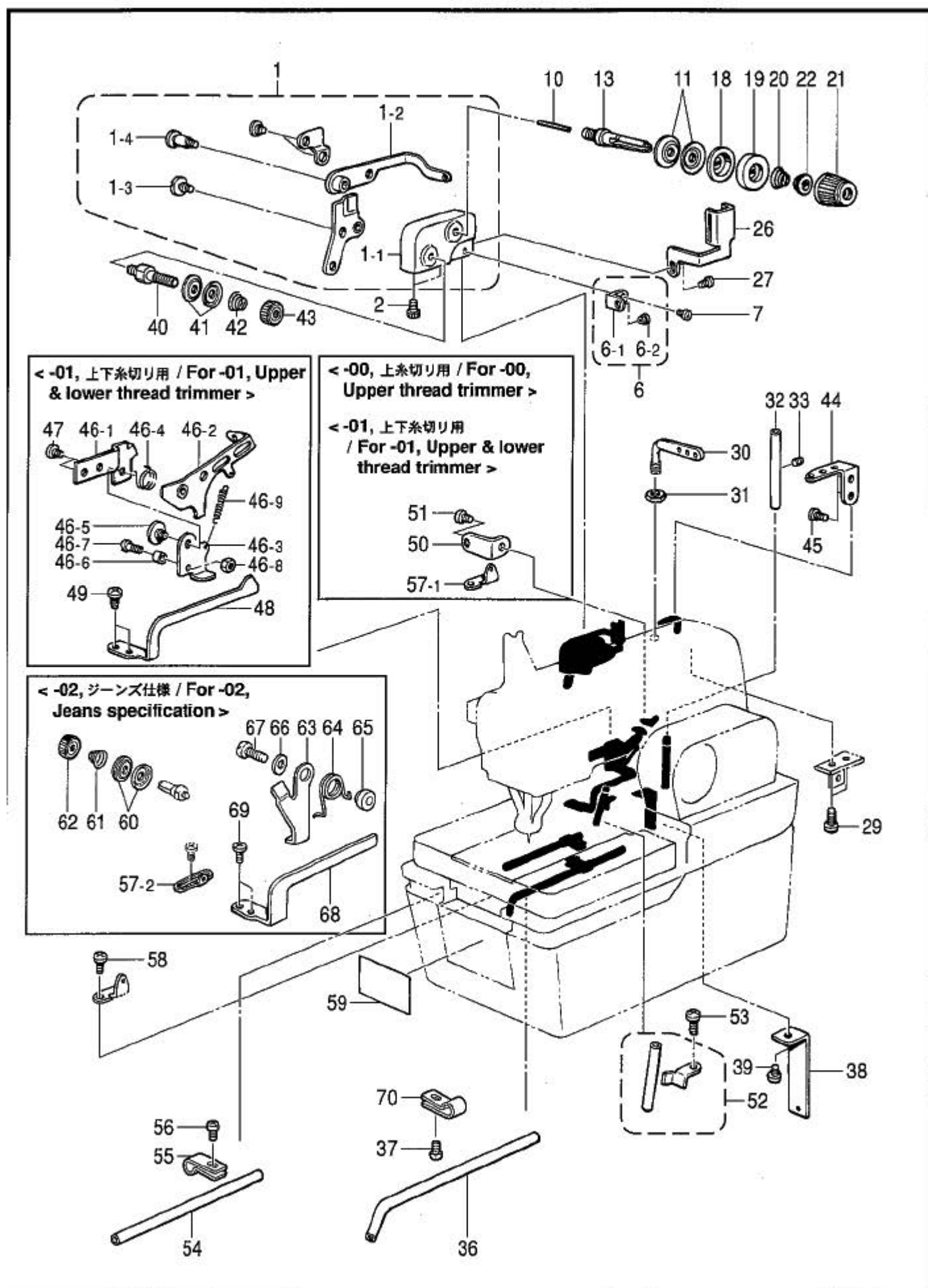
## N. スプレダー関係 / Double chain stitch looper mechanism

| REF.NO | CODE      | Q'TY | ヒンメイ         | NAME OF PARTS               | RM |
|--------|-----------|------|--------------|-----------------------------|----|
| 1      | S35073001 | 1    | スプレダー駆動レバー   | SPREADER DRIVING LEVER      |    |
| 2      | S35072101 | 1    | スプレダーレバークミ   | SPREADER LEVER ASSY         |    |
| 2-1    | S35071001 | 1    | スプレダーカムレバー   | CAM LEVER, ;SPREADER        |    |
| 2-2    | S35070101 | 1    | スプレダーカムコロピン  | ROLLER PIN, ;SPREADER CAM   |    |
| 2-3    | S35069001 | 1    | スプレダーカムコロ    | ROLLER, ;SPREADER CAM       |    |
| 3      | 062400812 | 2    | ナベコ4X8       | SCREW, PAN M4X8             |    |
| 4      | 025040232 | 2    | ヒラサカネチユウ4    | WASHER, PLAIN M 4           |    |
| 5      | S35068001 | 1    | トメネシM3.5     | SET SCREW, M3.5             |    |
| 6      | 021350106 | 1    | 1シユナツト35     | NUT, 1 M3.5                 |    |
| 8      | S35065001 | 1    | ルーパーリンクササエシク | SUPPORT SHAFT, ;L-LINK      |    |
| 9      | S23612051 | 1    | セツトカラークミ     | SET SCREW COLLAR ASSY       |    |
| 10     | 014060632 | 2    | アナクホミ6X6     | SET SCREW, SOCKET (CP) M6X6 |    |

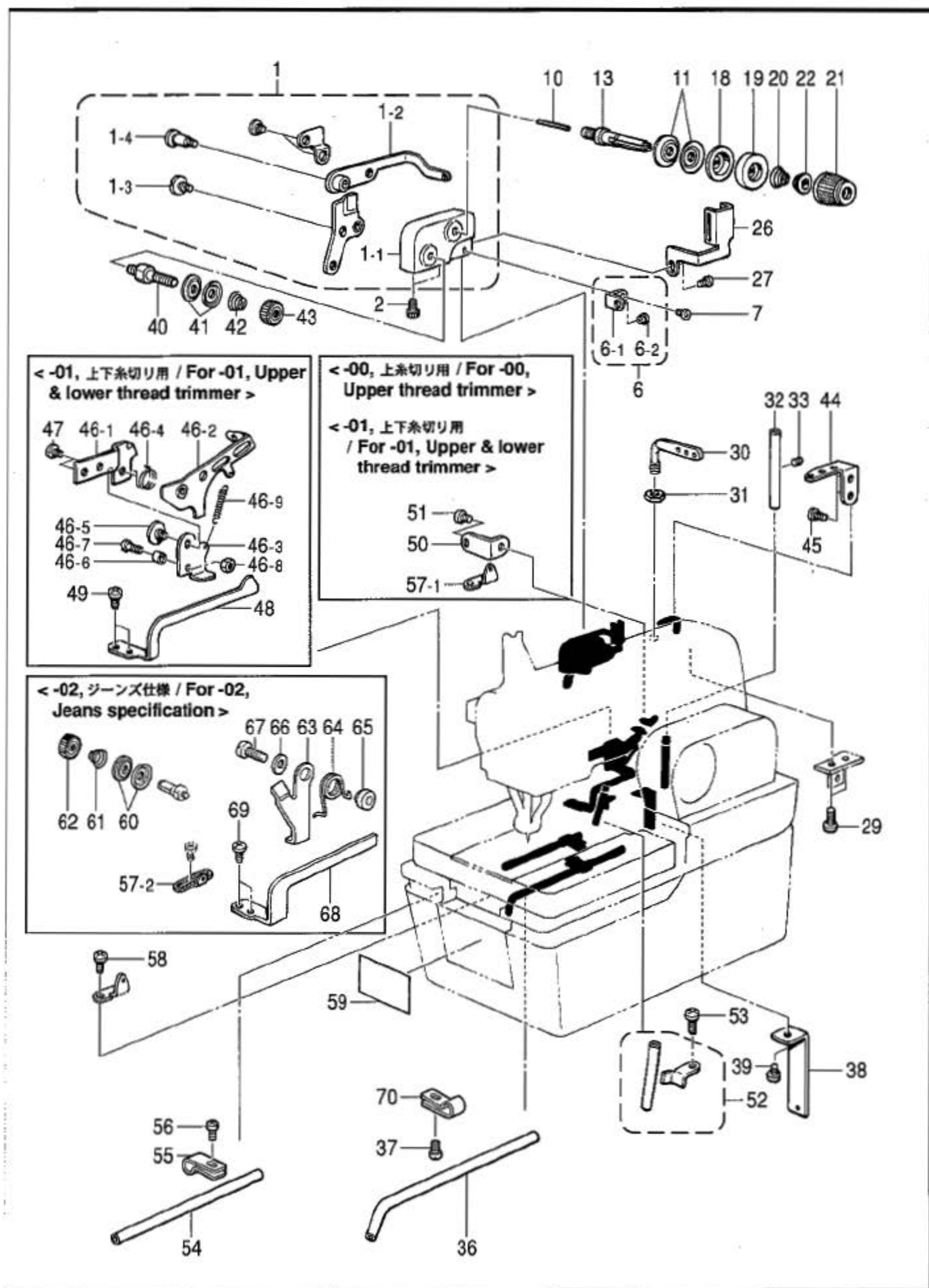
118-981-310



| REF.NO | CODE      | Q'TY | ヒンメイ           | NAME OF PARTS         | RM |
|--------|-----------|------|----------------|-----------------------|----|
| 1      | S35003201 | 1    | トウシンサシL        | WICK SUPPORT, L       |    |
| 2      | S35002100 | 1    | トウシンサシLフイルト    | FELT                  |    |
| 3      | S35001000 | 5    | ナイロンリハ"ツト      | NYLON RIVET           |    |
| 4      | 062350616 | 2    | ナハ"コM3. 5X6    | SCREW, PAN M3.5X6     |    |
| 5      | S43724001 | 1    | ルーハ"オイルアンナイ    | OIL GUIDE, ;LOOPER    |    |
| 6      | 062401212 | 1    | ナハ"コ4X12       | SCREW, PAN M4X12      |    |
| 7      | S34999001 | 1    | トウシンサシD        | WICK SUPPORT, D       |    |
| 8      | 062400616 | 2    | ナハ"コM4X6       | SCREW, PAN M4X6       |    |
| 9      | S34998001 | 1    | シタシ"クカムカハ"     | COVER, ;L-SHAFT CAM   |    |
| 10     | 062400616 | 2    | ナハ"コM4X6       | SCREW, PAN M4X6       |    |
| 11     | S34997001 | 1    | ルーハ"トウシンサシ     | WICK SUPPORT, ;LOOPER |    |
| 12     | 062300416 | 1    | ナハ"コM3X4       | SCREW, PAN M3X4       |    |
| 13     | S34996001 | 1    | レースフイルトサシ      | FELT SUPPORT          |    |
| 14     | 113006001 | 1    | フイルト           | FELT                  |    |
| 15     | S34995000 | 1    | レースフイルトA       | FELT                  |    |
| 17     | 062300416 | 1    | ナハ"コM3X4       | SCREW, PAN M3X4       |    |
| 27     | S34986000 | 1    | ヒ"ニルチューブ"      | OIL TUBE, L=135       |    |
| 28     | S34985000 | 1    | ヒ"ニルチューブ"      | OIL TUBE, L=90        |    |
| 29     | S34984000 | 1    | ヒ"ニルチューブ"      | OIL TUBE, L=150       |    |
| 30     | S34983000 | 1    | ヒ"ニルチューブ"      | OIL TUBE, L=160       |    |
| 31     | S34982000 | 1    | ヒ"ニルチューブ"      | OIL TUBE, L=70        |    |
| 32     | S34981000 | 1    | ヒ"ニルチューブ"      | OIL TUBE, L=50        |    |
| 33     | S34980000 | 1    | フイルト           | FELT                  |    |
| 34     | S34979100 | 1    | フイルトクミ         | FELT ASSY             |    |
| 35     | 152948001 | 2    | オイルホ"ツトマ"      | OIL WINDOW            |    |
| 36     | 117150001 | 2    | コート"サシカネ       | CORD HOLDER           |    |
| 37     | 062350616 | 2    | ナハ"コM3. 5X6    | SCREW, PAN M3.5X6     |    |
| 38     | S34974000 | 3    | ロツト"フイルト       | FELT                  |    |
| 39     | 143196001 | 2    | オイルニカ"シグ"チ     | OIL CAP               |    |
| 40     | 143196001 | 2    | オイルニカ"シグ"チ     | OIL CAP               |    |
| 42     | S34972000 | 1    | ヒ"ニルチューブ"      | OIL TUBE              |    |
| 43     | S34971001 | 1    | クミヒモサシ         | WICK SUPPORT          |    |
| 44     | 060300416 | 1    | ハ"イント" 3X4     | SCREW, BIND M3X4      |    |
| 45     | 143196001 | 1    | オイルニカ"シグ"チ     | OIL CAP               |    |
| 46     | S37173000 | 1    | クミヒモ3X3        | WICK, 3X3 L=50        |    |
| 47     | S43880000 | 1    | レースフイルトB       | FELT, B               |    |
| 48     | 062350616 | 1    | ナハ"コM3. 5X6    | SCREW, PAN M3.5X6     |    |
| 49     | 025350332 | 1    | ヒラサ"カ"ネタ" 13.5 | WASHER, PLAIN L 3.5   |    |
| 50     | 105248003 | 1    | サ"カ"ネ          | WASHER                |    |
| 51     | 025040332 | 1    | ヒラサ"カ"ネタ" 14   | WASHER, PLAIN L 4     |    |
| 52     | 112754001 | 2    | フイルト           | FELT                  |    |



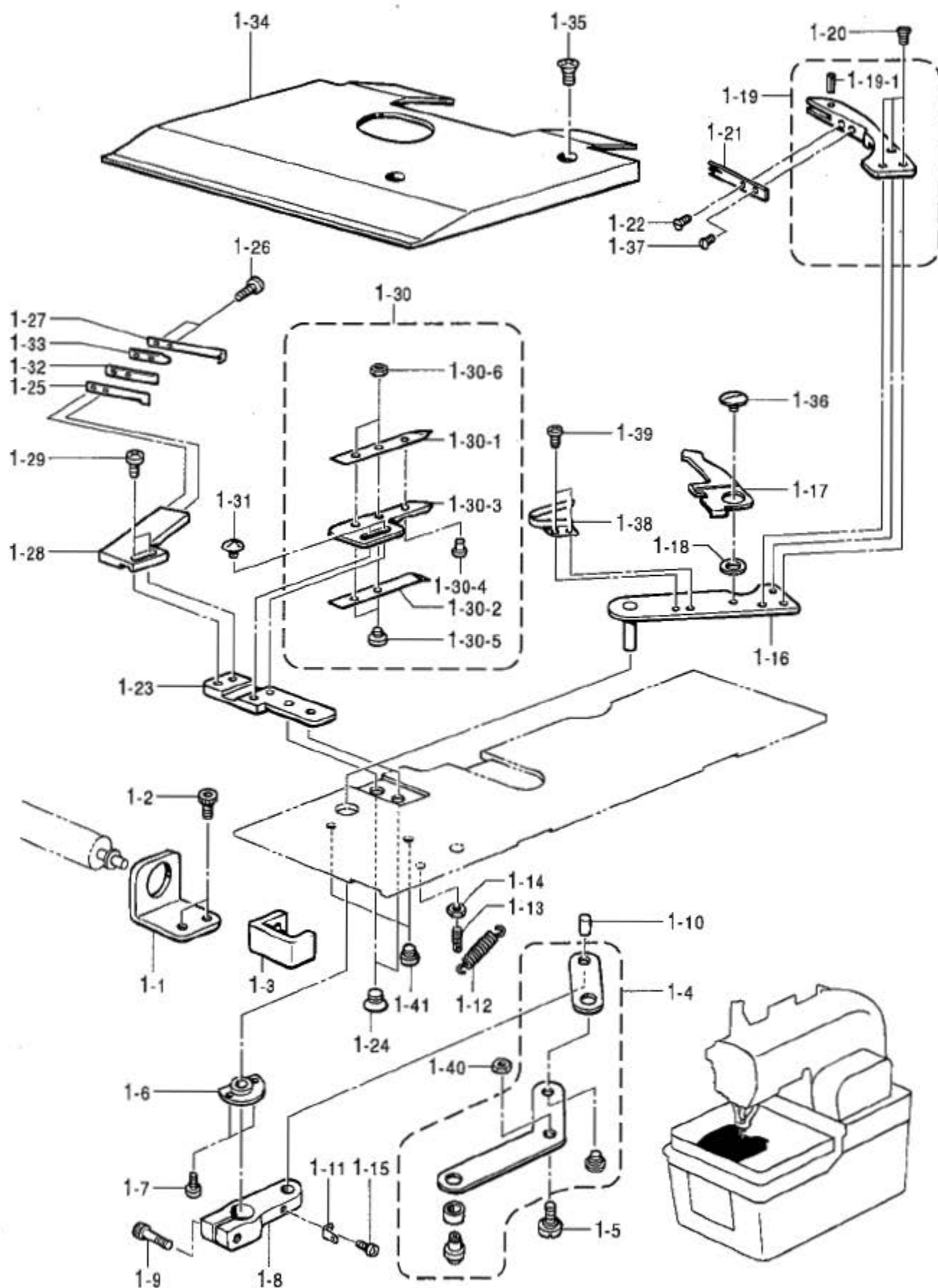
| REF.NO | CODE      | Q'TY | ヒンメイ                                     | NAME OF PARTS                                                                                   | RM |
|--------|-----------|------|------------------------------------------|-------------------------------------------------------------------------------------------------|----|
| 1      | S37874101 | 1    | ウイトテンションタイクミ                             | U-THREAD TENSION BRACKET ASSY                                                                   |    |
| 1-1    | S34917001 | 1    | ウイトテンションダイ                               | U-THREAD TENSION BRACKET                                                                        |    |
| 1-2    | S34918101 | 1    | ウイトトリレバークミ                               | U-THREAD TAKE-UP LEVER ASSY                                                                     |    |
| 1-3    | S34966001 | 1    | タンネジ M4                                  | SHOULDER SCREW, M4                                                                              |    |
| 1-4    | S34922101 | 1    | タンネジ M4                                  | SHOULDER SCREW, M4                                                                              |    |
| 2      | 018401236 | 2    | アソボルト M4X12                              | BOLT, SOCKET M4X12                                                                              |    |
| 6      | 146926001 | 1    | トアンナイクミ                                  | THREAD GUIDE ASSY                                                                               |    |
| 6-1    | 146927001 | 1    | トアンナイ                                    | THREAD GUIDE                                                                                    |    |
| 6-2    | 146924000 | 1    | スレッドブッシュ                                 | THREAD BUSH                                                                                     |    |
| 7      | 062350616 | 1    | ナット M3.5X6                               | SCREW, PAN M3.5X6                                                                               |    |
| 10     | 159220101 | 1    | トコルヒン                                    | TENSION RELEASE PIN                                                                             |    |
| 11     | 145446001 | 2    | トコウシサ                                    | DISC, TENSION                                                                                   |    |
| 13     | S34923001 | 1    | ウイトコウシホウ                                 | TENSION STUD, ;U-THREAD                                                                         |    |
| 18     | 159805001 | 1    | トコウシサオサエ                                 | DISC PRESSER, TENSION                                                                           |    |
| 19     | 144103009 | 1    | トコウシサオサエ                                 | DISC PRESSER, ;TENSION                                                                          |    |
| 20     | 159221001 | 1    | トコウシハネ                                   | TENSION SPRING                                                                                  |    |
| 21     | S20682102 | 1    | トコウシナツト                                  | TENSION NUT, GREEN                                                                              |    |
| 22     | S20681000 | 1    | コウシハネウサガネ                                | WASHER                                                                                          |    |
| 26     | S34924001 | 1    | ウイトトリレバーアンナイ                             | LEVER GUIDE                                                                                     |    |
| 27     | 062350616 | 1    | ナット M3.5X6                               | SCREW, PAN M3.5X6                                                                               |    |
| 29     | 062400812 | 2    | ナット M4X8                                 | SCREW, PAN M4X8                                                                                 |    |
| 30     | S35466001 | 1    | ミツメイトカケ                                  | THREAD RETAINER                                                                                 |    |
| 31     | 021060306 | 1    | 3ミツナツト                                   | NUT, 3 M6                                                                                       |    |
| 32     | 150644009 | 1    | トアンナイパイプ S                               | THREAD GUIDE PIPE, S                                                                            |    |
| 33     | 012400636 | 1    | アソボルト M4X6                               | SET SCREW, SOCKET (FT) M4X6                                                                     |    |
| 36     | S43723001 | 1    | シフトアンナイパイプ A                             | GUIDE PIPE, A ;L-THREAD                                                                         |    |
| 37     | 062400612 | 1    | ナット M4X6                                 | SCREW, PAN M4X6                                                                                 |    |
| 38     | S34928001 | 1    | トアンナイB                                   | THREAD GUIDE, B                                                                                 |    |
| 39     | 062400612 | 1    | ナット M4X6                                 | SCREW, PAN M4X6                                                                                 |    |
| 40     | S20698121 | 1    | トコウシホウ                                   | TENSION STUD                                                                                    |    |
| 41     | 144504001 | 2    | トアンナイサ                                   | DISC, THREAD GUIDE                                                                              |    |
| 42     | 154562001 | 1    | プレテンションバネ                                | SPRING, B :PRE-TENSION                                                                          |    |
| 43     | 155510001 | 1    | トコウシナツト                                  | TENSION NUT                                                                                     |    |
| 44     | 152889001 | 1    | ミツメイトカケ                                  | THREAD RETAINER                                                                                 |    |
| 45     | 062670616 | 2    | ナット M3.57-40X6                           | SCREW, PAN SM3.57-40X6                                                                          |    |
| 46     | S34944101 | 1    | <-01, 上下糸切り用><br>シフトトリレバークミ              | <For-01, Upper & lower thread trimmer><br>GIMP THREAD TAKE-UP LEVER ASSY                        |    |
| 46-1   | S34936001 | 1    | シフトトリササエ                                 | SUPPORT PLATE, ;G-THR TAKE-UP                                                                   |    |
| 46-2   | S34937001 | 1    | シフトトリレバー                                 | GIMP THREAD TAKE-UP LEVER                                                                       |    |
| 46-3   | S34938101 | 1    | シフトトリサトウ                                 | DRIVING PLATE, ;G-THR TAKE-UP                                                                   |    |
| 46-4   | S34940001 | 1    | シフトトリハネ                                  | GIMP THREAD TAKE-UP SPRING                                                                      |    |
| 46-5   | S34941001 | 1    | タンネジ M4                                  | SHOULDER SCREW, M4                                                                              |    |
| 46-6   | S35018001 | 1    | カムリンクカラー                                 | COLLAR, ;CAM LINK                                                                               |    |
| 46-7   | S34943001 | 1    | タンネジ M4                                  | SHOULDER SCREW, M4                                                                              |    |
| 46-8   | 021400106 | 1    | ナット M4                                   | NUT, 1 M4                                                                                       |    |
| 46-9   | S35428001 | 1    | サトウイタヒトシハネ                               | SPRING, EXTENSION                                                                               |    |
| 47     | 062400812 | 2    | ナット M4X8                                 | SCREW, PAN M4X8                                                                                 |    |
| 48     | S34939001 | 1    | シフトトリアンナイ                                | GUIDE, ;G-THREAD TAKE-UP                                                                        |    |
| 49     | 062400812 | 2    | ナット M4X8                                 | SCREW, PAN M4X8                                                                                 |    |
| 50     | S34942001 | 1    | <-00, 上糸切り用><br><-01, 上下糸切り用><br>シフトアンナイ | <For-00, Upper thread trimmer><br><For-01, Upper & lower thread trimmer><br>THREAD GUIDE, ;GIMP |    |
| 51     | 062400812 | 1    | ナット M4X8                                 | SCREW, PAN M4X8                                                                                 |    |
| 57-1   | S35430001 | 1    | シフトアンナイB                                 | THREAD GUIDE, B ;GIMP                                                                           |    |
| 52     | S34934001 | 1    | シフトアンナイクミ                                | GIMP THREAD GUIDE ASSY, S                                                                       |    |
| 53     | 062400812 | 1    | ナット M4X8                                 | SCREW, PAN M4X8                                                                                 |    |
| 54     | S20695001 | 1    | DLトアンナイパイプ                               | THREAD GUIDE PIPE                                                                               |    |
| 55     | S20696001 | 1    | トアンナイパイプササエ                              | PIPE SUPPORT, ;TR-GUIDE                                                                         |    |



## Q . 糸通し関係 / Threading mechanism

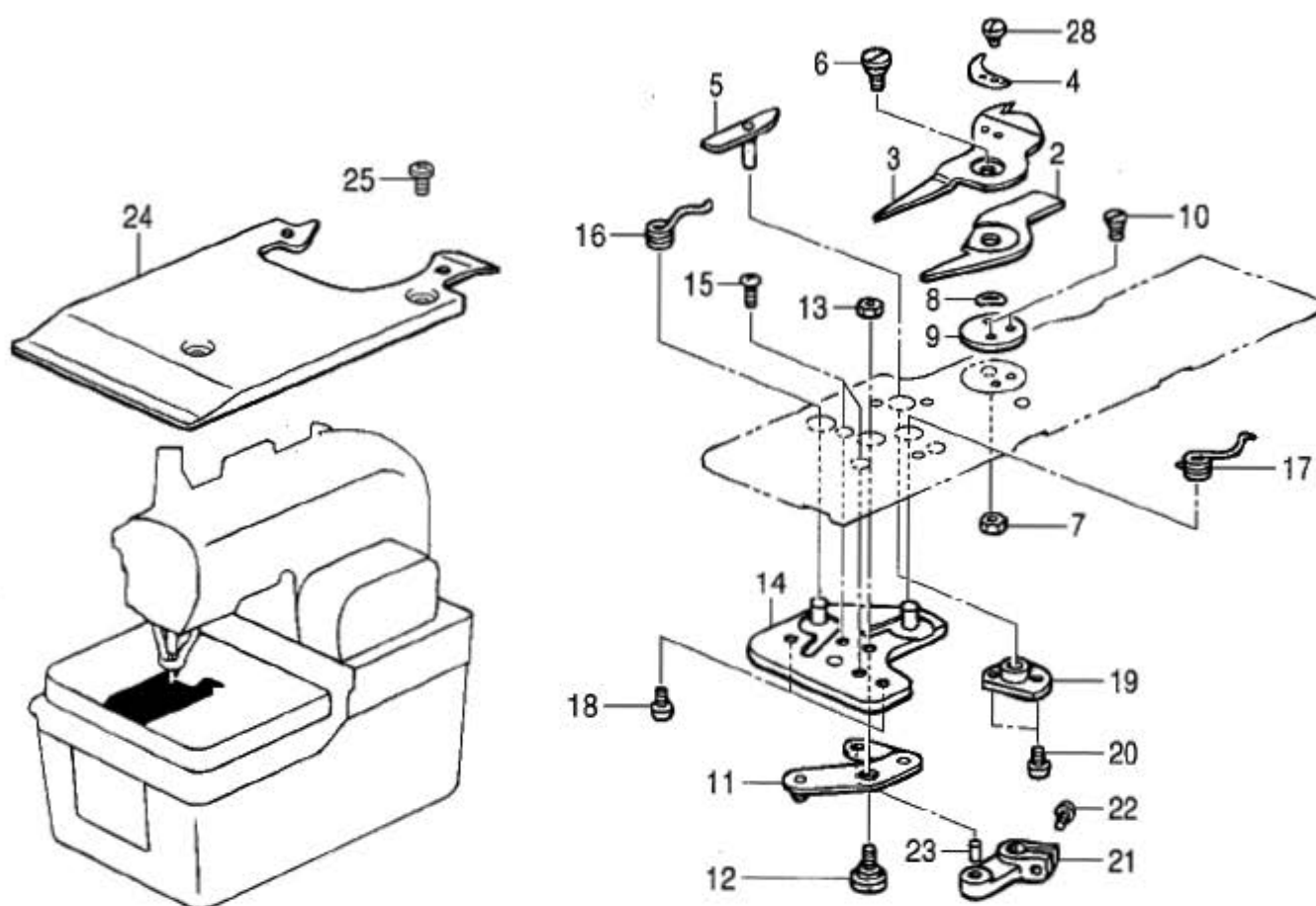
| REF.NO | CODE      | QTY | ヒンメイ                                 | NAME OF PARTS                 | RM |
|--------|-----------|-----|--------------------------------------|-------------------------------|----|
| 56     | 062400812 | 2   | ナ <sup>ハ</sup> コ4X8                  | SCREW, PAN M4X8               |    |
| 58     | 062400812 | 1   | ナ <sup>ハ</sup> コ4X8                  | SCREW, PAN M4X8               |    |
| 59     | S35912001 | 1   | イトオシセツメイハ <sup>ン</sup>               | THREADING DIAGRAM             |    |
| 70     | S20696001 | 1   | イトアンナイハ <sup>イ</sup> ツサエ             | PIPE SUPPORT, ;TR-GUIDE       |    |
|        |           |     | <-02, ジーンズ仕様>                        | <For-02, jeans specification> |    |
| 57-2   | S37697001 | 1   | シイトアンナイJ                             | THREAD GUIDE, J ;GIMP         |    |
| 60     | 144504001 | 2   | イトアンナイサラ                             | DISC, THREAD GUIDE            |    |
| 61     | 154562001 | 1   | フ <sup>レ</sup> テンションハ <sup>ネ</sup> コ | SPRING, B :PRE-TENSION        |    |
| 62     | 155510001 | 1   | イトチヨウシナツト                            | TENSION NUT                   |    |
| 63     | S51219001 | 1   | シイトユルメイタ                             | TENSION RELEASE PLATE, ;GIMP  |    |
| 64     | S37749001 | 1   | シイトユルメイタハ <sup>ネ</sup>               | SPRING, TWIST                 |    |
| 65     | S51220001 | 1   | カラー                                  | COLLAR                        |    |
| 66     | 025040332 | 1   | ヒラサ <sup>カ</sup> ネタ <sup>イ</sup> 4   | WASHER, PLAIN L 4             |    |
| 67     | 062401212 | 1   | ナ <sup>ハ</sup> コ4X12                 | SCREW, PAN M4X12              |    |
| 68     | S37750001 | 1   | シイトリアンナイJ                            | TR TAKE-UP GUIDE, J ;GIMP     |    |
| 69     | 062400812 | 2   | ナ <sup>ハ</sup> コ4X8                  | SCREW, PAN M4X8               |    |

< -01, 上下糸切り用 / For -01, Upper & lower thread trimmer >

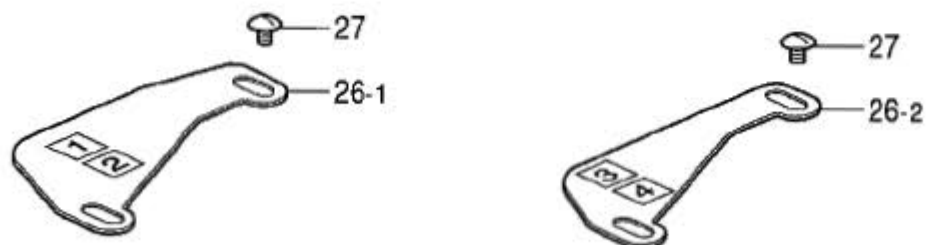


## R1 . 糸切り関係 / Thread trimmer mechanism

| REF.NO | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS                          | RM |
|--------|-----------|------|---------------|----------------------------------------|----|
|        |           |      | <-01, 上下糸切り用> | <For-01, Upper & lower thread trimmer> |    |
| 1-1    | S34914001 | 1    | イトキリシリンダサエイタ  | SUPPORT PLATE, ;CYLINDER               |    |
| 1-2    | 018400832 | 2    | アホ 1/4X8      | BOLT, SOCKET M4X8                      |    |
| 1-3    | S34913001 | 1    | イトキリシリンダツメ    | THREAD TRIMMER CYLINDER CLAW           |    |
| 1-4    | S34910101 | 1    | イトキリリンクレバークミ  | THREAD TRIMMER LINK LEVER ASSY         |    |
| 1-5    | S34881001 | 1    | タンネン M4       | SHOULDER SCREW, M4                     |    |
| 1-6    | S34906100 | 1    | イトキリウテメタル     | BUSH, ;TR TRIMMER ARM                  |    |
| 1-7    | 062260612 | 2    | ナハ 2.6X6      | SCREW, PAN M2.6X6                      |    |
| 1-8    | S34905101 | 1    | イトキリレバークテ     | THREAD CUTTER LEVER ARM                |    |
| 1-9    | 018401032 | 1    | アホ 1/4X10     | BOLT, SOCKET M4X10                     |    |
| 1-10   | S37858000 | 1    | ニート 1/4X8     | NEEDLE PIN, 4X8                        |    |
| 1-11   | S34903001 | 1    | ハネカ           | SPRING HOOK                            |    |
| 1-12   | S34883001 | 1    | イトキリハネ        | SPRING, EXTENSION                      |    |
| 1-13   | S34902001 | 1    | ハネカ           | SPRING HOOK                            |    |
| 1-14   | 021350106 | 1    | 1/2ナット35      | NUT, 1 M3.5                            |    |
| 1-15   | 062260406 | 1    | ナハ 2.6X4      | SCREW, PAN M2.6X4                      |    |
| 1-16   | S34901001 | 1    | イトキリウテ        | THREAD TRIMMER ARM                     |    |
| 1-17   | S34900001 | 1    | イトツカミオーブナー    | OPENER, ;T-NIPPER                      |    |
| 1-18   | 153219001 | 1    | イトウハカラ        | COLLAR, ;MOVABLE KNIFE                 |    |
| 1-19   | S34899001 | 1    | イトウハグミ        | MOVABLE KNIFE ASSY                     |    |
| 1-19-1 | S34898001 | 1    | スプリングピン1.4    | PIN, SPRING 1.4                        |    |
| 1-20   | 141542001 | 3    | サネン 3.18      | SCREW 3.18                             |    |
| 1-21   | S34897001 | 1    | イトサハキ         | THREAD HANDLER                         |    |
| 1-22   | S01694001 | 1    | サネン 2.38X4    | SCREW, FLAT SM2.38X4                   |    |
| 1-23   | S34896001 | 1    | コイルハタ         | BRACKET, ;FIXED KNIFE                  |    |
| 1-24   | 061300416 | 2    | サネンM3X4       | SCREW, FLAT M3X4                       |    |
| 1-25   | S34895001 | 1    | コイル           | FIXED KNIFE                            |    |
| 1-26   | 018260832 | 2    | アホ 1/4X8      | BOLT, SOCKET M2.6X8                    |    |
| 1-27   | S34894001 | 1    | イトアンナイタ       | THREAD GUIDE PLATE                     |    |
| 1-28   | S34893001 | 1    | コイルハトリツケ      | SETTING BRACKET, ;FIXED KNIFE          |    |
| 1-29   | 062300512 | 2    | ナハ 3X5        | SCREW, PAN M3X5                        |    |
| 1-30   | S34889101 | 1    | イトツカミ         | THREAD NIPPER ASSY                     |    |
| 1-30-1 | S34890001 | 1    | イトツカミ         | THREAD NIPPER, U                       |    |
| 1-30-2 | S34891101 | 1    | イトツカミ         | THREAD NIPPER, D                       |    |
| 1-30-3 | S34888101 | 1    | イトツカミ         | THREAD NIPPER, M                       |    |
| 1-30-4 | S34892001 | 1    | イトツカミオーブナーピン  | OPENER PIN                             |    |
| 1-30-5 | 062020416 | 2    | ナハ 2X4        | SCREW, PAN M2X4                        |    |
| 1-30-6 | 021020106 | 2    | ナット1/2        | NUT                                    |    |
| 1-31   | 542515001 | 2    | シメネン 2.6X3.5  | SCREW, M2.6X3.5                        |    |
| 1-32   | S34887001 | 1    | コイルハサエハネ      | SPRING, PLATE ;F-KNIFE                 |    |
| 1-33   | S34886001 | 1    | コイルハサエハネ      | SPRING, U PLATE ;F-KNIFE               |    |
| 1-34   | S34885001 | 1    | オサエプレート       | PRESSER PLATE, U                       |    |
| 1-35   | 004401003 | 2    | サネン 4X10      | SCREW, FLAT M4X10                      |    |
| 1-36   | 152904001 | 1    | シメネン 4.37     | SCREW, SM4.37                          |    |
| 1-37   | 104336003 | 1    | シメネン 2.38     | SCREW, SM2.38                          |    |
| 1-38   | S34884000 | 1    | オーブナーハネ       | OPENER SPRING                          |    |
| 1-39   | 060630312 | 2    | ハイン 238-56X3  | SCREW, BIND SM2.38X3                   |    |
| 1-40   | 021400202 | 1    | 2/2ナット4       | NUT, 2 M4                              |    |
| 1-41   | 062300416 | 2    | ナハ 3X4        | SCREW, PAN M3X4                        |    |

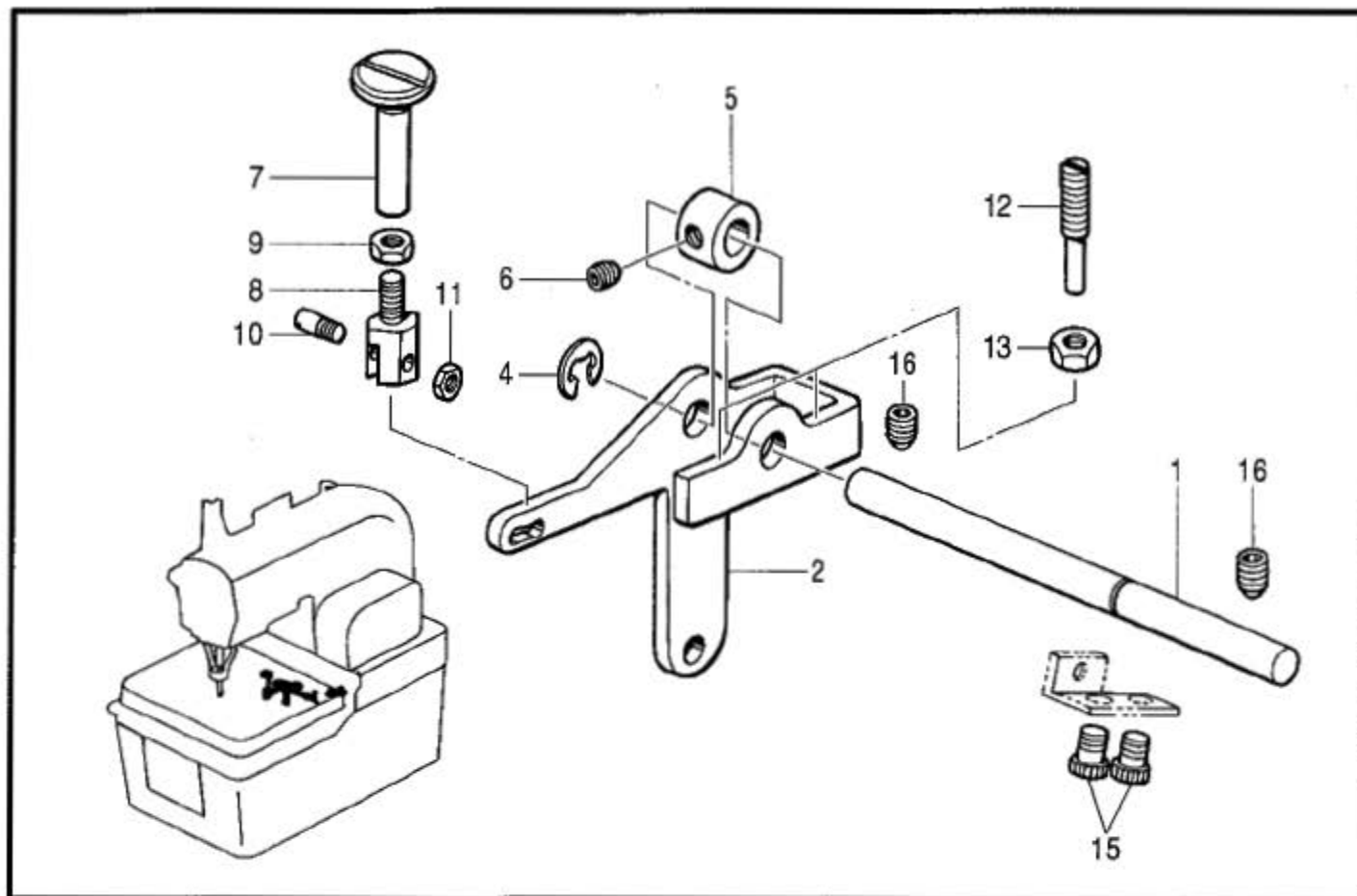


" オプション部品 / OPTION PARTS "

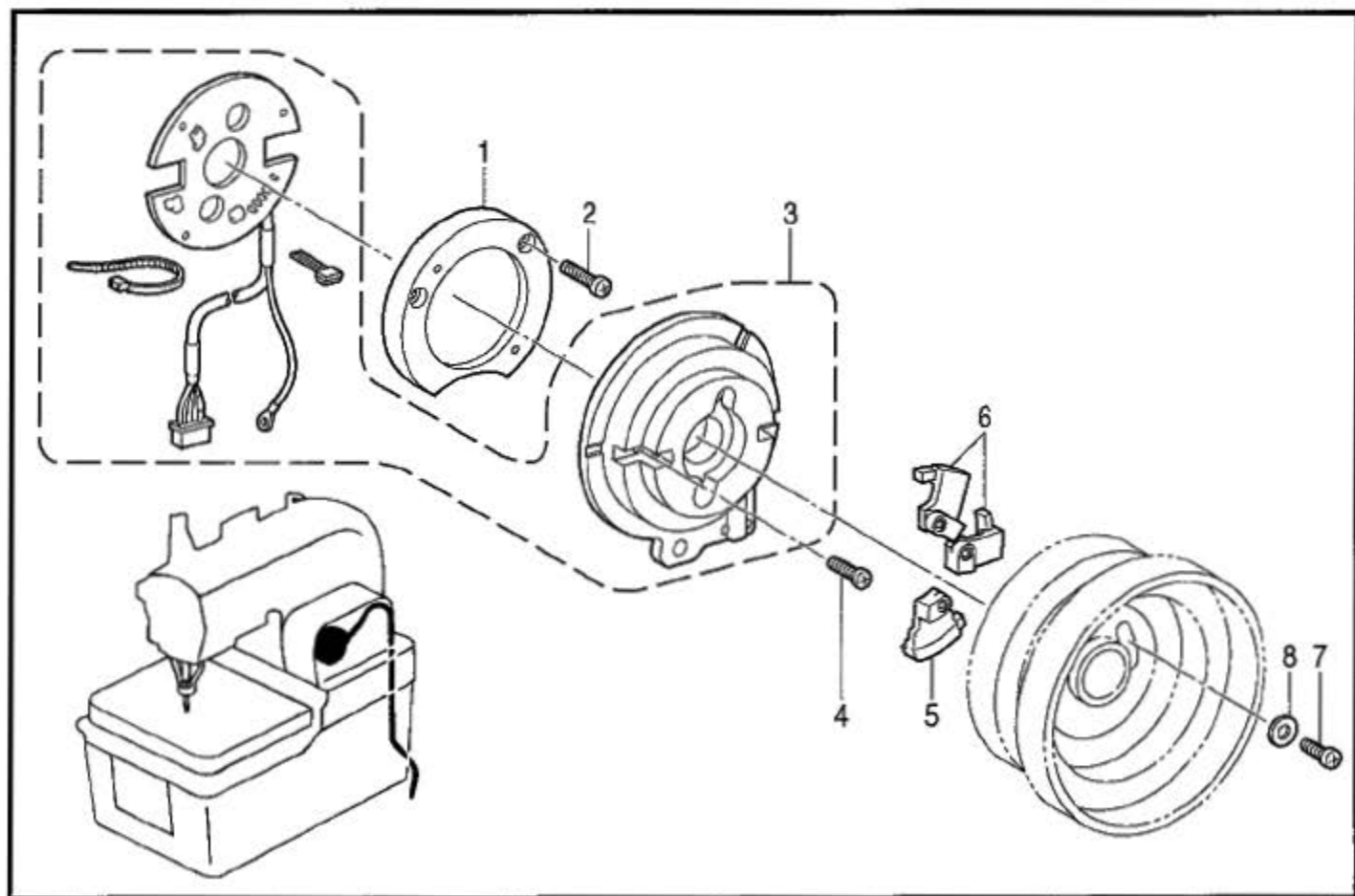


## R2 . 糸切り関係 / Thread trimmer mechanism

| REF.NO | CODE      | QTY | ヒンメイ           | NAME OF PARTS                 | RM |
|--------|-----------|-----|----------------|-------------------------------|----|
|        |           |     | <L1 14-18mm>   | <L1 14-18mm>                  |    |
| 2      | S37673101 | 1   | 1 トウカL1R       | MOVABLE KNIFE, R L1           |    |
| 3      | S37669101 | 1   | 1 トウカL1L       | MOVABLE KNIFE, L L1           |    |
| 4      | S37665000 | 1   | 1 トサハキL1       | THREAD HANDLER, L1            |    |
| 5      | S37661101 | 1   | 1 トウカウトウカL1    | MOVABLE KNIFE DRIVING CAM, L1 |    |
|        |           |     | <L2 18-22mm>   | <L2 18-22mm>                  |    |
| 2      | S37674101 | 1   | 1 トウカL2R       | MOVABLE KNIFE, R L2           |    |
| 3      | S37670101 | 1   | 1 トウカL2L       | MOVABLE KNIFE, L L2           |    |
| 4      | S37666000 | 1   | 1 トサハキL2       | THREAD HANDLER, L2            |    |
| 5      | S37662101 | 1   | 1 トウカウトウカL2    | MOVABLE KNIFE DRIVING CAM, L2 |    |
|        |           |     | <L3 22-26mm>   | <L3 22-26mm>                  |    |
| 2      | S37675101 | 1   | 1 トウカL3R       | MOVABLE KNIFE, R L3           |    |
| 3      | S37671101 | 1   | 1 トウカL3L       | MOVABLE KNIFE, L L3           |    |
| 4      | S37667000 | 1   | 1 トサハキL3       | THREAD HANDLER, L3            |    |
| 5      | S37663101 | 1   | 1 トウカウトウカL3    | MOVABLE KNIFE DRIVING CAM, L3 |    |
|        |           |     | <L4 26-30mm>   | <L4 26-30mm>                  |    |
| 2      | S37676101 | 1   | 1 トウカL4R       | MOVABLE KNIFE, R L4           |    |
| 3      | S37672101 | 1   | 1 トウカL4L       | MOVABLE KNIFE, L L4           |    |
| 4      | S37668000 | 1   | 1 トサハキL4       | THREAD HANDLER, L4            |    |
| 5      | S37664101 | 1   | 1 トウカウトウカL4    | MOVABLE KNIFE DRIVING CAM, L4 |    |
| 6      | S37660101 | 1   | 1 ダンネシ M4      | SHOULDER SCREW, M4            |    |
| 7      | 021400202 | 1   | 1 シュナツト4       | NUT, 2 M4                     |    |
| 8      | S37654000 | 1   | 1 ナミサガネ        | WASHER, WAVE                  |    |
| 9      | S37655101 | 1   | 1 メスササエサガネ     | WASHER, ;KNIFE SUPPORT        |    |
| 10     | 141542001 | 2   | 2 サラネシ 3.18    | SCREW 3.18                    |    |
| 11     | S37656001 | 1   | 1 トキリリンクレハ-Jクミ | T-TRIMMER LINK LEVER ASSY, J  |    |
| 12     | S34881001 | 1   | 1 ダンネシ M4      | SHOULDER SCREW, M4            |    |
| 13     | 021400202 | 1   | 1 シュナツト4       | NUT, 2 M4                     |    |
| 14     | S37820001 | 1   | 1 リンクテンプレートクミ  | LINK FULCRUM PLATE ASSY       |    |
| 15     | 062400616 | 2   | 2 ナハコM4X6      | SCREW, PAN M4X6               |    |
| 16     | S37652001 | 1   | 1 トシハネL        | SPRING, L TWIST               |    |
| 17     | S37653001 | 1   | 1 トシハネR        | SPRING, R TWIST               |    |
| 18     | 062300416 | 2   | 2 ナハコM3X4      | SCREW, PAN M3X4               |    |
| 19     | S34906100 | 1   | 1 トキリクテメタル     | BUSH, ;TR TRIMMER ARM         |    |
| 20     | 062260612 | 2   | 2 ナハコ2.6X6     | SCREW, PAN M2.6X6             |    |
| 21     | S37659001 | 1   | 1 トキリレハウテB     | THREAD TRIMMER LEVER ARM, B   |    |
| 22     | S21716001 | 1   | 1 オダンハツトネシ 4X1 | SCREW, BUTTON HEAD M4X10      |    |
| 23     | S37858000 | 1   | 1 ニートルヒン4X8    | NEEDLE PIN, 4X8               |    |
| 24     | S56025001 | 1   | 1 オサエプレートU     | PRESSER PLATE, U              |    |
| 25     | 060400516 | 2   | 2 ハイント M4X5    | SCREW, BIND M4X5              |    |
| 28     | 153787001 | 2   | 2 シメネシ 2.38    | SCREW, SM2.38                 |    |
|        |           |     | "オプション部品"      | "OPTION PARTS"                |    |
| 26-1   | S37698000 | 1   | 1 トウカカバー-L1-2  | MOVABLE KNIFE COVER, L1-2     |    |
| 26-2   | S37699000 | 1   | 1 トウカカバー-L3-4  | MOVABLE KNIFE COVER, L3-4     |    |
| 27     | S35326001 | 2   | 2 シメネシ M3.5    | SCREW, M3.5                   |    |



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S . 上糸切り関係 / Upper thread trimmer mechanism

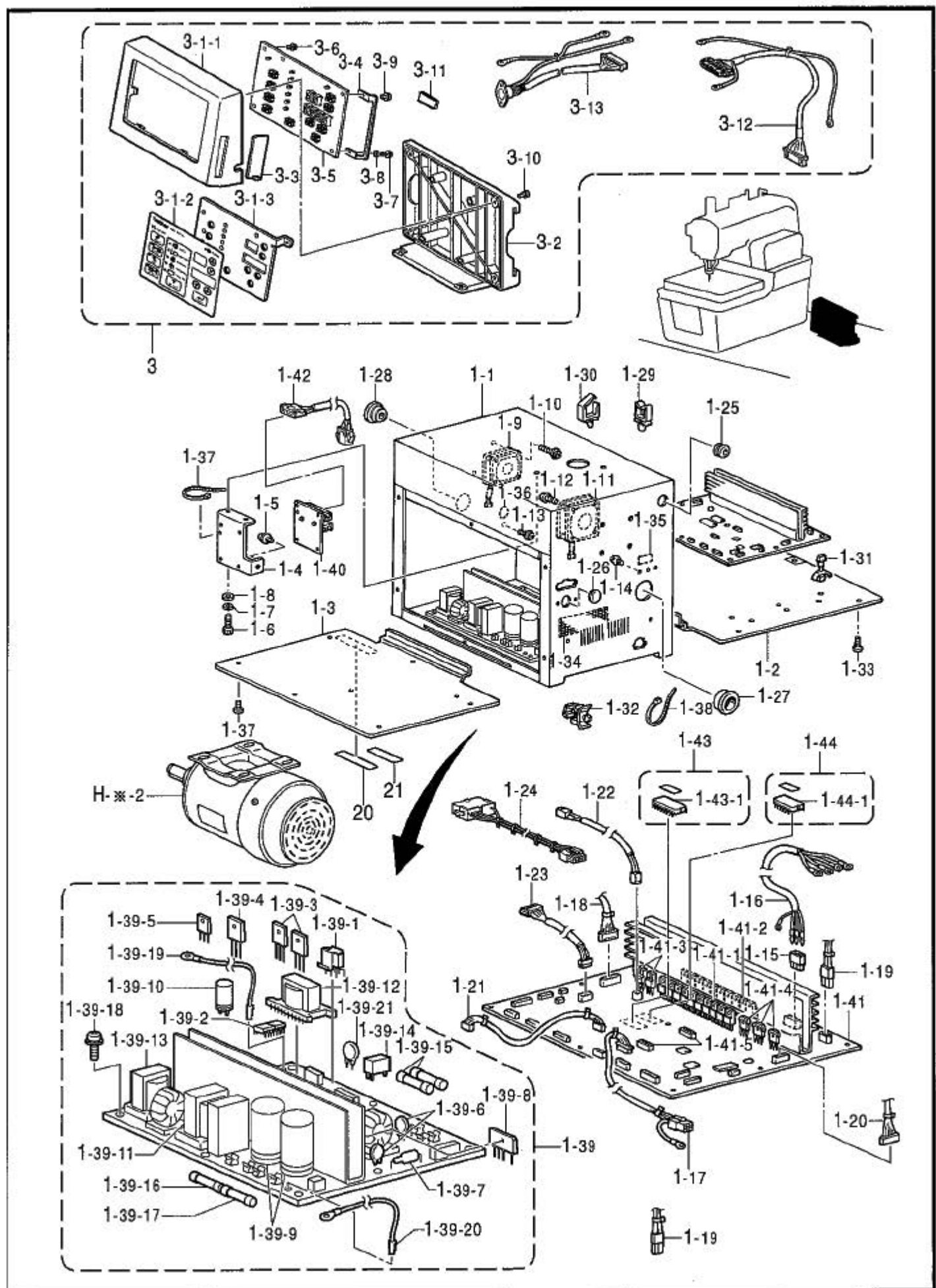
| REF.NO | CODE      | Q'TY | ヒンメイ                                 | NAME OF PARTS               | RM |
|--------|-----------|------|--------------------------------------|-----------------------------|----|
| 1      | S35058001 | 1    | イトキリレバ <sup>ノ</sup> シ <sup>ツ</sup> ク | LEVER SHAFT, ;TR            |    |
| 2      | S35059001 | 1    | イトキリレバ <sup>ノ</sup>                  | LEVER, ;TR                  |    |
| 4      | 048050342 | 1    | トメワE5                                | RETAINING RING, E5          |    |
| 5      | S35060001 | 1    | セツトカラー                               | SET SCREW COLLAR            |    |
| 6      | 014400432 | 1    | アナホ <sup>ノ</sup> ミ4X4                | SET SCREW, SOCKET (CP) M4X4 |    |
| 7      | S35361001 | 1    | イトキリレバ <sup>ノ</sup> ハンマ              | HAMMER, ;TR-LEVER           |    |
| 8      | S35362001 | 1    | イトキリチヨウセツネジ                          | ADJUSTING SCREW             |    |
| 9      | 021350106 | 1    | 1シユナツト35                             | NUT, 1 M3.5                 |    |
| 10     | S35235001 | 1    | クランプ <sup>ノ</sup> ササヒ <sup>ノ</sup> ン | SUPPORT PIN, ;CLAMP         |    |
| 11     | 021300302 | 1    | 3シユナツト3                              | NUT, 3 M3                   |    |
| 12     | S35364001 | 2    | トメネジ <sup>ノ</sup> 4X26               | SET SCREW, M4X26            |    |
| 13     | 021400202 | 2    | 2シユナツト4                              | NUT, 2 M4                   |    |
| 15     | 018401032 | 2    | アナホ <sup>ノ</sup> ルト4X10              | BOLT, SOCKET M4X10          |    |
| 16     | 014060632 | 2    | アナホ <sup>ノ</sup> ミ6X6                | SET SCREW, SOCKET (CP) M6X6 |    |

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T . 針位置検出器関係 / Synchronizer

| REF.NO | CODE      | Q'TY | ヒンメイ                                    | NAME OF PARTS           | RM |
|--------|-----------|------|-----------------------------------------|-------------------------|----|
| 1      | S43707001 | 1    | NPササエタイB                                | NP SUPPORT BRACKET, B   |    |
| 2      | 062401016 | 2    | ナ <sup>ノ</sup> コ4X10                    | SCREW, PAN M4X10        |    |
| 3      | S48674001 | 1    | シンクロナイザ <sup>ノ</sup> クミB                | SYNCHRONIZER ASSY, B    |    |
| 4      | 062400612 | 2    | ナ <sup>ノ</sup> コM4X6                    | SCREW, PAN M4X6         |    |
| 5      | S38080001 | 1    | バリシタ <sup>ノ</sup> シヤククミ                 | MAGNET ASSY, D          |    |
| 6      | S43747001 | 2    | バリシタ <sup>ノ</sup> シヤククミS                | MAGNET ASSY, S ;N-UNDER |    |
| 7      | 062681412 | 3    | ナ <sup>ノ</sup> コ4.37-40X14              | SCREW, PAN SM4.37-40X14 |    |
| 8      | 025680132 | 3    | ヒラサ <sup>ノ</sup> ガ <sup>ノ</sup> ネヨウ4.37 | WASHER, PLAIN S 4.37    |    |

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## U1 . コントロールボックス関係 / Control box mechanism

| REF.NO  | CODE      | QTY | ヒンメイ             | NAME OF PARTS                 | RM |
|---------|-----------|-----|------------------|-------------------------------|----|
| 1       | S59701001 | 1   | 981ボックスキット       | BOX ASSY, 981                 |    |
| 1-1     | S43300009 | 1   | 981電源ボックス        | POWER SUPPLY BOX ASSY, 981    |    |
| 1-2     | S43171009 | 1   | 基板セットアップ         | SETTING PLATE, PCB            |    |
| 1-3     | S59000001 | 1   | 981パネルキャップ       | PANEL CAP ASSY, 981           |    |
| 1-4     | S43356001 | 1   | 基板ベースプレート        | PCB BASE PLATE, R             |    |
| 1-5     | 0A5400806 | 1   | ネジ M4X8DB        | SCREW, PAN (S/P WASHER) M4X8  |    |
| 1-6     | 018061022 | 2   | ボルト M6X10        | BOLT, SOCKET M6X10            |    |
| 1-7     | 028060246 | 2   | ワッシャー スプリング 2-6  | WASHER, SPRING 2-6            |    |
| 1-8     | 025060232 | 2   | ワッシャー 平 M 6      | WASHER, PLAIN M 6             |    |
| 1-9     | S38094100 | 1   | DCファンモーター        | DC-FAN MOTOR ASSY             |    |
| 1-10    | 0A5403006 | 2   | ネジ M4X30DB       | SCREW, PAN (S/P WASHER) M4X30 |    |
| 1-11    | S43355000 | 1   | DCファンモーター 80     | DC-FAN MOTOR ASSY, 80         |    |
| 1-12    | 0A5403006 | 4   | ネジ M4X30DB       | SCREW, PAN (S/P WASHER) M4X30 |    |
| 1-13    | 0A5401006 | 1   | ネジ M4X10         | SCREW, PAN (S/P WASHER) M4X10 |    |
| 1-14    | 0A5401006 | 3   | ネジ M4X10         | SCREW, PAN (S/P WASHER) M4X10 |    |
| 1-15    | S16568000 | 1   | コネクタ 3191-03R1   | CONNECTOR, ;3191-03R1         |    |
| 1-16    | S43350000 | 1   | モーターコード          | MOTOR CORD                    |    |
| 1-17    | S42260000 | 1   | フットスイッチハーネス 434  | FOOT SWITCH HARNESS ASSY, 434 |    |
| 1-18    | S38107100 | 1   | 電源供給ハーネス コントロール  | POWER SUPPLY HARNESS, CONTROL |    |
| 1-19    | S38108000 | 1   | 電源供給ハーネス モーター    | POWER SUPPLY HARNESS, MOTOR   |    |
| 1-20    | S38109100 | 1   | 電源供給ハーネス H-P     | POWER SUPPLY HARNESS, H-P     |    |
| 1-21    | S38110000 | 1   | 電源ハーネス           | POWER HARNESS                 |    |
| 1-22    | S43304000 | 1   | DC55コード          | DC55 CORD                     |    |
| 1-23    | S43306000 | 1   | RPMDコード          | RPMD CORD                     |    |
| 1-24    | S58995000 | 1   | タイプハーネス          | TYPE HARNESS                  |    |
| 1-25    | S11949000 | 1   | ゴムブッシュ           | RUBBER BUSH                   |    |
| 1-26    | 150592001 | 1   | ゴムキャップ 16        | RUBBER CAP, 16                |    |
| 1-27    | S43274000 | 1   | ブッシュ TB-2938     | BUSH, TB-2938                 |    |
| 1-28    | S43308000 | 1   | ブッシュ TB-2533     | BUSH, TB-2533                 |    |
| 1-29    | S43275000 | 10  | コードクランプ WS2NS    | CORD CLAMP, WS2NS             |    |
| 1-30    | S43318000 | 5   | クランプ LWS8S 2.5W  | CLAMP, LWS8S 2.5W             |    |
| 1-31    | S00554000 | 22  | サポート 6NS         | SUPPORT, 6NS                  |    |
| 1-32    | S31760000 | 2   | コードクランプ 26L      | CORD CLAMP, 26-L              |    |
| 1-33    | 008400604 | 12  | スクリュー M4X6       | SCREW, TRUSS M4X6             |    |
| 1-34    | S43309000 | 1   | フラグメントプロテクターネット  | FRAGMENT PROTECTOR NET        |    |
| 1-35    | S37059001 | 1   | ラベル PE           | LABEL, PE                     |    |
| 1-36    | S37060001 | 1   | ラベル グラウンド        | LABEL, GROUNDING              |    |
| 1-37    | 228475000 | 3   | 固定バンド 1.9X8      | FASTENING BAND, 1.9X8         |    |
| 1-38    | 228475000 | 1   | 固定バンド 1.9X8      | FASTENING BAND, 1.9X8         |    |
| 1-39    | S49939101 | 1   | 電源供給基板           | POWER SUPPLY PCB ASSY         |    |
| 1-39-1  | S43177000 | 1   | IC MA3830        | IC :MA3830                    |    |
| 1-39-2  | S43184000 | 2   | フォトカプラー PC923    | PHOTO COUPLER :PC923          |    |
| 1-39-3  | S49586000 | 2   | トランジスタ 2SK1941   | TRANSISTOR, FET :2SK1941      |    |
| 1-39-4  | S47668000 | 1   | ダイオード PA905C6    | DIODE, AR :PA905C6            |    |
| 1-39-5  | S38203000 | 1   | ダイオード YG8022C04R | DIODE :YG8022C04R             |    |
| 1-39-6  | SA0037000 | 2   | バリスタ V14D511     | VARIATOR :V14D511             |    |
| 1-39-7  | 232384001 | 1   | サージアブソーバ DSA362M | SURGE ABSORBER :DSA362MA      |    |
| 1-39-8  | S49071000 | 1   | ダイオードブリッジ 25XB60 | DIODE BRIDGE :25XB60          |    |
| 1-39-9  | S38205000 | 1   | コンデンサ 250B182    | CAPACITOR, ALUM-ELEC :250B182 |    |
| 1-39-10 | SA1034000 | 1   | コンデンサ 63B562     | CAPACITOR, ALUM-ELEC :63B562  |    |
| 1-39-11 | S43175000 | 1   | 変圧器 54AA159      | TRANSFORMER :54AA159          |    |
| 1-39-12 | S43176000 | 1   | 変圧器 35AD199      | TRANSFORMER :35AD199          |    |
| 1-39-13 | S43181000 | 1   | コイル 49AD289A     | COIL :49AD289AC               |    |
| 1-39-14 | S38208000 | 1   | リレー JW1AFSND5V   | RELAY :JW1AFSND/DC 5V         |    |
| 1-39-15 | 153242000 | 2   | ヒューズ 6A          | FUSE, 6A                      |    |
| 1-39-16 | S08030000 | 1   | ヒューズ 5AFB        | FUSE, 5A :FB                  |    |
| 1-39-17 | S48580000 | 1   | ヒューズ 7AFB        | FUSE, 7A :FB                  |    |
| 1-39-18 | 0A4301005 | 8   | ネジ M3X10DA       | SCREW, PAN (S/P WASHER) M3X10 |    |
| 1-39-19 | S43189000 | 1   | ハーネス PCB :E1     | HARNESS, PCB :E1              |    |
| 1-39-20 | S43187000 | 1   | ハーネス PCB :E2     | HARNESS, PCB :E2              |    |
| 1-39-21 | S49472000 | 1   | サーミスタ 6D-22      | THERMISTOR :6D-22             |    |

## U1 . コントロールボックス関係 / Control box mechanism

| REF.NO | CODE      | Q'TY | ヒンメイ                              | NAME OF PARTS                                      | RM |
|--------|-----------|------|-----------------------------------|----------------------------------------------------|----|
| 1-40   | S59708001 | 1    | PMDキハ`ンクミ                         | PMD PCB ASSY                                       |    |
| 1-41   | S53884001 | 1    | メインキハ`ンクミ                         | MAIN PCB ASSY                                      |    |
| 1-41-1 | S49485000 | 10   | MOSFETFX6KMJ-2                    | TRANSISTOR, FET :FX6KMJ-2                          |    |
| 1-41-2 | S49484000 | 10   | MOSFETFS10KMJ-2                   | TRANSISTOR, FET :FS10KMJ-2                         |    |
| 1-41-3 | S38155000 | 4    | MOSFET2SK1306                     | TRANSISTOR, FET :2SK1306                           |    |
| 1-41-4 | S49471000 | 6    | MOSFETFK18SM-12                   | TRANSISTOR, FET :FK18SM-12                         |    |
| 1-41-5 | U32744000 | 2    | DIPSWDSS708                       | DIP SWITCH:DSS708                                  |    |
| 1-42   | S45261000 | 1    | Rキハ`ンチュウケイコト`                     | R-PCB RELAY CORD                                   |    |
| 1-43   | S59702000 | 1    | PROMRH981Aメインクミ                   | PROM RH981A MAIN ASSY                              |    |
| 1-43-1 | UA4897000 | 1    | MOSLSI27C2001                     | EPROM:27C2001                                      |    |
| 1-44   | S59703000 | 1    | PROMRH981Aモ`タクミ                   | PROM ASSY, RH981A MOTOR                            |    |
| 1-44-1 | U85274000 | 1    | LSIM5M27C101K15                   | CMOS LSI, 27C512                                   |    |
| 3      | S59730001 | 1    | ソウサハ`ネルクミ                         | OPERATION PANEL ASSY                               |    |
| 3-1    | S58997001 | 1    | ハ`ネルマエフレームクミ                      | FRONT FRAME ASSY                                   |    |
| 3-1-1  | S58975000 | 1    | ソウサハ`ネルマエフレーム                     | FRONT FRAME                                        |    |
| 3-1-2  | S58998000 | 1    | ハ`ネルシート                           | PANEL SHEET                                        |    |
| 3-1-3  | S52978000 | 1    | ハ`ネルシートウライタ                       | PANEL SHEET BACK PLATE                             |    |
| 3-2    | S52979000 | 1    | ソウサハ`ネルウシロ                        | REAR FRAME                                         |    |
| 3-3    | S49495000 | 1    | ハ`ネルヨコカバー`                        | PANEL SIDE COVER                                   |    |
| 3-4    | S49496001 | 1    | ハ`ネルヨコカバー`ガイド`                    | PANEL SIDE COVER GUIDE                             |    |
| 3-5    | S53010101 | 1    | ハ`ネルキハ`ンクミ                        | PANEL PCB ASSY                                     |    |
| 3-6    | 087310815 | 2    | カヅフ`Bタイト3X8                       | TAPTITE, CUP B M3X8                                |    |
| 3-7    | 087311015 | 2    | カヅフ`Bタイト3X10                      | TAPTITE, CUP B M3X10                               |    |
| 3-8    | XA2220050 | 2    | キハ`ンオサエ                           | BOARD PRESSER                                      |    |
| 3-9    | 0A4400805 | 1    | ナナハ`サ`クミ4X8DA                     | SCREW, PAN (S/P WASHER) M4X8                       |    |
| 3-10   | 018300636 | 4    | アナホ`ルト3X6                         | BOLT, SOCKET M3X6                                  |    |
| 3-11   | S59704000 | 1    | PROM981Aハ`ネルクミ                    | PROM 981A PANEL ASSY                               |    |
| 3-12   | S58976000 | 1    | P/Mハーネスクミ                         | P/M HARNESS ASSY                                   |    |
| 3-13   | S59740000 | 1    | PRG/Mハーネス981クミ                    | PRG/M HARNESS 981 ASSY                             |    |
| 20     | S38352101 | 2    | <輸出用><br>デ`ンケ`キラハ`ル. 4カコク         | <For Export only><br>LABEL, ELEC. SHOCK 4 LANG.    |    |
| 21     | S38353101 | 2    | <国内用><br>デ`ンケ`キラハ`ル. 7            | <For Japan only><br>-----                          |    |
| H-1    | S59711001 | 1    | <三相200V, 220V用><br>モ`タユニットコンホ`ウA1 | <For " 3-phase 200V & 220V AC "><br>MOTOR UNIT, A1 | ※  |
| H-1-1  | S59721001 | 1    | 981ホ`クスソクミA1                      | BOX SET, 981 A1                                    | ※  |
| H-1-2  | S44758000 | 1    | セ`ンハイ3ソウモ`タ                       | TOTALLY ENCLOSED 3-PHASE MOTOR                     |    |
| H-1-3  | S59730001 | 1    | ソウサハ`ネルクミ                         | OPERATION PANEL ASSY                               | ※  |
| H-2    | S59712001 | 1    | <単相220V用><br>モ`タユニットコンホ`ウA2       | <For " 1-phase 220V AC "><br>MOTOR UNIT, A2        | ※  |
| H-2-1  | S59722001 | 1    | 981ホ`クスソクミA2                      | BOX SET, 981 A2                                    | ※  |
| H-2-2  | S44758000 | 1    | セ`ンハイ3ソウモ`タ                       | TOTALLY ENCLOSED 3-PHASE MOTOR                     |    |
| H-2-3  | S59730001 | 1    | ソウサハ`ネルクミ                         | OPERATION PANEL ASSY                               | ※  |
| H-3    | S59713001 | 1    | <単相100V用><br>モ`タユニットコンホ`ウB1       | <For Japan only><br>MOTOR UNIT, B1                 | ※  |
| H-3-1  | S59723001 | 1    | 981ホ`クスソクミB1                      | BOX SET, 981 B1                                    | ※  |
| H-3-2  | S44758000 | 1    | セ`ンハイ3ソウモ`タ                       | TOTALLY ENCLOSED 3-PHASE MOTOR                     |    |
| H-3-3  | S59730001 | 1    | ソウサハ`ネルクミ                         | OPERATION PANEL ASSY                               | ※  |
| H-4    | S59714001 | 1    | <単相110V用><br>モ`タユニットコンホ`ウB2       | <For " 1-phase 110V AC "><br>MOTOR UNIT, B2        | ※  |
| H-4-1  | S59724001 | 1    | 981ホ`クスソクミB2                      | BOX SET, 981 B2                                    | ※  |
| H-4-2  | S44758000 | 1    | セ`ンハイ3ソウモ`タ                       | TOTALLY ENCLOSED 3-PHASE MOTOR                     |    |
| H-4-3  | S59730001 | 1    | ソウサハ`ネルクミ                         | OPERATION PANEL ASSY                               | ※  |

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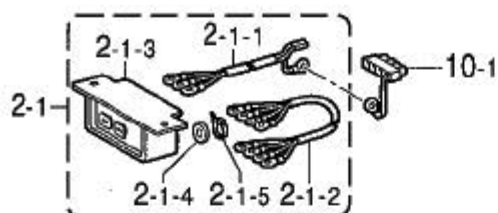
| REF.NO | CODE      | Q'TY | 品名                          | NAME OF PARTS                  | RM |
|--------|-----------|------|-----------------------------|--------------------------------|----|
|        |           |      | <三相415V>                    | <For " 3-phase 415V AC ">      |    |
| H-5    | S59715001 | 1    | モータユニットコンホ <sup>ウ</sup> C1  | MOTOR UNIT, C1                 | ※  |
| H-5-1  | S59725001 | 1    | 981ホ <sup>ウ</sup> ツクスソウクミC1 | BOX SET, 981 C1                | ※  |
| H-5-2  | S44758000 | 1    | セ <sup>ン</sup> ハイ3ソウモータ     | TOTALLY ENCLOSED 3-PHASE MOTOR |    |
| H-5-3  | S59730001 | 1    | ソウサハ <sup>ネ</sup> ルクミ       | OPERATION PANEL ASSY           | ※  |
|        |           |      | <三相380V用>                   | <For " 3-phase 380V AC ">      |    |
| H-6    | S59716001 | 1    | モータユニットコンホ <sup>ウ</sup> C2  | MOTOR UNIT, C2                 | ※  |
| H-6-1  | S59726001 | 1    | 981ホ <sup>ウ</sup> ツクスソウクミC2 | BOX SET, 981 C2                | ※  |
| H-6-2  | S44758000 | 1    | セ <sup>ン</sup> ハイ3ソウモータ     | TOTALLY ENCLOSED 3-PHASE MOTOR |    |
| H-6-3  | S59730001 | 1    | ソウサハ <sup>ネ</sup> ルクミ       | OPERATION PANEL ASSY           | ※  |
|        |           |      | <単相240V用>                   | <For " 1-phase 240V AC ">      |    |
| H-7    | S59717001 | 1    | モータユニットコンホ <sup>ウ</sup> C3  | MOTOR UNIT, C3                 | ※  |
| H-7-1  | S59727001 | 1    | 981ホ <sup>ウ</sup> ツクスソウクミC3 | BOX SET, 981 C3                | ※  |
| H-7-2  | S44758000 | 1    | セ <sup>ン</sup> ハイ3ソウモータ     | TOTALLY ENCLOSED 3-PHASE MOTOR |    |
| H-7-3  | S59730001 | 1    | ソウサハ <sup>ネ</sup> ルクミ       | OPERATION PANEL ASSY           | ※  |
|        |           |      | <三相400V>                    | <For " 3-phase 400V AC ">      |    |
| H-8    | S59718001 | 1    | モータユニットコンホ <sup>ウ</sup> E   | MOTOR UNIT, E                  | ※  |
| H-8-1  | S59728001 | 1    | 981ホ <sup>ウ</sup> ツクスソウクミE  | BOX SET, 981 E                 | ※  |
| H-8-2  | S44758000 | 1    | セ <sup>ン</sup> ハイ3ソウモータ     | TOTALLY ENCLOSED 3-PHASE MOTOR |    |
| H-8-3  | S40623000 | 2    | EMIコアTR-40-27               | EMI CORE, TR-40-27             |    |
| H-8-4  | 0A5401605 | 2    | ナハ <sup>サ</sup> クミ4X16DB    | SCREW, PAN (S/P WASHER) M4X16  |    |
| H-8-5  | 025040236 | 2    | ヒラサ <sup>カ</sup> ネチユ4       | WASHER, PLAIN M 4              |    |
| H-8-6  | 021400106 | 2    | ナツト1シユ4                     | NUT, 1 M4                      |    |
| H-8-7  | S59730001 | 1    | ソウサハ <sup>ネ</sup> ルクミ       | OPERATION PANEL ASSY           | ※  |
|        |           |      | <単相230V用>                   | <For " 1-phase 230V AC ">      |    |
| H-9    | S59719001 | 1    | モータユニットコンホ <sup>ウ</sup> F   | MOTOR UNIT, F                  | ※  |
| H-9-1  | S59729001 | 1    | 981ホ <sup>ウ</sup> ツクスソウクミF  | BOX SET, 981 F                 | ※  |
| H-9-2  | S44758000 | 1    | セ <sup>ン</sup> ハイ3ソウモータ     | TOTALLY ENCLOSED 3-PHASE MOTOR |    |
| H-9-3  | S40623000 | 2    | EMIコアTR-40-27               | EMI CORE, TR-40-27             |    |
| H-9-4  | 0A5401605 | 2    | ナハ <sup>サ</sup> クミ4X16DB    | SCREW, PAN (S/P WASHER) M4X16  |    |
| H-9-5  | 025040236 | 2    | ヒラサ <sup>カ</sup> ネチユ4       | WASHER, PLAIN M 4              |    |
| H-9-6  | 021400106 | 2    | ナツト1シユ4                     | NUT, 1 M4                      |    |
| H-9-7  | S59730001 | 1    | ソウサハ <sup>ネ</sup> ルクミ       | OPERATION PANEL ASSY           | ※  |

118-981-502

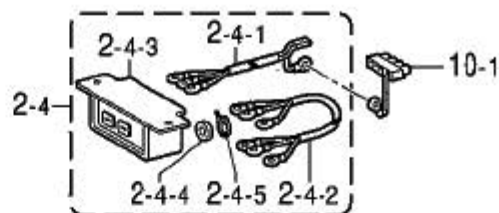
RM欄に※が付いている部品をご注文頂きますと、基板等必要な部品が一式入ったセットになっております。

When ordering parts which have an asterisk(※) in the RM column, these parts will be supplied as a set together with other necessary parts such as circuit boards.

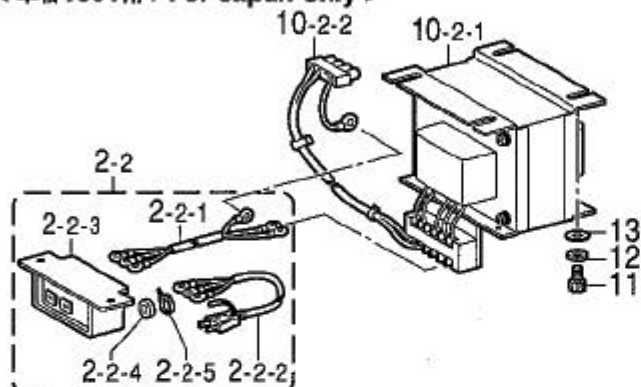
< 三相200V,220V用 / For "3-Phase 200V & 220V AC" >



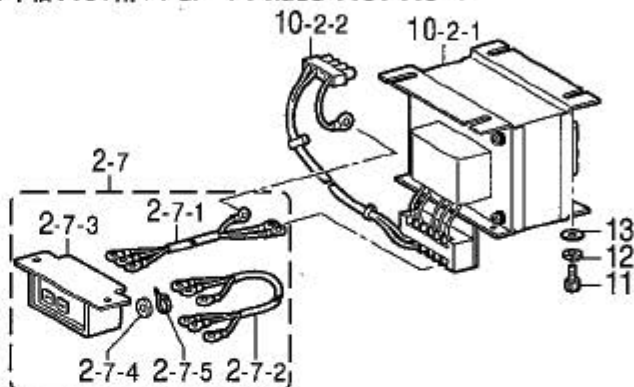
< 単相220V用 / For "1-Phase 220V AC" >



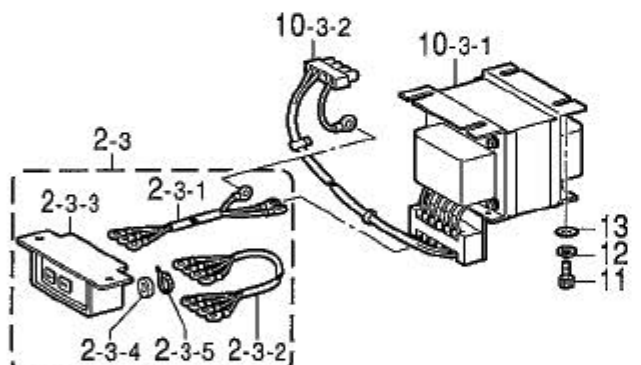
< 単相100V用 / For Japan only >



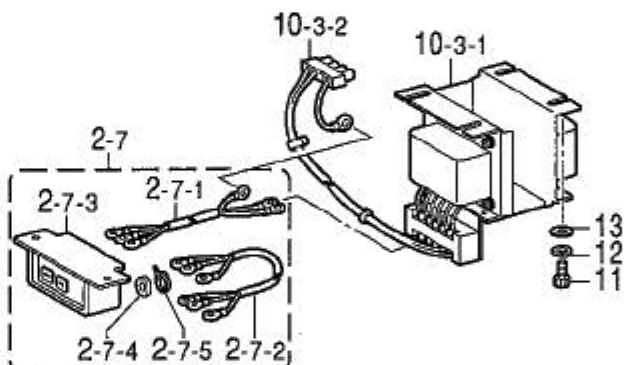
< 単相110V用 / For "1-Phase 110V AC" >



< 三相415V,380V用 / For "3-Phase 415V & 380V AC" >

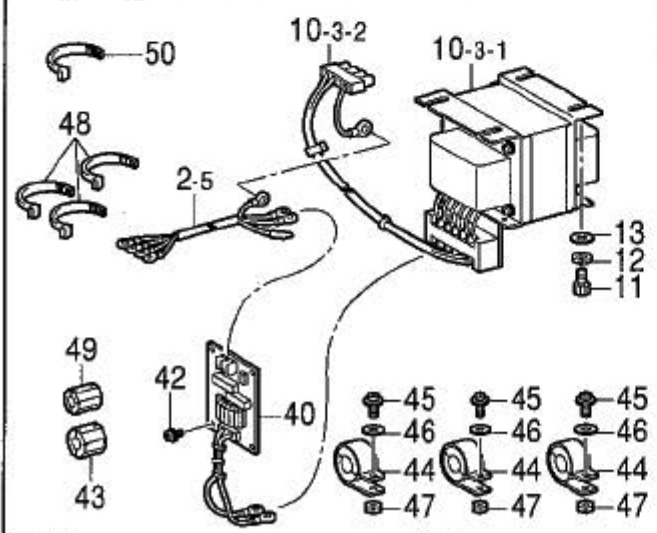


< 単相240V用 / For "1-Phase 240V AC" >

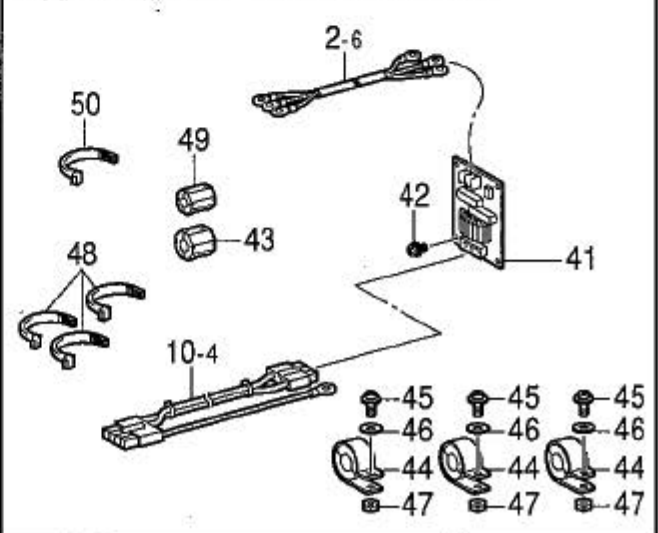


" オプション部品 / OPTION PARTS "

< 三相400V用 / For "3-Phase 400V AC" >



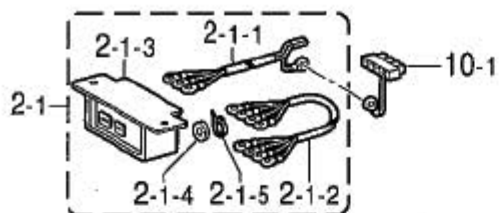
< 単相230V用 / For "1-Phase 230V AC" >



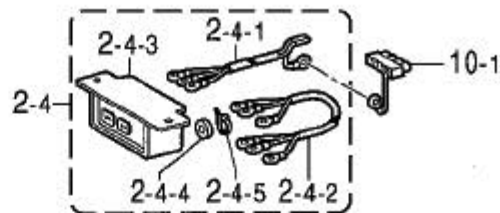
## U2 . コントロールボックス関係 / Control box mechanism

| REF.NO | CODE      | QTY | 品名                                          | NAME OF PARTS                                                                               | RM |
|--------|-----------|-----|---------------------------------------------|---------------------------------------------------------------------------------------------|----|
| 2-1    | S38112001 | 1   | ＜三相200V, 220V用＞<br>デンゲンSW73A                | ＜For " 3-phase 200V & 220V AC "><br>P-SUPPLY SWITCH ASSY, A                                 |    |
| 2-1-1  | S38113000 | 1   | デンゲンINコト A                                  | POWER SUPPLY HARNESS, A :IN                                                                 |    |
| 2-1-2  | S38133000 | 1   | デンゲンコト                                      | POWER SUPPLY HARNESS                                                                        |    |
| 2-1-3  | J02657001 | 1   | 3PオシSW#17                                   | PUSH SWITCH, 3P #17                                                                         |    |
| 2-1-4  | 224514001 | 2   | セツエンタ                                       | INSULATION PLATE                                                                            |    |
| 2-1-5  | 218859001 | 2   | ハインタ M150                                   | BINDER, M150                                                                                |    |
| 2-2    | S38114000 | 1   | ＜单相100V用＞<br>デンゲンSW73B                      | ＜For Japan only><br>-----                                                                   |    |
| 2-2-1  | S38115000 | 1   | デンゲンINコト B                                  | -----                                                                                       |    |
| 2-2-2  | S38118000 | 1   | デンゲンコト コナ                                   | -----                                                                                       |    |
| 2-2-3  | J02657001 | 1   | 3PオシSW#17                                   | -----                                                                                       |    |
| 2-2-4  | 224514001 | 2   | セツエンタ                                       | -----                                                                                       |    |
| 2-2-5  | 218859001 | 2   | ハインタ M150                                   | -----                                                                                       |    |
| 2-3    | S38117000 | 1   | ＜三相415V, 380V用＞<br>デンゲンSW73C                | ＜For " 3-phase 415V & 380V AC "><br>POWER SUPPLY SWITCH ASSY, C                             |    |
| 2-3-1  | S38115000 | 1   | デンゲンINコト B                                  | POWER SUPPLY HARNESS, B :IN                                                                 |    |
| 2-3-2  | S38133000 | 1   | デンゲンコト                                      | POWER SUPPLY HARNESS                                                                        |    |
| 2-3-3  | J02657001 | 1   | 3PオシSW#17                                   | PUSH SWITCH, 3P #17                                                                         |    |
| 2-3-4  | 224514001 | 2   | セツエンタ                                       | INSULATION PLATE                                                                            |    |
| 2-3-5  | 218859001 | 2   | ハインタ M150                                   | BINDER, M150                                                                                |    |
| 2-4    | S47592000 | 1   | ＜单相220V用＞<br>デンゲンSW73D                      | ＜For " 1-phase 220V AC "><br>P-SUPPLY SWITCH ASSY, D                                        |    |
| 2-4-1  | S38113000 | 1   | デンゲンINコト A                                  | POWER SUPPLY HARNESS, A :IN                                                                 |    |
| 2-4-2  | S47595000 | 1   | デンゲンコト ユシツ                                  | POWER SUPPLY HARNESS, EXP.                                                                  |    |
| 2-4-3  | J02657001 | 1   | 3PオシSW#17                                   | PUSH SWITCH, 3P #17                                                                         |    |
| 2-4-4  | 224514001 | 2   | セツエンタ                                       | INSULATION PLATE                                                                            |    |
| 2-4-5  | 218859001 | 2   | ハインタ M150                                   | BINDER, M150                                                                                |    |
| 2-7    | S47594000 | 1   | ＜单相110V, 240V用＞<br>デンゲンSW73G                | ＜For " 1-phase 110V & 240V AC "><br>P-SUPPLY SWITCH ASSY, G                                 |    |
| 2-7-1  | S38115000 | 1   | デンゲンINコト B                                  | POWER SUPPLY HARNESS, B :IN                                                                 |    |
| 2-7-2  | S47595000 | 1   | デンゲンコト ユシツ                                  | POWER SUPPLY HARNESS, EXP.                                                                  |    |
| 2-7-3  | J02657001 | 1   | 3PオシSW#17                                   | PUSH SWITCH, 3P #17                                                                         |    |
| 2-7-4  | 224514001 | 2   | セツエンタ                                       | INSULATION PLATE                                                                            |    |
| 2-7-5  | 218859001 | 2   | ハインタ M150                                   | BINDER, M150                                                                                |    |
| 10-1   | S38123000 | 1   | ＜单相220V,<br>三相200V, 220V用＞<br>AC INコネクタ     | ＜For " 1-phase 220V AC<br>3-phase 200V & 220V AC "><br>AC CONNECTOR ASSY, IN                |    |
| 10-2   | S43369000 | 1   | ＜单相100V, 110V用＞<br>ハカトランスB                  | ＜For " 1-phase 100V & 110V AC "><br>CONVERSION TRANSFORMER ASSY, B                          |    |
| 10-2-1 | S43367000 | 1   | ハカトランス                                      | CONVERSION TRANSFORMER, B                                                                   |    |
| 10-2-2 | S38126000 | 1   | AC INコト                                     | AC HARNESS, IN                                                                              |    |
| 10-3   | S43370000 | 1   | ＜单相240V,<br>三相400V, 415V, 380V用＞<br>ハカトランスC | ＜For " 1-phase 240V AC<br>3-phase 400V, 415V & 380V AC "><br>CONVERSION TRANSFORMER ASSY, C |    |
| 10-3-1 | S43368000 | 1   | ハカトランス                                      | CONVERSION TRANSFORMER, C                                                                   |    |
| 10-3-2 | S38126000 | 1   | AC INコト                                     | AC HARNESS, IN                                                                              |    |

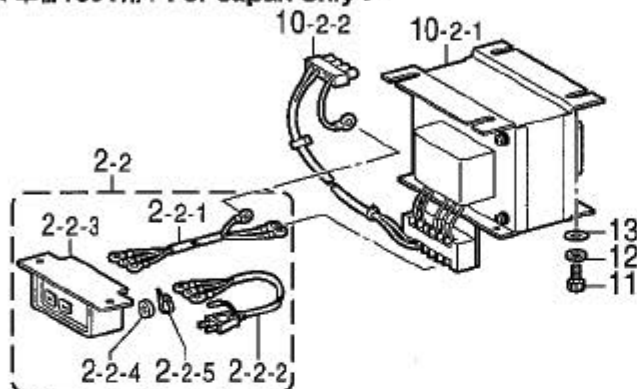
< 三相200V,220V用 / For "3-Phase 200V & 220V AC" >



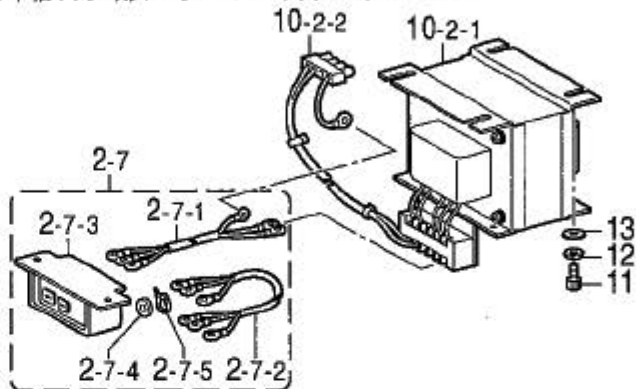
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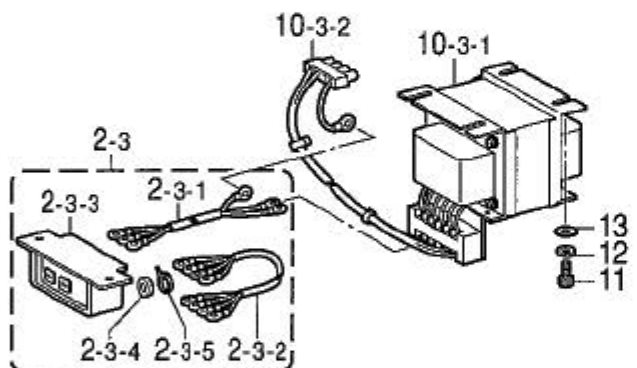
< 単相100V用 / For Japan only >



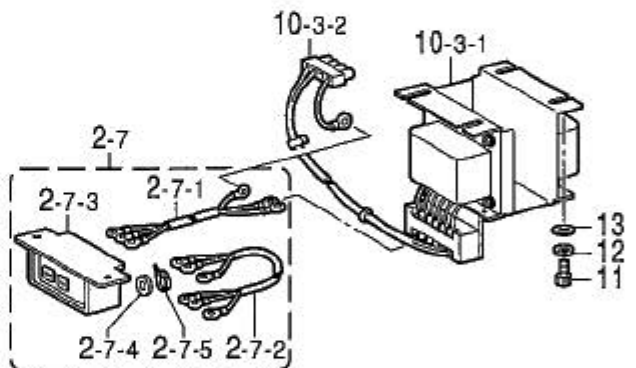
< 単相110V用 / For "1-Phase 110V AC" >



< 三相415V,380V用 / For "3-Phase 415V & 380V AC" >

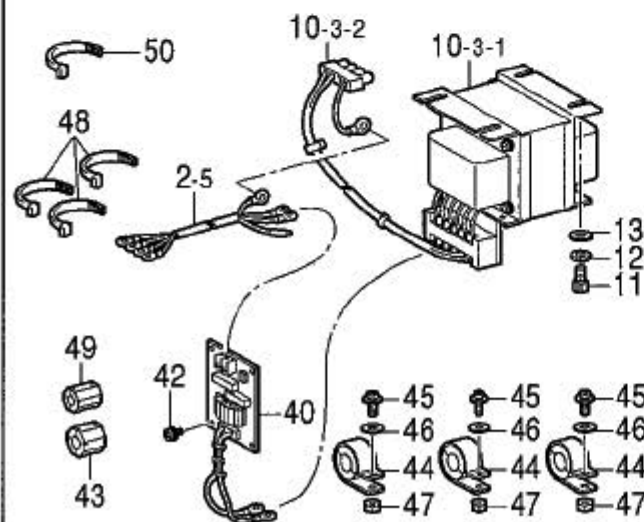


< 単相240V用 / For "1-Phase 240V AC" >

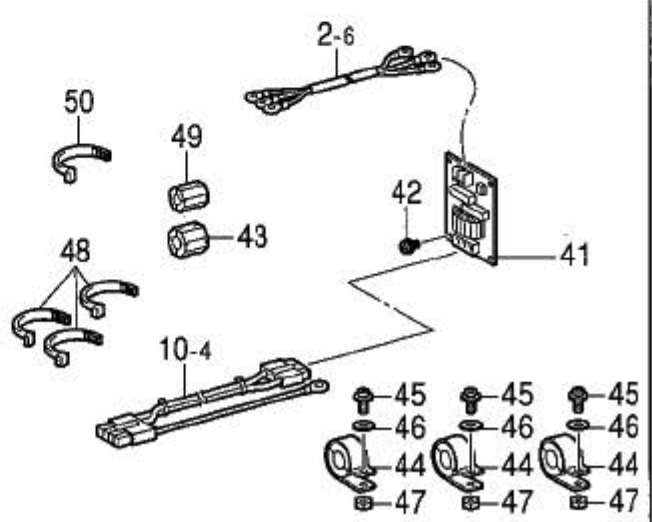


" オプション部品 / OPTION PARTS "

< 三相400V用 / For "3-Phase 400V AC" >

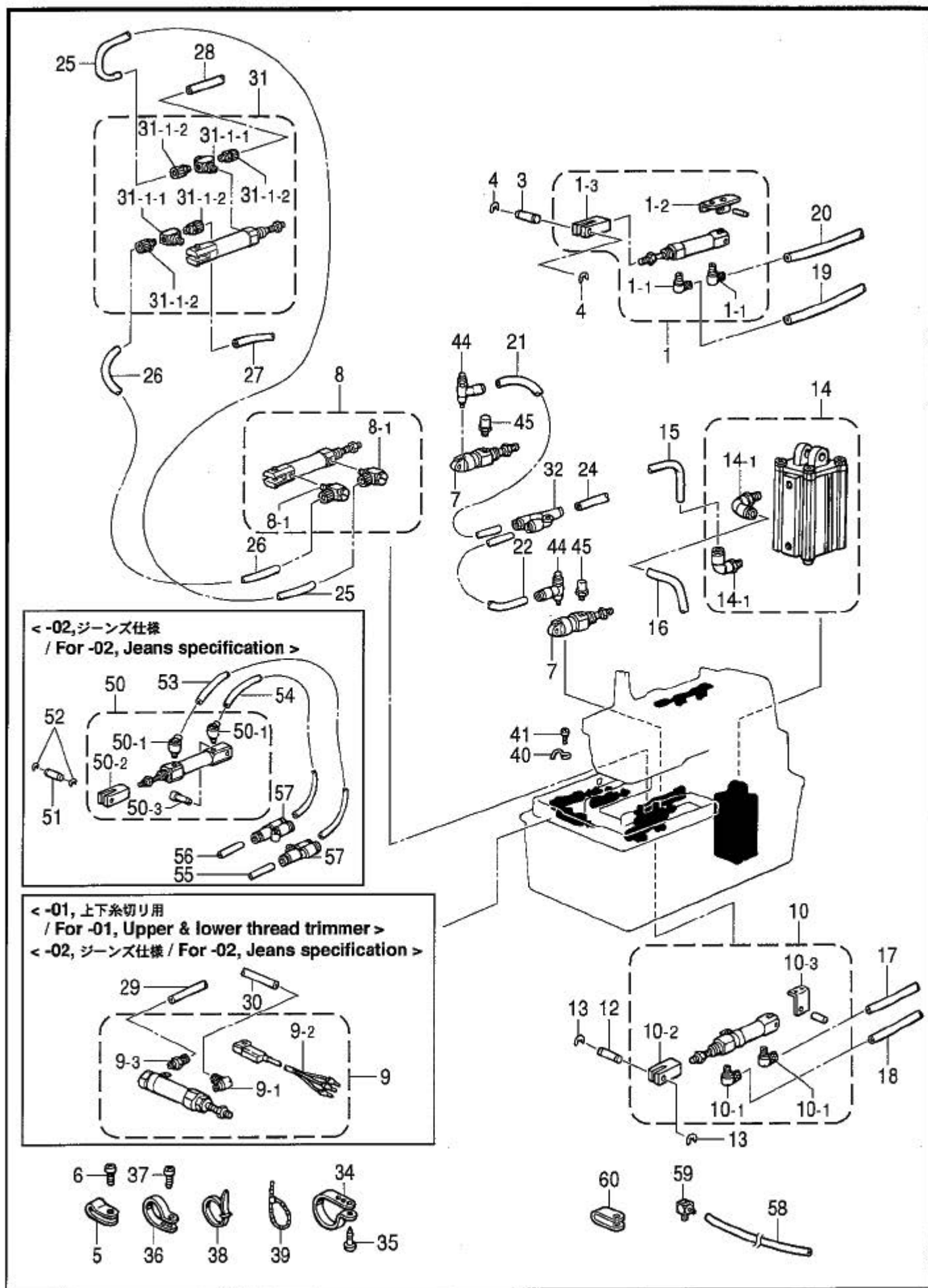


< 単相230V用 / For "1-Phase 230V AC" >

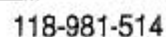


## U2 . コントロールボックス関係 / Control box mechanism

| REF.NO | CODE      | Q'TY | ヒンメイ               | NAME OF PARTS                              | RM |
|--------|-----------|------|--------------------|--------------------------------------------|----|
|        |           |      | <200V, 220V以外用>    | <Except for " 200V & 220V AC ">            |    |
| 11     | 018061022 | 4    | ボルトM6X10           | BOLT, SOCKET M6X10                         |    |
| 12     | 028060246 | 4    | ワッシャー・スプリング2-6     | WASHER, SPRING 2-6                         |    |
| 13     | 025060232 | 4    | ワッシャー・平頭M6         | WASHER, PLAIN M 6                          |    |
| 35     | S52245000 | 1    | GFUSE8A250FB       | FUSE, 8A ,250FB                            |    |
|        |           |      | "オプション部品 "         | "OPTION PARTS "                            |    |
|        |           |      | <三相400V用>          | <For " 3-phase 400V AC ">                  |    |
| 2-5    | S45035000 | 1    | 電源ハーネスEH           | POWER SUPPLY IN HARNESS, EH                |    |
| 40     | S40635001 | 1    | ノイズフィルタ430E        | NOISE FILTER ASSY, 430E                    |    |
| 40-1-1 | S40616001 | 1    | ノイズフィルタEMC         | NOISE FILTER ASSY, EMC                     |    |
| 40-2-1 | S40624000 | 1    | ノイズフィルタハーネスA       | NOISE FILTER HARNESS, A                    |    |
|        |           |      | <単相230V用>          | <For " 1-phase 230V AC ">                  |    |
| 2-6    | S45036000 | 1    | 電源ハーネスFH           | POWER SUPPLY IN HARNESS, FH                |    |
| 10-4   | S43201000 | 1    | ACハーネスF            | AC HARNESS, F                              |    |
| 41     | S40616001 | 1    | ノイズフィルタEMC         | NOISE FILTER ASSY, EMC                     |    |
|        |           |      | <単相230V用, 三相400V用> | <For " 1-phase 230V AC & 3-phase 400V AC"> |    |
| 42     | 0A4400605 | 4    | ネジ・ワッシャーM4X6DA     | SCREW, PAN (S/P WASHER) M4X6               |    |
| 43     | S55473000 | 1    | SIDPA905C6-F       | DIODE, AR :PA905C6-F                       |    |

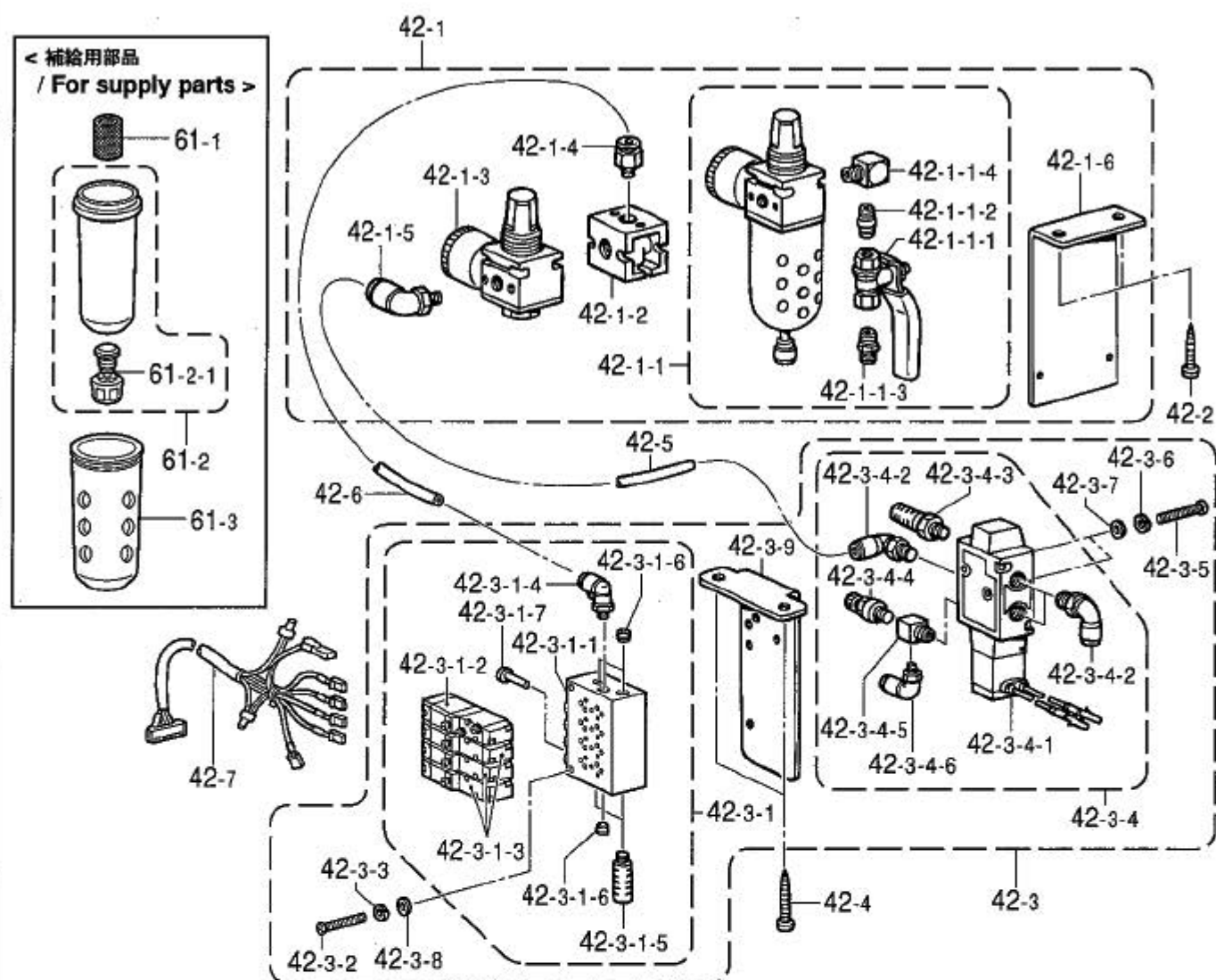


| REF.NO | CODE      | Q'TY | ヒンメイ            | NAME OF PARTS                          | RM |
|--------|-----------|------|-----------------|----------------------------------------|----|
| 1      | S35349101 | 1    | シリンダ 10X15ｸﾐ    | CYLINDER ASSY, 10X15                   |    |
| 1-1    | S12150000 | 2    | ホースエルボ M-5HL-4  | TUBE ELBOW, M-5HL-4                    |    |
| 1-2    | S34925101 | 1    | シリンダ サイ         | CYLINDER SUPPORT, ;T-RELEASE           |    |
| 1-3    | S35351001 | 1    | シリンダ ロッド        | CYLINDER ROD                           |    |
| 3      | S35305001 | 1    | シリンダ ロッド ピン     | ROD PIN, ;CYLINDER                     |    |
| 4      | 048030342 | 2    | トマ E3           | RETAINING RING, E3                     |    |
| 5      | 149287000 | 1    | ナイロン クランプ       | CORD HOLDER, 7N                        |    |
| 6      | 062400812 | 1    | ナハ ｺ4X8         | SCREW, PAN M4X8                        |    |
| 7      | S35350000 | 2    | シリンダ 16X10      | CYLINDER, 16X10                        |    |
| 8      | S44530000 | 1    | シリンダ 16X15ｸﾐA   | CYLINDER ASSY, A 16X15                 |    |
| 8-1    | S12150000 | 2    | ホースエルボ M-5HL-4  | TUBE ELBOW, M-5HL-4                    |    |
| 10     | S43731001 | 1    | シリンダ 10X15ｸﾐ    | CYLINDER ASSY, 10X15                   |    |
| 10-1   | S12150000 | 2    | ホースエルボ M-5HL-4  | TUBE ELBOW, M-5HL-4                    |    |
| 10-2   | S35351001 | 1    | シリンダ ロッド        | CYLINDER ROD                           |    |
| 10-3   | S34916001 | 1    | シリンダ サイ         | CYLINDER SUPPORT                       |    |
| 12     | S35305001 | 1    | シリンダ ロッド ピン     | ROD PIN, ;CYLINDER                     |    |
| 13     | 048030342 | 2    | トマ E3           | RETAINING RING, E3                     |    |
| 14     | S35360000 | 1    | シリンダ 63X100ｸﾐ   | CYLINDER ASSY, 63X100                  |    |
| 14-1   | S35426000 | 2    | エルボ 10-4        | ELBOW, 10-4                            |    |
| 15     | S35417000 | 1    | エアホース 10X6.5-1  | AIR TUBE, 10X6.5-11 L=1100             |    |
| 16     | S35909000 | 1    | エアホース 10X6.5-1  | AIR TUBE, 10X6.5-18 L=1100             |    |
| 17     | S35367000 | 1    | エアホース 4X2.5-9   | AIR TUBE, 4X2.5-9 L=1130               |    |
| 18     | S35368000 | 1    | エアホース 4X2.5-10  | AIR TUBE, 4X2.5-10 L=1090              |    |
| 19     | S35369000 | 1    | エアホース 4X2.5-7   | AIR TUBE, 4X2.5-7 L=1150               |    |
| 20     | S35370000 | 1    | エアホース 4X2.5-8   | AIR TUBE, 4X2.5-8 L=1100               |    |
| 21     | S35371000 | 1    | エアホース 4X2.5-14  | AIR TUBE, 4X2.5-14 L=1370              |    |
| 22     | S35372000 | 1    | エアホース 4X2.5-17  | AIR TUBE, 4X2.5-17 L=1595              |    |
| 24     | S35374000 | 1    | エアホース 4X2.5-1   | AIR TUBE, 4X2.5-1 L=100                |    |
| 25     | S35375000 | 1    | エアホース 4X2.5-12  | AIR TUBE, 4X2.5-12 L=360               |    |
| 26     | S35376000 | 1    | エアホース 4X2.5-13  | AIR TUBE, 4X2.5-13 L=320               |    |
| 27     | S35377100 | 1    | エアホース 4X2.5-3   | AIR TUBE, 4X2.5-3 L=1445               |    |
| 28     | S35378100 | 1    | エアホース 4X2.5-4   | AIR TUBE, 4X2.5-4 L=1395               |    |
| 31     | S44531000 | 1    | シリンダ 16X15ｸﾐB   | CYLINDER ASSY, B 16X15                 |    |
| 31-1   | S44532000 | 2    | ホースニップル ｸﾐ      | TUBE NIPPLE ASSY                       |    |
| 31-1-1 | S01524000 | 1    | ユニバーサル          | T-JOINT, ;UNIVERSAL                    |    |
| 31-1-2 | S11433000 | 2    | ホースニップル 4M5     | HOSE NIPPLE, 4M5                       |    |
| 32     | S12104000 | 1    | ユニオン Y4         | UNION, Y 4                             |    |
| 34     | 158581000 | 3    | コードホルダー #24     | CORD HOLDER, 24N                       |    |
| 35     | 032422003 | 2    | ナット 4.1X20      | WOOD SCREW, ROUND M4.1X20              |    |
| 36     | S11817000 | 1    | クランプ NK-18N     | CLAMP, NK-18N                          |    |
| 37     | 062400816 | 1    | ナハ ｺ4X8         | SCREW, PAN M4X8                        |    |
| 38     | S04557000 | 7    | バンド PLT1M       | BAND, PLT1M                            |    |
| 39     | 340400001 | 4    | ビードバンド          | BEAD BAND                              |    |
| 40     | 152969001 | 1    | コード サイ          | CORD SUPPORT                           |    |
| 41     | 062350616 | 1    | ナハ ｺM3.5X6      | SCREW, PAN M3.5X6                      |    |
| 44     | S35460000 | 2    | スピードコント         | SPEED CONTROLLER                       |    |
| 45     | S13955000 | 2    | エアボラ            | AIR BOLSTER                            |    |
| 58     | S40677000 | 1    | エアホース 4X2.5-22  | AIR TUBE, 4X2.5-22 L=1750              |    |
| 59     | S40676000 | 1    | バルブ エルボ M5ALN   | VALVE ELBOW M5ALN4                     |    |
| 60     | 625010000 | 2    | ナイロン クランプ NK-2N | CORD HOLDER, NK-2N                     |    |
|        |           |      | <-01, 上下糸切り用>   | <For-01, Upper & lower thread trimmer> |    |
|        |           |      | <-02, ジーンズ仕様>   | <For-02, jeans specification>          |    |
| 9      | S43772000 | 1    | シリンダ 16X30ｸﾐB   | CYLINDER ASSY, B 16X30                 |    |
| 9-1    | S12150000 | 1    | ホースエルボ M-5HL-4  | TUBE ELBOW, M-5HL-4                    |    |
| 9-2    | S43357000 | 1    | シタOFFセンサコード     | LOWER OFF SENSOR CORD                  |    |
| 9-3    | S11433000 | 1    | ホースニップル 4M5     | HOSE NIPPLE, 4M5                       |    |
| 29     | S35398100 | 1    | エアホース 4X2.5-5   | AIR TUBE, 4X2.5-5 L=1480               |    |
| 30     | S35399100 | 1    | エアホース 4X2.5-6   | AIR TUBE, 4X2.5-6 L=1530               |    |

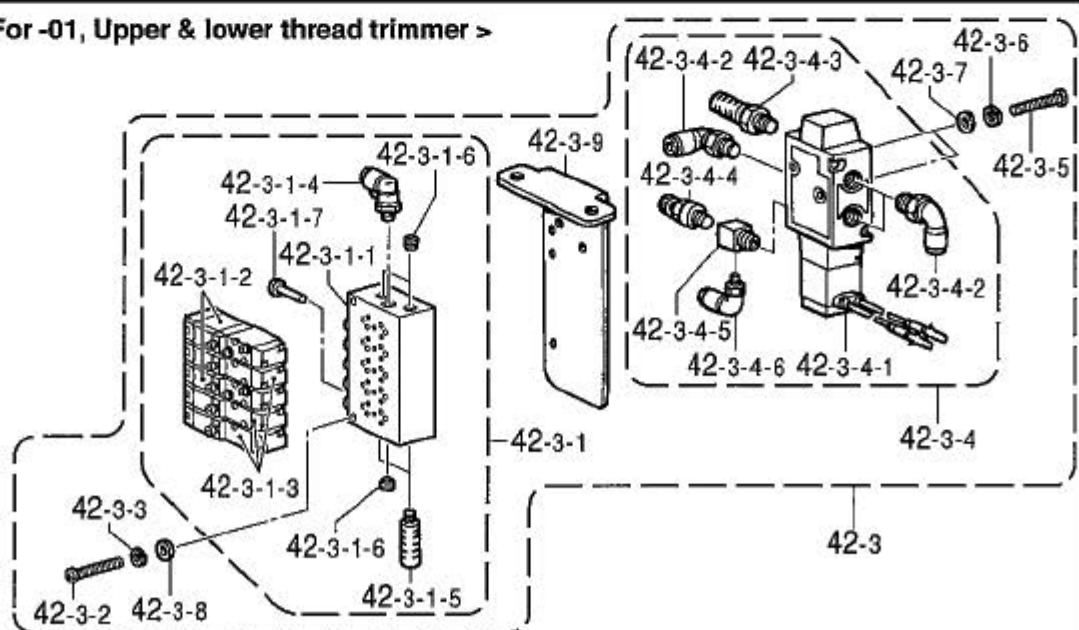


## V1 . 空圧関係 / Air pressure mechanism

| REF.NO | CODE      | Q'TY | ヒンメイ           | NAME OF PARTS                 | RM |
|--------|-----------|------|----------------|-------------------------------|----|
|        |           |      | <-02, ジーンズ仕様>  | <For-02, jeans specification> |    |
| 50     | S37737001 | 1    | シリンダ 10X15J    | CYLINDER ASSY, 10X15J         |    |
| 50-1   | S12150000 | 2    | ホースエルボ M-5HL-4 | TUBE ELBOW, M-5HL-4           |    |
| 50-2   | S35351001 | 1    | シリンダロッド        | CYLINDER ROD                  |    |
| 50-3   | S37866000 | 1    | クレビスピン         | CLEVIS PIN                    |    |
| 51     | S35305001 | 1    | シリンダロッドピン      | ROD PIN, ;CYLINDER            |    |
| 52     | 048030342 | 2    | トメ7E3          | RETAINING RING, E3            |    |
| 53     | S37738000 | 1    | エアホース4X2.5-20  | AIR TUBE, 4X2.5-20 L=1350     |    |
| 54     | S37739000 | 1    | エアホース4X2.5-21  | AIR TUBE, 4X2.5-21 L=1400     |    |
| 55     | S37863000 | 1    | エアホース4X2.5-3J  | AIR TUBE, 4X2.5-3J L=100      |    |
| 56     | S37864000 | 1    | エアホース4X2.5-4J  | AIR TUBE, 4X2.5-4J L=100      |    |
| 57     | S12104000 | 2    | ユニオンY4         | UNION, Y 4                    |    |

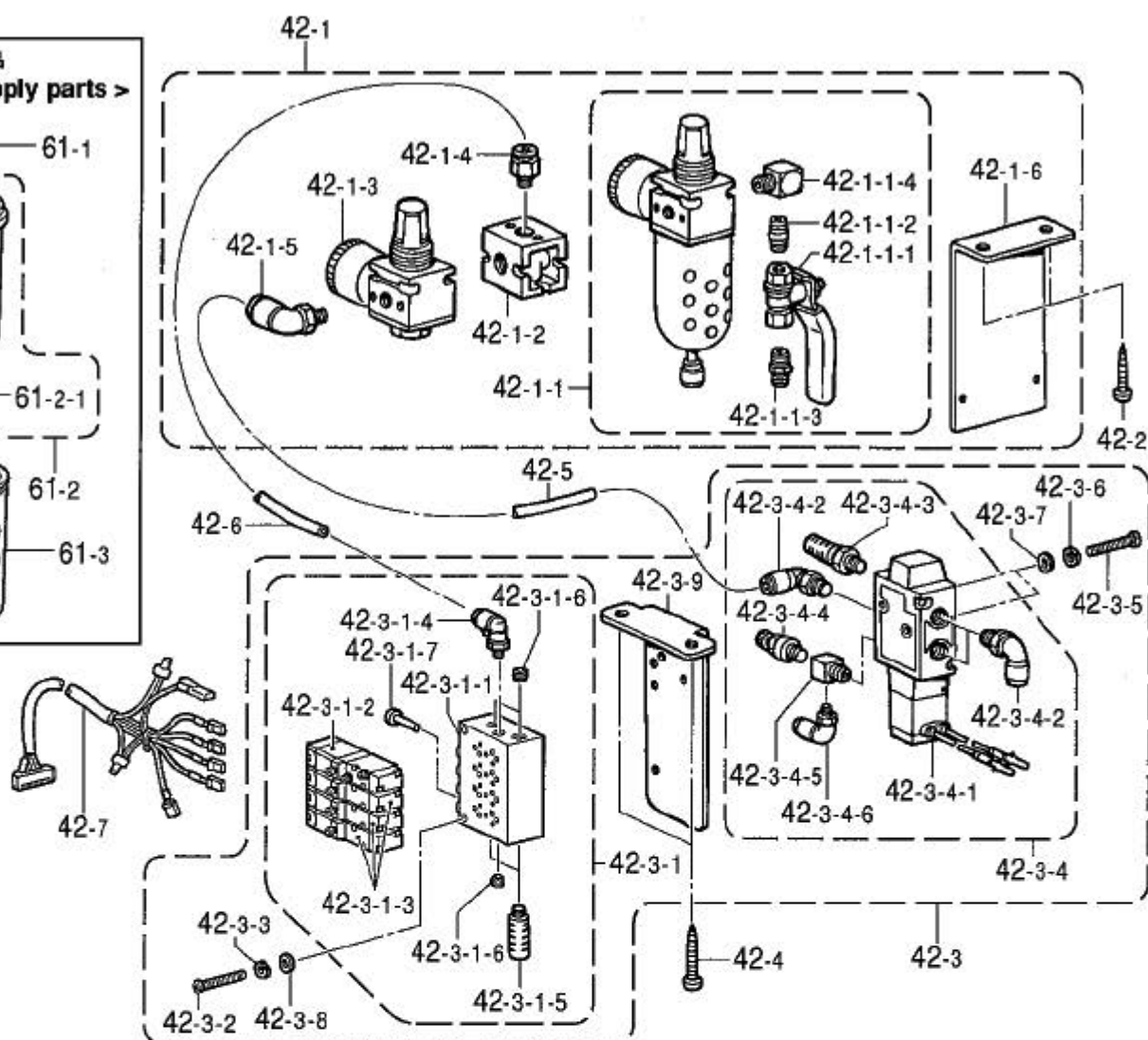
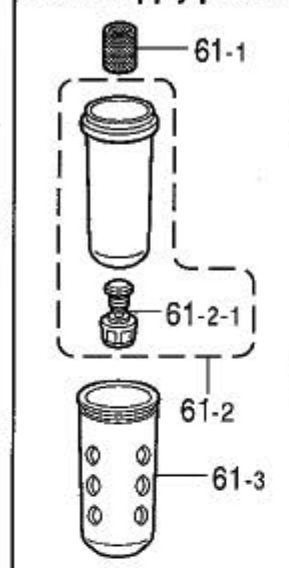


< -01, 上下糸切り用 / For -01, Upper & lower thread trimmer >

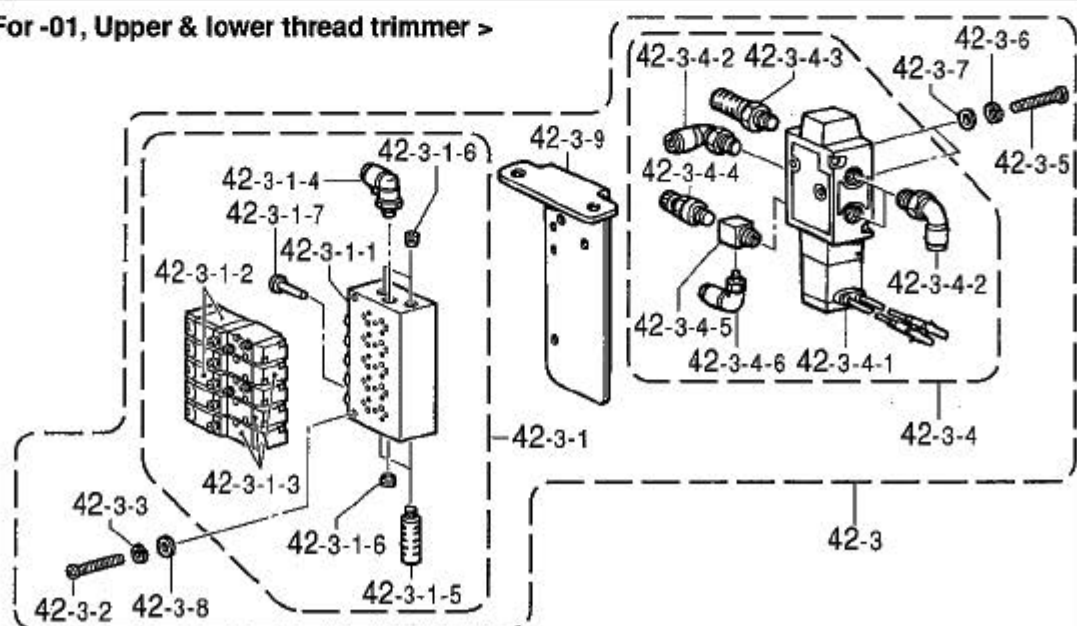


| REF.NO        | CODE      | Q'TY | 品名               | NAME OF PARTS                          | RM |
|---------------|-----------|------|------------------|----------------------------------------|----|
| 42-1          | S35389001 | 1    | エアユニット           | AIR UNIT ASSY                          |    |
| 42-1-1        | S35386000 | 1    | FRユニット           | FR-UNIT ASSY                           |    |
| 42-1-1-1      | S40628000 | 1    | ボールバルブ 1/4       | BALL VALVE, 1/4                        |    |
| 42-1-1-2      | S40629000 | 1    | バレルニップル          | BARREL NIPPLE                          |    |
| 42-1-1-3      | S40630000 | 1    | ニップル             | NIPPLE                                 |    |
| 42-1-1-4      | S48328000 | 1    | PTエルボ            | ELBOW, PT                              |    |
| 42-1-2        | S35382000 | 1    | ダイバータ            | DIVERTER                               |    |
| 42-1-3        | S35395000 | 1    | レギュレータR55        | REGULATOR, R55                         |    |
| 42-1-4        | S35423000 | 1    | コネクタ10-3/8       | CONNECTOR, 10-3/8                      |    |
| 42-1-5        | S35424000 | 1    | エルボ 10-1/4       | ELBOW, 10-1/4                          |    |
| 42-1-6        | S35425001 | 1    | エアユニットリッツイタ      | SETTING PLATE, ;A-UNIT                 |    |
| 42-2          | 031553202 | 2    | 丸ボルト 5.5X32      | WOOD SCREW, ROUND M5.5X32              |    |
| 42-4          | 031553202 | 2    | 丸ボルト 5.5X32      | WOOD SCREW, ROUND M5.5X32              |    |
| 42-5          | S43769000 | 1    | エアホース 10X6.5-1   | AIR TUBE, 10X6.5-15 L=370              |    |
| 42-6          | S43770000 | 1    | エアホース 10X6.5-1   | AIR TUBE, 10X6.5-16 L=480              |    |
| 42-7          | S43344000 | 1    | バルブコード           | VALVE CORD ASSY                        |    |
| <-00, 上糸切り用>  |           |      |                  | <For-00, Upper thread trimmer>         |    |
| 42-3          | S44220001 | 1    | バルブユニット4         | VALVE UNIT ASSY, 4                     |    |
| 42-3-1        | S44221000 | 1    | ソレノイドバルブ 4       | SOLENOID VALVE ASSY, 4                 |    |
| 42-3-1-1      | S44231000 | 1    | マニホールド 4         | MANIFOLD, 4                            |    |
| 42-3-1-2      | S43683001 | 1    | ソレノイドバルブ         | SOLENOID VALVE                         |    |
| 42-3-1-3      | S44223000 | 3    | ソレノイドバルブ         | SOLENOID VALVE                         |    |
| 42-3-1-4      | S44224000 | 1    | メイルエルボ 10R-01M   | ELBOW, 10R-01ML                        |    |
| 42-3-1-5      | S23880000 | 2    | エアマフラー           | AIR MUFFLER                            |    |
| 42-3-1-6      | S44225000 | 3    | プラグ R1/8         | PLUG, R 1/8                            |    |
| 42-3-1-7      | S44226000 | 1    | プラグ RP-4         | PLUG, R P-4                            |    |
| 42-3-2        | 062403512 | 2    | ナット 4X35         | SCREW, PAN M4X35                       |    |
| 42-3-3        | 028040246 | 2    | ワッシャー カネコ 2-4    | WASHER, SPRING 2-4                     |    |
| 42-3-4        | S44215000 | 1    | ソレノイドバルブ         | AIR VALVE ASSY                         |    |
| 42-3-4-1      | S44216000 | 1    | ソレノイドバルブ RCS240  | SOLENOID VALVE, RCS2408                |    |
| 42-3-4-2      | S44228000 | 3    | ジョイント 3109-10    | JOINT, 3109-10                         |    |
| 42-3-4-3      | S44229000 | 1    | エアマフラー SL-2      | AIR MAFLER, SL-2                       |    |
| 42-3-4-4      | S44217000 | 1    | バルブユニット ET02     | VALVE, ET02                            |    |
| 42-3-4-5      | S44218000 | 1    | ジョイント 1/4X1/4-M5 | JOINT, 1/4X1/4-M5                      |    |
| 42-3-4-6      | S44230000 | 1    | ジョイント 3199-4     | JOINT, 3199-4                          |    |
| 42-3-5        | 062403512 | 2    | ナット 4X35         | SCREW, PAN M4X35                       |    |
| 42-3-6        | 028040246 | 2    | ワッシャー カネコ 2-4    | WASHER, SPRING 2-4                     |    |
| 42-3-7        | 026040136 | 2    | ワッシャー カネコ 4      | WASHER, PLAIN S 4                      |    |
| 42-3-8        | 026040136 | 2    | ワッシャー カネコ 4      | WASHER, PLAIN S 4                      |    |
| 42-3-9        | S44219001 | 1    | バルブユニットリッツイタ     | SETTING PLATE, ;VALVE                  |    |
| <-01, 上下糸切り用> |           |      |                  | <For-01, Upper & lower thread trimmer> |    |
| 42-3          | S44213001 | 1    | バルブユニット5         | VALVE UNIT ASSY, 5                     |    |
| 42-3-1        | S44214000 | 1    | ソレノイドバルブ 5       | SOLENOID VALVE ASSY, 5                 |    |
| 42-3-1-1      | S44222000 | 1    | マニホールド 5         | MANIFOLD, 5                            |    |
| 42-3-1-2      | S43683001 | 2    | ソレノイドバルブ         | SOLENOID VALVE                         |    |
| 42-3-1-3      | S44223000 | 3    | ソレノイドバルブ         | SOLENOID VALVE                         |    |
| 42-3-1-4      | S44224000 | 1    | メイルエルボ 10R-01M   | ELBOW, 10R-01ML                        |    |
| 42-3-1-5      | S23880000 | 2    | エアマフラー           | AIR MUFFLER                            |    |
| 42-3-1-6      | S44225000 | 3    | プラグ R1/8         | PLUG, R 1/8                            |    |
| 42-3-1-7      | S44226000 | 1    | プラグ RP-4         | PLUG, R P-4                            |    |
| 42-3-2        | 062403512 | 2    | ナット 4X35         | SCREW, PAN M4X35                       |    |
| 42-3-3        | 028040246 | 2    | ワッシャー カネコ 2-4    | WASHER, SPRING 2-4                     |    |
| 42-3-4        | S44215000 | 1    | ソレノイドバルブ         | AIR VALVE ASSY                         |    |
| 42-3-4-1      | S44216000 | 1    | ソレノイドバルブ RCS240  | SOLENOID VALVE, RCS2408                |    |
| 42-3-4-2      | S44228000 | 3    | ジョイント 3109-10    | JOINT, 3109-10                         |    |
| 42-3-4-3      | S44229000 | 1    | エアマフラー SL-2      | AIR MAFLER, SL-2                       |    |
| 42-3-4-4      | S44217000 | 1    | バルブユニット ET02     | VALVE, ET02                            |    |
| 42-3-4-5      | S44218000 | 1    | ジョイント 1/4X1/4-M5 | JOINT, 1/4X1/4-M5                      |    |
| 42-3-4-6      | S44230000 | 1    | ジョイント 3199-4     | JOINT, 3199-4                          |    |

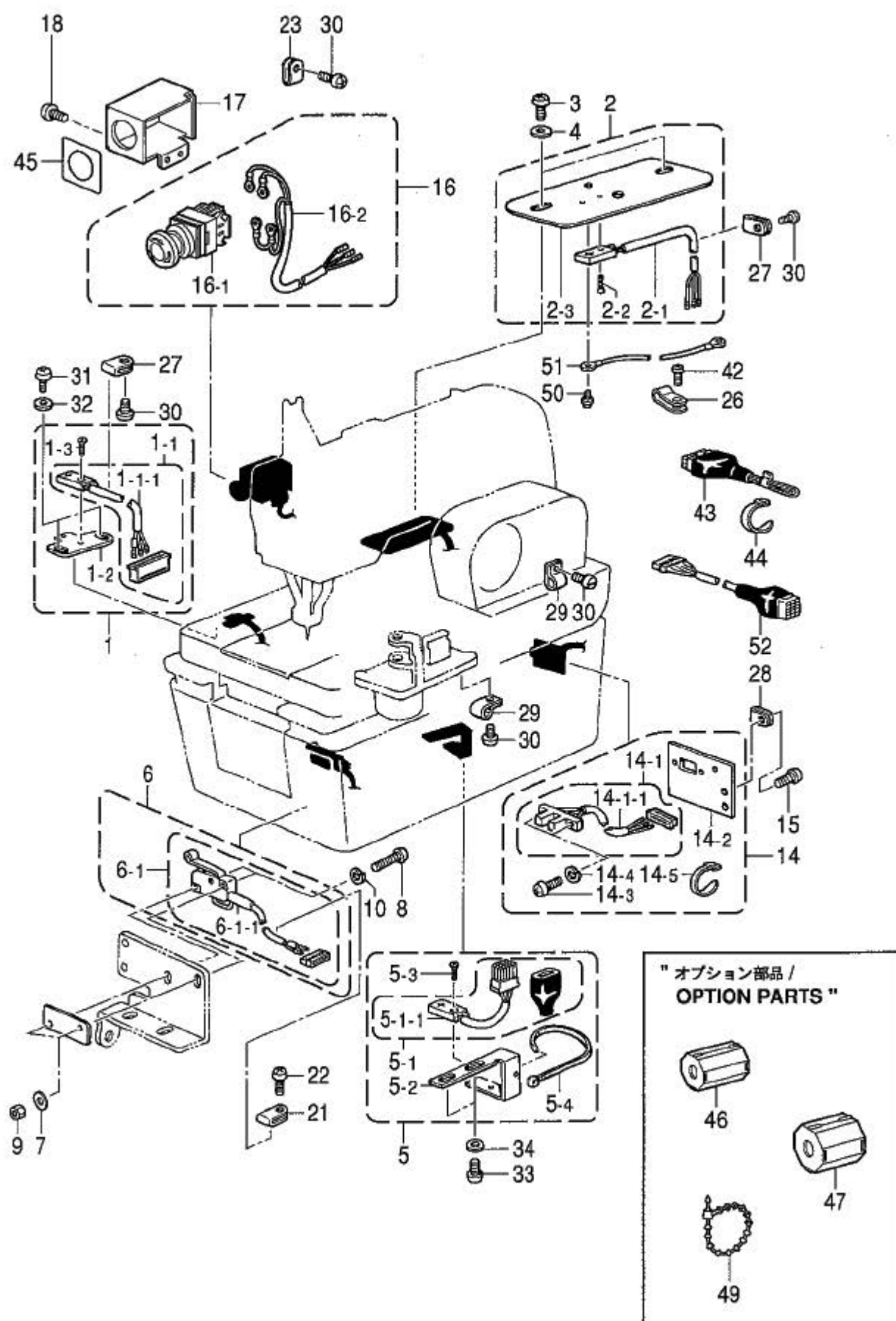
< 補給用部品  
/ For supply parts >



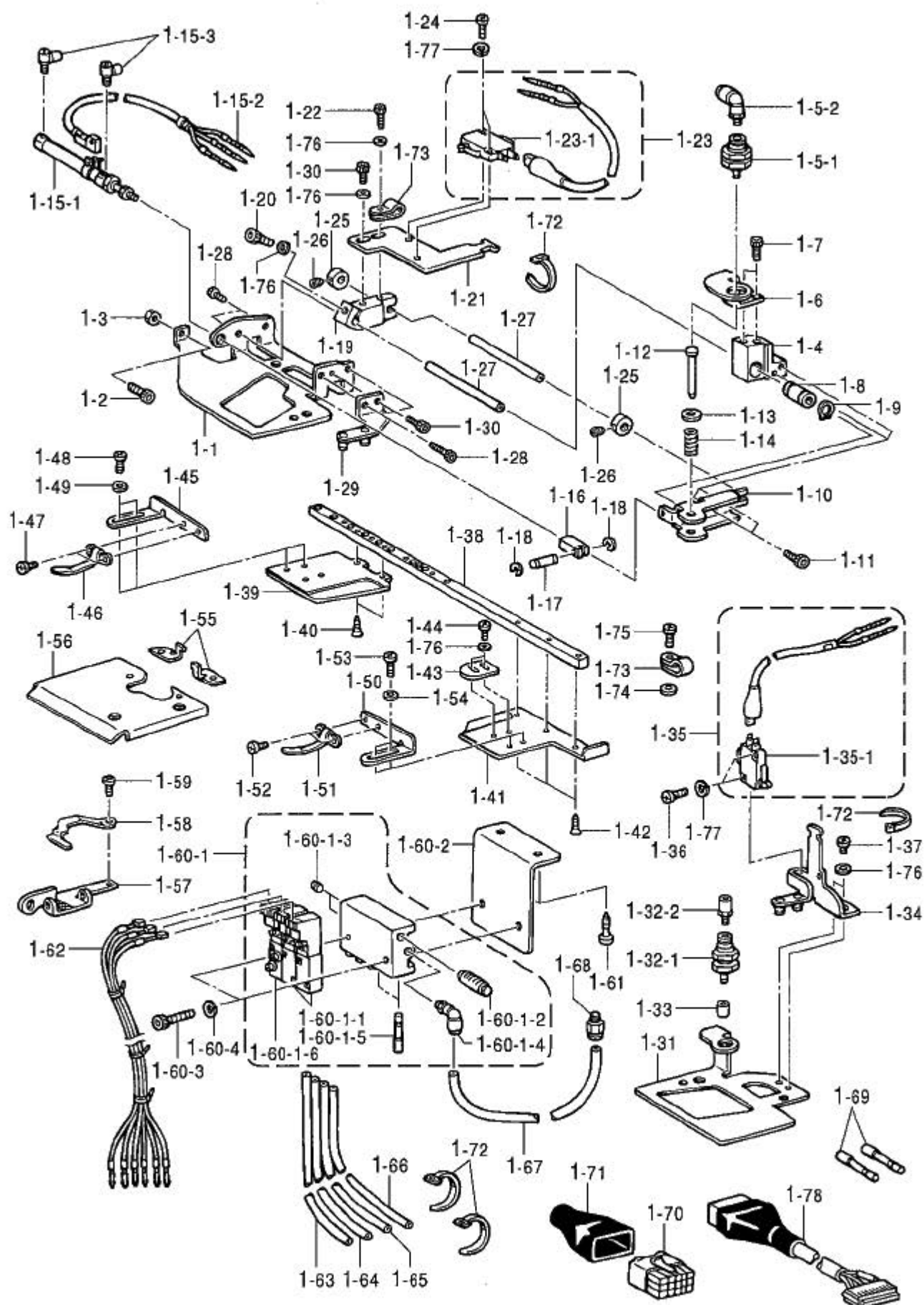
< -01, 上下糸切り用 / For -01, Upper & lower thread trimmer >



| REF.NO | CODE      | Q'TY | ヒンメイ                                             | NAME OF PARTS        | RM |
|--------|-----------|------|--------------------------------------------------|----------------------|----|
| 42-3-5 | 062403512 | 2    | ナ <sup>ハ</sup> コ4X35                             | SCREW, PAN M4X35     |    |
| 42-3-6 | 028040246 | 2    | ワ <sup>ハ</sup> ネサ <sup>カ</sup> ネ2-4              | WASHER, SPRING 2-4   |    |
| 42-3-7 | 026040136 | 2    | ワ <sup>ヒ</sup> サ <sup>カ</sup> ネコ <sup>カ</sup> タ4 | WASHER, PLAIN S 4    |    |
| 42-3-8 | 026040136 | 2    | ワ <sup>ヒ</sup> サ <sup>カ</sup> ネコ <sup>カ</sup> タ4 | WASHER, PLAIN S 4    |    |
| 42-3-9 | S44219001 | 1    | ワ <sup>ハ</sup> ル <sup>フ</sup> トリツケイタ             | SETTING PLATE, VALVE |    |
|        |           |      | <補給用部品>                                          | <For supply parts>   |    |
| 61-1   | S46477000 | 1    | フィルタエレメント                                        | FILTER ELEMENT       |    |
| 61-2   | S46478000 | 1    | ワ <sup>フ</sup> ラスチックボ <sup>ウ</sup> ルクミ           | PLASTIC BOWL ASSY    |    |
| 61-2-1 | S46480000 | 1    | ド <sup>レ</sup> ンコックASSY                          | DRAIN COCK ASSY      |    |
| 61-3   | S46479000 | 1    | ボ <sup>ウ</sup> ルクミ <sup>ト</sup>                  | BALL GUARD           |    |

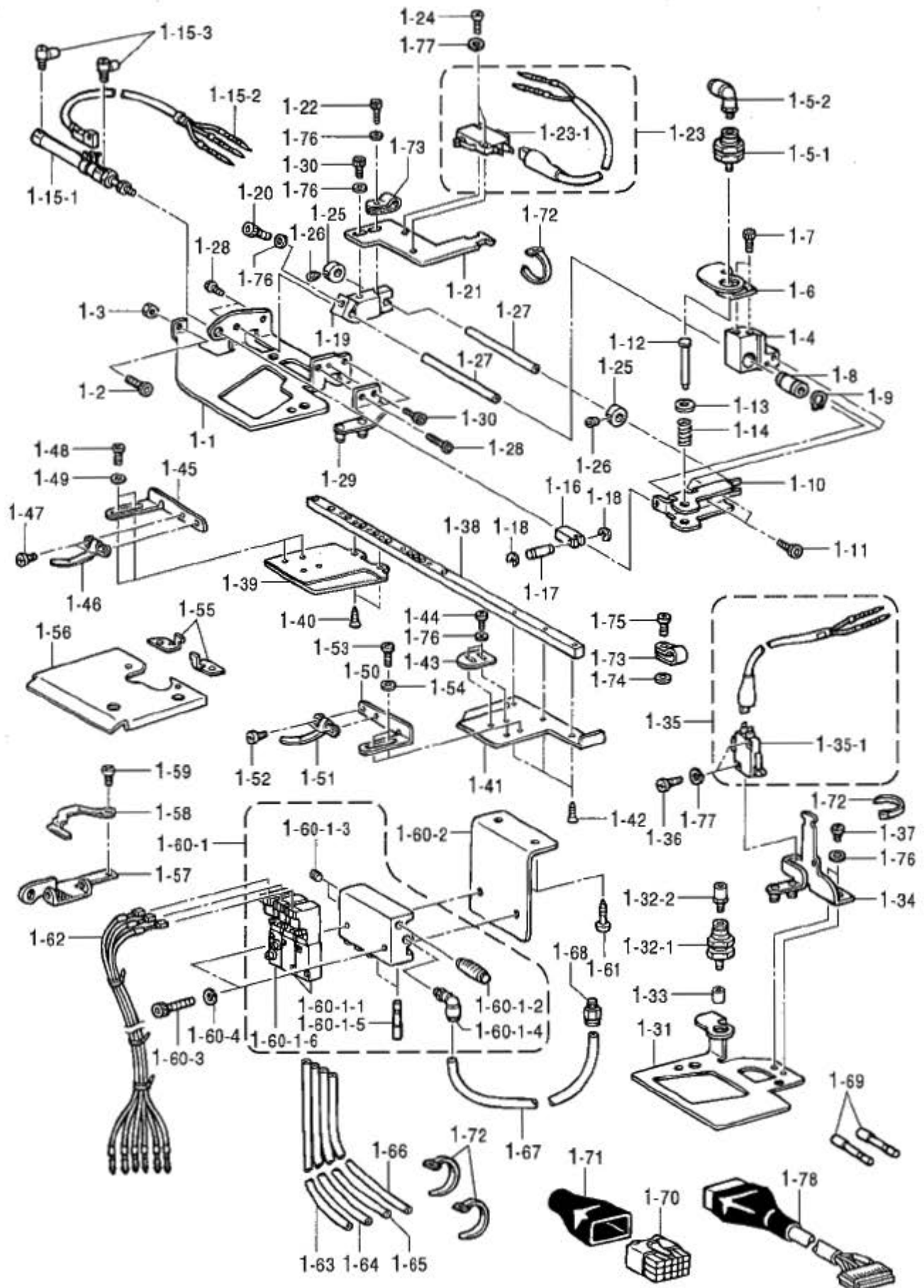


| REF.NO | CODE      | Q'TY | ヒンメイ                        | NAME OF PARTS                         | RM |
|--------|-----------|------|-----------------------------|---------------------------------------|----|
| 1      | S43320001 | 1    | XセンサクミB                     | X-SENSOR ASSY, B                      |    |
| 1-1    | S43321000 | 1    | XORGコード・クミ                  | CORD ASSY, XORG                       |    |
| 1-1-1  | S43322000 | 1    | XORGコード                     | CORD, XORG                            |    |
| 1-2    | S35185101 | 1    | Xセンサトリツケイタ                  | SETTING PLATE, ;X-SENSOR              |    |
| 1-3    | S10856001 | 1    | +サラネシ 2X8                   | SCREW, FLAT M2X8                      |    |
| 2      | S43323001 | 1    | YセンサクミB                     | Y-SENSOR ASSY, B                      |    |
| 2-1    | S43324000 | 1    | YORGコード                     | YORG CORD                             |    |
| 2-2    | S10856001 | 1    | +サラネシ 2X8                   | SCREW, FLAT M2X8                      |    |
| 2-3    | S35164101 | 1    | Yセンサトリツケイタ                  | SETTING PLATE, ;Y-SENSOR              |    |
| 3      | 062400812 | 2    | ナハ 3X4X8                    | SCREW, PAN M4X8                       |    |
| 4      | 025040234 | 2    | ヒラサ カ ネチ1ウ4                 | WASHER, PLAIN M 4                     |    |
| 5      | S43325001 | 1    | RセンサクミB                     | R-SENSOR ASSY, B                      |    |
| 5-1    | S43326000 | 1    | RORGコード・クミ                  | CORD ASSY, RORG                       |    |
| 5-1-1  | S35154000 | 1    | Rセンサ                        | R-SENSOR                              |    |
| 5-2    | S35298001 | 1    | Rセンサトリツケイタ                  | SETTING PLATE, ;R-SENSOR              |    |
| 5-3    | S10856001 | 1    | +サラネシ 2X8                   | SCREW, FLAT M2X8                      |    |
| 5-4    | S04557000 | 1    | バンドPLT1M                    | BAND, PLT1M                           |    |
| 6      | S43328000 | 1    | アンセ ンSWコード・クミ               | CORD ASSY, ;S-SWITCH                  |    |
| 6-1    | S43329000 | 1    | アンセ ンSWコード                  | CORD, ;S-SWITCH                       |    |
| 6-1-1  | S10546000 | 1    | スイッチD2MVローラ                 | MICRO SWITCH, ;D2MV ROLLER            |    |
| 7      | 025030232 | 2    | ヒラサ カ ネチ1ウ3                 | WASHER, PLAIN M 3                     |    |
| 8      | 062301606 | 2    | ナハ 3X16                     | SCREW, PAN M3X16                      |    |
| 9      | 021300206 | 2    | 2シユナツ3                      | NUT, 2 M3                             |    |
| 10     | 028030243 | 2    | ハ ネサ カ ネ2-3                 | WASHER, SPRING 2-3                    |    |
| 14     | S45264001 | 1    | カッターセンサクミB-S                | CUTTER SENSOR ASSY, B-S               |    |
| 14-1   | S45265000 | 1    | カッターセンサコード・クミB              | CUTTER SENSOR CORD ASSY, BS           |    |
| 14-1-1 | S45266000 | 1    | カッターセンサコード・B-S              | CUTTER SENSOR CORD, B-S               |    |
| 14-2   | S35162101 | 1    | カッターセンサトリツケイタ               | SETTING PLATE, ;C-SENSOR              |    |
| 14-3   | 062300806 | 2    | ナハ 3X8                      | SCREW, PAN M3X8                       |    |
| 14-4   | 028030243 | 2    | ハ ネサ カ ネ2-3                 | WASHER, SPRING 2-3                    |    |
| 14-5   | S04557000 | 1    | バンドPLT1M                    | BAND, PLT1M                           |    |
| 15     | 062400812 | 2    | ナハ 3X4X8                    | SCREW, PAN M4X8                       |    |
| 16     | S43334000 | 1    | EMSW7ミB                     | EM-SWITCH ASSY, B                     |    |
| 16-1   | S32335100 | 1    | SW-AVS311N                  | SWITCH :AVS311N                       |    |
| 16-2   | S43335000 | 1    | EMSWコード・B                   | EM-SWITCH CORD, B                     |    |
| 17     | S36651009 | 1    | スイッチカバー-B                   | SWITCH COVER, B                       |    |
| 18     | 062400812 | 2    | ナハ 3X4X8                    | SCREW, PAN M4X8                       |    |
| 21     | 625010000 | 3    | ナイロンクランプ NK-2N              | CORD HOLDER, NK-2N                    |    |
| 22     | 062400812 | 3    | ナハ 3X4X8                    | SCREW, PAN M4X8                       |    |
| 23     | S10243000 | 2    | ナイロンクランプ NK-3N              | CORD HOLDER, NK-3N                    |    |
| 26     | 149547000 | 1    | コードホルダ                      | CORD HOLDER, 4N                       |    |
| 27     | 625010000 | 1    | ナイロンクランプ NK-2N              | CORD HOLDER, NK-2N                    |    |
| 28     | S10243000 | 1    | ナイロンクランプ NK-3N              | CORD HOLDER, NK-3N                    |    |
| 29     | 552907000 | 2    | コードホルダ #10                  | CORD HOLDER, 10N                      |    |
| 30     | 062400812 | 6    | ナハ 3X4X8                    | SCREW, PAN M4X8                       |    |
| 31     | 062400812 | 3    | ナハ 3X4X8                    | SCREW, PAN M4X8                       |    |
| 32     | 025040232 | 2    | ヒラサ カ ネチ1ウ4                 | WASHER, PLAIN M 4                     |    |
| 33     | 062400812 | 2    | ナハ 3X4X8                    | SCREW, PAN M4X8                       |    |
| 34     | 025040232 | 2    | ヒラサ カ ネチ1ウ4                 | WASHER, PLAIN M 4                     |    |
| 42     | 062401212 | 1    | ナハ 3X12                     | SCREW, PAN M4X12                      |    |
| 43     | ※         | 1    | 981ショウハーネス                  | HARNESS, 981                          |    |
| 44     | S04557000 | 2    | バンドPLT1M                    | BAND, PLT1M                           |    |
| 45     | S37057001 | 1    | EMスイッチスハ 3                  | SPACER, 3 :EM-SWITCH                  |    |
| 50     | 060400416 | 1    | ハ イント M4X4                  | SCREW, BIND M4X4                      |    |
| 51     | S44287000 | 4    | アース線1050                    | GROUND WIRE, 1050                     |    |
| 52     | S43358000 | 1    | センサトリツケイタ                   | CORD, SENSOR                          |    |
| 46     | S40621000 | 9    | ”オプション部品”<br>EMIコアESD-SR-15 | ”OPTION PARTS”<br>EMI CORE, ESD-SR-15 |    |
| 47     | S40622000 | 2    | EMIコアESD-SR-25              | EMI CORE, ESD-SR-25                   |    |
| 49     | 340400001 | 19   | ビニールバンド                     | BEAD BAND                             |    |



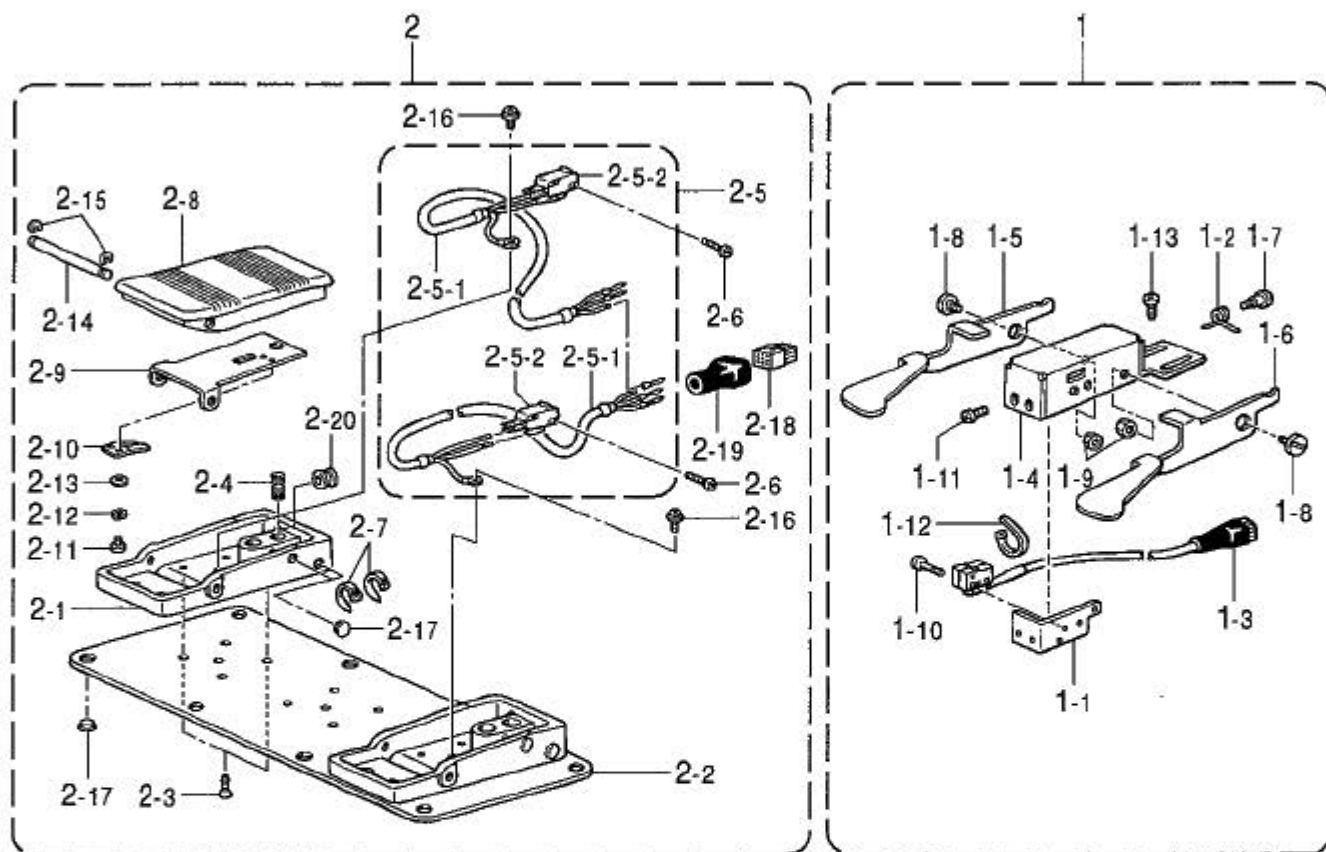
## X. 布制御関係 / Cloth control system mechanism

| REF.NO | CODE      | QTY | 品名                              | NAME OF PARTS                              | RM |
|--------|-----------|-----|---------------------------------|--------------------------------------------|----|
| 1      | S44279101 | 1   | <L1,L2,L5用><br>981インデクサーソックミ    | <For L1,L2,L5><br>FLY INDEXER ASSY, 981    |    |
| 1-41   | S43809001 | 1   | スノオリタイR-L1L2                    | CLOTH FEED PLATE, ;R-L1,L2                 |    |
| 1      | S44281101 | 1   | <L3,L4,L6,L7用><br>981インデクサーソックミ | <For L3,L4,L6,L7><br>FLY INDEXER ASSY, 981 |    |
| 1-41   | S42139101 | 1   | スノオリタイR                         | CLOTH FEED PLATE, R                        |    |
| 1-1    | S42111101 | 1   | オリタイタイル                         | FEED BASE, L                               |    |
| 1-2    | 018501636 | 1   | アホット5X16                        | BOLT, SOCKET M5X16                         |    |
| 1-3    | 021500216 | 1   | 2シユナツト5                         | NUT, 2 M5                                  |    |
| 1-4    | S42112100 | 1   | オリタイウツロツク                       | FEED MOVABLE BLOCK                         |    |
| 1-5    | S42113000 | 1   | シリンタ10X5エルボクミ                   | CYLINDER ELBOW ASSY, 10X5                  |    |
| 1-5-1  | S42114000 | 1   | シリンタ10X5                        | CYLINDER, 10X5                             |    |
| 1-5-2  | S11426000 | 1   | エルボユニオン4M5                      | ELBOW UNION, 4M5                           |    |
| 1-6    | S42115101 | 1   | シリンタトリツガイ                       | SETTING PLATE, ;CYLINDER                   |    |
| 1-7    | 018401236 | 2   | アホット4X12                        | BOLT, SOCKET M4X12                         |    |
| 1-8    | S42116000 | 1   | リニアボールベアリング                     | LINEAR BALL BEARING                        |    |
| 1-9    | 048120142 | 1   | トメワシクヨウC12                      | RETAINING RING, EXTERNAL C12               |    |
| 1-10   | S42117101 | 1   | チヤツクピンガイタイ                      | GUIDE PLATE, ;C-PIN                        |    |
| 1-11   | 018401236 | 2   | アホット4X12                        | BOLT, SOCKET M4X12                         |    |
| 1-12   | S42118001 | 1   | チヤツクピン                          | PIN                                        |    |
| 1-13   | 026040136 | 1   | ヒラサカネコカタ4                       | WASHER, PLAIN S 4                          |    |
| 1-14   | S42119001 | 1   | オシハネ                            | SPRING                                     |    |
| 1-15   | S42120100 | 1   | シリンタ10X60クミ                     | CYLINDER ASSY, 10X60                       |    |
| 1-15-1 | S42121000 | 1   | シリンタ10X60                       | CYLINDER, 10X60                            |    |
| 1-15-2 | S42122000 | 1   | シリンタセンサ                         | SENSOR, ;CYLINDER                          |    |
| 1-15-3 | S12150000 | 2   | ホースエルボM-5HL-4                   | TUBE ELBOW, M-5HL-4                        |    |
| 1-16   | S42123001 | 1   | シリンタロツト                         | CYLINDER ROD                               |    |
| 1-17   | S42124001 | 1   | シリンタロツトピン                       | ROD PIN, ;CYLINDER                         |    |
| 1-18   | 048030342 | 2   | トメワE3                           | RETAINING RING, E3                         |    |
| 1-19   | S42125100 | 1   | オリタイ止ブロック                       | STOPPER BLOCK                              |    |
| 1-20   | 018401636 | 1   | アホット4X16                        | BOLT, SOCKET M4X16                         |    |
| 1-21   | S42126101 | 1   | スイッチトリツガイ                       | SETTING PLATE, ;SWITCH                     |    |
| 1-22   | 018401236 | 1   | アホット4X12                        | BOLT, SOCKET M4X12                         |    |
| 1-23   | S42127000 | 1   | リミットスイッチミ                       | LIMIT SWITCH ASSY, L                       |    |
| 1-23-1 | S36261000 | 1   | スイッチVXロ-レバ-                     | MICRO SWITCH, VX ;R-LEVER                  |    |
| 1-24   | 062301414 | 2   | ナットM3X14                        | SCREW, PAN M3X14                           |    |
| 1-25   | S24325001 | 2   | セットカラー                          | SET SCREW COLLAR                           |    |
| 1-26   | 014400532 | 2   | アホット4X5                         | SET SCREW, SOCKET (CP) M4X5                |    |
| 1-27   | S42128101 | 2   | オリカイトシク                         | GUIDE SHAFT, ;FEED                         |    |
| 1-28   | 018401236 | 4   | アホット4X12                        | BOLT, SOCKET M4X12                         |    |
| 1-29   | S42129101 | 1   | オリカイトガイドクミ                      | FEED BAR GUIDE ASSY, L                     |    |
| 1-30   | 018400836 | 2   | アホット4X8                         | BOLT, SOCKET M4X8                          |    |
| 1-31   | S42132001 | 1   | オリタイタイル                         | FEED BASE, R                               |    |
| 1-32   | S42133000 | 1   | シリンタ10X5クミ                      | CYLINDER ASSY, 10X5                        |    |
| 1-32-1 | S42114000 | 1   | シリンタ10X5                        | CYLINDER, 10X5                             |    |
| 1-32-2 | S11433000 | 1   | ホースニップル4M5                      | HOSE NIPPLE, 4M5                           |    |
| 1-33   | S05356000 | 1   | ボタンクランプA                        | BUTTON CLAMP, A                            |    |
| 1-34   | S42134101 | 1   | オリカイトガイドクミ                      | FEED BAR GUIDE ASSY, R                     |    |
| 1-35   | S42136000 | 1   | リミットスイッチミ                       | LIMIT SWITCH ASSY                          |    |
| 1-35-1 | S36261000 | 1   | スイッチVXロ-レバ-                     | MICRO SWITCH, VX ;R-LEVER                  |    |
| 1-36   | 062301414 | 2   | ナットM3X14                        | SCREW, PAN M3X14                           |    |
| 1-37   | 060400516 | 2   | バインドM4X5                        | SCREW, BIND M4X5                           |    |
| 1-38   | S42137001 | 1   | スノオリタイ                          | CLOTH FEED BAR                             |    |
| 1-39   | S42138101 | 1   | スノオリタイL                         | CLOTH FEED PLATE, L                        |    |
| 1-40   | 003300812 | 2   | サネジ3X8                          | SCREW, FLAT M3X8                           |    |
| 1-42   | 003300812 | 3   | サネジ3X8                          | SCREW, FLAT M3X8                           |    |
| 1-43   | S42140100 | 1   | スノセットガイドタテ                      | CLOTH SET GUIDE, ;VERTICAL                 |    |
| 1-44   | 060400516 | 2   | バインドM4X5                        | SCREW, BIND M4X5                           |    |
| 1-45   | S42141100 | 1   | スノセットガイドヨコ                      | CLOTH SET GUIDE, L ;HORIZONTAL             |    |



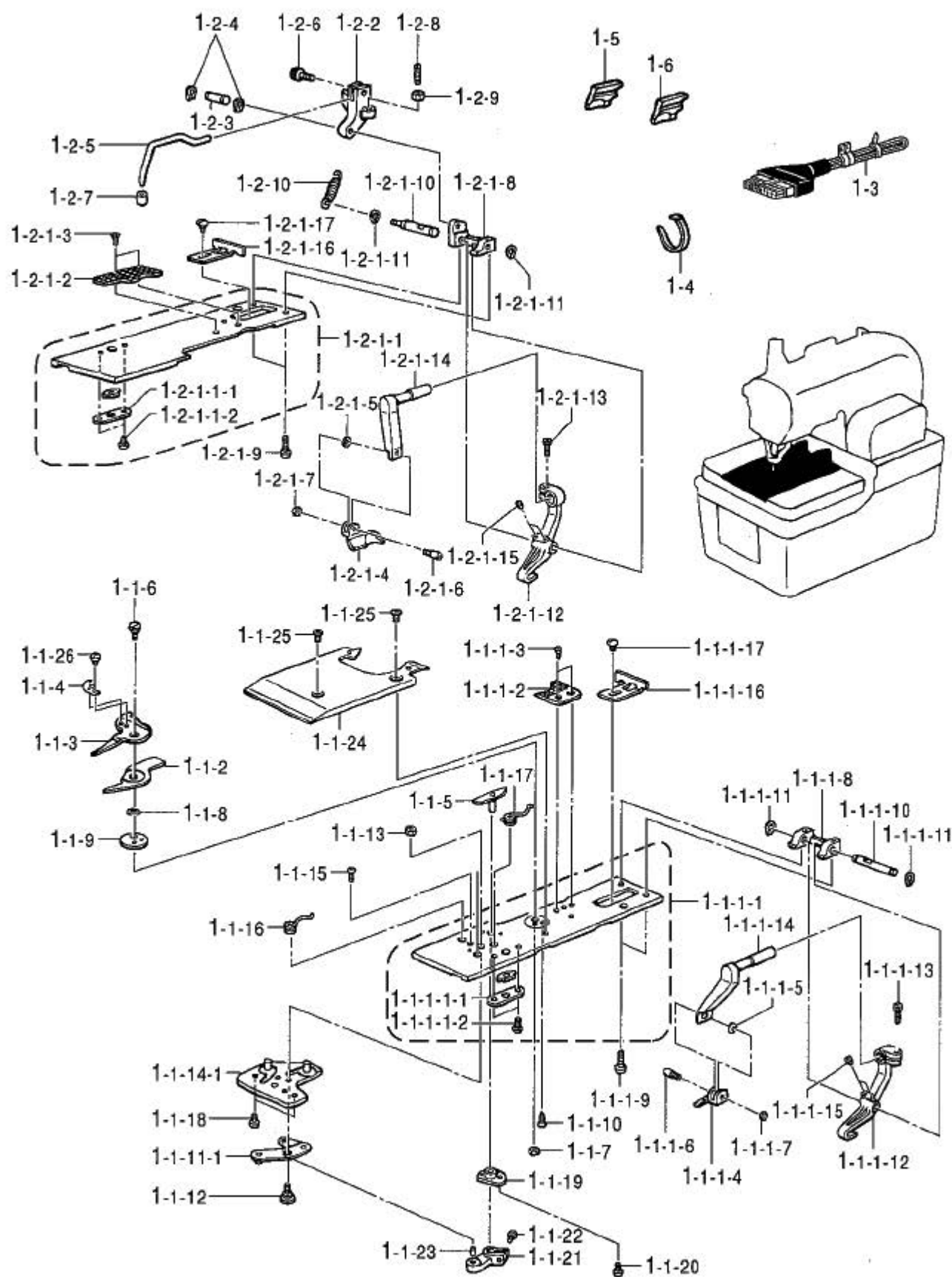
## X. 布制御関係 / Cloth control system mechanism

| REF.NO   | CODE      | Q'TY | ヒンメイ            | NAME OF PARTS                  | RM |
|----------|-----------|------|-----------------|--------------------------------|----|
| 1-46     | S42143100 | 1    | イタハネ            | SPRING, PLATE                  |    |
| 1-47     | 060300416 | 2    | ハ`イント`3X4       | SCREW, BIND M3X4               |    |
| 1-48     | 060400416 | 2    | ハ`イント`M4X4      | SCREW, BIND M4X4               |    |
| 1-49     | 025040234 | 2    | ヒラサ`カ`ネチユウ4     | WASHER, PLAIN M 4              |    |
| 1-50     | S42142100 | 1    | ヌ/セツカ`イト`ヨR     | CLOTH SET GUIDE, R ;HORIZONTAL |    |
| 1-51     | S42143100 | 1    | イタハネ            | SPRING, PLATE                  |    |
| 1-52     | 060300416 | 2    | ハ`イント`3X4       | SCREW, BIND M3X4               |    |
| 1-53     | 060400416 | 2    | ハ`イント`M4X4      | SCREW, BIND M4X4               |    |
| 1-54     | 025040234 | 2    | ヒラサ`カ`ネチユウ4     | WASHER, PLAIN M 4              |    |
| 1-55     | S42144101 | 2    | プ`レートサI         | PLATE PRESSER, I               |    |
| 1-56     | S42145001 | 1    | オサIフ`レートI       | PRESSER PLATE, I               |    |
| 1-57     | S41451001 | 1    | ウ`イトサIサI        | UPPER THREAD PRESSER SUPPORT   |    |
| 1-58     | S41452000 | 1    | ウ`イトサIイタ        | UPPER THREAD PRESSER PLATE     |    |
| 1-59     | 062350516 | 1    | ナ`コ3. 5X5       | SCREW, PAN M3.5X5              |    |
| 1-60     | S42146201 | 1    | ハ`ルフ`ユニツソウクミ    | VALVE UNIT SET                 |    |
| 1-60-1   | S42147201 | 1    | ハ`ルフ`ユニツクミ      | VALVE UNIT ASSY                |    |
| 1-60-1-1 | S39115100 | 2    | ハ`ルフ`VQZ2151-5  | VALVE, VQZ2151-5               |    |
| 1-60-1-2 | 140682001 | 1    | サイレンサン          | SILENCER                       |    |
| 1-60-1-3 | 153274001 | 2    | 1/8トメセン         | CAP, 1/8                       |    |
| 1-60-1-4 | S01542000 | 1    | エルホ`ユニオン61      | ELBOW UNION, 61                |    |
| 1-60-1-5 | S04897000 | 2    | プラグ`4           | PLUG, 4                        |    |
| 1-60-1-6 | S39116100 | 1    | ハ`ルフ`VQZ2151S-5 | VALVE, VQZ2151S-5              |    |
| 1-60-2   | S42148101 | 1    | ハ`ルフ`トリツイタ      | SETTING PLATE, ;VALVE          |    |
| 1-60-3   | 018503036 | 2    | アサホ`ネ5X30       | BOLT, SOCKET M5X30             |    |
| 1-60-4   | 028050243 | 2    | ハ`ネサ`カ`ネ2-5     | WASHER, SPRING 2-5             |    |
| 1-61     | 032422003 | 2    | 木`ネモクネン`4. 1X20 | WOOD SCREW, ROUND M4.1X20      |    |
| 1-62     | S42149000 | 1    | ハ`ルフ`ハーネス       | VALVE HARNESS                  |    |
| 1-63     | S42150100 | 1    | エア`ホース4X2. 5-50 | AIR TUBE, 4X2.5-50 L=1500      |    |
| 1-64     | S42151100 | 1    | エア`ホース4X2. 5-51 | AIR TUBE, 4X2.5-51 L=1500      |    |
| 1-65     | S42152100 | 1    | エア`ホース4X2. 5-52 | AIR TUBE, 4X2.5-52 L=1550      |    |
| 1-66     | S42153000 | 1    | エア`ホース4X2. 5-53 | AIR TUBE, 4X2.5-53 L=1900      |    |
| 1-67     | S42154000 | 1    | エア`ホース6X4       | AIR TUBE, 6X4 L=850            |    |
| 1-68     | S01522000 | 1    | ハーフユニオン         | HALF UNION                     |    |
| 1-69     | S04897000 | 2    | プラグ`4           | PLUG, 4                        |    |
| 1-70     | S42157000 | 1    | コネクタ5025-15R1   | CONNECTOR, 5025-15RT           |    |
| 1-71     | S42158000 | 1    | コネクタキャップ        | CONNECTOR CAP                  |    |
| 1-72     | S04557000 | 8    | バンドPLT1M        | BAND, PLT1M                    |    |
| 1-73     | S00480000 | 2    | コードホルダ`#5       | CORD HOLDER, 5N                |    |
| 1-74     | 025060236 | 1    | ヒラサ`カ`ネチユウ6     | WASHER, PLAIN M 6              |    |
| 1-75     | 062401616 | 1    | ナ`コ4X16         | SCREW, PAN M4X16               |    |
| 1-76     | 025040234 | 7    | ヒラサ`カ`ネチユウ4     | WASHER, PLAIN M 4              |    |
| 1-77     | 028030243 | 4    | ハ`ネサ`カ`ネ2-3     | WASHER, SPRING 2-3             |    |
| 1-78     | S43359000 | 1    | インデックスコード       | INDEXER CORD                   |    |

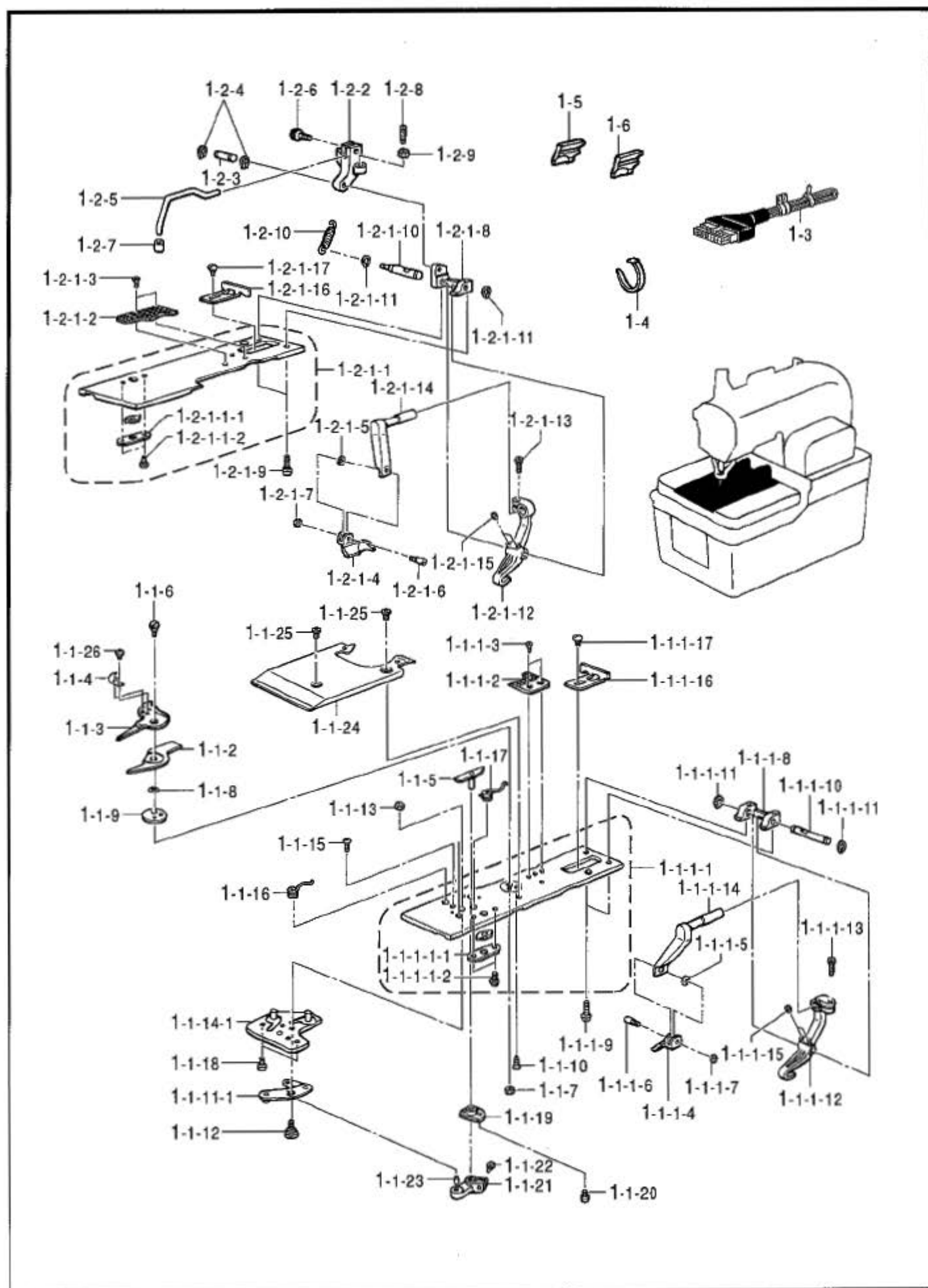


## Y. 踏板関係 / Foot switch pedal mechanism

| REF.NO | CODE      | Q'TY | 品名                 | NAME OF PARTS                    | RM |
|--------|-----------|------|--------------------|----------------------------------|----|
| 1      | S43346001 | 1    | ハンドスイッチ組立          | HAND START SWITCH ASSY, B        |    |
| 1-1    | S39913001 | 1    | スイッチトリツガイ          | SETTING PLATE, SWITCH            |    |
| 1-2    | S39914001 | 1    | スイッチレバハネ           | SPRING, SWITCH LEVER             |    |
| 1-3    | S43345001 | 1    | ハンドスイッチ            | HAND START SWITCH, B             |    |
| 1-4    | S39910001 | 1    | スイッチカバー            | SWITCH COVER                     |    |
| 1-5    | S39911001 | 1    | スイッチレバL            | SWITCH LEVER, L                  |    |
| 1-6    | S39912001 | 1    | スイッチレバR            | SWITCH LEVER, R                  |    |
| 1-7    | S34922101 | 1    | タネネジ M4            | SHOULDER SCREW, M4               |    |
| 1-8    | S34966001 | 2    | タネネジ M4            | SHOULDER SCREW, M4               |    |
| 1-9    | 021400202 | 3    | 2シュナット             | NUT, 2 M4                        |    |
| 1-10   | 146124001 | 2    | シメネジ 2.38          | SCREW, SM2.38                    |    |
| 1-11   | 060300616 | 2    | バンド 3X6            | SCREW, BIND M3X6                 |    |
| 1-12   | S04557000 | 1    | バンド PLT1M          | BAND, PLT1M                      |    |
| 1-13   | 060400816 | 2    | バンド 4X8            | SCREW, BIND M4X8                 |    |
|        |           |      | <-52, フライインデクサー仕様> | <-52, Fly indexer specification> |    |
| 2      | S42838101 | 1    | 2ペダル2SW            | 2-PEDAL FOOT SWITCH, 2           |    |
| 2-1    | S38166000 | 2    | フットペダルベース          | FOOT PEDAL BASE                  |    |
| 2-2    | S42867001 | 1    | 踏み板補助板             | TREADLE AUXILIARY PLATE          |    |
| 2-3    | 004400603 | 4    | 平ネジ 4X6            | SCREW, FLAT M4X6                 |    |
| 2-4    | S38170001 | 2    | フットペダルバネ           | SPRING, COMPRESSION              |    |
| 2-5    | S38029000 | 1    | 2ペダルSWハーネス         | 2-PEDAL FOOT SW HARNESS ASSY     |    |
| 2-5-1  | S38030000 | 2    | 2ペダルSWハーネス         | 2-PEDAL FOOT SW HARNESS          |    |
| 2-5-2  | S36260000 | 2    | スイッチVXピンボタン        | MICRO SWITCH, VX:PIN BUTTON      |    |
| 2-6    | 062301205 | 4    | ネジ 3X12            | SCREW, PAN M3X12                 |    |
| 2-7    | 228475000 | 10   | 固定バンド 1.9X8        | FASTENING BAND, 1.9X80           |    |
| 2-8    | S38174000 | 2    | フットペダル             | FOOT PEDAL                       |    |
| 2-9    | S38175001 | 2    | ペダル保護板             | PROTECTION PLATE, PEDAL          |    |
| 2-10   | S38176101 | 2    | スイッチバネ             | SPRING, PLATE                    |    |
| 2-11   | 002300403 | 4    | 平ネジ 3X4            | SCREW, PAN M3X4                  |    |
| 2-12   | 028030246 | 4    | ワッシャー カネジ 2-3      | WASHER, SPRING 2-3               |    |
| 2-13   | 025030236 | 4    | ワッシャー カネジ 1/3      | WASHER, PLAIN M 3                |    |
| 2-14   | S38177001 | 2    | フットペダルシャフト         | SHAFT, F-PEDAL                   |    |
| 2-15   | 048050346 | 4    | 留め輪 E5             | RETAINING RING, E5               |    |
| 2-16   | 052400606 | 2    | ネジ 4X6             | SCREW, PAN (S/P WASHER) M4X6     |    |
| 2-17   | 117936001 | 12   | ゴムキャップ 9.4         | RUBBER CAP, 9.4                  |    |
| 2-18   | S38180000 | 1    | コネクタ 172169-1      | CONNECTOR, 172169-1              |    |
| 2-19   | S38060000 | 1    | コネクタキャップ 18X19     | CONNECTOR CAP, 18X19             |    |
| 2-20   | S38059000 | 2    | ゴムキャップ NG79F       | RUBBER CAP, NG79F                |    |

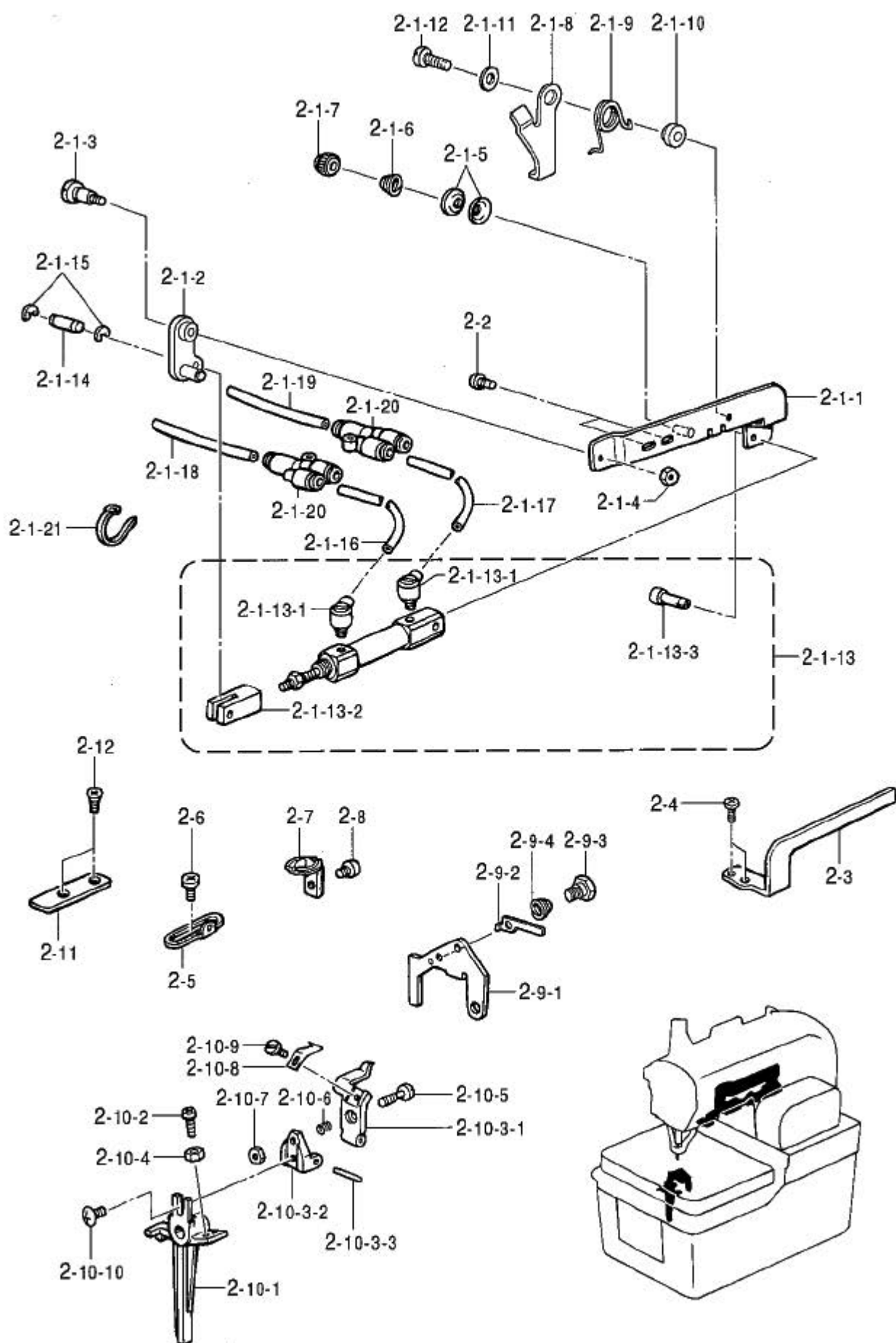


| REF.NO    | CODE      | Q'TY | ヒンメイ                                | NAME OF PARTS                                   | RM |
|-----------|-----------|------|-------------------------------------|-------------------------------------------------|----|
| 1         | ※         | 1    | クミカ17°ヒンメイ(L※)                      | EXCHANGE PARTS SET, L※                          |    |
| 1-1       | ※         | 1    | L※プレートRクミ                           | L※ PLATE ASSY, R                                |    |
| 1-1-1     | ※         | 1    | オサ17°プレートJR※ソクミ                     | WORK CLAMP PLATE SET, JR※                       |    |
| 1-1-1-1   | S37729101 | 1    | <L1-L4 14-30mm><br>ス/オサ17°プレートJRクミ  | <L1-L4 14-30mm><br>WORK CLAMP PLATE ASSY, JR    |    |
| 1-1-1-1   | S40828001 | 1    | <L5-L7 28-40mm><br>ス/オサ17°プレートJRクミB | <L5-L7 28-40mm><br>WORK CLAMP PLATE ASSY, JR ;B |    |
| 1-1-1-1-1 | S35315001 | 1    | ヒラキカクマ                              | SLIDE BLOCK, ;OPENING                           |    |
| 1-1-1-1-2 | 060020416 | 2    | ハ°イント°M2X4                          | SCREW, BIND M2X4                                |    |
| 1-1-1-2   | ※         | 1    | ハリイタ※R                              | NEEDLE PLATE, R L※                              |    |
| 1-1-1-3   | S06696004 | 2    | サコネシ°3X6                            | SCREW, FLAT M3X6                                |    |
| 1-1-1-4   | ※         | 1    | ス/オサ1R-JL※                          | WORK CLAMP, R-J L※                              |    |
| 1-1-1-5   | S35236000 | 1    | マケ°サ°カ°ネ3.2                         | WASHER, BENDING 3.2                             |    |
| 1-1-1-6   | S35235001 | 1    | クランプ°ササエ°ン                          | SUPPORT PIN, ;CLAMP                             |    |
| 1-1-1-7   | 021300302 | 1    | 3シユナツト3                             | NUT, 3 M3                                       |    |
| 1-1-1-8   | S35238001 | 1    | クランプ°シ°クウケ                          | SHAFT HOLDER, ;CLAMP                            |    |
| 1-1-1-9   | 062401016 | 2    | ハ°コ4X10                             | SCREW, PAN M4X10                                |    |
| 1-1-1-10  | S35237001 | 1    | クランプ°シテシ°ク                          | FULCRUM SHAFT, ;CLAMP                           |    |
| 1-1-1-11  | 048050142 | 2    | トモウシ°クヨウC5                          | RETAINING RING, C5                              |    |
| 1-1-1-12  | S35234201 | 1    | クランプ°レハ°R                           | CLAMP LEVER, R                                  |    |
| 1-1-1-13  | 018501236 | 1    | アホ°ネ5X12                            | BOLT, SOCKET M5X12                              |    |
| 1-1-1-14  | S37695001 | 1    | <L1-L4 14-30mm><br>クランプ°ア°LR-J      | <L1-L4 14-30mm><br>CLAMP ARM, R-J               |    |
| 1-1-1-14  | S40826001 | 1    | <L5-L7 28-40mm><br>クランプ°ア°LR-J-B    | <L5-L7 28-40mm><br>CLAMP ARM, R-J-B             |    |
| 1-1-1-15  | 014400532 | 2    | アサホ°ミ4X5                            | SET SCREW, SOCKET (CP) M4X5                     |    |
| 1-1-1-16  | S35347100 | 1    | ス/カ°イト°R                            | CLOTH GUIDE, R                                  |    |
| 1-1-1-17  | 060350616 | 1    | ハ°イント°3.5X6                         | SCREW, BIND M3.5X6                              |    |
| 1-1-2     | ※         | 1    | イト°ウメL※R                            | MOVABLE KNIFE, R L※                             |    |
| 1-1-3     | ※         | 1    | イト°ウメL※L                            | MOVABLE KNIFE, L L※                             |    |
| 1-1-4     | ※         | 1    | イトサハ°キL※                            | THREAD HANDLER, L※                              |    |
| 1-1-5     | ※         | 1    | イト°ウメト°ウカメL※                        | MOVABLE KNIFE DRIVING CAM, L※                   |    |
| 1-1-6     | S37660101 | 1    | ダンネシ°M4                             | SHOULDER SCREW, M4                              |    |
| 1-1-7     | 021400202 | 1    | 2シユナツト4                             | NUT, 2 M4                                       |    |
| 1-1-8     | S37654000 | 1    | ナミサ°カ°ネ                             | WASHER, WAVE                                    |    |
| 1-1-9     | S37655101 | 1    | メスササエサ°カ°ネ                          | WASHER, ;KNIFE SUPPORT                          |    |
| 1-1-10    | 141542001 | 2    | ササネシ°3.18                           | SCREW 3.18                                      |    |
| 1-1-11-1  | S37656001 | 1    | イトクリリンクレハ°Jクミ                       | T-TRIMMER LINK LEVER ASSY, J                    |    |
| 1-1-12    | S34881001 | 1    | ダンネシ°M4                             | SHOULDER SCREW, M4                              |    |
| 1-1-13    | 021400202 | 1    | 2シユナツト4                             | NUT, 2 M4                                       |    |
| 1-1-14-1  | S37820001 | 1    | リンクシテンプ°プレートクミ                      | LINK FULCRUM PLATE ASSY                         |    |
| 1-1-15    | 062400616 | 2    | ハ°コM4X6                             | SCREW, PAN M4X6                                 |    |
| 1-1-16    | S37652001 | 1    | ト°シハ°ネL                             | SPRING, L TWIST                                 |    |
| 1-1-17    | S37653001 | 1    | ト°シハ°ネR                             | SPRING, R TWIST                                 |    |
| 1-1-18    | 062300416 | 2    | ハ°コM3X4                             | SCREW, PAN M3X4                                 |    |
| 1-1-19    | S34906100 | 1    | イトクリクテ°メタル                          | BUSH, ;TR TRIMMER ARM                           |    |
| 1-1-20    | 062260612 | 2    | ハ°コ2.6X6                            | SCREW, PAN M2.6X6                               |    |
| 1-1-21    | S37659001 | 1    | イトクリレハ°ウテ°B                         | THREAD TRIMMER LEVER ARM, B                     |    |
| 1-1-22    | S21716001 | 1    | ホ°タンヘッド°ネシ°4X1                      | SCREW, BUTTON HEAD M4X10                        |    |
| 1-1-23    | S37858000 | 1    | ニト°ル°ン4X8                           | NEEDLE PIN, 4X8                                 |    |
| 1-1-24    | S56025001 | 1    | オサ17°プレートU                          | PRESSER PLATE, U                                |    |
| 1-1-25    | 060400516 | 2    | ハ°イント°M4X5                          | SCREW, BIND M4X5                                |    |
| 1-1-26    | 153787001 | 2    | シメネシ°2.38                           | SCREW, SM2.38                                   |    |

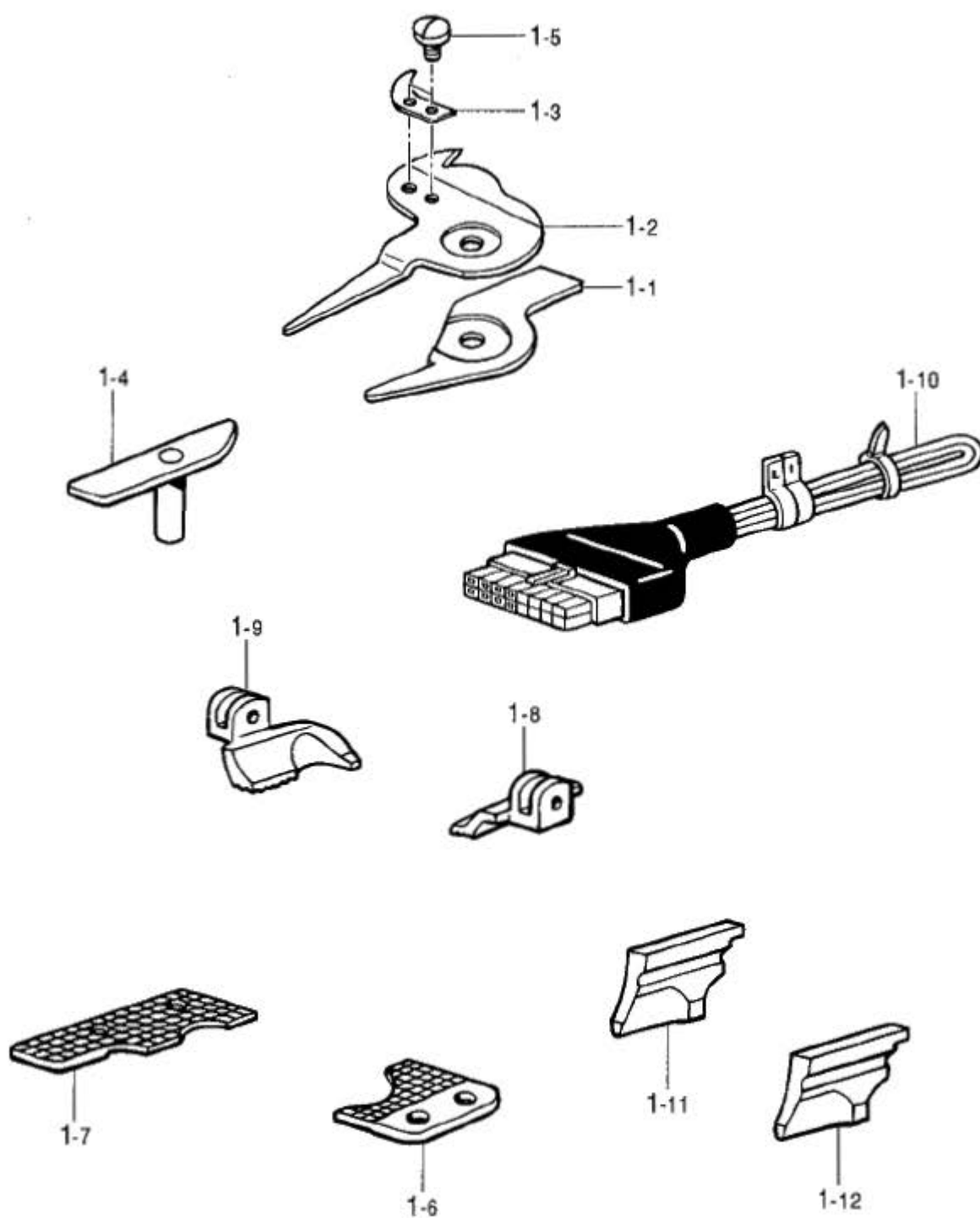


## AA1 . 付属装置関係 / Attachment set .

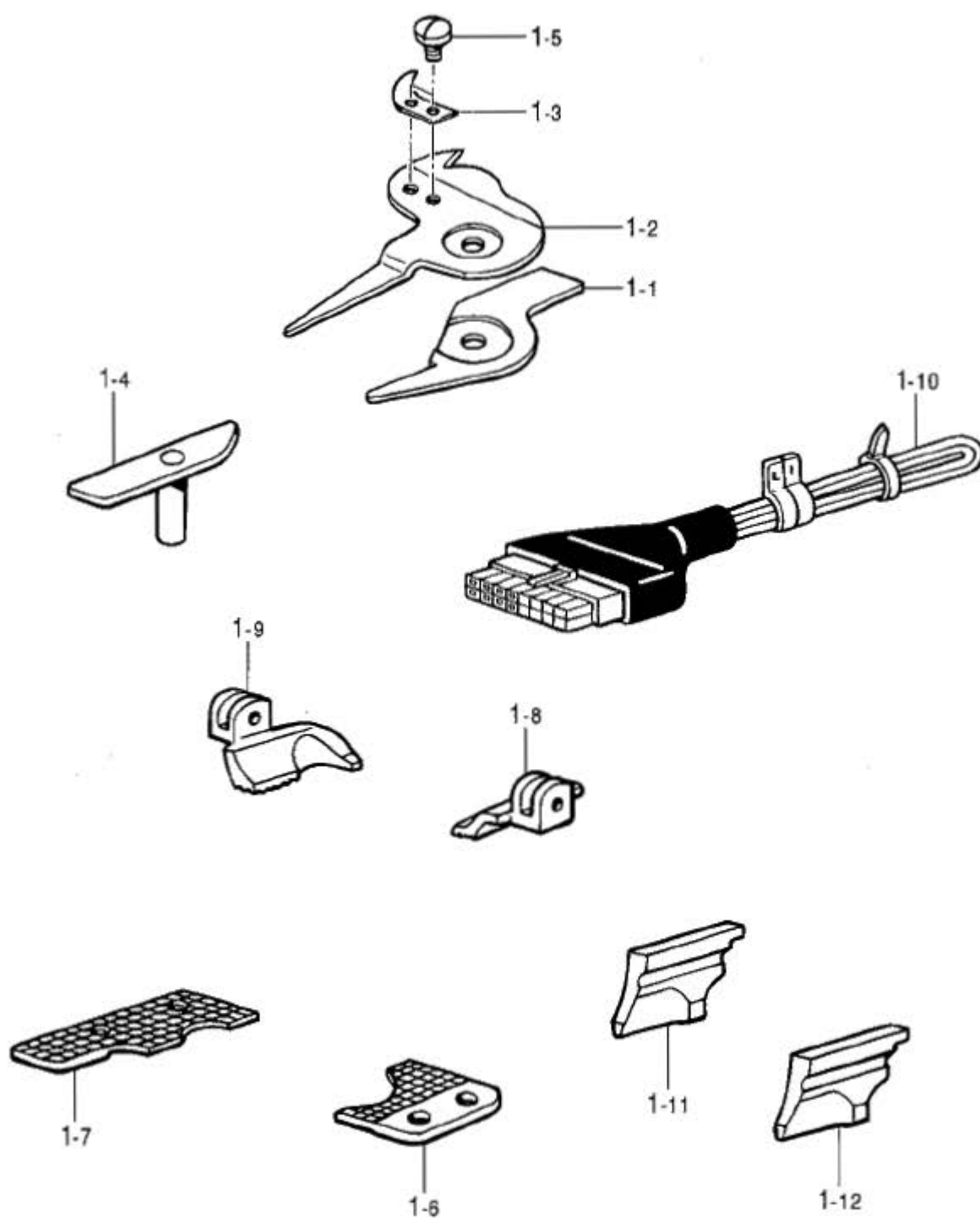
| REF.NO    | CODE      | QTY | ヒンメイ                            | NAME OF PARTS                                | RM |
|-----------|-----------|-----|---------------------------------|----------------------------------------------|----|
| 1-2       | ※         | 1   | L※フープレート                        | L※ PLATE ASSY, L                             |    |
| 1-2-1     | ※         | 1   | サエプレートJL※ツクミ                    | WORK CLAMP PLATE SET, J L※                   |    |
| 1-2-1-1   | S37730001 | 1   | <L1-L4 14-30mm><br>サエプレートJL     | <L1-L4 14-30mm><br>WORK CLAMP PLATE ASSY, JL |    |
| 1-2-1-1   | S35310001 | 1   | <L5-L7 28-40mm><br>ヌオサエプレート     | <L5-L7 28-40mm><br>WORK CLAMP PLATE ASSY, L  |    |
| 1-2-1-1-1 | S35316001 | 1   | カコマサエ                           | SUPPORT PLATE, ;S-BLOCK                      |    |
| 1-2-1-1-2 | 060020416 | 2   | バインド M2X4                       | SCREW, BIND M2X4                             |    |
| 1-2-1-2   | ※         | 1   | ハリタL※                           | NEEDLE PLATE, L L※                           |    |
| 1-2-1-3   | S06696004 | 2   | フラコネジ 3X6                       | SCREW, FLAT M3X6                             |    |
| 1-2-1-4   | ※         | 1   | ヌオサエプレートJL※                     | WORK CLAMP, L-J L※                           |    |
| 1-2-1-5   | S35236000 | 1   | ワッシャー 3.2                       | WASHER, BENDING 3.2                          |    |
| 1-2-1-6   | S35235001 | 1   | クランプサポピン                        | SUPPORT PIN, ;CLAMP                          |    |
| 1-2-1-7   | 021300302 | 1   | 3シュナツ                           | NUT, 3 M3                                    |    |
| 1-2-1-8   | S37712001 | 1   | クランプシャフト                        | CLAMP SHAFT HOLDER                           |    |
| 1-2-1-9   | 062401016 | 2   | パン 4X10                         | SCREW, PAN M4X10                             |    |
| 1-2-1-10  | S37711001 | 1   | クランプシャフト                        | CLAMP FULCRUM SHAFT                          |    |
| 1-2-1-11  | 048050142 | 2   | トメワシクワC5                        | RETAINING RING, C5                           |    |
| 1-2-1-12  | S35233201 | 1   | クランプレバー                         | CLAMP LEVER, L                               |    |
| 1-2-1-13  | 018501236 | 1   | ボルト 5X12                        | BOLT, SOCKET M5X12                           |    |
| 1-2-1-14  | S37694001 | 1   | <L1-L4 14-30mm><br>クランプアームL-J   | <L1-L4 14-30mm><br>CLAMP ARM, L-J            |    |
| 1-2-1-14  | S40827001 | 1   | <L5-L7 28-40mm><br>クランプアームL-J-B | <L5-L7 28-40mm><br>CLAMP ARM, L-J-B          |    |
| 1-2-1-15  | 014400532 | 2   | セットスクリュー                        | SET SCREW, SOCKET (CP) M4X5                  |    |
| 1-2-1-16  | S35348100 | 1   | ヌオガイド                           | CLOTH GUIDE, L                               |    |
| 1-2-1-17  | 060350616 | 1   | バインド 3.5X6                      | SCREW, BIND M3.5X6                           |    |
| 1-2-2     | S37714001 | 1   | サポピン                            | FULCRUM BRACKET, ;AUX.CLAMP                  |    |
| 1-2-3     | S37713001 | 1   | サポピン                            | FULCRUM SHAFT, ;AUX.CLAMP                    |    |
| 1-2-4     | 048050142 | 2   | トメワシクワC5                        | RETAINING RING, C5                           |    |
| 1-2-5     | S37718000 | 1   | サポピン                            | AUXILIARY CLAMP ARM                          |    |
| 1-2-6     | 018401032 | 1   | ボルト 4X10                        | BOLT, SOCKET M4X10                           |    |
| 1-2-7     | S05356000 | 1   | ボタン                             | BUTTON CLAMP, A                              |    |
| 1-2-8     | S08808001 | 1   | ストップネジ                          | STOPPER SCREW                                |    |
| 1-2-9     | 021660102 | 1   | ナット 1.8                         | NUT, 1 SM3.18                                |    |
| 1-2-10    | S37753001 | 1   | サポピン                            | SPRING, EXTENSION                            |    |
| 1-3       | ※         | 1   | 981ハーネス                         | HARNESS, 981 L1                              |    |
| 1-4       | S04557000 | 1   | バンド                             | BAND, PLT1M                                  |    |
| 1-5       | ※         | 1   | ハンマー                            | HAMMER                                       |    |
| 1-6       | ※         | 1   | ハンマー                            | HAMMER                                       |    |



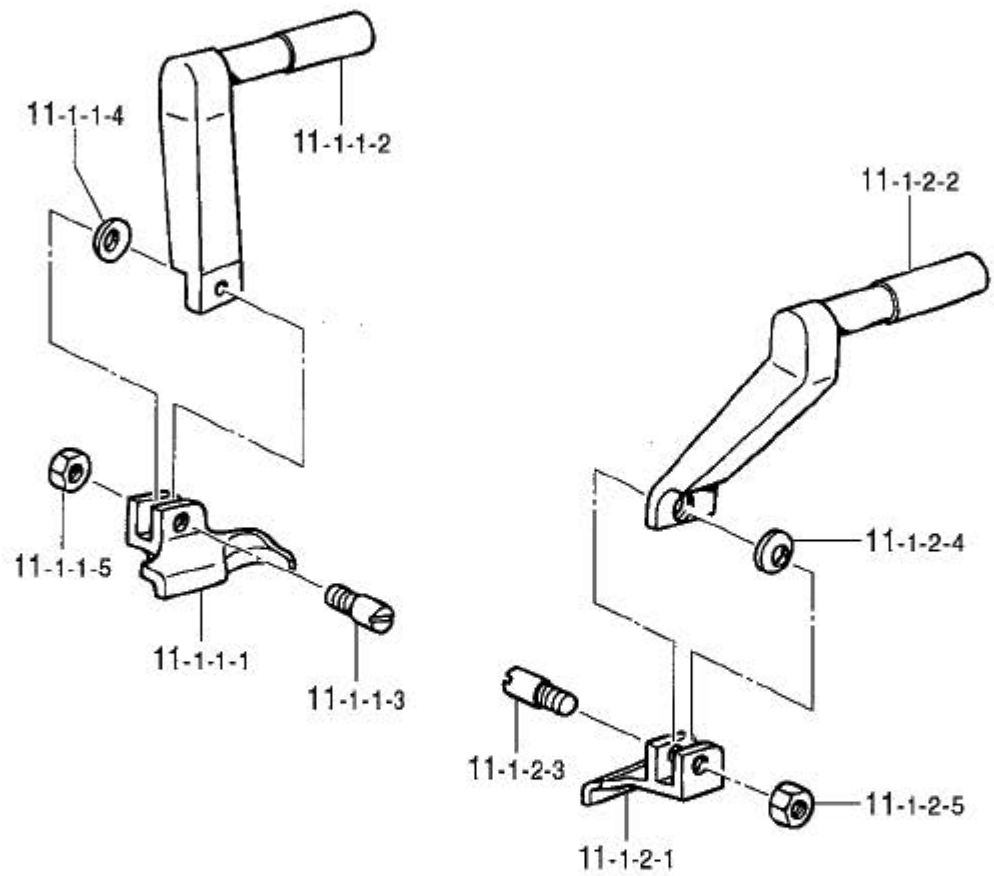
| REF.NO   | CODE      | Q'TY | ヒンメイ           | NAME OF PARTS                | RM |
|----------|-----------|------|----------------|------------------------------|----|
| 2        | S38584001 | 1    | クミカフヒンクミ(-2)   | EXCHANGE PARTS SET, -2       |    |
| 2-1      | S38585001 | 1    | シリンダサエキミ       | CYLINDER SUPPORT SET         |    |
| 2-1-1    | S37744001 | 1    | Fオサエシリンダサエキミ   | CYLINDER SUPPORT ASSY        |    |
| 2-1-2    | S37717101 | 1    | ホシヨサエリンクミ      | AUX. CLAMP LINK ASSY         |    |
| 2-1-3    | S34922101 | 1    | ダンネシM4         | SHOULDER SCREW, M4           |    |
| 2-1-4    | 021400202 | 1    | 2シユナツト4        | NUT, 2 M4                    |    |
| 2-1-5    | 144504001 | 2    | 1トアンナイサラ       | DISC, THREAD GUIDE           |    |
| 2-1-6    | 154562001 | 1    | 1プレテンションバネ     | SPRING, B :PRE-TENSION       |    |
| 2-1-7    | 155510001 | 1    | 1トチヨウシナツト      | TENSION NUT                  |    |
| 2-1-8    | S51219001 | 1    | 1シイトルメイタ       | TENSION RELEASE PLATE, ;GIMP |    |
| 2-1-9    | S37749001 | 1    | 1シイトルメイタバネ     | SPRING, TWIST                |    |
| 2-1-10   | S51220001 | 1    | 1カラー           | COLLAR                       |    |
| 2-1-11   | 025040332 | 1    | 1ヒラサガネイ4       | WASHER, PLAIN L 4            |    |
| 2-1-12   | 062401212 | 1    | 1ナハコ4X12       | SCREW, PAN M4X12             |    |
| 2-1-13   | S37737001 | 1    | 1シリンダ10X15Jクミ  | CYLINDER ASSY, 10X15J        |    |
| 2-1-13-1 | S12150000 | 2    | 1ホースエルボM-5HL-4 | TUBE ELBOW, M-5HL-4          |    |
| 2-1-13-2 | S35351001 | 1    | 1シリンダロッド       | CYLINDER ROD                 |    |
| 2-1-13-3 | S37866000 | 1    | 1クレビスピン        | CLEVIS PIN                   |    |
| 2-1-14   | S35305001 | 1    | 1シリンダロッドピン     | ROD PIN, ;CYLINDER           |    |
| 2-1-15   | 048030342 | 2    | 1トメワ3          | RETAINING RING, E3           |    |
| 2-1-16   | S37738000 | 1    | 1エアホース4X2.5-20 | AIR TUBE, 4X2.5-20 L=1350    |    |
| 2-1-17   | S37739000 | 1    | 1エアホース4X2.5-21 | AIR TUBE, 4X2.5-21 L=1400    |    |
| 2-1-18   | S37863000 | 1    | 1エアホース4X2.5-3J | AIR TUBE, 4X2.5-3J L=100     |    |
| 2-1-19   | S37864000 | 1    | 1エアホース4X2.5-4J | AIR TUBE, 4X2.5-4J L=100     |    |
| 2-1-20   | S12104000 | 2    | 1ユニオンY4        | UNION, Y 4                   |    |
| 2-1-21   | S04557000 | 1    | 1バンドPLT1M      | BAND, PLT1M                  |    |
| 2-2      | 062400812 | 2    | 1ナハコ4X8        | SCREW, PAN M4X8              |    |
| 2-3      | S37750001 | 1    | 1シイトリアンナイJ     | TR TAKE-UP GUIDE, J ;GIMP    |    |
| 2-4      | 062400812 | 2    | 1ナハコ4X8        | SCREW, PAN M4X8              |    |
| 2-5      | S37697001 | 1    | 1シイトアンナイJ      | THREAD GUIDE, J ;GIMP        |    |
| 2-6      | 062400812 | 1    | 1ナハコ4X8        | SCREW, PAN M4X8              |    |
| 2-7      | S37752001 | 1    | 1スロートプレート1.8-J | THROAT PLATE, 1.8-J          |    |
| 2-8      | S35326001 | 1    | 1シメネシM3.5      | SCREW, M3.5                  |    |
| 2-9      | S39109101 | 1    | 1シイトアンナイC-Jクミ  | GIMP GUIDE ASSY, C-J         |    |
| 2-9-1    | S37696101 | 1    | 1シイトアンナイC-J    | GIMP GUIDE, C-J              |    |
| 2-9-2    | S41252000 | 1    | 1シイトオサエターJ     | GIMP THREAD CLAMP PLATE, J   |    |
| 2-9-3    | 159113001 | 1    | 1ダンネシ3.18      | SHOULDER SCREW, SM3.18       |    |
| 2-9-4    | S35118001 | 1    | 1ハリトチヨウシバネ     | TENSION SPRING               |    |
| 2-10     | S39108001 | 1    | 1レバートダイクミ      | LEVER BRACKET ASSY, B        |    |
| 2-10-1   | S37726001 | 1    | 1トキリレバートダイクミ   | T-TRIMMER LEVER BRACKET, B   |    |
| 2-10-2   | 062301016 | 1    | 1ナハコM3X10      | SCREW, PAN M3X10             |    |
| 2-10-3   | S47512001 | 1    | 1シイトオサエJクミ     | LOWER THREAD PRESSER ASSY, J |    |
| 2-10-3-1 | S37720001 | 1    | 1シイトオサエ        | LOWER THREAD PRESSER         |    |
| 2-10-3-2 | S37721001 | 1    | 1シイトオサエダイ      | LOWER THREAD PRESSER BRACKET |    |
| 2-10-3-3 | 148407001 | 1    | 1ヨコアンナイミソピン    | DOWEL PIN, L                 |    |
| 2-10-4   | 021300302 | 1    | 13シユナツト3       | NUT, 3 M3                    |    |
| 2-10-5   | S37724001 | 1    | 1シメネシ2.38      | SCREW, SM2.38                |    |
| 2-10-6   | S37725001 | 1    | 1シイトオサエバネ      | SPRING, COMPRESSION          |    |
| 2-10-7   | S47932001 | 1    | 1ナツト238-56     | NUT, SM2.38-56               |    |
| 2-10-8   | S37723001 | 1    | 1ウイトウハB        | MOVABLE KNIFE, B ;UPPER      |    |
| 2-10-9   | 105288001 | 1    | 1シメネシ2.38      | SCREW, SM2.38                |    |
| 2-10-10  | 060350616 | 1    | 1ハインド3.5X6     | SCREW, BIND M3.5X6           |    |
| 2-11     | S37693001 | 1    | 1プレートガイドC      | GUIDE PLATE, C               |    |
| 2-12     | S06696004 | 2    | 1フラットネジ3X6     | SCREW, FLAT M3X6             |    |



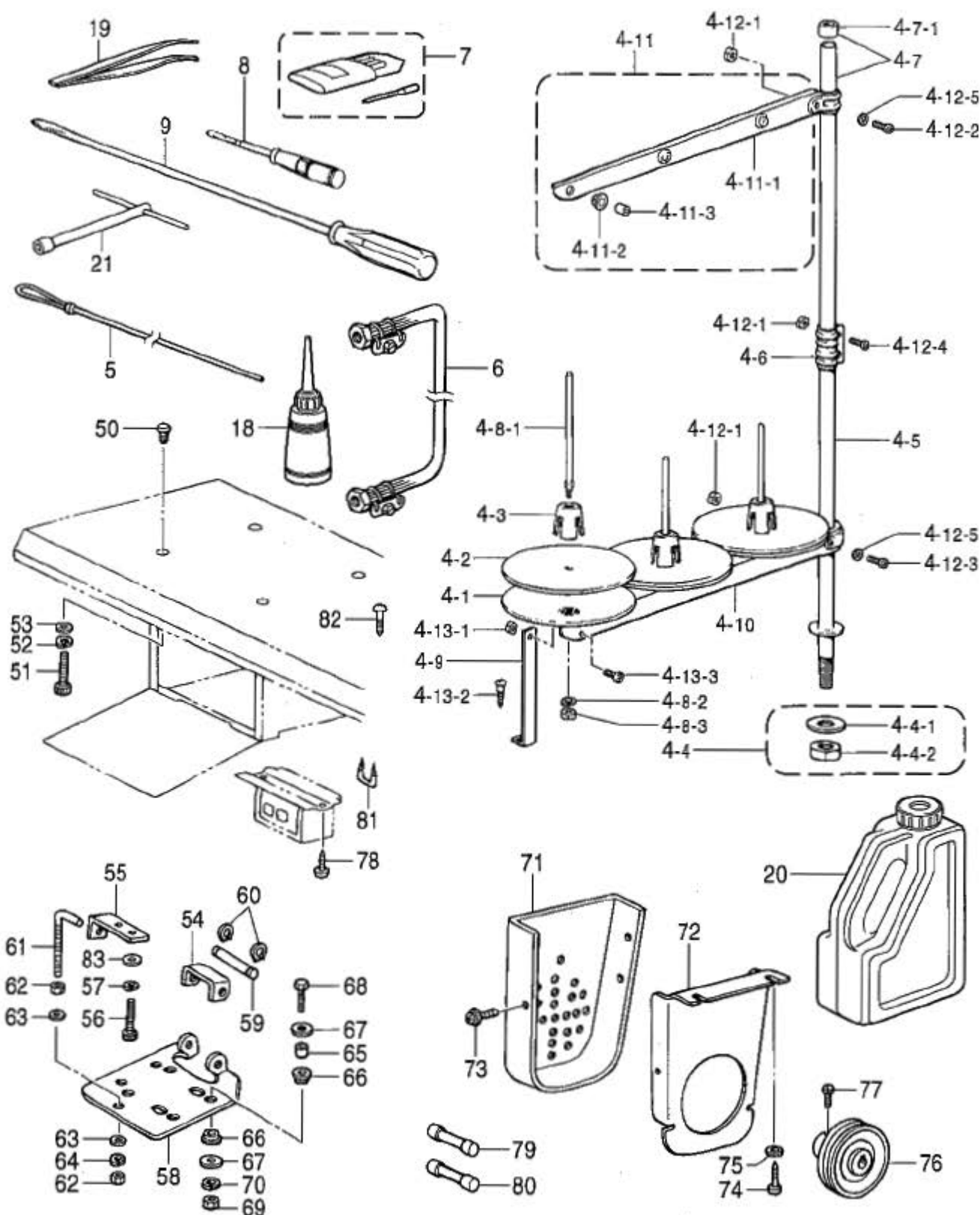
| REF.NO | CODE      | QTY | ヒンメイ         | NAME OF PARTS                 | PM |
|--------|-----------|-----|--------------|-------------------------------|----|
|        |           |     | <L1 14-18mm> | <L1 14-18mm>                  |    |
| 1      | S44275001 | 1   | コカンハ - プル19ミ | EXCHANGE PARTS ASSY, L1       |    |
| 1-1    | S37673101 | 1   | ト・ウ/L1R      | MOVABLE KNIFE, R L1           |    |
| 1-2    | S37669101 | 1   | ト・ウ/L1L      | MOVABLE KNIFE, L L1           |    |
| 1-3    | S37665000 | 1   | トサハ・キL1      | THREAD HANDLER, L1            |    |
| 1-4    | S37661101 | 1   | ト・ウハツ・ウカムL1  | MOVABLE KNIFE DRIVING CAM, L1 |    |
| 1-5    | 153787001 | 2   | シメネシ 2.38    | SCREW, SM2.38                 |    |
| 1-6    | S37644101 | 1   | ハリイ/L1R      | NEEDLE PLATE, R L1            |    |
| 1-7    | S37643201 | 1   | ハリイ/L1L      | NEEDLE PLATE, L L1            |    |
| 1-8    | S37754001 | 1   | ヌノサ/R-JL1    | WORK CLAMP, R-J L1            |    |
| 1-9    | S37755001 | 1   | ヌノサ/L-JL1    | WORK CLAMP, L-J L1            |    |
| 1-10   | S43337000 | 1   | 981ショウハ・ネスL1 | HARNESS, 981 L1               |    |
| 1-11   | S37702001 | 1   | ハンマ-S12      | HAMMER, S12                   |    |
| 1-12   | S37704001 | 1   | ハンマ-S16      | HAMMER, S16                   |    |
|        |           |     | <L2 18-22mm> | <L2 18-22mm>                  |    |
| 1      | S44276001 | 1   | コカンハ - プル29ミ | EXCHANGE PARTS ASSY, L2       |    |
| 1-1    | S37674101 | 1   | ト・ウ/L2R      | MOVABLE KNIFE, R L2           |    |
| 1-2    | S37670101 | 1   | ト・ウ/L2L      | MOVABLE KNIFE, L L2           |    |
| 1-3    | S37666000 | 1   | トサハ・キL2      | THREAD HANDLER, L2            |    |
| 1-4    | S37662101 | 1   | ト・ウハツ・ウカムL2  | MOVABLE KNIFE DRIVING CAM, L2 |    |
| 1-5    | 153787001 | 2   | シメネシ 2.38    | SCREW, SM2.38                 |    |
| 1-6    | S37646101 | 1   | ハリイ/L2R      | NEEDLE PLATE, R L2            |    |
| 1-7    | S37645201 | 1   | ハリイ/L2L      | NEEDLE PLATE, L L2            |    |
| 1-8    | S37690001 | 1   | ヌノサ/R-JL2    | WORK CLAMP, R-J L2            |    |
| 1-9    | S37689001 | 1   | ヌノサ/L-JL2    | WORK CLAMP, L-J L2            |    |
| 1-10   | S43338000 | 1   | 981ショウハ・ネスL2 | HARNESS, 981 L2               |    |
| 1-11   | S37704001 | 1   | ハンマ-S16      | HAMMER, S16                   |    |
| 1-12   | S37706001 | 1   | ハンマ-S20      | HAMMER, S20                   |    |
|        |           |     | <L3 22-26mm> | <L3 22-26mm>                  |    |
| 1      | S44277001 | 1   | コカンハ - プル39ミ | EXCHANGE PARTS ASSY, L3       |    |
| 1-1    | S37675101 | 1   | ト・ウ/L3R      | MOVABLE KNIFE, R L3           |    |
| 1-2    | S37671101 | 1   | ト・ウ/L3L      | MOVABLE KNIFE, L L3           |    |
| 1-3    | S37667000 | 1   | トサハ・キL3      | THREAD HANDLER, L3            |    |
| 1-4    | S37663101 | 1   | ト・ウハツ・ウカムL3  | MOVABLE KNIFE DRIVING CAM, L3 |    |
| 1-5    | 153787001 | 2   | シメネシ 2.38    | SCREW, SM2.38                 |    |
| 1-6    | S37648101 | 1   | ハリイ/L3R      | NEEDLE PLATE, R L3            |    |
| 1-7    | S37647101 | 1   | ハリイ/L3L      | NEEDLE PLATE, L L3            |    |
| 1-8    | S37692001 | 1   | ヌノサ/R-JL3    | WORK CLAMP, R-J L3            |    |
| 1-9    | S37691001 | 1   | ヌノサ/L-JL3    | WORK CLAMP, L-J L3            |    |
| 1-10   | S43339000 | 1   | 981ショウハ・ネスL3 | HARNESS, 981 L3               |    |
| 1-11   | S37706001 | 1   | ハンマ-S20      | HAMMER, S20                   |    |
| 1-12   | S37708001 | 1   | ハンマ-S24      | HAMMER, S24                   |    |
|        |           |     | <L4 26-30mm> | <L4 26-30mm>                  |    |
| 1      | S44278001 | 1   | コカンハ - プル49ミ | EXCHANGE PARTS ASSY, L4       |    |
| 1-1    | S37676101 | 1   | ト・ウ/L4R      | MOVABLE KNIFE, R L4           |    |
| 1-2    | S37672101 | 1   | ト・ウ/L4L      | MOVABLE KNIFE, L L4           |    |
| 1-3    | S37668000 | 1   | トサハ・キL4      | THREAD HANDLER, L4            |    |
| 1-4    | S37664101 | 1   | ト・ウハツ・ウカムL4  | MOVABLE KNIFE DRIVING CAM, L4 |    |
| 1-5    | 153787001 | 2   | シメネシ 2.38    | SCREW, SM2.38                 |    |
| 1-6    | S37650101 | 1   | ハリイ/L4R      | NEEDLE PLATE, R L4            |    |
| 1-7    | S37649101 | 1   | ハリイ/L4L      | NEEDLE PLATE, L L4            |    |
| 1-8    | S37758001 | 1   | ヌノサ/R-JL4    | WORK CLAMP, R-J L4            |    |
| 1-9    | S37759001 | 1   | ヌノサ/L-JL4    | WORK CLAMP, L-J L4            |    |
| 1-10   | S43340000 | 1   | 981ショウハ・ネスL4 | HARNESS, 981 L4               |    |
| 1-11   | S37708001 | 1   | ハンマ-S24      | HAMMER, S24                   |    |
| 1-12   | S42053001 | 1   | ハンマ-S28      | HAMMER, S28                   |    |



| REF.NO | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS                 | RM |
|--------|-----------|------|---------------|-------------------------------|----|
|        |           |      | <L5 28-32mm>  | <L5 28-32mm>                  |    |
| 1      | S44283001 | 1    | コウカンハ*ツL5クミ   | EXCHANGE PARTS ASSY, L5       |    |
| 1-1    | S37674101 | 1    | イト*ウL2R       | MOVABLE KNIFE, R L2           |    |
| 1-2    | S37670101 | 1    | イト*ウL2L       | MOVABLE KNIFE, L L2           |    |
| 1-3    | S37666000 | 1    | イトサハ*キL2      | THREAD HANDLER, L2            |    |
| 1-4    | S37662101 | 1    | イト*ウハクト*ウカムL2 | MOVABLE KNIFE DRIVING CAM, L2 |    |
| 1-5    | 153787001 | 2    | シメネシ*2.38     | SCREW, SM2.38                 |    |
| 1-6    | S40822001 | 1    | ハリイタL5R       | NEEDLE PLATE, R L5            |    |
| 1-7    | S40823001 | 1    | ハリイタL5L       | NEEDLE PLATE, L L5            |    |
| 1-8    | S41483001 | 1    | ヌノオサエR-JL5    | WORK CLAMP, R-J L5            |    |
| 1-9    | S41484001 | 1    | ヌノオサエL-JL5    | WORK CLAMP, L-J L5            |    |
| 1-10   | S43341000 | 1    | 981ヨウハ*ネスL5   | HARNESS, 981 L5               |    |
| 1-11   | S37197001 | 1    | ハンマ-26        | HAMMER, 26                    |    |
| 1-12   | S37199001 | 1    | ハンマ-30        | HAMMER, 30                    |    |
|        |           |      | <L6 32-36mm>  | <L6 32-36mm>                  |    |
| 1      | S44284001 | 1    | コウカンハ*ツL6クミ   | EXCHANGE PARTS ASSY, L6       |    |
| 1-1    | S37675101 | 1    | イト*ウL3R       | MOVABLE KNIFE, R L3           |    |
| 1-2    | S37671101 | 1    | イト*ウL3L       | MOVABLE KNIFE, L L3           |    |
| 1-3    | S37667000 | 1    | イトサハ*キL3      | THREAD HANDLER, L3            |    |
| 1-4    | S37663101 | 1    | イト*ウハクト*ウカムL3 | MOVABLE KNIFE DRIVING CAM, L3 |    |
| 1-5    | 153787001 | 2    | シメネシ*2.38     | SCREW, SM2.38                 |    |
| 1-6    | S41479001 | 1    | ハリイタL6R       | NEEDLE PLATE, R L6            |    |
| 1-7    | S41480001 | 1    | ハリイタL6L       | NEEDLE PLATE, L L6            |    |
| 1-8    | S41485001 | 1    | ヌノオサエR-JL6    | WORK CLAMP, R-J L6            |    |
| 1-9    | S41486001 | 1    | ヌノオサエL-JL6    | WORK CLAMP, L-J L6            |    |
| 1-10   | S43342000 | 1    | 981ヨウハ*ネスL6   | HARNESS, 981 L6               |    |
| 1-11   | S37199001 | 1    | ハンマ-30        | HAMMER, 30                    |    |
| 1-12   | S37201001 | 1    | ハンマ-34        | HAMMER, 34                    |    |
|        |           |      | <L7 36-40mm>  | <L7 36-40mm>                  |    |
| 1      | S44285001 | 1    | コウカンハ*ツL7クミ   | EXCHANGE PARTS ASSY, L7       |    |
| 1-1    | S37676101 | 1    | イト*ウL4R       | MOVABLE KNIFE, R L4           |    |
| 1-2    | S37672101 | 1    | イト*ウL4L       | MOVABLE KNIFE, L L4           |    |
| 1-3    | S37668000 | 1    | イトサハ*キL4      | THREAD HANDLER, L4            |    |
| 1-4    | S37664101 | 1    | イト*ウハクト*ウカムL4 | MOVABLE KNIFE DRIVING CAM, L4 |    |
| 1-5    | 153787001 | 2    | シメネシ*2.38     | SCREW, SM2.38                 |    |
| 1-6    | S41481001 | 1    | ハリイタL7R       | NEEDLE PLATE, R L7            |    |
| 1-7    | S41482001 | 1    | ハリイタL7L       | NEEDLE PLATE, L L7            |    |
| 1-8    | S41487001 | 1    | ヌノオサエR-JL7    | WORK CLAMP, R-J L7            |    |
| 1-9    | S41488001 | 1    | ヌノオサエL-JL7    | WORK CLAMP, L-J L7            |    |
| 1-10   | S43343000 | 1    | 981ヨウハ*ネスL7   | HARNESS, 981 L7               |    |
| 1-11   | S37201001 | 1    | ハンマ-34        | HAMMER, 34                    |    |
| 1-12   | S35093001 | 1    | ハンマ-38        | HAMMER, 38                    |    |



| REF.NO   | CODE      | QTY | 品名             | NAME OF PARTS                | RM |
|----------|-----------|-----|----------------|------------------------------|----|
|          |           |     | <ウエストベルト押圧用L3> | <For waist belt presser, L3> |    |
| 11-1     | S43701001 | 1   | ヌノサイル3Wセット     | WORK CLAMP SET, L3W          |    |
| 11-1-1   | S43702001 | 1   | ヌノサイル-L3Wクミ    | WORK CLAMP ASSY, L-L3W       |    |
| 11-1-1-1 | S43408001 | 1   | ヌノサイル-L3W      | WORK CLAMP, L-L3W            |    |
| 11-1-1-2 | S43450001 | 1   | クランプアーム-L-JW   | CLAMP ARM, L-JW              |    |
| 11-1-1-3 | S35235001 | 1   | クランプササヒピン      | SUPPORT PIN, ;CLAMP          |    |
| 11-1-1-4 | S35236000 | 1   | ワッシャー 3.2      | WASHER, BENDING 3.2          |    |
| 11-1-1-5 | 021300302 | 1   | 3ミリのナット        | NUT, 3 M3                    |    |
| 11-1-2   | S43703001 | 1   | ヌノサイル-R3Wクミ    | WORK CLAMP ASSY, R-L3W       |    |
| 11-1-2-1 | S43409001 | 1   | ヌノサイル-R3W      | WORK CLAMP, R-L3W            |    |
| 11-1-2-2 | S43451001 | 1   | クランプアーム-R-JW   | CLAMP ARM, R-JW              |    |
| 11-1-2-3 | S35235001 | 1   | クランプササヒピン      | SUPPORT PIN, ;CLAMP          |    |
| 11-1-2-4 | S35236000 | 1   | ワッシャー 3.2      | WASHER, BENDING 3.2          |    |
| 11-1-2-5 | 021300302 | 1   | 3ミリのナット        | NUT, 3 M3                    |    |
|          |           |     | <ウエストベルト押圧用L4> | <For waist belt presser, L4> |    |
| 11-1     | S43704001 | 1   | ヌノサイル4Wセット     | WORK CLAMP SET, L4W          |    |
| 11-1-1   | S43705001 | 1   | ヌノサイル-L4Wクミ    | WORK CLAMP ASSY, L-L4W       |    |
| 11-1-1-1 | S43410001 | 1   | ヌノサイル-L4W      | WORK CLAMP, L-L4W            |    |
| 11-1-1-2 | S43450001 | 1   | クランプアーム-L-JW   | CLAMP ARM, L-JW              |    |
| 11-1-1-3 | S35235001 | 1   | クランプササヒピン      | SUPPORT PIN, ;CLAMP          |    |
| 11-1-1-4 | S35236000 | 1   | ワッシャー 3.2      | WASHER, BENDING 3.2          |    |
| 11-1-1-5 | 021300302 | 1   | 3ミリのナット        | NUT, 3 M3                    |    |
| 11-1-2   | S43706001 | 1   | ヌノサイル-R4Wクミ    | WORK CLAMP ASSY, R-L4W       |    |
| 11-1-2-1 | S43411001 | 1   | ヌノサイル-R4W      | WORK CLAMP, R-L4W            |    |
| 11-1-2-2 | S43451001 | 1   | クランプアーム-R-JW   | CLAMP ARM, R-JW              |    |
| 11-1-2-3 | S35235001 | 1   | クランプササヒピン      | SUPPORT PIN, ;CLAMP          |    |
| 11-1-2-4 | S35236000 | 1   | ワッシャー 3.2      | WASHER, BENDING 3.2          |    |
| 11-1-2-5 | 021300302 | 1   | 3ミリのナット        | NUT, 3 M3                    |    |



-02, ジーンズ仕様  
/ For -02, jeans specification  
-52, フライインデクサー仕様  
/ For -52, Fly indexer specification

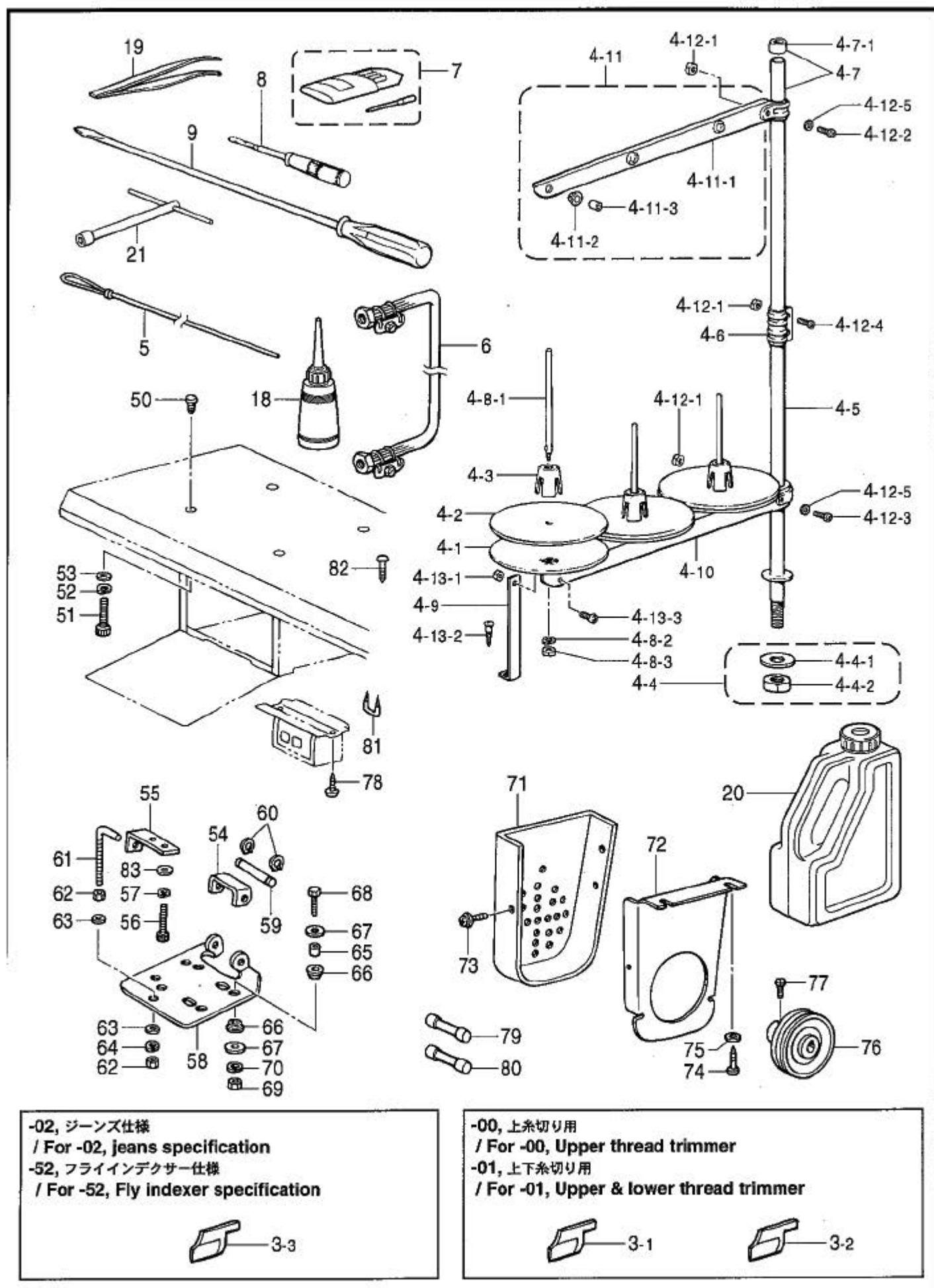


-00, 上糸切り用  
/ For -00, Upper thread trimmer  
-01, 上下糸切り用  
/ For -01, Upper & lower thread trimmer



## Z. 付属品関係 / Accessories

| REF.NO | CODE      | Q'TY | ヒンメイ                  | NAME OF PARTS                          | RM |
|--------|-----------|------|-----------------------|----------------------------------------|----|
|        |           |      | <-00, 上糸切り用>          | <For-00, Upper thread trimmer>         |    |
|        |           |      | <-01, 上下糸切り用>         | <For-01, Upper & lower thread trimmer> |    |
| 3-1    | S35092001 |      | ハンマ-20                | HAMMER, 20                             |    |
| 3-2    | S37197001 |      | ハンマ-26                | HAMMER, 26                             |    |
|        |           |      | <-02, ジーンズ仕様>         | <For-02, jeans specification>          |    |
|        |           |      | <-52, フライインデクサー仕様>    | <For-52, Fly indexer specification>    |    |
| 3-3    | S37704001 |      | ハンマ-S16.....L1        | HAMMER, S16.....L1                     |    |
| 3-3    | S37706001 |      | ハンマ-S20.....L2        | HAMMER, S20.....L2                     |    |
| 3-3    | S37708001 |      | ハンマ-S24.....L3        | HAMMER, S24.....L3                     |    |
| 3-3    | S42053001 |      | ハンマ-S28.....L4        | HAMMER, S28.....L4                     |    |
| 3-3    | S37199001 |      | ハンマ-30 .....L5        | HAMMER, 30 .....L5                     |    |
| 3-3    | S37201001 |      | ハンマ-34 .....L6        | HAMMER, 34 .....L6                     |    |
| 3-3    | S35093001 |      | ハンマ-38 .....L7        | HAMMER, 38 .....L7                     |    |
| 4      | S02766209 | 1    | イトタテイキミ3D             | COTTON STAND ASSY, 3D                  |    |
| 4-1    | S51283001 | 3    | ウサウ                   | SPOOL STAND BASE                       |    |
| 4-2    | 150182000 | 3    | スプ-ルマット               | SPOOL MAT                              |    |
| 4-3    | S51282001 | 3    | スプ-ルクッション             | SPOOL CUSHION                          |    |
| 4-4    | S02775001 | 1    | パイプネジセットA             | PIPE SCREW SET, A                      |    |
| 4-4-1  | 150206002 | 1    | ヒラサガネ16               | WASHER, PLAIN 16                       |    |
| 4-4-2  | S38648001 | 1    | 6カクナツU5/8             | NUT, U5/8-28                           |    |
| 4-5    | 156112003 | 1    | コラムパイプD               | COLUMN PIPE, D                         |    |
| 4-6    | 150173003 | 1    | コラムジョイント              | COLUMN JOINT                           |    |
| 4-7    | S40640001 | 1    | コラムパイプキャップ            | COLUMN PIPE W/CAP                      |    |
| 4-7-1  | 150174000 | 1    | コラムキャップ               | COLUMN CAP                             |    |
| 4-8    | S21798001 | 3    | スプ-ルネジセット             | SPOOL & SCREW SET                      |    |
| 4-8-1  | 150179002 | 3    | スプ-ルシャフトB             | SPOOL SHAFT, B                         |    |
| 4-8-2  | 028050246 | 3    | パイプネジネコタ5             | WASHER, SPRING 2-5                     |    |
| 4-8-3  | 021500106 | 3    | 1コナツ5                 | NUT, 1 M5                              |    |
| 4-9    | 150188009 | 1    | スプ-ルホルダーサポートA         | SPOOL HOLDER SUPPORT, A                |    |
| 4-10   | S02779009 | 1    | スプ-ルホルダー3             | SPOOL HOLDER, 3                        |    |
| 4-11   | S02788009 | 1    | スレッドハンガーグミ3           | THREAD HANGER ASSY, 3                  |    |
| 4-11-1 | S02789009 | 1    | スレッドハンガー3             | THREAD HANGER, 3                       |    |
| 4-11-2 | 150183000 | 3    | イトカハンガータイ             | THREAD HANGER BASE                     |    |
| 4-11-3 | 142990001 | 3    | スレッドブッシュ              | THREAD BUSH                            |    |
| 4-12   | S40641001 | 1    | スプ-ルシャフトネジセット         | SPOOL SHAFT & SCREW SET, A             |    |
| 4-12-1 | 021500106 | 4    | 1コナツ5                 | NUT, 1 M5                              |    |
| 4-12-2 | 062501406 | 1    | ナハコ5X14               | SCREW, PAN M5X14                       |    |
| 4-12-3 | S59931001 | 1    | ナハコM5X32              | SCREW, PAN M5X32                       |    |
| 4-12-4 | 062501406 | 2    | ナハコ5X14               | SCREW, PAN M5X14                       |    |
| 4-12-5 | S30302000 | 1    | ホリフクロS                | PE. BAG, 70X70                         |    |
| 4-12-6 | 026050136 | 2    | ヒラサガネネコタ5             | WASHER, PLAIN S 5                      |    |
| 4-13   | S40644001 | 1    | ホルダーネジネコタ5            | HOLDER JOINT & SCREW SET               |    |
| 4-13-1 | 021500106 | 1    | 1コナツ5                 | NUT, 1 M5                              |    |
| 4-13-2 | 031452206 | 1    | 丸ネジ45X22              | WOOD SCREW, ROUND M4.5X22              |    |
| 4-13-3 | 062501006 | 1    | ナハコ5X10               | SCREW, PAN M5X10                       |    |
| 5      | S34915000 | 1    | イトオシ                  | THREADER                               |    |
| 6      | 149796001 | 1    | ゴムホースカクツキ             | AIR HOSE, W/CONNECTOR                  |    |
|        |           |      | <-00, 上糸切り用>          | <For-00, Upper thread trimmer>         |    |
| 7      | S35133116 | 1    | ミシンハリDOX5587ミ...<#16> | NEEDLE ASSY, DOX558 (#16)              |    |
|        |           |      | <-01, 上下糸切り用>         | <For-01, Upper & lower thread trimmer> |    |
| 7      | S35133114 | 1    | ミシンハリDOX5587ミ...<#14> | NEEDLE ASSY, DOX558 (#14)              |    |
|        |           |      | <-02, ジーンズ仕様>         | <For-02, jeans specification>          |    |
| 7      | S35133118 | 1    | ミシンハリDOX5587ミ...<#18> | NEEDLE ASSY, DOX558 (#18)              |    |
| 8      | 118837001 | 1    | ネジマワリ3.4X70           | SCREW DRIVER, 3.4X70                   |    |
| 9      | 101572101 | 1    | ネジマワリ5.5X190          | SCREW DRIVER, 5.5X190                  |    |
| 10     | 107779001 | 1    | スナナ6X7                | WRENCH, 6X7                            |    |



## Z. 付属品関係 / Accessories

| REF.NO | CODE      | QTY | ヒンメイ          | NAME OF PARTS                | RM |
|--------|-----------|-----|---------------|------------------------------|----|
| 11     | 100887001 | 1   | スハナ8X9        | WRENCH, 8X9                  |    |
| 12     | 107780001 | 1   | スハナ10X12      | WRENCH, 10X12                |    |
| 13     | 142002001 | 1   | 6カクホウスハナ2     | HEXAGONAL WRENCH, 2          |    |
| 14     | 142721001 | 1   | 6カクホウスハナ3     | HEXAGONAL WRENCH, 3          |    |
| 15     | 118064001 | 1   | 6カクホウスハナ4     | HEXAGONAL WRENCH, 4          |    |
| 16     | 150335001 | 1   | 6カクホウスハナ5     | HEXAGONAL WRENCH, 5          |    |
| 17     | 115157001 | 1   | 6カクホウスハナ6     | HEXAGONAL WRENCH, 6          |    |
| 18     | 114483002 | 1   | ホリオイラーギ       | OILER ASSY                   |    |
| 19     | 117466000 | 1   | ピンセット         | PINCETTE                     |    |
| 20     | S55663001 | 1   | オイルタンクギ       | OIL TANK ASSY                |    |
| 21     | 140342001 | 1   | ソケットレンチギ      | SOCKET WRENCH ASSY           |    |
| 23     | 018084032 | 4   | アナホルト8X40     | BOLT, SOCKET M8X40           |    |
| 24     | 028080242 | 4   | ハネサカネ2-8      | WASHER, SPRING 2-8           |    |
| 25     | 025080232 | 4   | ヒラサカネチユウ8     | WASHER, PLAIN M 8            |    |
| 26     | 159150000 | 4   | ゴムセン20.5      | RUBBER CAP, 20.5             |    |
| 50     | S43729000 | 8   | オニメナツト1-M6X20 | NUT                          |    |
| 51     | 018065022 | 4   | アナホルト6X50     | BOLT, SOCKET M6X50           |    |
| 52     | 028060242 | 4   | ハネサカネ2-6      | WASHER, SPRING 2-6           |    |
| 53     | 122257001 | 4   | サカネ           | WASHER                       |    |
| 54     | S43715001 | 1   | モータシイタ        | MOTOR PLATE                  |    |
| 55     | S43716001 | 1   | Lカタクホルトシイタ    | HOLDER PLATE, ; BOLT         |    |
| 56     | 018065022 | 4   | アナホルト6X50     | BOLT, SOCKET M6X50           |    |
| 57     | 028060242 | 4   | ハネサカネ2-6      | WASHER, SPRING 2-6           |    |
| 58     | 152861101 | 1   | モータイ          | MOTOR BASE PLATE             |    |
| 59     | 152862001 | 1   | モータクイシク       | MOTOR BASE PLATE SHAFT       |    |
| 60     | 048100142 | 2   | トメワシクヨウC10    | RETAINING RING, EXTERNAL C10 |    |
| 61     | 152865201 | 1   | LカタクホルトM10    | BOLT, L-TYPE M10             |    |
| 62     | 021100202 | 2   | ナツト2シユ10      | NUT, 2 M10                   |    |
| 63     | 025100132 | 2   | ヒラサカネシヨウ10    | WASHER, PLAIN S 10           |    |
| 64     | 028100242 | 1   | ハネサカネ2-10     | WASHER, SPRING 2-10          |    |
| 65     | 152863001 | 4   | クッションカラ       | CUSHION COLLAR               |    |
| 66     | 152864000 | 8   | クッション         | CUSHION                      |    |
| 67     | 025800332 | 8   | ヒラサカネイ7.14    | WASHER, PLAIN L 7.14         |    |
| 68     | 017062503 | 4   | 6カクホルト6X25    | BOLT, M6X25                  |    |
| 69     | 021060106 | 4   | 1シユナツト6       | NUT, 1 M6                    |    |
| 70     | 028060242 | 4   | ハネサカネ2-6      | WASHER, SPRING 2-6           |    |
| 71     | S43714000 | 1   | モータカバー-981    | MOTOR COVER, 981             |    |
| 72     | S43713001 | 1   | モータウシロカバー-ササI | MOTOR REAR COVER SUPPORT     |    |
| 73     | 052400806 | 3   | ナハコハネヒラ4X8    | SCREW, PAN (S/P WASHER) M4X8 |    |
| 74     | 101118001 | 2   | マルモクネシ4.5X20  | WOOD SCREW, ROUND M4.5X20    |    |
| 75     | 025050232 | 2   | ヒラサカネチユウ5     | WASHER, PLAIN M 5            |    |
| 76     | S38041000 | 1   | モータプーリ        | MOTOR PULLEY                 |    |
| 77     | 105073001 | 1   | アタマツキトメネシ5.95 | SET SCREW, SM5.95            |    |
| 78     | 032461606 | 2   | マルモクネシ4.5X16  | WOOD SCREW, ROUND M4.5X16    |    |
| 79     | S08030000 | 1   | ヒューズ5AFB      | FUSE, 5A :FB                 |    |
| 80     | 153242000 | 1   | ヒューズ6A        | FUSE, 6A                     |    |
| 81     | 200190001 | 4   | ステッフル         | STAPLE                       |    |
| 82     | 032422505 | 4   | マルモクネシ4.1X25  | WOOD SCREW, ROUND M4.1X25    |    |
| 83     | 025060332 | 4   | ヒラサカネイ6       | WASHER, PLAIN L 6            |    |

Sp1. 仕様別部品一覧表 / DIFFERENT PARTS LIST

| REF. NO.        | L1 14-18mm                    | L2 18-22mm                    | L3 22-26mm                    | L4 26-30mm                    |
|-----------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|
| AA1<br>-1       | S44238-001                    | S44239-001                    | S44240-001                    | S44271-001                    |
|                 | クミカエピンセット (L1)                | クミカエピンセット (L2)                | クミカエピンセット (L3)                | クミカエピンセット (L4)                |
|                 | EXCHANGE PARTS SET, L1        | EXCHANGE PARTS SET, L2        | EXCHANGE PARTS SET, L3        | EXCHANGE PARTS SET, L4        |
| AA1<br>-1-1     | S38576-401                    | S38578-401                    | S38580-401                    | S38582-401                    |
|                 | L1 プレート R クミ                  | L2 プレート R クミ                  | L3 プレート R クミ                  | L4 プレート R クミ                  |
|                 | L1 PLATE ASSY, R              | L2 PLATE ASSY, R              | L3 PLATE ASSY, R              | L4 PLATE ASSY, R              |
| AA1<br>-1-1-1   | S37756-401                    | S37727-401                    | S37733-401                    | S37757-401                    |
|                 | オサエプレート JR1 ソックミ              | オサエプレート JR2 ソックミ              | オサエプレート JR3 ソックミ              | オサエプレート JR4 ソックミ              |
|                 | WORK CLAMP PLATE SET, J R1    | WORK CLAMP PLATE SET, J R2    | WORK CLAMP PLATE SET, J R3    | WORK CLAMP PLATE SET, J R4    |
| AA1<br>-1-1-1-2 | S37644-101                    | S37646-101                    | S37648-101                    | S37650-101                    |
|                 | ハリイタ L1R                      | ハリイタ L2R                      | ハリイタ L3R                      | ハリイタ L4R                      |
|                 | NEEDLE PLATE, R L1            | NEEDLE PLATE, R L2            | NEEDLE PLATE, R L3            | NEEDLE PLATE, R L4            |
| AA1<br>-1-1-1-4 | S37754-001                    | S37690-001                    | S37692-001                    | S37758-001                    |
|                 | ヌノオサエ R-JL1                   | ヌノオサエ R-JL2                   | ヌノオサエ R-JL3                   | ヌノオサエ R-JL4                   |
|                 | WORK CLAMP, R-J L1            | WORK CLAMP, R-J L2            | WORK CLAMP, R-J L3            | WORK CLAMP, R-J L4            |
| AA1<br>-1-1-2   | S37673-101                    | S37674-101                    | S37675-101                    | S37676-101                    |
|                 | イドウハ L1R                      | イドウハ L2R                      | イドウハ L3R                      | イドウハ L4R                      |
|                 | MOVABLE KNIFE, R L1           | MOVABLE KNIFE, R L2           | MOVABLE KNIFE, R L3           | MOVABLE KNIFE, R L4           |
| AA1<br>-1-1-3   | S37669-101                    | S37670-101                    | S37671-101                    | S37672-101                    |
|                 | イドウハ L1L                      | イドウハ L2L                      | イドウハ L3L                      | イドウハ L4L                      |
|                 | MOVABLE KNIFE, L L1           | MOVABLE KNIFE, L L2           | MOVABLE KNIFE, L L3           | MOVABLE KNIFE, L L4           |
| AA1<br>-1-1-4   | S37665-000                    | S37666-000                    | S37667-000                    | S37668-000                    |
|                 | イトサバキ L1                      | イトサバキ L2                      | イトサバキ L3                      | イトサバキ L4                      |
|                 | THREAD HANDLER, L1            | THREAD HANDLER, L2            | THREAD HANDLER, L3            | THREAD HANDLER, L4            |
| AA1<br>-1-1-5   | S37661-101                    | S37662-101                    | S37663-101                    | S37664-101                    |
|                 | イドウハクドウカム L1                  | イドウハクドウカム L2                  | イドウハクドウカム L3                  | イドウハクドウカム L4                  |
|                 | MOVABLE KNIFE DRIVING CAM, L1 | MOVABLE KNIFE DRIVING CAM, L2 | MOVABLE KNIFE DRIVING CAM, L3 | MOVABLE KNIFE DRIVING CAM, L4 |
| AA1<br>-1-2     | S38577-201                    | S38579-201                    | S38581-201                    | S38583-201                    |
|                 | L1 プレート L クミ                  | L2 プレート L クミ                  | L3 プレート L クミ                  | L4 プレート L クミ                  |
|                 | L1 PLATE ASSY, L              | L2 PLATE ASSY, L              | L3 PLATE ASSY, L              | L4 PLATE ASSY, L              |
| AA1<br>-1-2-1   | S37731-301                    | S37728-301                    | S37735-301                    | S37732-301                    |
|                 | オサエプレート JL1 ソックミ              | オサエプレート JL2 ソックミ              | オサエプレート JL3 ソックミ              | オサエプレート JL4 ソックミ              |
|                 | WORK CLAMP PLATE SET, J L1    | WORK CLAMP PLATE SET, J L2    | WORK CLAMP PLATE SET, J L3    | WORK CLAMP PLATE SET, J L4    |
| AA1<br>-1-2-1-2 | S37643-201                    | S37645-201                    | S37647-201                    | S37649-101                    |
|                 | ハリイタ L1L                      | ハリイタ L2L                      | ハリイタ L3L                      | ハリイタ L4L                      |
|                 | NEEDLE PLATE, L L1            | NEEDLE PLATE, L L2            | NEEDLE PLATE, L L3            | NEEDLE PLATE, L L4            |
| AA1<br>-1-2-1-4 | S37755-001                    | S37689-001                    | S37691-001                    | S37759-001                    |
|                 | ヌノオサエ L-JL1                   | ヌノオサエ L-JL2                   | ヌノオサエ L-JL3                   | ヌノオサエ L-JL4                   |
|                 | WORK CLAMP, L-J L1            | WORK CLAMP, L-J L2            | WORK CLAMP, L-J L3            | WORK CLAMP, L-J L4            |
| AA1<br>-1-3     | S43337-000                    | S43338-000                    | S43339-000                    | S43340-000                    |
|                 | 981 ショウハーネス L1                | 981 ショウハーネス L2                | 981 ショウハーネス L3                | 981 ショウハーネス L4                |
|                 | HARNESS, 981 L1               | HARNESS, 981 L2               | HARNESS, 981 L3               | HARNESS, 981 L4               |
| AA1<br>-1-5     | S37702-001                    | S37704-001                    | S37706-001                    | S37708-001                    |
|                 | ハンマー S12                      | ハンマー S16                      | ハンマー S20                      | ハンマー S24                      |
|                 | HAMMER, S12                   | HAMMER, S16                   | HAMMER, S20                   | HAMMER, S24                   |
| AA1<br>-1-6     | S37704-001                    | S37706-001                    | S37708-001                    | S42053-001                    |
|                 | ハンマー S16                      | ハンマー S20                      | ハンマー S24                      | ハンマー S28                      |
|                 | HAMMER, S16                   | HAMMER, S20                   | HAMMER, S24                   | HAMMER, S28                   |

## Sp1. 仕様別部品一覧表 / DIFFERENT PARTS LIST

| REF. NO.        | L5 28-32mm                    | L6 32-36mm                    | L7 36-40mm                    |
|-----------------|-------------------------------|-------------------------------|-------------------------------|
| AA1<br>-1       | S44272-001                    | S44273-001                    | S44274-001                    |
|                 | クミカエブヒンセット (L5)               | クミカエブヒンセット (L6)               | クミカエブヒンセット (L7)               |
|                 | EXCHANGE PARTS SET, L5        | EXCHANGE PARTS SET, L6        | EXCHANGE PARTS SET, L7        |
| AA1<br>-1-1     | S41470-201                    | S41472-201                    | S41474-201                    |
|                 | L5 プレート R クミ                  | L6 プレート R クミ                  | L7 プレート R クミ                  |
|                 | L5 PLATE ASSY, R              | L6 PLATE ASSY, R              | L7 PLATE ASSY, R              |
| AA1<br>-1-1-1   | S40830-101                    | S41489-101                    | S41491-101                    |
|                 | オサエプレート JR5 ソウクミ              | オサエプレート JR6 ソウクミ              | オサエプレート JR7 ソウクミ              |
|                 | WORK CLAMP PLATE SET, J R5    | WORK CLAMP PLATE SET, J R6    | WORK CLAMP PLATE SET, J R7    |
| AA1<br>-1-1-1-2 | S40822-001                    | S41479-001                    | S41481-001                    |
|                 | ハリイタ L5R                      | ハリイタ L6R                      | ハリイタ L7R                      |
|                 | NEEDLE PLATE, R L5            | NEEDLE PLATE, R L6            | NEEDLE PLATE, R L7            |
| AA1<br>-1-1-1-4 | S41483-001                    | S41485-001                    | S41487-001                    |
|                 | ヌノオサエ R-JL5                   | ヌノオサエ R-JL6                   | ヌノオサエ R-JL7                   |
|                 | WORK CLAMP, R-J L5            | WORK CLAMP, R-J L6            | WORK CLAMP, R-J L7            |
| AA1<br>-1-1-2   | S37674-101                    | S37675-101                    | S37676-101                    |
|                 | イドウハ L2R                      | イドウハ L3R                      | イドウハ L4R                      |
|                 | MOVABLE KNIFE, R L2           | MOVABLE KNIFE, R L3           | MOVABLE KNIFE, R L4           |
| AA1<br>-1-1-3   | S37670-101                    | S37671-101                    | S37672-101                    |
|                 | イドウハ L2L                      | イドウハ L3L                      | イドウハ L4L                      |
|                 | MOVABLE KNIFE, L L2           | MOVABLE KNIFE, L L3           | MOVABLE KNIFE, L L4           |
| AA1<br>-1-1-4   | S37666-000                    | S37667-000                    | S37668-000                    |
|                 | イトサバキ L2                      | イトサバキ L3                      | イトサバキ L4                      |
|                 | THREAD HANDLER, L2            | THREAD HANDLER, L3            | THREAD HANDLER, L4            |
| AA1<br>-1-1-5   | S37662-101                    | S37663-101                    | S37664-101                    |
|                 | イドウハクドウカム L2                  | イドウハクドウカム L3                  | イドウハクドウカム L4                  |
|                 | MOVABLE KNIFE DRIVING CAM, L2 | MOVABLE KNIFE DRIVING CAM, L3 | MOVABLE KNIFE DRIVING CAM, L4 |
| AA1<br>-1-2     | S41471-101                    | S41473-101                    | S41475-101                    |
|                 | L5 プレート L クミ                  | L6 プレート L クミ                  | L7 プレート L クミ                  |
|                 | L5 PLATE ASSY, L              | L6 PLATE ASSY, L              | L7 PLATE ASSY, L              |
| AA1<br>-1-2-1   | S40831-101                    | S41490-101                    | S41492-101                    |
|                 | オサエプレート JL5 ソウクミ              | オサエプレート JL6 ソウクミ              | オサエプレート JL7 ソウクミ              |
|                 | WORK CLAMP PLATE SET, J L5    | WORK CLAMP PLATE SET, J L6    | WORK CLAMP PLATE SET, J L7    |
| AA1<br>-1-2-1-2 | S40823-001                    | S41480-001                    | S41482-001                    |
|                 | ハリイタ L5L                      | ハリイタ L6L                      | ハリイタ L7L                      |
|                 | NEEDLE PLATE, L L5            | NEEDLE PLATE, L L6            | NEEDLE PLATE, L L7            |
| AA1<br>-1-2-1-4 | S41484-001                    | S41486-001                    | S41488-001                    |
|                 | ヌノオサエ L-JL5                   | ヌノオサエ L-JL6                   | ヌノオサエ L-JL7                   |
|                 | WORK CLAMP, L-J L5            | WORK CLAMP, L-J L6            | WORK CLAMP, L-J L7            |
| AA1<br>-1-3     | S43341-000                    | S43342-000                    | S43343-000                    |
|                 | 981 ショウハーネス L5                | 981 ショウハーネス L6                | 981 ショウハーネス L7                |
|                 | HARNESS, 981 L5               | HARNESS, 981 L6               | HARNESS, 981 L7               |
| AA1<br>-1-5     | S37197-001                    | S37199-001                    | S37201-001                    |
|                 | ハンマー 26                       | ハンマー 30                       | ハンマー 34                       |
|                 | HAMMER, 26                    | HAMMER, 30                    | HAMMER, 34                    |
| AA1<br>-1-6     | S37199-001                    | S37201-001                    | S35093-001                    |
|                 | ハンマー 30                       | ハンマー 34                       | ハンマー 38                       |
|                 | HAMMER, 30                    | HAMMER, 34                    | HAMMER, 38                    |

# Sp2. 仕様別部品一覧表 / DIFFERENT PARTS LIST

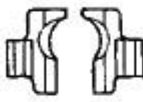
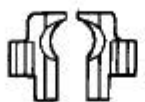
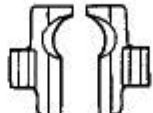
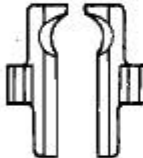
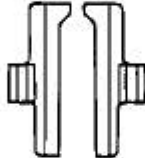
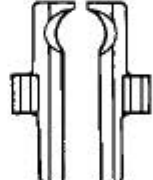
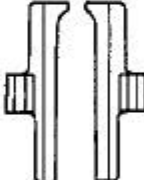
-00の場合は10～50mm

-01の場合は10～38mmが取付可能

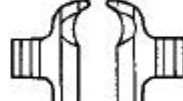
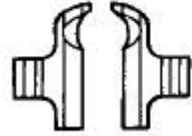
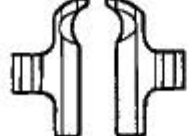
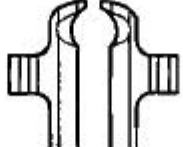
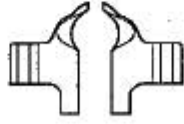
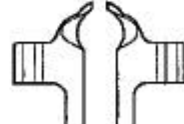
10 to 15 mm are available for -00 specification.

10 to 38 mm are available for -01 specification.

## 布押え / Work clamp ( F2-80-1-4, 81-1-4 )

|                        |                                                                                    |                                                                                    |                                                                                     |                                                                                      |
|------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| (L)                    | S35455-101                                                                         | S39929-001                                                                         | S35197-001                                                                          | S39931-001                                                                           |
| (R)                    | S35454-101                                                                         | S39930-001                                                                         | S35198-001                                                                          | S39932-001                                                                           |
| (-00<br>・<br>-01<br>用) | < 10～18mm用 >                                                                       | < 18～22mm用 >                                                                       | < 22～26mm用 >                                                                        | < 26～30mm用 >                                                                         |
|                        |   |   |   |   |
|                        | S35453-001                                                                         | S35200-101                                                                         | S37679-001                                                                          | S37677-101                                                                           |
|                        | S35452-001                                                                         | S35199-101                                                                         | S37680-001                                                                          | S37678-101                                                                           |
|                        | < 26～38mm用 >                                                                       | < 38mm用 >                                                                          | < 50mm用 >                                                                           | < 50mm用 >                                                                            |
|                        |  |  |  |  |

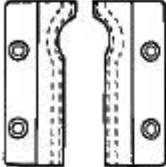
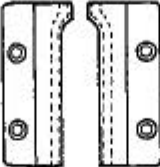
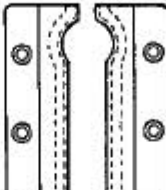
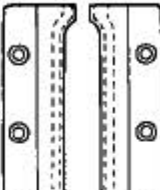
## 布押え / Work clamp ( F3-80-2-4, 81-2-4 )

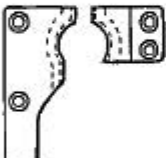
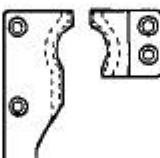
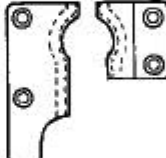
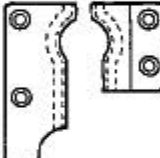
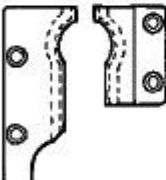
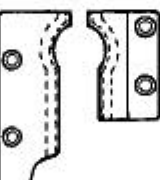
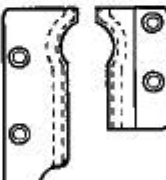
|                        |                                                                                     |                                                                                     |                                                                                      |                                                                                       |
|------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| (L)                    | S37755-001                                                                          | S37689-001                                                                          | S37691-001                                                                           | S37759-001                                                                            |
| (R)                    | S37754-001                                                                          | S37690-001                                                                          | S37692-001                                                                           | S37758-001                                                                            |
| (-02<br>・<br>-52<br>用) | L1< 14～18mm用 >                                                                      | L2< 18～22mm用 >                                                                      | L3< 22～26mm用 >                                                                       | L4< 26～30mm用 >                                                                        |
|                        |  |  |  |  |
|                        | S41484-001                                                                          | S41486-001                                                                          | S41488-001                                                                           | S43408-001                                                                            |
|                        | S41483-001                                                                          | S41485-001                                                                          | S41487-001                                                                           | S43409-001                                                                            |
|                        | S43410-001                                                                          | S43411-001                                                                          |                                                                                      |                                                                                       |
|                        | L5< 28～32mm用 >                                                                      | L6< 32～36mm用 >                                                                      | L7< 36～40mm用 >                                                                       | L3W< 22～26mm用 >                                                                       |
|                        |  |  |   |   |
|                        |                                                                                     |                                                                                     |                                                                                      | L4W< 26～30mm用 >                                                                       |
|                        |                                                                                     |                                                                                     |                                                                                      |  |
|                        |                                                                                     |                                                                                     |                                                                                      | < ウエストベルト押工用<br>/ For waist belt presser >                                            |

# Sp3. 仕様別部品一覧表 / DIFFERENT PARTS LIST

-00の場合は38mm, 50mm 共取付可能  
-01の場合は38mm のみ取付可能

Both 38 mm and 50 mm are available for -00 specification.  
Only 38 mm is available for -01 specification.

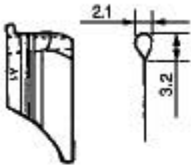
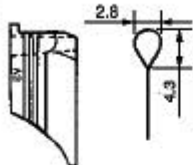
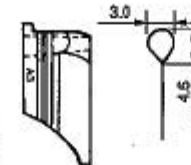
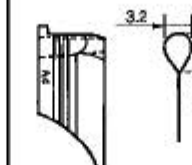
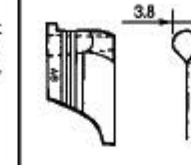
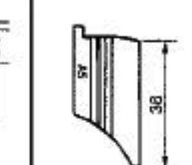
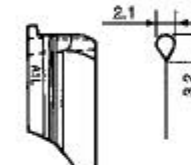
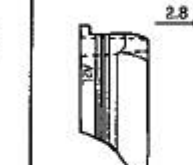
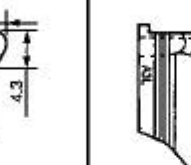
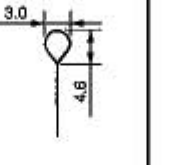
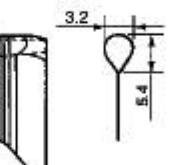
| 針板 / Needle plate (F2-80-1-2, 81-1-2) |                                                                                   |                                                                                   |                                                                                    |                                                                                     |
|---------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| (L)                                   | S35308-101(L)                                                                     | S35307-101(SL)                                                                    | S37683-101(L-50)                                                                   | S37681-101(SL-50)                                                                   |
| (R)                                   | S35309-101(R)                                                                     | S35306-101(SR)                                                                    | S37684-101(R-50)                                                                   | S37682-101(SR-50)                                                                   |
| (-00<br>・<br>-01<br>用)                | < 38mm用 >                                                                         | < 38mm用 >                                                                         | < 50mm用 >                                                                          | < 50mm用 >                                                                           |
|                                       |  |  |  |  |

| 針板 / Needle plate (F3-80-2-2, 81-2-2) |                                                                                     |                                                                                     |                                                                                      |                                                                                      |
|---------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| (L)                                   | S37643-201(L1L)                                                                     | S37645-201(L2L)                                                                     | S37647-101(L3L)                                                                      | S37649-101(L4L)                                                                      |
| (R)                                   | S37644-101(L1R)                                                                     | S37646-101(L2R)                                                                     | S37648-101(L3R)                                                                      | S37650-101(L4R)                                                                      |
| (-02<br>・<br>-52<br>用)                | L1< 14~18mm用 >                                                                      | L2< 18~22mm用 >                                                                      | L3< 22~26mm用 >                                                                       | L4< 26~30mm用 >                                                                       |
|                                       |   |   |   |  |
|                                       | S40823-001(L5L)                                                                     | S41480-001(L6L)                                                                     | S41482-001(L7L)                                                                      |                                                                                      |
|                                       | S40822-001(L5R)                                                                     | S41479-001(L6R)                                                                     | S41481-001(L7R)                                                                      |                                                                                      |
|                                       | L5< 28~32mm用 >                                                                      | L6< 32~36mm用 >                                                                      | L7< 36~40mm用 >                                                                       |                                                                                      |
|                                       |  |  |  |                                                                                      |

| ハンマー / Hammer (H-24 Z-3-1, 3-2, 3-3) |              |            |            |            |            |
|--------------------------------------|--------------|------------|------------|------------|------------|
| (-00<br>・<br>-01<br>用)               | ハンマーサイズ (mm) | 10         | 12         | 14         | 16         |
|                                      | 部品コード        | S37211-001 | S37210-001 | S37209-001 | S37208-001 |
|                                      | ハンマーサイズ (mm) | 18         | 20         | 22         | 24         |
|                                      | 部品コード        | S37194-001 | S35092-001 | S37195-001 | S37196-001 |
|                                      | ハンマーサイズ (mm) | 26         | 28         | 30         | 32         |
|                                      | 部品コード        | S37197-001 | S37198-001 | S37199-001 | S37200-001 |
| (-02<br>・<br>-52<br>用)               | ハンマーサイズ (mm) | 34         | 36         | 38         | 50         |
|                                      | 部品コード        | S37201-001 | S37202-001 | S35093-001 | S35479-001 |
|                                      | ハンマーサイズ (mm) | S10        | S12        | S14        | S16        |
|                                      | 部品コード        | S37701-001 | S37702-001 | S37703-001 | S37704-001 |
|                                      | ハンマーサイズ (mm) | S18        | S20        | S22        | S24        |
|                                      | 部品コード        | S37705-001 | S37706-001 | S37707-001 | S37708-001 |
|                                      | ハンマーサイズ (mm) | S26        | S28        |            |            |
|                                      | 部品コード        | S37709-001 | S42053-001 |            |            |



Sp4. 仕様別部品一覧表 / DIFFERENT PARTS LIST

| メス / Knife (H-34-1, 34-2)                                                        |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |
|----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| S35439-101                                                                       | S35437-101                                                                        | S35480-101                                                                        | S35482-101                                                                        | S55247-001                                                                         | S35408-101 (S)                                                                      |
| < 38mm用 >                                                                        | < 38mm用 >                                                                         | < 38mm用 >                                                                         | < 38mm用 >                                                                         | < 38mm用 >                                                                          | < 38mm用 >                                                                           |
|  |  |  |  |  |  |
| S35438-101                                                                       | S35436-101                                                                        | S35481-101                                                                        | S35483-101                                                                        | S35409-101 (S)                                                                     |                                                                                     |
| < 50mm用 >                                                                        | < 50mm用 >                                                                         | < 50mm用 >                                                                         | < 50mm用 >                                                                         | < 50mm用 >                                                                          |                                                                                     |
|  |  |  |  |  |                                                                                     |

| 仕様ハーネス / Harness (W-43) |       |            |            |            |            |
|-------------------------|-------|------------|------------|------------|------------|
| -00<br>-01<br>用         | 仕様    | —          |            |            |            |
|                         | 部品コード | S43336-000 |            |            |            |
| -02<br>用                | 仕様    | L1         | L2         | L3         | L4         |
|                         | 部品コード | S43337-000 | S43338-000 | S43339-000 | S43340-000 |
|                         | 仕様    | L5         | L6         | L7         |            |
|                         | 部品コード | S43341-000 | S43342-000 | S43343-000 |            |
| -52<br>用                | 仕様    | L1         | L2         | L3         | L4         |
|                         | 部品コード | S43360-000 | S43361-000 | S43362-000 | S43363-000 |
|                         | 仕様    | L5         | L6         | L7         |            |
|                         | 部品コード | S43364-000 | S43365-000 | S43366-000 |            |

# Wa. 警告ラベル / Warning labels

| 警告ラベル / Warning labels                                                              | 品名 / Name of parts         | Size(mm)      | Code       |
|-------------------------------------------------------------------------------------|----------------------------|---------------|------------|
|    | 電撃ラベル・和                    | 40 X 64       | S38353-101 |
|    | Label, elec. shock 4 lang. | 35 X 118      | S38352-101 |
|    | 操作注意ラベル・和                  | 40 X 64       | S38350-001 |
|  | Label, operation Eng.      | 52 X 84       | S38349-001 |
|  | ワーニングマーク<br>Mark, injury   | L=16<br>R=0.8 | S36924-001 |
|  | 矢印マーク<br>Label, arrow      | 10 X 30       | S37058-001 |
|  | アースマーク<br>Label, grounding | φ 12          | S37060-001 |

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| 002300403 | 2-11     | 72   | 018061622 | 88       | 24   | 021060106 | 69       | 88   | 025040332 | 66     | 42   |
| 003300812 | 1-40     | 68   | 018062022 | 11       | 10   | 021060306 | 31       | 40   |           | 2-1-11 | 78   |
|           | 1-42     | 68   | 018062522 | 27       | 26   | 021080306 | 3        | 10   | 025050232 | 1-4    | 12   |
| 004300513 | 79       | 4    | 018065022 | 51       | 88   | 021100202 | 62       | 88   |           | 17     | 28   |
| 004400603 | 2-3      | 72   |           | 56       | 88   | 021300206 | 62-4     | 2    |           | 75     | 88   |
| 004401003 | 1-35     | 44   | 018081622 | 2        | 28   |           | 9        | 66   | 025060232 | 103    | 24   |
| 008400604 | 1-33     | 50   | 018082036 | 82       | 4    | 021300302 | 80-1-7   | 16   |           | 1-8    | 50   |
| 012400636 | 33       | 40   | 018084032 | 23       | 88   |           | 81-1-7   | 16   |           | 13     | 56   |
| 012500536 | 86       | 24   | 018260832 | 1-26     | 44   |           | 80-2-7   | 18   | 025060236 | 1-74   | 70   |
| 014060632 | 56       | 2    | 018300532 | 96       | 32   |           | 81-2-7   | 19   | 025060332 | 20     | 2    |
|           | 58       | 2    | 018300636 | 3-10     | 51   |           | 33       | 30   |           | 83     | 88   |
|           | 68       | 2    | 018301236 | 16       | 6    |           | 11       | 48   | 025080132 | 83     | 4    |
|           | 3        | 6    |           | 23       | 10   |           | 1-1-1-7  | 74   | 025080232 | 25     | 88   |
|           | 9        | 6    | 018301632 | 23-1     | 6    |           | 1-2-1-7  | 76   | 025100132 | 63     | 88   |
|           | 11       | 6    |           | 24-2     | 10   |           | 2-10-4   | 78   | 025350236 | 82-2   | 34   |
|           | 37       | 6    |           | 7-2      | 30   |           | 11-1-1-5 | 84   |           | 82-1   | 34   |
|           | 65-2     | 8    | 018400632 | 68       | 8    |           | 11-1-2-5 | 84   | 025350332 | 49     | 38   |
|           | 13       | 10   | 018400832 | 35       | 2    |           | 11-1-1-5 | 84   | 025680132 | 77     | 34   |
|           | 13       | 10   |           | 64       | 8    |           | 11-1-2-5 | 84   |           | 77     | 34   |
|           | 1-6      | 12   |           | 14       | 12   | 021350106 | 6        | 36   |           | 8      | 48   |
|           | 36       | 12   |           | 24       | 12   |           | 1-14     | 44   | 025800332 | 67     | 88   |
|           | 17       | 22   |           | 53       | 26   |           | 9        | 48   | 026040136 | 42-3-7 | 62   |
|           | 68       | 22   |           | 1-2      | 44   | 021400106 | 46-8     | 40   |           | 42-3-8 | 62   |
|           | 90       | 24   | 018400836 | 1-30     | 68   |           | H-8-6    | 52   |           | 42-3-7 | 64   |
|           | 97       | 24   | 018401032 | 94       | 20   |           | H-9-6    | 52   |           | 42-3-8 | 64   |
|           | 9        | 26   |           | 1-9      | 44   | 021400202 | 71       | 4    |           | 1-13   | 68   |
|           | 12       | 26   |           | 15       | 48   |           | 64       | 14   | 026050136 | 4-12-6 | 86   |
|           | 14       | 26   |           | 1-2-6    | 76   |           | 103      | 20   | 028030242 | 9      | 36   |
|           | 16       | 26   | 018401236 | 2        | 40   |           | 57       | 30   | 028030243 | 10     | 66   |
|           | 19       | 26   |           | 1-7      | 68   |           | 1-40     | 44   |           | 14-4   | 66   |
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|           | 14       | 28   |           | 1-22     | 68   |           | 13       | 46   | 028030246 | 2-12   | 72   |
|           | 1-4      | 36   |           | 1-28     | 68   |           | 13       | 48   | 028040242 | 19     | 14   |
|           | 14       | 36   | 018401622 | 6        | 22   |           | 1-9      | 72   |           | 71     | 14   |
|           | 10       | 36   |           | 46       | 22   |           | 1-1-7    | 74   |           | 56     | 26   |
|           | 16       | 48   | 018401636 | 18       | 12   |           | 1-1-13   | 74   | 028040246 | 42-3-3 | 62   |
| 014060832 | 27       | 30   |           | 24       | 22   |           | 2-1-4    | 78   |           | 42-3-6 | 62   |
| 014300832 | 94       | 32   |           | 1-20     | 68   | 021500106 | 4-8-3    | 86   |           | 42-3-3 | 62   |
| 014400432 | 6        | 48   | 018402032 | 21       | 6    |           | 4-12-1   | 86   |           | 42-3-6 | 64   |
| 014400532 | 45       | 14   | 018501036 | 33       | 6    |           | 4-13-1   | 86   | 028050242 | 43     | 2    |
|           | 80-1-15  | 16   | 018501222 | 42       | 2    | 021500216 | 1-3      | 68   | 028050243 | 1-60-4 | 70   |
|           | 81-1-15  | 16   |           | 26       | 26   | 021500303 | 35-4     | 6    | 028050246 | 4-8-2  | 86   |
|           | 80-2-15  | 18   | 018501236 | 80-1-13  | 16   | 021660102 | 97       | 20   | 028060242 | 78     | 22   |
|           | 81-2-15  | 20   |           | 81-1-13  | 16   |           | 1-2-9    | 76   |           | 52     | 88   |
|           | 1-26     | 68   |           | 80-2-13  | 18   | 025030232 | 62-5     | 2    |           | 57     | 88   |
|           | 1-1-1-15 | 74   |           | 81-2-13  | 19   |           | 7        | 66   |           | 70     | 88   |
|           | 1-2-1-15 | 76   |           | 1-1-1-13 | 74   | 025030236 | 2-13     | 72   | 028060246 | 1-7    | 50   |
| 014760622 | 50       | 22   |           | 1-2-1-13 | 76   | 025040132 | 8        | 22   |           | 12     | 56   |
| 014770622 | 10       | 22   | 018501422 | 1-3      | 12   |           | 48       | 22   | 028080242 | 4      | 28   |
|           | 54       | 22   |           | 52       | 22   | 025040232 | 7        | 14   |           | 24     | 88   |
|           | 62       | 22   | 018501622 | 25-3     | 26   |           | 25       | 22   | 028100242 | 64     | 88   |
| 016061031 | 14       | 10   | 018501631 | 13       | 22   |           | 4        | 36   | 031452206 | 4-13-2 | 86   |
|           | 3        | 26   |           | 83       | 24   |           | 32       | 66   | 031553202 | 42-2   | 62   |
| 017062503 | 68       | 88   | 018501636 | 1-2      | 68   |           | 34       | 66   |           | 42-4   | 62   |
| 017401415 | 63       | 14   | 018502022 | 100      | 24   | 025040234 | 4        | 66   | 032422003 | 35     | 58   |
| 018061022 | 1-6      | 50   | 018502036 | 16       | 28   |           | 1-49     | 70   |           | 1-61   | 70   |
|           | 11       | 56   | 018503036 | 1-60-3   | 70   |           | 1-54     | 70   | 032422505 | 82     | 88   |
| 018061222 | 77       | 22   | 018680822 | 82       | 24   |           | 1-76     | 70   | 032461606 | 78     | 88   |
| 018061236 | 60       | 2    | 021020106 | 1-30-6   | 44   | 025040236 | H-8-5    | 52   | 047502242 | 30     | 2    |
| 018061622 | 2        | 12   | 021060102 | 22       | 2    |           | H-9-5    | 52   |           | 51     | 2    |
|           | 43       | 22   |           | 9        | 10   | 025040332 | 51       | 38   | 048030342 | 15     | 14   |

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| 048030342 | 43        | 14   | 060400516 | 30     | 30   | 062400812 | 40      | 26   | 076001800 | 1-4      | 28   |
|           | 78        | 34   |           | 25     | 46   |           | 48      | 26   |           | 12-3     | 28   |
|           | 78        | 34   |           | 1-37   | 68   |           | 55      | 26   | 076001850 | 33       | 12   |
|           | 4         | 58   |           | 1-44   | 68   |           | 85      | 34   | 076002450 | 10       | 10   |
|           | 13        | 58   |           | 1-1-25 | 74   |           | 3       | 36   | 076002800 | 6        | 28   |
|           | 52        | 60   | 060400816 | 1-13   | 72   |           | 29      | 40   | 076003850 | 1        | 28   |
|           | 1-18      | 68   | 060630312 | 1-39   | 44   |           | 47      | 40   |           | 93       | 32   |
|           | 2-1-15    | 78   | 061300416 | 1-24   | 44   |           | 49      | 40   | 076202850 | 5        | 28   |
| 048050142 | 80-1-11   | 16   | 062020416 | 1-30-5 | 44   |           | 51      | 40   | 087310815 | 3-6      | 51   |
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|           | 80-2-11   | 18   | 062260612 | 1-7    | 44   |           | 56      | 42   | 0A4301005 | 1-39-18  | 50   |
|           | 81-2-11   | 19   |           | 20     | 46   |           | 58      | 42   | 0A4400605 | 42       | 56   |
|           | 92        | 20   |           | 1-1-20 | 74   |           | 69      | 42   | 0A4400805 | 3-9      | 51   |
|           | 1-1-1-11  | 74   | 062300416 | 28     | 22   |           | 6       | 58   | 0A5400806 | 1-5      | 50   |
|           | 1-2-1-11  | 76   |           | 99     | 24   |           | 3       | 66   | 0A5401006 | 1-13     | 50   |
|           | 1-2-4     | 76   |           | 25-5   | 26   |           | 15      | 66   |           | 1-14     | 50   |
| 048050342 | 1-4       | 14   |           | 12     | 38   |           | 18      | 66   | 0A5401605 | H-8-4    | 52   |
|           | 2-4       | 14   |           | 17     | 38   |           | 22      | 66   |           | H-9-4    | 52   |
|           | 4         | 48   |           | 1-41   | 44   |           | 30      | 66   | 0A5403006 | 1-10     | 50   |
| 048050346 | 2-15      | 72   |           | 18     | 46   |           | 31      | 66   |           | 1-12     | 50   |
| 048060342 | 57        | 22   |           | 1-1-18 | 74   |           | 33      | 66   | 100257010 | 93-3     | 4    |
|           | 65        | 22   | 062300512 | 77     | 4    |           | 2-2     | 78   | 100887001 | 11       | 88   |
| 048080142 | 45        | 2    |           | 1-29   | 44   |           | 2-4     | 78   | 101118001 | 74       | 88   |
|           | 48        | 2    | 062300612 | 13     | 30   |           | 2-6     | 78   | 101572101 | 9        | 86   |
| 048100142 | 11-5      | 12   |           | 44     | 30   | 062400816 | 37      | 58   | 102630001 | 1-2      | 14   |
|           | 23-5      | 12   | 062300616 | 62-3   | 2    | 062401016 | 80-1-9  | 16   |           | 2-2      | 14   |
|           | 60        | 88   |           | 80     | 4    |           | 81-1-9  | 16   | 102843004 | 23       | 10   |
| 048120142 | 1-5       | 28   |           | 31     | 6    |           | 80-2-9  | 18   | 104336003 | 1-37     | 44   |
|           | 12-5      | 28   | 062300806 | 14-3   | 66   |           | 81-2-9  | 19   | 105073001 | 77       | 88   |
|           | 1-9       | 68   | 062301016 | 11     | 14   |           | 2       | 48   | 105248003 | 50       | 38   |
| 048150142 | 11        | 10   |           | 32     | 30   |           | 1-1-1-9 | 74   | 105288001 | 37       | 30   |
|           | 2         | 28   |           | 2-10-2 | 78   |           | 1-2-1-9 | 76   |           | 2-10-9   | 78   |
| 048160242 | 66        | 22   | 062301205 | 2-6    | 72   | 062401212 | 6       | 38   | 106129002 | 93-1-5   | 4    |
| 048260242 | 11-3      | 12   | 062301414 | 1-24   | 68   |           | 67      | 42   |           | 93-4     | 4    |
|           | 23-3      | 12   |           | 1-36   | 68   |           | 42      | 66   | 107017002 | 39       | 2    |
| 048280242 | 93        | 24   | 062301606 | 8      | 66   |           | 2-1-12  | 78   |           | 88       | 4    |
|           | 1-3       | 28   | 062350516 | 83-2   | 34   | 062401416 | 63      | 30   | 107779001 | 10       | 86   |
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| 048320242 | 7         | 28   |           | 1-59   | 70   | 062403512 | 42-3-2  | 62   | 109763002 | 1-3      | 14   |
| 048350242 | 17        | 10   | 062350616 | 4      | 38   |           | 42-3-5  | 62   |           | 2-3      | 14   |
| 052400606 | 2-16      | 72   |           | 37     | 38   |           | 42-3-2  | 62   | 112754001 | 52       | 38   |
| 052400806 | 73        | 88   |           | 48     | 38   |           | 42-3-5  | 64   | 113006001 | 14       | 38   |
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|           | 80-2-1-2  | 18   |           | 41     | 58   | 062500812 | 54      | 2    | 115157001 | 17       | 88   |
|           | 81-2-1-2  | 19   | 062351615 | 3      | 30   | 062501006 | 4-13-3  | 86   | 115947001 | 19       | 2    |
|           | 1-1-1-1-2 | 74   | 062400612 | 37     | 40   | 062501202 | 4       | 2    | 116920001 | 21       | 10   |
|           | 1-2-1-1-2 | 76   |           | 39     | 40   |           | 10      | 2    |           | 11       | 28   |
| 060300416 | 60        | 30   |           | 4      | 48   |           | 38      | 14   | 117150001 | 36       | 38   |
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| 060350616 | 39-2      | 34   |           | 24     | 2    | 062670616 | 45      | 40   | 122257001 | 53       | 88   |
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|           | 2-10-10   | 78   |           | 8      | 14   | 072620260 | 2       | 10   | 140342001 | 21       | 88   |
| 060400416 | 50        | 66   |           | 17     | 14   | 076000800 | 11-2    | 12   | 140553102 | 18       | 6    |
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| 141542001 | 1-20     | 44   |           | 1-5    | 80   | S01542000 | 1-60-1-4 | 70   |           | 50-1     | 60   |
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| 142002001 | 13       | 88   |           | 1-5    | 82   |           | 71       | 22   | S13955000 | 45       | 58   |
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| 142642001 | 46       | 26   |           | 1-5    | 82   | S02766209 | 4        | 86   | S17608009 | 65-1     | 8    |
| 142721001 | 14       | 88   | 154465001 | 52     | 2    | S02775001 | 4-4      | 86   | S17965001 | 61       | 2    |
| 142990001 | 4-11-3   | 86   | 154562001 | 68     | 32   | S02779009 | 4-10     | 86   | S18707129 | 17       | 28   |
| 143196001 | 39       | 38   |           | 42     | 40   | S02788009 | 4-11     | 86   | S18707137 | 18       | 28   |
|           | 40       | 38   |           | 61     | 42   | S02789009 | 4-11-1   | 86   | S20681000 | 22       | 40   |
|           | 45       | 38   |           | 2-1-6  | 78   | S04557000 | 38       | 58   | S20682102 | 21       | 40   |
| 144103009 | 19       | 40   | 155510001 | 69     | 32   |           | 5-4      | 66   | S20695001 | 54       | 40   |
| 144504001 | 70       | 32   |           | 43     | 40   |           | 14-5     | 66   | S20696001 | 55       | 40   |
|           | 41       | 40   |           | 62     | 42   |           | 44       | 66   |           | 70       | 42   |
|           | 60       | 42   |           | 2-1-7  | 78   |           | 1-72     | 70   | S20698121 | 40       | 40   |
|           | 2-1-5    | 78   | 155559001 | 7      | 10   |           | 1-12     | 72   | S21716001 | 22       | 46   |
| 145446001 | 11       | 40   | 156112003 | 4-5    | 86   |           | 1-4      | 76   |           | 1-1-22   | 74   |
| 146124001 | 1-10     | 72   | 158437001 | 90     | 4    |           | 2-1-21   | 78   | S21728001 | 17       | 2    |
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| 148727001 | 19       | 10   | 159221001 | 20     | 40   |           | 81-1-3   | 16   |           | 6        | 10   |
| 148782001 | 101      | 24   | 159458009 | 18     | 2    |           | 80-2-3   | 18   |           | 8        | 10   |
| 149287000 | 5        | 58   | 159805001 | 18     | 40   |           | 81-2-3   | 19   |           | 7        | 28   |
| 149547000 | 26       | 66   | 200190001 | 81     | 88   |           | 1-1-1-3  | 74   |           | 9        | 28   |
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| 150182000 | 4-2      | 86   |           | 2-7-5  | 54   |           | 79       | 88   | S27844201 | 53       | 22   |
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| 150592001 | 1-26     | 50   |           | 2-7-4  | 54   | S10079101 | 81       | 24   | S31760000 | 1-32     | 50   |
| 150607000 | 75       | 4    | 228475000 | 1-37   | 50   | S10243000 | 23       | 66   | S32264001 | 91       | 4    |
| 150644009 | 32       | 40   |           | 1-38   | 50   |           | 28       | 66   | S32335100 | 16-1     | 66   |
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| 151998000 | 20       | 10   | 232384001 | 1-39-7 | 50   | S10546000 | 6-1-1    | 66   | S34844001 | 93-1-2   | 4    |
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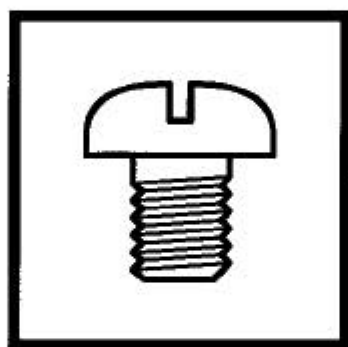
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**BROTHER INDUSTRIES, LTD**

15-1, Naeshiro-cho, Mizuho-ku, Nagoya 467-8561, Japan. Phone : 81-52-824-2177

Printed in Japan

118-981  
SA0281-001  
2002.08.F (1)

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